



TL70 Pro Ethernet Modular Tower Light Product Manual

Original Instructions

p/n: 241121 Rev. E

27-Jan-26

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Contents

| | |
|---|-----------|
| Chapter 1 Features | 3 |
| Models | 3 |
| Chapter 2 Installation Instructions | 4 |
| Assembling the Modules | 4 |
| Chapter 3 Wiring | 5 |
| Chapter 4 Configuration Instructions | 6 |
| Modbus TCP and EtherNet/IP Configuration..... | 6 |
| Connecting to the Device with DXM Configuration Software..... | 6 |
| Retrieving the Configuration from the Device | 6 |
| Changing the IP Address | 7 |
| Save and Upload the Configuration File | 8 |
| Ethernet Map | 8 |
| Modbus TCP Register Map..... | 15 |
| PROFINET Configuration | 22 |
| PROFINET Map..... | 23 |
| Tower Light Segment Modes..... | 30 |
| Chapter 5 Specifications | 32 |
| FCC Part 15 Class A for Unintentional Radiators..... | 33 |
| Industry Canada ICES-003(A)..... | 33 |
| Dimensions..... | 34 |
| Chapter 6 Accessories | 35 |
| Cordsets | 35 |
| Mounting Brackets..... | 36 |
| Elevated Mount System..... | 37 |
| LMB Sealed Right Angle Bracket | 39 |
| Top Replacement Cover | 40 |
| Chapter 7 Product Support and Maintenance | 41 |
| Clean with Mild Detergent and Warm Water | 41 |
| Repairs | 41 |
| Contact Us..... | 41 |
| Banner Engineering Corp Limited Warranty..... | 41 |

Chapter Contents

Models 3

Chapter 1 Features



Banner's TL70 Pro Ethernet Modular Tower Light is a 70 mm, modular LED indicator with bright and uniform light. The modularity gives the user flexibility to customize tower lights as needed and change positions in the field. The TL70 is also available preassembled for easy installation.

- Modbus TCP/IP, EtherNet/IP, and PROFINET control allows access to full color, flashing, and dimming settings, as well as advanced animations and audible tones
- Up to five indicator segments and one audible segment in one device
- Rugged, water-resistant IP65 and IP66 housing with UV-stabilized material
- Bright, uniform indicator segments appear gray when off to eliminate false indications from ambient light
- Simple and fast connection with M12 quick-disconnect connector

Models

Segment Models

| Model | Description |
|------------|-------------------|
| SG-TL70P-L | RGB light segment |
| SG-TL70P-A | Audible segment |

Base Models

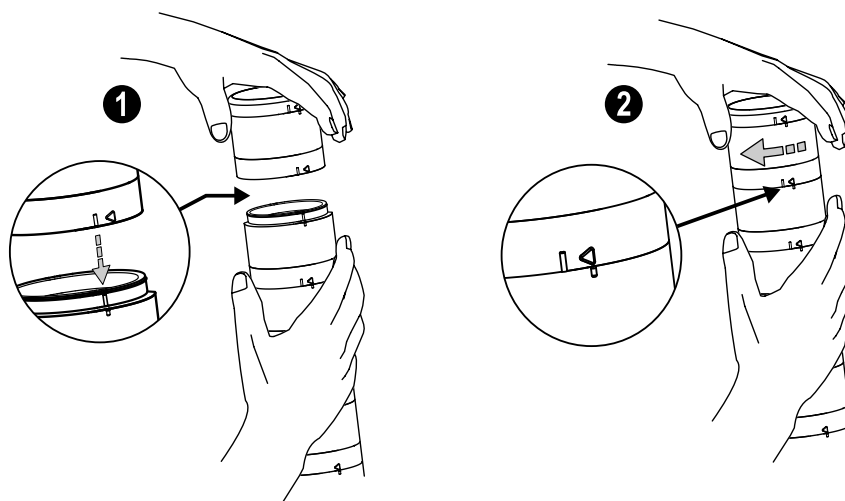
| Model | Description |
|---------------|---|
| B-TL70POE-QPD | Power over Ethernet (PoE) base module with 475 mm (18.7 in) cable with a 4-pin D-Code M12 female quick-disconnect connector |
| B-TL70PE-Q2PE | Ethernet base module with dual cables: <ul style="list-style-type: none"> • One 475 mm (18.7 in) cable with a 4-pin D-Code M12 female quick-disconnect connector • One 475 mm (18.7 in) cable with a 4-pin A-Code M12 male quick-disconnect connector |

Pre-Assembled Models

| Model | Description |
|--------------|--|
| TL70POE3QPD | Power over Ethernet (PoE) with three RGB segments |
| TL70POE3AQPD | Power over Ethernet (PoE) with three RGB segments and an audible segment |
| TL70PE3Q2PE | Ethernet with three RGB segments |
| TL70PE3AQ2PE | Ethernet with three RGB segments and an audible segment |

Chapter 2 Installation Instructions

Assembling the Modules



IMPORTANT:

- Do not assemble or swap segments while the unit is powered on.
- Ensure power is off when assembling or swapping segments.

To assemble the modules:

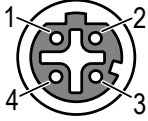
1. Align the notches on each module and press together.
2. Rotate the top module clockwise to lock into place (notches shown in the locked position).

NOTE: DIP switches should remain in the default off position.

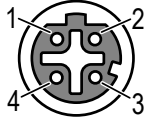
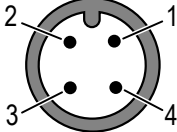
Chapter Contents

Chapter 3 Wiring

Wiring for Power over Ethernet (PoE) Models

| Pinout | Pin | Connection (802.3af mode A, mixed DC and data) |
|--|-----|--|
| 475 mm (18.7 in) cable with 4-pin D-Code M12 Female Quick-Disconnect Connector  | 1 | TX+ / DC- |
| | 2 | RX+ / DC+ |
| | 3 | TX- / DC- |
| | 4 | RX- / DC+ |

Wiring for Ethernet Models

| Pinout | Pin | Connection |
|--|-----|--------------------------------|
| 475 mm (18.7 in) cable with 4-pin D-Code M12 Female Quick-Disconnect Connector  | 1 | TX+ |
| | 2 | RX+ |
| | 3 | TX- |
| | 4 | RX- |
| 475 mm (18.7 in) cable with 4-pin A-Code M12 Male Quick-Disconnect Connector  | 1 | Brown wire: 18 V DC to 30 V DC |
| | 2 | White wire: Unused |
| | 3 | Blue wire: DC common |
| | 4 | Black wire: Unused |

Chapter Contents

Modbus TCP and EtherNet/IP Configuration..... 6
 PROFINET Configuration..... 22
 Tower Light Segment Modes..... 30

Chapter 4 Configuration Instructions

Modbus TCP and EtherNet/IP Configuration

By default, the TL70 Pro Ethernet Tower Light is configured to communicate via Modbus TCP or EtherNet/IP without the need to connect the device to a computer for setup.

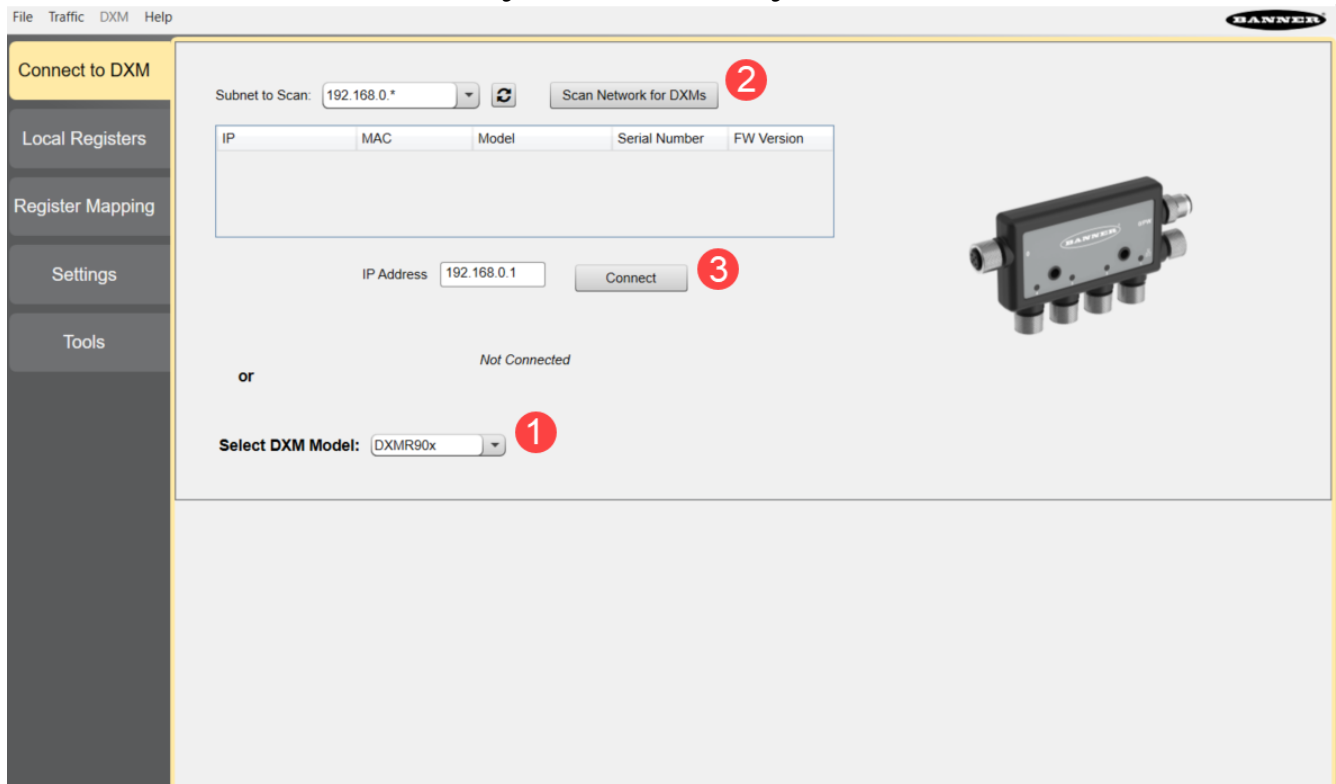
Plug the tower light into a switch, and use the default IP address of 192.168.0.1 and subnet mask of 255.255.255.0 to connect via Modbus TCP or EtherNet/IP.

