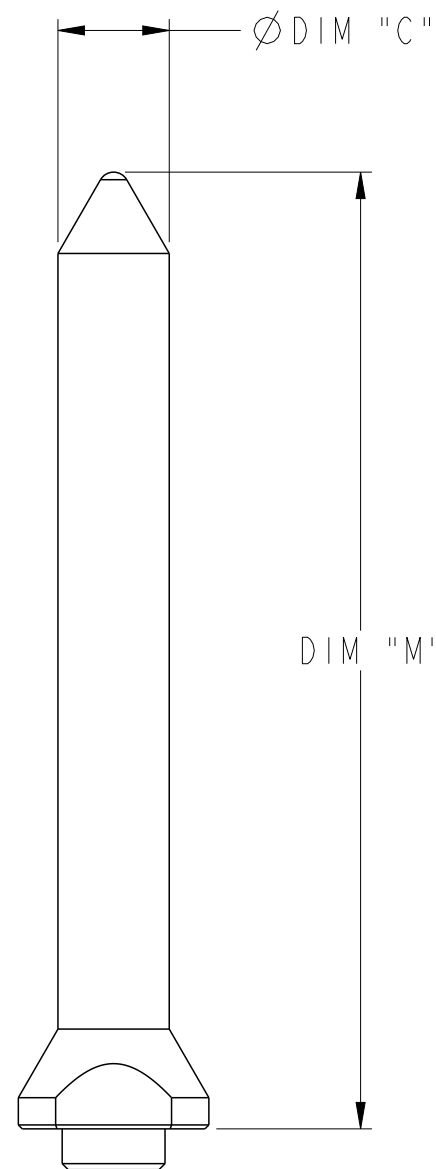
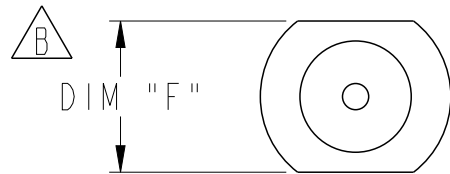


1		2		3			4	
PART NUMBER	DIAMETER		THREAD	DIM "F"	DIM "M"	DIM "S"	DIM "T"	SUPPORTS (SEE TABLE 2)
	DESCRIPTION	DIM "C"						
I0091775-001LF	STANDARD	Ø 3.68	#2-56	5.00	31.64	4.81	4.44	3, 4, 5, & 6-PAIR
I0091775-002LF	LARGE	Ø 5.52	#6-32	7.00	28.14	6.66	6.29	3, 4, 5, & 6-PAIR
I0091775-003LF	STANDARD	Ø 3.68	#2-56	5.00	25.70	4.81	4.44	2-PAIR
I0091775-004LF	STANDARD	Ø 3.68	#2-56	5.00	38.00	4.81	4.44	STACKER
I0091775-005LF	LARGE	Ø 5.52	#6-32	7.00	31.64	6.66	6.29	3, 4, 5, & 6-PAIR



NOTES:

1. MATERIAL: STAINLESS STEEL
2. GUIDE-PIN SUPPORTS ALL XCede BAKPLANE MODULES AS NOTED IN P/N TABLE.
2. XCede PRODUCT SPECIFICATION: GS-12-588 (PRELIMINARY)
3. XCede APPLICATION SPECIFICATION: GS-20-121 (PRELIMINARY)
- ④. PLATED THROUGH HOLE OPTION SUPPORTS CONNECTION TO CHASSIS FOR GROUNDED GUIDE-MODULE OPTION. SEE XCede APPLICATION SPECIFICATION FOR ROUTING GUIDELINES.
- ⑤. XCede PCB FOOTPRINTS ARE SHOWN FOR RELATIVE PLACEMENT REFERENCE ONLY. PLEASE SEE APPLICABLE XCede MODULE DRAWING FOR DETAILED XCede FOOTPRINT REQUIREMENTS.
6. GUIDE PIN REQUIRES SCREW FOR MOUNTING. SEE TABLE 3 FOR SUPPORTING SCREW OPTIONS.
7. A  SYMBOL WILL BE NEXT TO ANY DIMENSION, NOTES OR VIEW WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.



