



# VL18L-3P324

V18 Laser

CYLINDRICAL PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



## Ordering information

Type	Part no.
VL18L-3P324	6027596

Other models and accessories → [www.sick.com/V18\\_Laser](http://www.sick.com/V18_Laser)

## Detailed technical data

### Features

<b>Functional principle</b>	Photoelectric retro-reflective sensor
<b>Functional principle detail</b>	Dual lens
<b>Dimensions (W x H x D)</b>	18 mm x 18 mm x 97.7 mm
<b>Housing design (light emission)</b>	Cylindrical
<b>Housing length</b>	97.7 mm
<b>Thread diameter (housing)</b>	M18 x 1
<b>Optical axis</b>	Axial
<b>Sensing range max.</b>	0.1 m ... 35 m <sup>1)</sup>
<b>Sensing range</b>	0.1 m ... 30 m <sup>1)</sup>
<b>Focus</b>	0.04°
<b>Type of light</b>	Visible red light
<b>Light source</b>	Laser <sup>2)</sup>
<b>Light spot size (distance)</b>	Ø 9 mm (35 m)
<b>Angle of dispersion</b>	0.04°
<b>Wave length</b>	650 nm
<b>Laser class</b>	1 (IEC 60825-1)
<b>Laser power output</b>	0.4 mW
<b>Adjustment</b>	Single teach-in button (Sensitivity) <sup>3)</sup>
<b>Special applications</b>	Detecting small objects

<sup>1)</sup> Reflector P250F.

<sup>2)</sup> Average service life: 100,000 h at T<sub>J</sub> = +25 °C.

<sup>3)</sup> Manual, via teach-in button.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	± 10 % <sup>2)</sup>
<b>Current consumption</b>	20 mA <sup>3)</sup>
<b>Switching output</b>	PNP
<b>Switching mode</b>	Dark switching
<b>Output current I<sub>max</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.625 ms <sup>4)</sup>
<b>Switching frequency</b>	800 Hz <sup>5)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>6)</sup> B <sup>7)</sup> C <sup>8)</sup> D <sup>9)</sup>
<b>Protection class</b>	III
<b>Weight</b>	60 g
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Metal, Nickel-plated brass/PC
<b>Optics material</b>	Plastic, PC with protective glass pane
<b>Enclosure rating</b>	IP67
<b>Ambient operating temperature</b>	-15 °C ... +55 °C
<b>Ambient temperature, storage</b>	-25 °C ... +70 °C
<b>UL File No.</b>	NRKH.E181493, CDRH-conform (0312012-00)

<sup>1)</sup> Limit values.

<sup>2)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>3)</sup> Without load.

<sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>6)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>7)</sup> B = inputs and output reverse-polarity protected.

<sup>8)</sup> C = interference suppression.

<sup>9)</sup> D = outputs overcurrent and short-circuit protected.

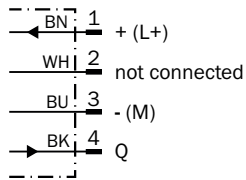
## Classifications

<b>eCl@ss 5.0</b>	27270902
<b>eCl@ss 5.1.4</b>	27270902
<b>eCl@ss 6.0</b>	27270902
<b>eCl@ss 6.2</b>	27270902
<b>eCl@ss 7.0</b>	27270902
<b>eCl@ss 8.0</b>	27270902
<b>eCl@ss 8.1</b>	27270902
<b>eCl@ss 9.0</b>	27270902
<b>eCl@ss 10.0</b>	27270902
<b>eCl@ss 11.0</b>	27270902

<b>eCl@ss 12.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>ETIM 7.0</b>	EC002717
<b>ETIM 8.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