Connecting to the Device with DXM Configuration Software

Connect the TL70 Ethernet Tower Light to the computer directly or through a switch.

1. Open the DXM Configuration Software and select DXMR90x from the **Select DXM Model** drop-down menu.
2. Click **Scan Network for DXMs** to find the correct IP Address, or enter the IP Address directly if it is known.
3. Click **Connect**.

Connecting a Device to the DXM Configuration Software



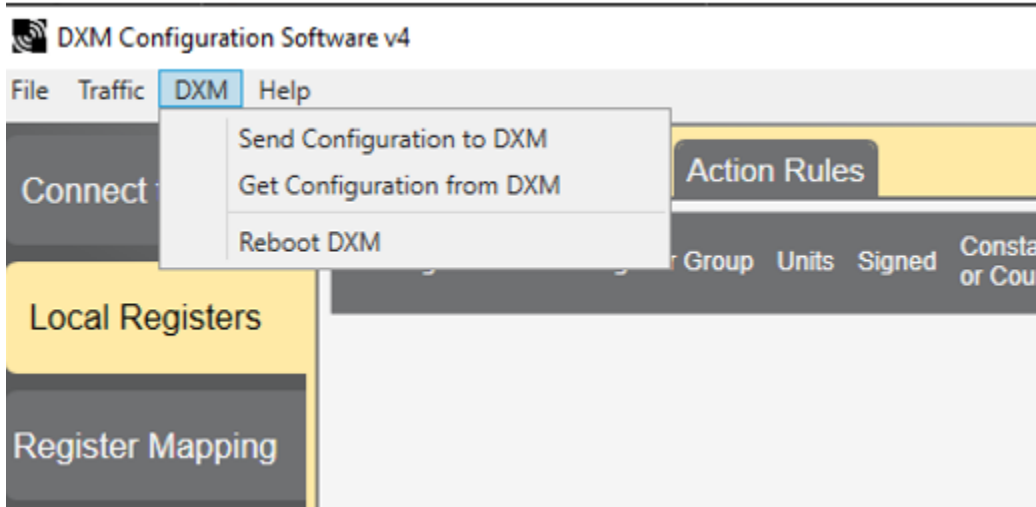
For connection troubleshooting and additional instruction, refer to the DXM Configuration Software Manual, PN [209933](#).

Retrieving the Configuration from the Device

Import the tower light configuration before making any changes to the program.

Select **DXM > Get Configuration from DXM** in the toolbar menu to save the configuration to the computer and import it into the software.

Get Configuration

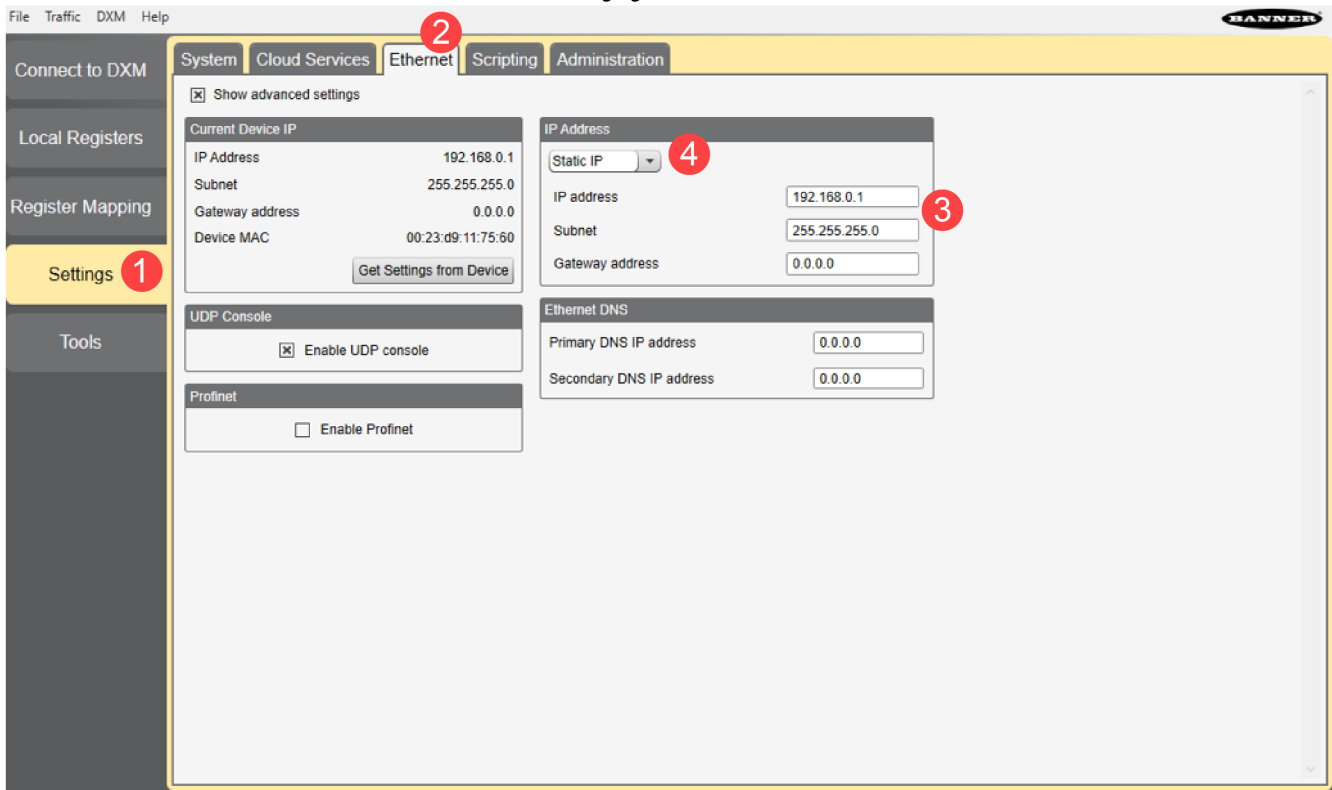


Changing the IP Address

To change the IP address:

1. Select **Settings**.
2. Select **Ethernet**.
3. Enter the desired IP address and subnet.
4. Choose either Static or DHCP from the drop-down menu.

Changing the IP Address



Save and Upload the Configuration File

After making any changes to the configuration, you must save the configuration files to your computer, then upload it to the device.

Changes to the XML file are not automatically saved. Save your configuration file before exiting the software and before sending the XML file to the device to avoid losing data. If you select **DXM > Send XML Configuration to DXM** before saving the configuration file, the software will prompt you to choose between saving the file or continuing without saving the file.

1. Save the XML configuration file to your hard drive by going to the **File > Save As** menu.
2. Go to the **DXM > Send XML Configuration to DXM** menu.

After the file transfer is complete, the device reboots and begins running the new configuration.

Ethernet Map

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-------------------------------|---|----------------------------|---|
| 0 | Restore Factory Configuration | 1 = Soft Reset, 2 = Hard Reset (with comms) | - | - |
| 1 | Segment 1 Animation | 0 = Off 1 = Steady 2 = Flash 3 = Two Color Flash 4 = 50/50 5 = 50/50 Rotate 6 = Chase 7 = Intensity Sweep 8 = Demo | Basic Mode Segment 1 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| 2 | Segment 1 Color 1 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | Basic Mode Segment 2 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |

Continued on page 9

Continued from page 8

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-----------------------------|---|----------------------------|---|
| 3 | Segment 1 Color 2 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | Basic Mode Segment 3 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| 4 | Segment 1 Color 1 Intensity | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | Basic Mode Segment 4 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| 5 | Segment 1 Color 2 Intensity | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | Basic Mode Segment 5 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| 6 | Segment 1 Speed | 0 = Slow 1 = Medium 2 = Fast 3 = Custom | Basic Mode Basic Audible | 0 = Off, 1 = Basic On |
| 7 | Segment 1 Pattern | 0 = Normal 1 = Strobe 2 = 3-Pulse 3 = SOS 4 = Random | - | - |
| 8 | Segment 2 Animation | Same as Segment 1 | - | - |
| 9 | Segment 2 Color 1 | | - | - |
| 10 | Segment 2 Color 2 | | - | - |
| 11 | Segment 2 Color 1 Intensity | | - | - |
| 12 | Segment 2 Color 2 Intensity | | - | - |
| 13 | Segment 2 Speed | | - | - |
| 14 | Segment 2 Pattern | | - | - |
| 15 | Segment 3 Animation | | Same as Segment 1 | - |