— INTERNAL THREAD
SEE P/N TABLE

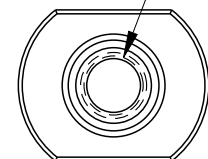


TABLE 2: PCB HOLE LOCATION BY PRODUCT TYPE

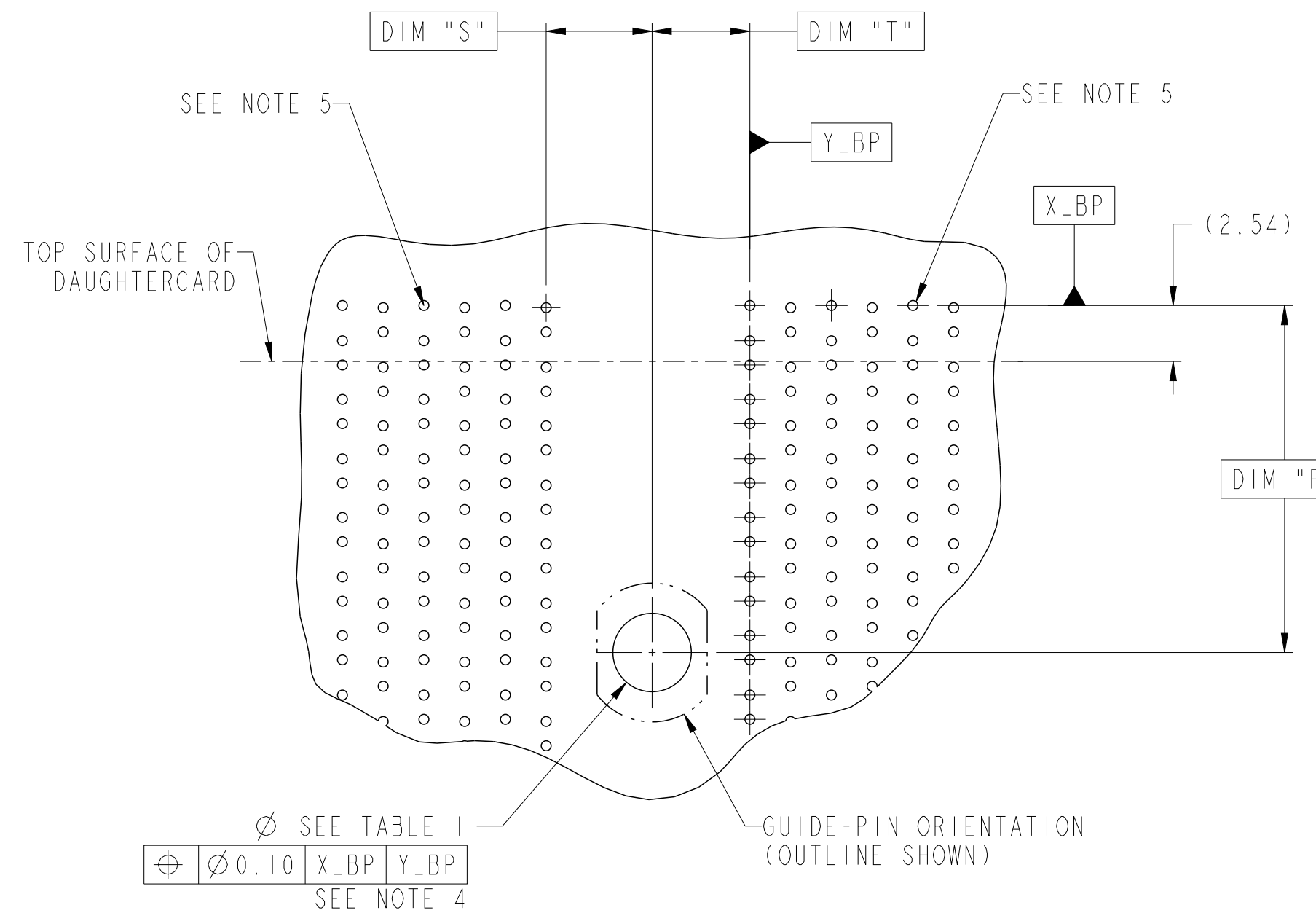
XCede PRODUCT VERSION	DIM "R"	
	STANDARD DIA PINS	LARGE DIA PINS
2-PAIR	6.79	N/A
3-PAIR	11.495	TBD
4-PAIR	15.75	14.75
5-PAIR	15.75	17.53
6-PAIR	15.75	17.53

TABLE 1: HOLE SPECIFICATIONS

	STANDARD-DIAMETER GUIDE-PIN		LARGE-DIAMETER GUIDE-PIN	
	UNGROUND	GROUND	UNGROUND	GROUND
FHS	Ø 3.48 - 3.63		Ø 5.58 - 5.73	
PAD	N/A	Ø 6.5	N/A	Ø 8.5
PLATED	NO	YES	NO	YES
DRILL (mm)	3.57	3.66	5.61	5.79
DRILL (in)	.1405	.144	.221	.228

TABLE 3: SUPPORTING SCREWS

THREAD	THREAD LENGTH	PCB THICKNESS RANGE	PART NUMBER	GENERAL DESCRIPTION
#2-56 UNC	.375" / 9.53mm	1.60 - 5.00	10091790-002LF	PHILLIPS PAN-HEAD SEMS SCREW WITH SQUARE-CONICAL WASHER
	.500" / 12.7mm	5.00 - 8.00	10091790-003LF	
	.625" / 15.88mm	8.00 - 10.00	10091790-004LF	
#6-32 UNC	.375" / 9.53mm	1.60 - 4.00	10091791-001LF	
	.500" / 12.7mm	4.00 - 7.50	10091791-002LF	
	.625" / 15.88mm	7.50 - 10.00	10091791-003LF	



PCB FOOTPRINT
GUIDE-PIN HOLE RELATIVE TO XCede SIGNAL MODULES
APPLIES TO ALL XCede SIZES AND GUIDE-PIN DASH NUMBERS
SEE NOTE 5 AND TABLES 1 & 2

spec ref	GS-12-588		dr	Jim Swain	2009/08/27			mm	size	A2	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Matthew Cheong	2014/05/22				ecn no	ELX-S-18865-1		
ASME Y14.5			chr	-	-				product family	XCede	rel level	Released
			appr	Chen-Hong Tan	2014/09/28							
surface 	linear	0.X	±0.25		file	GUIDE-PIN, STANDALONE			dwg no	10091775		rev
		0.XX	±0.13									
		0.XXX	±0									
ASME Y14.5	angular	0°	±0	www.fci.com	cat. no.	-	Product - Customer Drw			sheet 1 of 1		