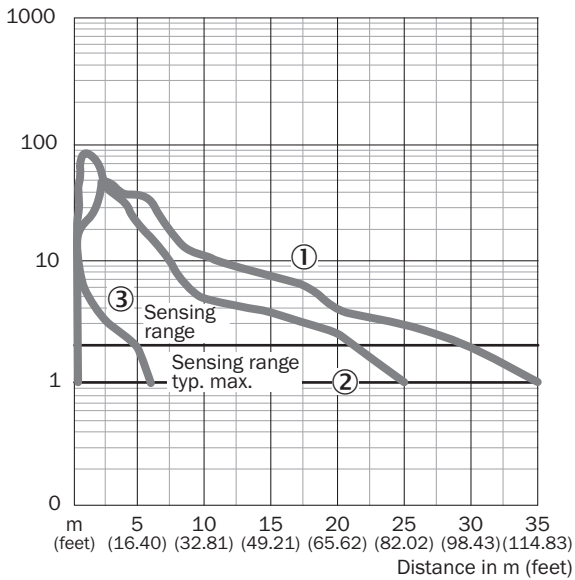
**Connection diagram**

Cd-066



**Characteristic curve**

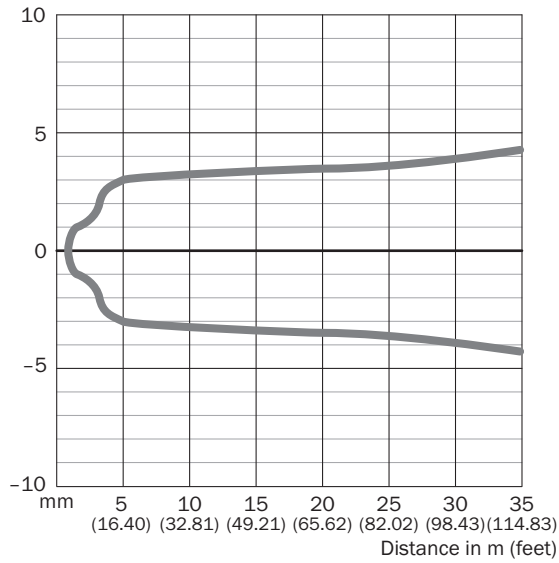
Operating reserve



- ① Reflector P250F
- ② Reflector PL80A, P250
- ③ Reflective tape Diamond Grade

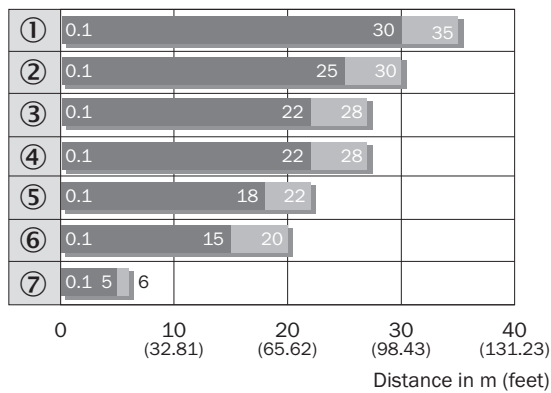
### Light spot size

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### Sensing range diagram

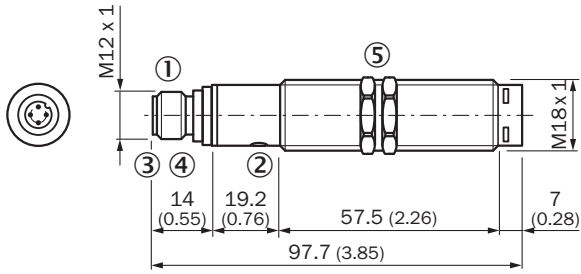
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- Sensing range
- Sensing range max.
- ① Reflector P250F
- ② PL10F reflector
- ③ Reflector PL80A
- ④ Reflector P250
- ⑤ Reflector C110A
- ⑥ Reflector PL20F
- ⑦ Reflective tape Diamond Grade

**Dimensional drawing** (Dimensions in mm (inch))

Axial



**Recommended accessories**

Other models and accessories → [www.sick.com/V18\\_Laser](http://www.sick.com/V18_Laser)

	Brief description	Type	Part no.
<b>Reflectors</b>			
	Fine triple reflector, screw connection, suitable for laser sensors, 52 mm x 62 mm, PM-MA/ABS, Screw-on, 2 hole mounting	P250F	5308843

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)