Continued on page 10

Continued from page 9

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-----------------------------|---|------------------------|--------------------------------|
| 16 | Segment 3 Color 1 | | - | - |
| 17 | Segment 3 Color 2 | | - | - |
| 18 | Segment 3 Color 1 Intensity | | - | - |
| 19 | Segment 3 Color 2 Intensity | | - | - |
| 20 | Segment 3 Speed | | - | - |
| 21 | Segment 3 Pattern | | - | - |
| 22 | Segment 4 Animation | Same as Segment 1 | - | - |
| 23 | Segment 4 Color 1 | | - | - |
| 24 | Segment 4 Color 2 | | - | - |
| 25 | Segment 4 Color 1 Intensity | | - | - |
| 26 | Segment 4 Color 2 Intensity | | - | - |
| 27 | Segment 4 Speed | | - | - |
| 28 | Segment 4 Pattern | - | - | |
| 29 | Segment 5 Animation | Same as Segment 1 | - | - |
| 30 | Segment 5 Color 1 | | - | - |
| 31 | Segment 5 Color 2 | | - | - |
| 32 | Segment 5 Color 1 Intensity | | - | - |
| 33 | Segment 5 Color 2 Intensity | | - | - |
| 34 | Segment 5 Speed | | - | - |
| 35 | Segment 5 Pattern | - | - | |
| 36 | Audible Type | 0 = Off 1 = Tone 2 = Sync | - | - |
| 37 | Audible Volume | 0 = Off 1 = Low 2 = Medium 3 = High | - | - |
| 38 | Audible Tone | 0 = Freq 1 1 = Freq 2 2 = Freq 3 | - | - |
| 39 | Custom Speed | dHz | - | - |
| 40 | Custom Intensity | 0-100% | - | - |
| 41 | Operation Mode Write | 1 = Basic Mode, 2 = Advanced Mode | - | - |
| 42 | Address Command | 1 = Write IP 2 = Write Subnet 3 = Write IP & Subnet | - | - |
| 43 | IP_1 | IP Byte 1 | - | - |
| 44 | IP_2 | IP Byte 2 | - | - |
| 45 | IP_3 | IP Byte 3 | - | - |
| 46 | IP_4 | IP Byte 4 | - | - |
| 47 | Subnet_1 | Subnet Byte 1 | - | - |

Continued on page 11

Continued from page 10

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-----------------------------|---|------------------------|--------------------------------|
| 48 | Subnet_2 | Subnet Byte 2 | - | - |
| 49 | Subnet_3 | Subnet Byte 3 | - | - |
| 50 | Subnet_4 | Subnet Byte 4 | - | - |
| 51 | Segment 1 Basic Color | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | - | - |
| 52 | Segment 1 Basic Flash Speed | 0 = Standard 1 = Fast 2 = Slow 3 = Custom | - | - |
| 53 | Segment 1 Basic Animation | 0 = Off 1 = Steady 2 = Flash 3 = Two Color Flash 4 = 50/50 5 = 50/50 Rotate 6 = Chase 7 = Intensity Sweep 8 = Demo | - | - |

Continued on page 12

Continued from page 11

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-----------------------------|---|------------------------|--------------------------------|
| 54 | Segment 1 Basic Color 1 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | - | - |
| 55 | Segment 1 Basic Color 2 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | - | - |
| 56 | Segment 1 Basic Intensity 1 | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | - | - |
| 57 | Segment 1 Basic Intensity 2 | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | - | - |

Continued on page 13

Continued from page 12

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-----------------------------|--|------------------------|--------------------------------|
| 58 | Segment 1 Basic Speed | 0 = Slow 1 = Medium 2 = Fast 3 = Custom | - | - |
| 59 | Segment 1 Basic Pattern | 0 = Normal 1 = Strobe 2 = 3-Pulse 3 = SOS 4 = Random | - | - |
| 60 | Segment 2 Basic Color | Same as Segment 1 | - | - |
| 61 | Segment 2 Basic Flash Speed | | - | - |
| 62 | Segment 2 Basic Animation | | - | - |
| 63 | Segment 2 Basic Color 1 | | - | - |
| 64 | Segment 2 Basic Color 2 | | - | - |
| 65 | Segment 2 Basic Intensity 1 | | - | - |
| 66 | Segment 2 Basic Intensity 2 | | - | - |
| 67 | Segment 2 Basic Speed | | - | - |
| 68 | Segment 2 Basic Pattern | - | - | |
| 69 | Segment 3 Basic Color | Same as Segment 1 | - | - |
| 70 | Segment 3 Basic Flash Speed | | - | - |
| 71 | Segment 3 Basic Animation | | - | - |
| 72 | Segment 3 Basic Color 1 | | - | - |
| 73 | Segment 3 Basic Color 2 | | - | - |
| 74 | Segment 3 Basic Intensity 1 | | - | - |
| 75 | Segment 3 Basic Intensity 2 | | - | - |
| 76 | Segment 3 Basic Speed | | - | - |
| 77 | Segment 3 Basic Pattern | - | - | |
| 78 | Segment 4 Basic Color | Same as Segment 1 | - | - |
| 79 | Segment 4 Basic Flash Speed | | - | - |
| 80 | Segment 4 Basic Animation | | - | - |
| 81 | Segment 4 Basic Color 1 | | - | - |
| 82 | Segment 4 Basic Color 2 | | - | - |
| 83 | Segment 4 Basic Intensity 1 | | - | - |
| 84 | Segment 4 Basic Intensity 2 | | - | - |
| 85 | Segment 4 Basic Speed | | - | - |
| 86 | Segment 4 Basic Pattern | - | - | |
| 87 | Segment 5 Basic Color | Same as Segment 1 | - | - |
| 88 | Segment 5 Basic Flash Speed | | - | - |
| 89 | Segment 5 Basic Animation | | - | - |
| 90 | Segment 5 Basic Color 1 | | - | - |
| 91 | Segment 5 Basic Color 2 | | - | - |
| 92 | Segment 5 Basic Intensity 1 | | - | - |

Continued on page 14

Continued from page 13

| PLC Address | EIP Outputs | EIP Output Options | Alternate - Basic Mode | Alternate - Basic Mode Options |
|-------------|-----------------------------|--|------------------------|--------------------------------|
| 93 | Segment 5 Basic Intensity 2 | | - | - |
| 94 | Segment 5 Basic Speed | | - | - |
| 95 | Segment 5 Basic Pattern | | - | - |
| 96 | Basic Audible Type | 0 = Off 1 = Tone 2 = Sync | - | - |
| 97 | Basic Audible Volume | 0 = Off 1 = Low 2 = Medium 3 = High | - | - |
| 98 | Basic Audible Tone | 0 = Freq 1 1 = Freq 2 2 = Freq 3 | - | - |

EIP Inputs

| PLC Address | Description | Data Range | Notes |
|-------------|--------------------|------------|-------------------------|
| 0 | Number of Segments | 0..5 | - |
| 1 | Operation Mode | 1 or 2 | 1 = Basic, 2 = Advanced |
| 2 | Banner Name_01 | 0..65535 | ASCII |
| 3 | Banner Name_02 | 0..65535 | |
| 4 | Banner Name_03 | 0..65535 | |
| 5 | Banner Name_04 | 0..65535 | |
| 6 | Banner Name_05 | 0..65535 | |
| 7 | Banner Name_06 | 0..65535 | |
| 8 | Banner Name_07 | 0..65535 | |
| 9 | Banner Name_08 | 0..65535 | |
| 10 | Banner Name_09 | 0..65535 | |
| 11 | Banner Name_10 | 0..65535 | |
| 12 | Product Name_01 | 0..65535 | ASCII |
| 13 | Product Name_02 | 0..65535 | |
| 14 | Product Name_03 | 0..65535 | |
| 15 | Product Name_04 | 0..65535 | |
| 16 | Product Name_05 | 0..65535 | |
| 17 | Product Name_06 | 0..65535 | |
| 18 | Product Name_07 | 0..65535 | |
| 19 | Product Name_08 | 0..65535 | |
| 20 | Product Name_09 | 0..65535 | |
| 21 | Product Name_10 | 0..65535 | |
| 22 | Product Name_11 | 0..65535 | |
| 23 | Product Name_12 | 0..65535 | |
| 24 | Product Name_13 | 0..65535 | |

Continued on page 15

Continued from page 14

| PLC Address | Description | Data Range | Notes |
|-------------|-------------------------|------------|-------------------------|
| 25 | Product Name_14 | 0...65535 | |
| 26 | Product Name_15 | 0...65535 | |
| 27 | Product Name_16 | 0...65535 | |
| 28 | Item H | 0...65535 | - |
| 29 | Item L | 0...65535 | - |
| 30 | Serial Number 1 (H) | 0...65535 | - |
| 31 | Serial Number 2 | 0...65535 | - |
| 32 | Serial Number 3 | 0...65535 | - |
| 33 | Serial Number 4 (L) | 0...65535 | - |
| 34 | Firmware PN H | 0...65535 | - |
| 35 | Firmware PN L | 0...65535 | - |
| 36 | Firmware Version H | 0...65535 | - |
| 37 | Firmware Version L | 0...65535 | - |
| 38 | Firmware Build Number H | 0...65535 | - |
| 39 | Firmware Build Number L | 0...65535 | - |
| 40 | User Defined Tag_01 | 0...65535 | User-defined data space |
| 41 | User Defined Tag_02 | 0...65535 | |
| 42 | User Defined Tag_03 | 0...65535 | |
| 43 | User Defined Tag_04 | 0...65535 | |
| 44 | User Defined Tag_05 | 0...65535 | |
| 45 | User Defined Tag_06 | 0...65535 | |
| 46 | User Defined Tag_07 | 0...65535 | |
| 47 | User Defined Tag_08 | 0...65535 | |
| 48 | User Defined Tag_09 | 0...65535 | |
| 49 | User Defined Tag_10 | 0...65535 | |
| 50 | User Defined Tag_11 | 0...65535 | |
| 51 | User Defined Tag_12 | 0...65535 | |
| 52 | User Defined Tag_13 | 0...65535 | |
| 53 | User Defined Tag_14 | 0...65535 | |
| 54 | User Defined Tag_15 | 0...65535 | |
| 55 | User Defined Tag_16 | 0...65535 | |

Modbus TCP Register Map

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|-------------------|----------|-------------|-------------------------|------------------------------------|--------|
| Read only | 0 | 1 | Number of segments Read | #1 - 5 | - |
| | 1 | 2 | Mode Read | 1 = Basic Mode, 2 = Advanced Mode | RO |
| Modbus Addressing | 600 | 601 | Baud Rate | 0 = 9600 1 = 19200 2 = 38400 | WO |
| | 601 | 602 | Parity | 1 = None 2 = Odd 3 = Even | WO |

Continued on page 16

Continued from page 15

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|--------------------|----------|-------------|-------------------------|---|--------|
| | 602 | 603 | Address | 1 - 254 | WO |
| | 603 | 604 | Reserved | NA | WO |
| | 604 | 605 | Factory Reset | 1 = Soft Reset, 2 = Hard Reset (with comms) | WO |
| Device Information | 605-614 | 606-615 | Banner Name | 0..65535 | RO |
| | 615-630 | 616-631 | Product Name | 0..65535 | RO |
| | 631 | 632 | Item H | 0..65535 | RO |
| | 632 | 633 | Item L | 0..65535 | RO |
| | 633 | 634 | Serial Number 1 (H) | 0..65535 | RO |
| | 634 | 635 | Serial Number 2 | 0..65535 | RO |
| | 635 | 636 | Serial Number 3 | 0..65535 | RO |
| | 636 | 637 | Serial Number 4 (L) | 0..65535 | RO |
| | 637 | 638 | Firmware PN H | 0..65535 | RO |
| | 638 | 639 | Firmware PN L | 0..65535 | RO |
| | 639 | 640 | Firmware Version H | 0..65535 | RO |
| | 640 | 641 | Firmware Version L | 0..65535 | RO |
| | 641 | 642 | Firmware Build Number H | 0..65535 | RO |
| | 642 | 643 | Firmware Build Number L | 0..65535 | RO |
| | 643-658 | 644-659 | User Define Tag | 0..65535 | RO |
| Basic Mode Control | 5000 | 5001 | Segment 1 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation | RW |
| | 5001 | 5002 | Segment 2 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation | RW |
| | 5002 | 5003 | Segment 3 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation | RW |
| | 5003 | 5004 | Segment 4 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation | RW |
| | 5004 | 5005 | Segment 5 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation | RW |
| | 5005 | 5006 | Basic Audible | 0 = Off, 1 = Basic On | RW |

Continued on page 17

Continued from page 16

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|-----------------------|----------|-------------|---------------------|---|--------|
| Advanced Mode Control | 5000 | 5001 | Segment 1 Animation | 0 = Off 1 = Steady 2 = Flash 3 = Two Color Flash 4 = 50/50 5 = 50/50 Rotate 6 = Chase 7 = Intensity Sweep 8 = Demo | RW |
| | 5001 | 5002 | Segment 1 Color 1 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | RW |
| | 5002 | 5003 | Segment 1 Color 2 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | RW |

Continued on page 18

Continued from page 17

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|------|----------|-------------|-----------------------------|--|--------|
| | 5003 | 5004 | Segment 1 Color 1 Intensity | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | RW |
| | 5004 | 5005 | Segment 1 Color 2 Intensity | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | RW |
| | 5005 | 5006 | Segment 1 Speed | 0 = Slow 1 = Medium 2 = Fast 3 = Custom | RW |
| | 5006 | 5007 | Segment 1 Pattern | 0 = Normal 1 = Strobe 2 = 3-Pulse 3 = SOS 4 = Random | RW |
| | 5007 | 5008 | Segment 2 Animation | - | RW |
| | 5008 | 5009 | Segment 2 Color 1 | - | RW |
| | 5009 | 5010 | Segment 2 Color 2 | - | RW |
| | 5010 | 5011 | Segment 2 Color 1 Intensity | - | RW |
| | 5011 | 5012 | Segment 2 Color 2 Intensity | - | RW |
| | 5012 | 5013 | Segment 2 Speed | - | RW |
| | 5013 | 5014 | Segment 2 Pattern | - | RW |
| | 5014 | 5015 | Segment 3 Animation | - | RW |
| | 5015 | 5016 | Segment 3 Color 1 | - | RW |
| | 5016 | 5017 | Segment 3 Color 2 | - | RW |
| | 5017 | 5018 | Segment 3 Color 1 Intensity | - | RW |
| | 5018 | 5019 | Segment 3 Color 2 Intensity | - | RW |
| | 5019 | 5020 | Segment 3 Speed | - | RW |
| | 5020 | 5021 | Segment 3 Pattern | - | RW |
| | 5021 | 5022 | Segment 4 Animation | - | RW |
| | 5022 | 5023 | Segment 4 Color 1 | - | RW |
| | 5023 | 5024 | Segment 4 Color 2 | - | RW |
| | 5024 | 5025 | Segment 4 Color 1 Intensity | - | RW |
| | 5025 | 5026 | Segment 4 Color 2 Intensity | - | RW |
| | 5026 | 5027 | Segment 4 Speed | - | RW |
| | 5027 | 5028 | Segment 4 Pattern | - | RW |
| | 5028 | 5029 | Segment 5 Animation | - | RW |
| | 5029 | 5030 | Segment 5 Color 1 | - | RW |

Continued on page 19

Continued from page 18

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|------------------------------------|----------|-------------|-----------------------------|---|--------|
| | 5030 | 5031 | Segment 5 Color 2 | - | RW |
| | 5031 | 5032 | Segment 5 Color 1 Intensity | - | RW |
| | 5032 | 5033 | Segment 5 Color 2 Intensity | - | RW |
| | 5033 | 5034 | Segment 5 Speed | - | RW |
| | 5034 | 5035 | Segment 5 Pattern | - | RW |
| | 5035 | 5036 | Audible State | 0 = Off 1 = Tone 2 = Sync | RW |
| | 5036 | 5037 | Audible Volume | 0 = Off 1 = Low 2 = Medium 3 = High | RW |
| | 5037 | 5038 | Audible Tone | 0 = Freq 1 1 = Freq 2 2 = Freq 3 | RW |
| | 5038 | 5039 | Custom Speed | dHz | RW |
| | 5039 | 5040 | Custom Intensity | 0-100% | RW |
| Operating Mode | 5040 | 5041 | Operation Mode Write | 1 = Basic Mode, 2 = Advanced Mode | WO |
| Basic Mode Segment 1 Configuration | 5110 | 5111 | Basic Color | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | RW |
| | 5111 | 5112 | Basic Flash Speed | 0 = Standard 1 = Fast 2 = Slow 3 = Custom | RW |

Continued on page 20

Continued from page 19

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|------|----------|-------------|-----------------|---|--------|
| | 5112 | 5113 | Basic Animation | 0 = Off 1 = Steady 2 = Flash 3 = Two Color Flash 4 = 50/50 5 = 50/50 Rotate 6 = Chase 7 = Intensity Sweep 8 = Demo | RW |
| | 5113 | 5114 | Basic Color 1 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | RW |
| | 5114 | 5115 | Basic Color 2 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White | RW |

Continued on page 21

Continued from page 20

| Name | Register | With Offset | Description | Holding Register Representation | Access |
|--|----------|-------------|-------------------|--|--------|
| | 5115 | 5116 | Basic Intensity 1 | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | RW |
| | 5116 | 5117 | Basic Intensity 2 | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom | RW |
| | 5117 | 5118 | Basic Speed | 0 = Slow 1 = Medium 2 = Fast 3 = Custom | RW |
| | 5118 | 5119 | Basic Pattern | 0 = Normal 1 = Strobe 2 = 3-Pulse 3 = SOS 4 = Random | RW |
| Segment Mode Segment 2 Configuration | 5120 | 5121 | Basic Color | - | RW |
| | 5121 | 5122 | Basic Flash Speed | - | RW |
| | 5122 | 5123 | Basic Animation | - | RW |
| | 5123 | 5124 | Basic Color 1 | - | RW |
| | 5124 | 5125 | Basic Color 2 | - | RW |
| | 5125 | 5126 | Basic Intensity 1 | - | RW |
| | 5126 | 5127 | Basic Intensity 2 | - | RW |
| | 5127 | 5128 | Basic Speed | - | RW |
| Segment Mode Segment 3 Configuration | 5128 | 5129 | Basic Pattern | - | RW |
| | 5130 | 5131 | Basic Color | - | RW |
| | 5131 | 5132 | Basic Flash Speed | - | RW |
| | 5132 | 5133 | Basic Animation | - | RW |
| | 5133 | 5134 | Basic Color 1 | - | RW |
| | 5134 | 5135 | Basic Color 2 | - | RW |
| | 5135 | 5136 | Basic Intensity 1 | - | RW |
| | 5136 | 5137 | Basic Intensity 2 | - | RW |
| Segment Mode Segment 4 Configuration | 5137 | 5138 | Basic Speed | - | RW |
| | 5138 | 5139 | Basic Pattern | - | RW |
| | 5140 | 5141 | Basic Color | - | RW |
| | 5141 | 5142 | Basic Flash Speed | - | RW |
| | 5142 | 5143 | Basic Animation | - | RW |
| | 5143 | 5144 | Basic Color 1 | - | RW |
| | 5144 | 5145 | Basic Color 2 | - | RW |

Continued on page 22

Continued from page 21

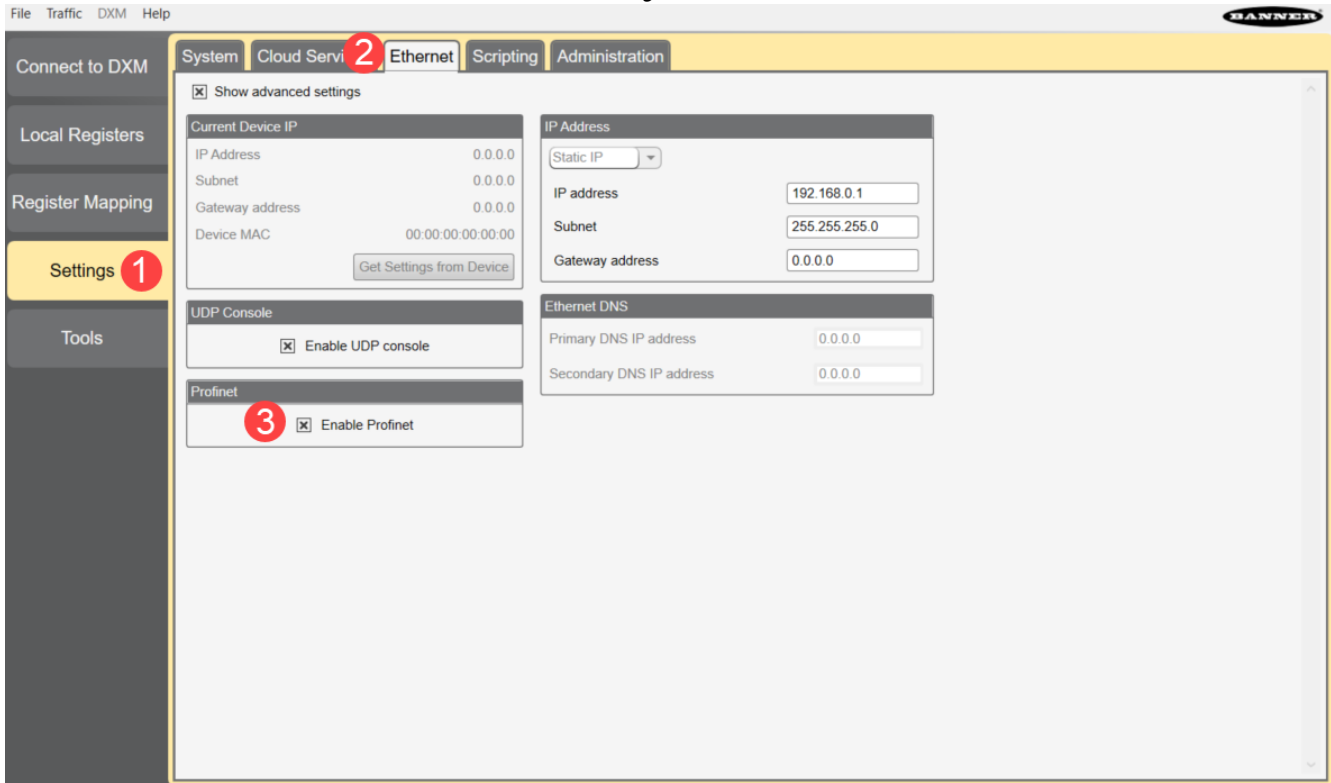
| Name | Register | With Offset | Description | Holding Register Representation | Access |
|--|----------|-------------|-------------------|--|--------|
| | 5145 | 5146 | Basic Intensity 1 | - | RW |
| | 5146 | 5147 | Basic Intensity 2 | - | RW |
| | 5147 | 5148 | Basic Speed | - | RW |
| | 5148 | 5149 | Basic Pattern | - | RW |
| Segment Mode Segment 5 Configuration | 5150 | 5151 | Basic Color | - | RW |
| | 5151 | 5152 | Basic Flash Speed | - | RW |
| | 5152 | 5153 | Basic Animation | - | RW |
| | 5153 | 5154 | Basic Color 1 | - | RW |
| | 5154 | 5155 | Basic Color 2 | - | RW |
| | 5155 | 5156 | Basic Intensity 1 | - | RW |
| | 5156 | 5157 | Basic Intensity 2 | - | RW |
| | 5157 | 5158 | Basic Speed | - | RW |
| Basic Segment Audio Configuration | 5160 | 5161 | Audible State | 0 = Off 1 = Tone 2 = Sync | RW |
| | 5161 | 5162 | Audible Volume | 0 = Off 1 = Low 2 = Medium 3 = High | RW |
| | 5162 | 5163 | Audible Tone | 0 = Freq 1 1 = Freq 2 2 = Freq 3 | RW |

PROFINET Configuration

After connecting to the TL70 and uploading the configuration via the DXM configuration software:

1. Select **Settings**.
2. Select **Ethernet**.
3. Check `Enable Profinet`.

Enabling PROFINET



When complete, select **File > Save**, and then select DXM and Send Configuration to DXM to send the PROFINET-enabled configuration to the tower light. The tower light can now be connected over PROFINET.

PROFINET Map

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|---------|--------------------|-----------------|-----------------|-------------------------|-----------------------------------|
| 1 | Read only | 0-1 | 1 | Number of segments Read | #1 - 5 |
| | | 2-3 | 2 | Mode Read | 1 = Basic Mode, 2 = Advanced Mode |
| 3 | Device Information | 186-205 | 606-615 | Banner Name | 0..65535 |
| | | 206-237 | 616-631 | Product Name | 0..65535 |
| | | 238-239 | 632 | Item H | 0..65535 |
| | | 240-241 | 633 | Item L | 0..65535 |
| | | 242-243 | 634 | Serial Number 1 (H) | 0..65535 |
| | | 244-245 | 635 | Serial Number 2 | 0..65535 |
| | | 246-247 | 636 | Serial Number 3 | 0..65535 |
| | | 248-249 | 637 | Serial Number 4 (L) | 0..65535 |
| | | 250-251 | 638 | Firmware PN H | 0..65535 |
| | | 252-253 | 639 | Firmware PN L | 0..65535 |
| | | 254-255 | 640 | Firmware Version H | 0..65535 |
| | | 256-257 | 641 | Firmware Version L | 0..65535 |
| | | 258-259 | 642 | Firmware Build Number H | 0..65535 |
| | | 260-261 | 643 | Firmware Build Number L | 0..65535 |
| 262-293 | 644-659 | User Define Tag | 0..65535 | | |

Continued on page 24

Continued from page 23

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|-----------------------|-----------------|-----------------|---------------------|--|
| 7 | Basic Mode Control | 0-1 | 5001 | Segment 1 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| | | 2-3 | 5002 | Segment 2 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| | | 4-5 | 5003 | Segment 3 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| | | 6-7 | 5004 | Segment 4 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| | | 8-9 | 5005 | Segment 5 State | 0 = Off 1 = Basic On 2 = Basic Flash 3 = Animation |
| | | 10-11 | 5006 | Basic Audible | 0 = Off, 1 = Basic On |
| 7 | Advanced Mode Control | 0-1 | 5001 | Segment 1 Animation | 0 = Off 1 = Steady 2 = Flash 3 = Two Color Flash 4 = 50/50 5 = 50/50 Rotate 6 = Chase 7 = Intensity Sweep 8 = Demo |

Continued on page 25

Continued from page 24

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|------|-----------------|-----------------|-----------------------------|---|
| | | 2-3 | 5002 | Segment 1 Color 1 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White |
| | | 4-5 | 5003 | Segment 1 Color 2 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White |
| | | 6-7 | 5004 | Segment 1 Color 1 Intensity | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom |
| | | 8-9 | 5005 | Segment 1 Color 2 Intensity | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom |

Continued on page 26

Continued from page 25

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|------|-----------------|-----------------|-----------------------------|--|
| | | 10-11 | 5006 | Segment 1 Speed | 0 = Slow 1 = Medium 2 = Fast 3 = Custom |
| | | 12-13 | 5007 | Segment 1 Pattern | 0 = Normal 1 = Strobe 2 = 3-Pulse 3 = SOS 4 = Random |
| | | 14-15 | 5008 | Segment 2 Animation | - |
| | | 16-17 | 5009 | Segment 2 Color 1 | - |
| | | 18-19 | 5010 | Segment 2 Color 2 | - |
| | | 20-21 | 5011 | Segment 2 Color 1 Intensity | - |
| | | 22-23 | 5012 | Segment 2 Color 2 Intensity | - |
| | | 24-25 | 5013 | Segment 2 Speed | - |
| | | 26-27 | 5014 | Segment 2 Pattern | - |
| | | 28-29 | 5015 | Segment 3 Animation | - |
| | | 30-31 | 5016 | Segment 3 Color 1 | - |
| | | 32-33 | 5017 | Segment 3 Color 2 | - |
| | | 34-35 | 5018 | Segment 3 Color 1 Intensity | - |
| | | 36-37 | 5019 | Segment 3 Color 2 Intensity | - |
| | | 38-39 | 5020 | Segment 3 Speed | - |
| | | 40-41 | 5021 | Segment 3 Pattern | - |
| | | 42-43 | 5022 | Segment 4 Animation | - |
| | | 44-45 | 5023 | Segment 4 Color 1 | - |
| | | 46-47 | 5024 | Segment 4 Color 2 | - |
| | | 48-49 | 5025 | Segment 4 Color 1 Intensity | - |
| | | 50-51 | 5026 | Segment 4 Color 2 Intensity | - |
| | | 52-53 | 5027 | Segment 4 Speed | - |
| | | 54-55 | 5028 | Segment 4 Pattern | - |
| | | 56-57 | 5029 | Segment 5 Animation | - |
| | | 58-59 | 5030 | Segment 5 Color 1 | - |
| | | 60-61 | 5031 | Segment 5 Color 2 | - |
| | | 62-63 | 5032 | Segment 5 Color 1 Intensity | - |
| | | 64-65 | 5033 | Segment 5 Color 2 Intensity | - |
| | | 66-67 | 5034 | Segment 5 Speed | - |
| | | 68-69 | 5035 | Segment 5 Pattern | - |
| | | 70-71 | 5036 | Audible Type | 0 = Off 1 = Tone 2 = Sync |

Continued on page 27

Continued from page 26

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|------------------------------------|-----------------|-----------------|----------------------|---|
| | | 72-73 | 5037 | Audible Volume | 0 = Off 1 = Low 2 = Medium 3 = High |
| | | 74-75 | 5038 | Audible Tone | 0 = Freq 1 1 = Freq 2 2 = Freq 3 |
| | | 76-77 | 5039 | Custom Speed | dHz |
| | | 78-79 | 5040 | Custom Intensity | 0-100% |
| 7 | Operating Mode | 80-81 | 5041 | Operation Mode Write | 1 = Basic Mode, 2 = Advanced Mode |
| 7 | Basic Mode Segment 1 Configuration | 220-221 | 5111 | Basic Color | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White |
| | | 222-223 | 5112 | Basic Flash Speed | 0 = Standard 1 = Fast 2 = Slow 3 = Custom |
| | | 224-225 | 5113 | Basic Animation | 0 = Off 1 = Steady 2 = Flash 3 = Two Color Flash 4 = 50/50 5 = 50/50 Rotate 6 = Chase 7 = Intensity Sweep 8 = Demo |

Continued on page 28

Continued from page 27

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|------|-----------------|-----------------|-------------------|---|
| | | 226-227 | 5114 | Basic Color 1 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White |
| | | 228-229 | 5115 | Basic Color 2 | 0 = Green 1 = Red 2 = Orange 3 = Amber 4 = Yellow 5 = Lime Green 6 = Spring Green 7 = Cyan 8 = Sky Blue 9 = Blue 10 = Violet 11 = Magenta 12 = Rose 13 = White |
| | | 230-231 | 5116 | Basic Intensity 1 | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom |
| | | 232-233 | 5117 | Basic Intensity 2 | 0 = High 1 = Medium 2 = Low 3 = Off 4 = Custom |

Continued on page 29

Continued from page 28

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|--------------------------------------|-----------------|-----------------|-------------------|--|
| | | 234-235 | 5118 | Basic Speed | 0 = Slow 1 = Medium 2 = Fast 3 = Custom |
| | | 236-237 | 5119 | Basic Pattern | 0 = Normal 1 = Strobe 2 = 3-Pulse 3 = SOS 4 = Random |
| 7 | Segment Mode Segment 2 Configuration | 240-241 | 5121 | Basic Color | - |
| | | 242-243 | 5122 | Basic Flash Speed | - |
| | | 244-245 | 5123 | Basic Animation | - |
| | | 246-247 | 5124 | Basic Color 1 | - |
| | | 248-249 | 5125 | Basic Color 2 | - |
| | | 250-251 | 5126 | Basic Intensity 1 | - |
| | | 252-253 | 5127 | Basic Intensity 2 | - |
| | | 254-255 | 5128 | Basic Speed | - |
| 7 | Segment Mode Segment 3 Configuration | 256-257 | 5129 | Basic Pattern | - |
| | | 260-261 | 5131 | Basic Color | - |
| | | 262-263 | 5132 | Basic Flash Speed | - |
| | | 264-265 | 5133 | Basic Animation | - |
| | | 266-267 | 5134 | Basic Color 1 | - |
| | | 268-269 | 5135 | Basic Color 2 | - |
| | | 270-271 | 5136 | Basic Intensity 1 | - |
| | | 272-273 | 5137 | Basic Intensity 2 | - |
| 7 | Segment Mode Segment 4 Configuration | 274-275 | 5138 | Basic Speed | - |
| | | 276-277 | 5139 | Basic Pattern | - |
| | | 280-281 | 5141 | Basic Color | - |
| | | 282-283 | 5142 | Basic Flash Speed | - |
| | | 284-285 | 5143 | Basic Animation | - |
| | | 286-287 | 5144 | Basic Color 1 | - |
| | | 288-289 | 5145 | Basic Color 2 | - |
| | | 290-291 | 5146 | Basic Intensity 1 | - |
| 7 | Segment Mode Segment 5 Configuration | 292-293 | 5147 | Basic Intensity 2 | - |
| | | 294-295 | 5148 | Basic Speed | - |
| | | 296-297 | 5149 | Basic Pattern | - |
| | | 300-301 | 5151 | Basic Color | - |
| | | 302-303 | 5152 | Basic Flash Speed | - |
| | | 304-305 | 5153 | Basic Animation | - |
| 7 | Segment Mode Segment 5 Configuration | 306-307 | 5154 | Basic Color 1 | - |
| | | 308-309 | 5155 | Basic Color 2 | - |
| | | 310-311 | 5156 | Basic Intensity 1 | - |

Continued on page 30

Continued from page 29

| Slot | Name | Profinet Byte # | Local Registers | Description | Holding Register Representation |
|------|-----------------------------------|-----------------|-----------------|-------------------|--|
| 7 | Basic Segment Audio Configuration | 312-313 | 5157 | Basic Intensity 2 | - |
| | | 314-315 | 5158 | Basic Speed | - |
| | | 316-317 | 5159 | Basic Pattern | - |
| | | 320-321 | 5161 | Audible Type | 0 = Off 1 = Tone 2 = Sync |
| | | 322-323 | 5162 | Audible Volume | 0 = Off 1 = Low 2 = Medium 3 = High |
| | | 324-325 | 5163 | Audible Tone | 0 = Freq 1 1 = Freq 2 2 = Freq 3 |

Tower Light Segment Modes

Basic Segment Mode

Use a single run time register per LED segment to set it to Off, On, Flash, or Animation mode.

Use a single run time register for an audible segment to set it to Off or On.

Use additional configuration registers to change color, intensity, flash speed, and select animation type on LED segments and change volume and tone on audible segment.

Advanced Segment Mode

Use multiple run time registers per LED segment to control color, intensity, flash, and other animation types.

Use multiple run time registers for an audible segment to control sync, volume, and tone settings.

Use additional configuration registers to create custom intensity and flash speeds.

LED Segment Control

| Animation | Description |
|-----------------|---|
| Off | Segment is off |
| Steady | Color 1 is solid on at defined intensity |
| Flash | Color 1 flashes at defined speed, color intensity, and pattern |
| Two Color Flash | Color 1 and Color 2 flash alternately at defined speed, color intensities, and pattern |
| 50/50 | Color 1 is displayed on 50% of the segment and Color 2 is displayed on the other 50% of the segment at the defined color intensities |
| 50/50 Rotate | Color 1 is displayed on 50% of the segment and Color 2 is displayed on the other 50% of the segment while rotating at the defined speed and color intensities |
| Chase | Color 1 is displayed as a single spot against the background of Color 2 while rotating at the defined speed, color intensities, and rotational direction |
| Intensity Sweep | Color 1 repeatedly increases and decreases intensity between 0% to 100% at defined speed and color intensity |
| Demo | Demo sequence cycles through several sets of colors and configurations to highlight example applications |

Audible Segment Control

| Setting | Description |
|----------------|---|
| Audible State | Sets the segment to off, on, or synced to flash pattern of last LED segment |
| Audible Volume | Defines the volume of the audible tone |

Continued on page 31

Continued from page 30

| Setting | Description |
|----------------|------------------------------------|
| Audible Tone | Defines the audible tone frequency |

Chapter Contents

FCC Part 15 Class A for Unintentional Radiators..... 33
 Industry Canada ICES-003(A)..... 33
 Dimensions..... 34

Chapter 5 Specifications

Supply Voltage

Power over Ethernet models: 42.5 V DC to 57 V DC
 PoE (Class 0 - 802.3af, 802.3at Type 1)
 Ethernet models: 18 V DC to 30 V DC

Supply Current

| Device | Typical Current (mA) per Device | | | | | | Max Current (mA) |
|---------------------------|---------------------------------|---------|---------|-----------|---------|---------|------------------|
| | 18 V DC | 24 V DC | 30 V DC | 42.5 V DC | 50 V DC | 57 V DC | |
| PoE base | - | - | - | 40 | 35 | 30 | 50 |
| Ethernet base | 60 | 45 | 40 | - | - | - | 75 |
| Light and Audible segment | 110 | 85 | 75 | 45 | 40 | 35 | 125 |

Environmental Rating

IP65, IP66

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Initial Startup Time

30 seconds

Construction

Bases, segments, and covers: polycarbonate

Connections

See "Wiring" on page 5

Operating Temperature

-40 °C to +50 °C (-40 °F to +122 °F)
 95% at +50 °C maximum relative humidity (non-condensing)


Audible Alarm


Tone 0: 1.7 kHz ± 250 Hz oscillation frequency; maximum intensity (typical) 81 dB at 1 m (3.3 ft)
 Tone 1: 2.2 kHz ± 250 Hz oscillation frequency; maximum intensity (typical) 100 dB at 1 m (3.3 ft)
 Tone 2: 2.7 kHz ± 250 Hz oscillation frequency; maximum intensity (typical) 104 dB at 1 m (3.3 ft)

Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 0.5 mm amplitude, 5 minutes sweep, 30 minutes dwell)
 Meets IEC 60068-2-27 requirements (Shock: 15G 11 ms duration, half sine wave)

Certifications

 Banner Engineering BV
 Park Lane, Culliganlaan 2F bus 3
 1831 Diegem, BELGIUM

 Turck Banner LTD Blenheim House
 Blenheim Court
 Wickford, Essex SS11 8YT
 GREAT BRITAIN

Default Light Segment Characteristics

| Color | Dominant Wavelength (nm) or Color Temperature (CCT) | Color Coordinates ⁽¹⁾ | | Lumen Output Per Segment (Typical at 25 °C) |
|--------------|---|----------------------------------|-------|---|
| | | X | Y | |
| Green | 532 | 0.181 | 0.735 | 34.8 |
| Red | 621 | 0.691 | 0.308 | 15.4 |
| Yellow | 578 | 0.473 | 0.474 | 21 |
| Blue | 467 | 0.137 | 0.056 | 27.6 |
| White | 5700K | 0.328 | 0.337 | 29.7 |
| Cyan | 492 | 0.150 | 0.334 | 20.9 |
| Magenta | - | 0.379 | 0.177 | 18.7 |
| Amber | 590 | 0.552 | 0.414 | 6.6 |
| Rose | - | 0.508 | 0.230 | 9.3 |
| Lime Green | 565 | 0.393 | 0.535 | 23.8 |
| Sky Blue | 485 | 0.146 | 0.241 | 14.1 |
| Orange | 600 | 0.611 | 0.370 | 24.1 |
| Violet | - | 0.212 | 0.091 | 19.6 |
| Spring Green | 509 | 0.157 | 0.553 | 12.7 |

FCC Part 15 Class A for Unintentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

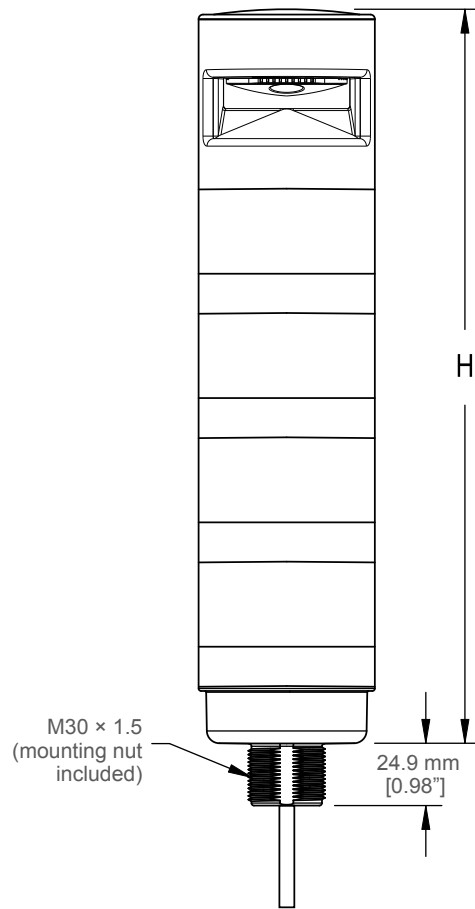
Industry Canada ICES-003(A)

This device complies with CAN ICES-3 (A)/NMB-3(A). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(A). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

⁽¹⁾ Refer to CIE 1931 chromaticity diagram or color chart to show equivalent color with indicated color coordinates. Actual coordinates may differ by 10%.

Dimensions



| Model | Height (H) |
|-----------------------------------|---------------------|
| 1 light module | 87.6 mm (3.45 in) |
| 1 light module, 1 audible module | 144.3 mm (5.68 in) |
| 2 light modules | 137.3 mm (5.41 in) |
| 2 light modules, 1 audible module | 194 mm (7.64 in) |
| 3 light modules | 187 mm (7.36 in) |
| 3 light modules, 1 audible module | 243.7 mm (9.59 in) |
| 4 light modules | 236.7 mm (9.32 in) |
| 4 light modules, 1 audible module | 293.4 mm (11.55 in) |
| 5 light modules | 286.4 mm (11.28 in) |
| 5 light modules, 1 audible module | 343.1 mm (13.51 in) |

Chapter Contents

Cordsets 35
 Mounting Brackets..... 36
 Elevated Mount System 37
 LMB Sealed Right Angle Bracket 39
 Top Replacement Cover 40

Chapter 6 Accessories

Cordsets

| 4-Pin Single-Ended, M12 Female Cordsets cULus | | | | |
|--|----------------|-------------|------------|-----------------|
| Model | Length | Style | Dimensions | Pinout (Female) |
| MQDC-406 | 2 m (6.56 ft) | Straight | | |
| MQDC-415 | 5 m (16.4 ft) | | | |
| MQDC-430 | 9 m (29.5 ft) | | | |
| MQDC-450 | 15 m (49.2 ft) | | | |
| MQDC-406RA | 2 m (6.56 ft) | Right-Angle | | |
| MQDC-415RA | 5 m (16.4 ft) | | | |
| MQDC-430RA | 9 m (29.5 ft) | | | |
| MQDC-450RA | 15 m (49.2 ft) | | | |

1 = Brown
 2 = White
 3 = Blue
 4 = Black
 5 = Unused

| 4-Pin Double-Ended, M12 Female-M12 Male Cordsets cULus | | | | |
|---|------------------|-----------------------------------|------------|--------|
| Model | Length | Style | Dimensions | Pinout |
| MQDEC-401SS | 0.31 m (1 ft) | Male Straight/ Female Straight | | |
| MQDEC-403SS | 0.91 m (2.99 ft) | | | |
| MQDEC-406SS | 1.83 m (6 ft) | | | |
| MQDEC-412SS | 3.66 m (12 ft) | | | |
| MQDEC-415SS | 4.58 m (15 ft) | | | |
| MQDEC-420SS | 6.10 m (20 ft) | | | |
| MQDEC-430SS | 9.14 m (30.2 ft) | | | |
| MQDEC-450SS | 15.2 m (49.9 ft) | | | |

1 = Brown
 2 = White
 3 = Blue
 4 = Black

| 4-Pin D-Code Double-Ended, M12 Male-RJ45 Male, Shielded Cordsets | | | | |
|--|-----------------|------------|--|--|
| Model | Length | Dimensions | RJ45 Pinout (Male) | M12 Pinout (Male) |
| STP-M12D-403 | 0.9 m (2.95 ft) | | <p>1 = White/Orange 2 = Orange 3 = White/Blue 6 = Blue</p> | <p>1 = White/Orange 2 = White/Blue 3 = Orange 4 = Blue</p> |
| STP-M12D-406 | 1.83 m (6 ft) | | | |
| STP-M12D-415 | 4.57 m (15 ft) | | | |
| STP-M12D-430 | 9.14 m (30 ft) | | | |

| 4-Pin D-Code Double-Ended M12 Male to M12 Male Shielded Cordset | | | | |
|---|---------------|-------------------------------|--|--|
| Model | Length "L1" | Style | Pinout | |
| M12D-M12D-4M | 4 m (13.1 ft) | Male Straight / Male Straight | <p>1 = White / Orange 2 = White / Blue 3 = Orange 4 = Blue</p> | <p>1 = White / Orange 2 = White / Blue 3 = Orange 4 = Blue</p> |
| | | | | |

Mounting Brackets

All measurements are listed in millimeters, unless noted otherwise. The measurements provided are subject to change.

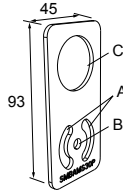
| | |
|--|--|
| <p>SMB30A</p> <ul style="list-style-type: none"> Right-angle bracket with curved slot for versatile orientation Clearance for M6 (1/4 in) hardware Mounting hole for 30 mm sensor 12-gauge stainless steel CAD Files: DXF, PDF, IGS, STP <p>Hole center spacing: A to B=40 Hole size: A=ø 6.3, B= 27.1 × 6.3, C=ø 30.5</p> | |
|--|--|

| | |
|---|--|
| <p>SMB30MM</p> <ul style="list-style-type: none"> 12-gauge stainless steel bracket with curved mounting slots for versatile orientation Clearance for M6 (1/4 in) hardware Mounting hole for 30 mm sensor CAD Files: DXF, PDF, IGS, STP <p>Hole center spacing: A=51, A to B=25.4 Hole size: A=42.6 × 7, B=ø 6.4, C=ø 30.1</p> | |
|---|--|

SMBAMS30P

- Flat SMBAMS series bracket
- 30 mm hole for mounting sensors
- Articulation slots for 90°+ rotation
- 12-gauge 300 series stainless steel
- CAD Files: [DXF](#), [PDF](#), [IGS](#), [STP](#)

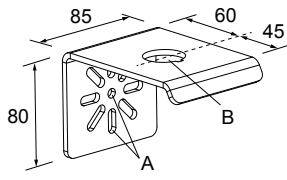
Hole center spacing: A=26.0, A to B=13.0
Hole size: A=26.8 × 7.0, B=∅ 6.5, C=∅ 31.0



SSA-MBK-EEC1

- Single 30 mm hole
- 8 gauge steel, black finish (powder coat)
- Front surface for customer-applied labels
- CAD Files: [DXF](#), [PDF](#), [IGS](#), [STP](#)

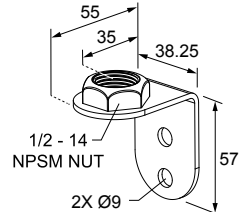
Hole size: A = ∅ 7 , B = ∅ 30



LMBE12RA35

- Direct mounting of stand-off pipe, with common bracket type
- Zinc-plated steel
- 1/2-14 NPSM nut
- Mounting distance from the wall to the center of the 1/2-14 NPSM nut is 35 mm
- CAD Files: [DXF](#), [PDF](#), [IGS](#), [STP](#)

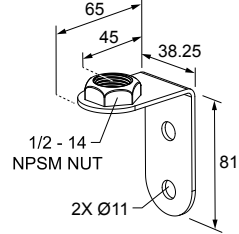
Hole center spacing: 20.0



LMBE12RA45

- Direct mounting of stand-off pipe, with common bracket type
- Zinc-plated steel
- 1/2-14 NPSM nut
- Mounting distance from the wall to the center of the 1/2-14 NPSM nut is 45 mm
- CAD Files: [DXF](#), [PDF](#), [IGS](#), [STP](#)

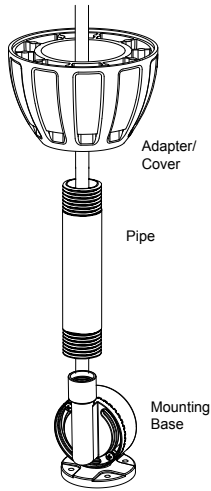
Hole center spacing: 35.0



Elevated Mount System

Single-cable models (suffix QPD) are compatible with the Elevated Mount System. Dual-cable models (suffix Q2PE) are incompatible with the Elevated Mount System. This applies to both base models and pre-assembled models. See ["Models"](#) on [page 3](#) for more detailed model numbers.

Example Assembly for a TL70 Tower Light



This example uses:

1. Adapter/Cover (SA-M30 shown)
2. Pipe
3. Mounting Base (SA-FFB12 shown)

Other compatible parts are listed in the following tables.

Adapters/Covers

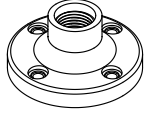
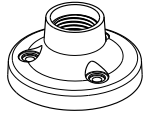
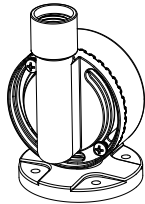
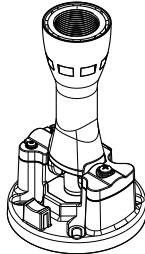
| Adapter/Cover Model | Description | |
|------------------------------|---|--|
| SA-M30 - Black polycarbonate | <ul style="list-style-type: none"> • Streamlined black PC or Gray PC thread cover • Covers the outer M30 threads on the light's base • Typically used for the TL70 Tower Light and K90 series • Mounting hardware included • CAD files: DXF, PDF, IGS, STP | |
| SA-M30C - Gray polycarbonate | | |

Pipes



| Black Anodized Aluminum, ½ in. NPT Pipe Models | Clear Anodized Aluminum, ½ in. NPT Pipe Models | Description |
|--|--|--|
| SOP-E12-150A, 150 mm (6 in) long | SOP-E12-150AC, 150 mm (6 in) long | <ul style="list-style-type: none"> • Elevated-use stand-off pipe • Threaded at both ends • Compatible with most industrial environments • CAD Files: <ul style="list-style-type: none"> ◦ SOP-E12-150A: DXF, PDF, IGS, STP ◦ SOP-E12-300A: DXF, PDF, IGS, STP ◦ SOP-E12-600A: DXF, PDF, IGS, STP ◦ SOP-E12-900A: DXF, PDF, IGS, STP |
| SOP-E12-300A, 300 mm (12 in) long | SOP-E12-300AC, 300 mm (12 in) long | |
| SOP-E12-600A, 600 mm (24 in) long | - | |
| SOP-E12-900A, 900 mm (36 in) long | SOP-E12-900AC, 900 mm (36 in) long | |

Bottom Covers and Mounting Bases

| Mounting Base Model | Description | |
|--------------------------|--|--|
| SA-E12M30 - Black acetal | <ul style="list-style-type: none"> • Streamlined black acetal or white UHMW mounting base adapter/cover • Adapter from ½ in. NPSM/DN15 pipe to 30 mm (1-3/16 in) drilled hole • Mounting hardware included • CAD files: DXF, PDF, IGS, STP | |
| SA-E12M30C - White UHMW | | |

| Mounting Base Model | Description | |
|--|--|--|
| SA-F12 | <ul style="list-style-type: none"> Die-cast zinc base with black paint Elevated-use stand-off pipes (½ in, NPSM/DN15) M5 mounting hardware and nitrile gasket included CAD files: DXF, PDF, IGS, STP |  |
| SA-F12-3 | <ul style="list-style-type: none"> Black polycarbonate Elevated-use stand-off pipes (½ in, NPSM/DN15) M4 mounting hardware and nitrile blend gasket included CAD files: DXF, PDF, IGS, STP |  |
| Mounting Base Model SA-FFB12 - Black polycarbonate SA-FFB12C - Gray polycarbonate | Description <ul style="list-style-type: none"> For use with ½ in. stand-off pipes 110° rotation Stainless steel hardware CAD files: DXF, PDF, IGS, STP |  |
| SOKTL150R4 | <ul style="list-style-type: none"> Black polycarbonate Foldable stand model with upright and 90° folding states Elevated-use stand-off pipes (½ in, NPSM/DN15) Mounting hardware included CAD files: DXF, PDF, IGS, STP |  |

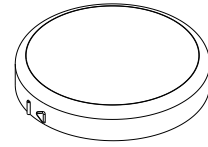
LMB Sealed Right Angle Bracket

| Model | Description | Construction | |
|---|---|---------------------|---|
| LMB30RA CAD Files: DXF , PDF , IGS , STP | Direct-Mount Models: Bracket kit with base, 30 mm adapter, set screw, fasteners, O-rings, and gaskets. | Black polycarbonate |  |
| LMBE12RA CAD Files: DXF , PDF , IGS , STP | Pipe-Mount Models: Bracket kit with base, ½-14 pipe adapter, set screw, fasteners, O-rings, and gaskets. For use with stand-off pipe (listed and sold separately). | Black polycarbonate |  |

Top Replacement Cover

C-TL70 Replacement Top Cover

- Black polycarbonate housing
- Fits TL70 tower lights
- IP65 rated
- CAD Files: [DXF](#), [PDF](#), [IGS](#), [STP](#)



Chapter Contents

| | |
|--|----|
| Clean with Mild Detergent and Warm Water | 41 |
| Repairs | 41 |
| Contact Us | 41 |
| Banner Engineering Corp Limited Warranty | 41 |

Chapter 7 Product Support and Maintenance

Clean with Mild Detergent and Warm Water

Wipe down the device with a soft cloth dampened with a mild detergent and warm water solution. Do not use any other chemicals for cleaning.

Repairs

Contact Banner Engineering for troubleshooting of this device. **Do not attempt any repairs to this Banner device; it contains no field-replaceable parts or components.** If the device, device part, or device component is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

IMPORTANT: If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.

Contact Us

Banner Engineering Corp. | 9714 Tenth Avenue North | Plymouth, MN 55441, USA | Phone: + 1 888 373 6767

For worldwide locations and local representatives, visit www.bannerengineering.com.

Banner Engineering Corp Limited Warranty

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