



GRTE18-P2462V

GR18

CYLINDRICAL PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
GRTE18-P2462V	1085704

Other models and accessories → www.sick.com/GR18

Detailed technical data

Features

Functional principle	Photoelectric proximity sensor
Functional principle detail	Energetic
Dimensions (W x H x D)	18 mm x 18 mm x 73.5 mm
Housing design (light emission)	Cylindrical
Housing length	73.5 mm
Thread length	49.3 mm
Thread diameter (housing)	M18 x 1
Optical axis	Axial
Sensing range max.	5 mm ... 1,000 mm ¹⁾
Sensing range	10 mm ... 800 mm ¹⁾
Type of light	Visible red light
Light source	LED ²⁾
Light spot size (distance)	Ø 45 mm (800 mm)
Wave length	650 nm
Adjustment	Potentiometer, 270°
Indication	LED green Operating indicator Static on: power on LED yellow Status of received light beam Static on: object present Static off: object not present
Special applications	Hygienic and washdown zones

¹⁾ Object with 90% remission (based on standard white, DIN 5033).

²⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC ¹⁾
Ripple	< 5 V _{pp} ²⁾
Current consumption	30 mA
Switching output	PNP
Output function	Complementary
Switching mode	Light/dark switching ³⁾
Signal voltage PNP HIGH/LOW	V _S - (≤ 3 V) / approx. 0 V
Output current I_{max.}	≤ 100 mA ⁴⁾
Response time	< 1,000 μs ⁵⁾
Switching frequency	500 Hz ⁶⁾
Connection type	Male connector M12, 4-pin
Circuit protection	A ⁷⁾ B ⁸⁾ D ⁹⁾
Protection class	III
Weight	65 g
Housing material	Stainless steel, Stainless steel V4A (1.4404, 316L)
Optics material	Plastic, PMMA
Tightening torque, max.	90 Nm
Enclosure rating	IP67 IP68 ¹⁰⁾ IP69K ¹¹⁾
Items supplied	Fastening nuts (2 x)
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	-25 °C ... +55 °C ¹²⁾
Ambient temperature, storage	-30 °C ... +75 °C
UL File No.	E348498

¹⁾ Limit values. Operated in short-circuit protected network: max. 8 A.

²⁾ May not exceed or fall below U_v tolerances.

³⁾ Q = light switching; $\bar{Q}$ = dark switching.

⁴⁾ At U_v > 24 V or ambient temperature > 49 °C, I_A max. = 50 mA.

⁵⁾ Signal transit time with resistive load.

⁶⁾ With light/dark ratio 1:1.

⁷⁾ A = V_S connections reverse-polarity protected.

⁸⁾ B = inputs and output reverse-polarity protected.

⁹⁾ D = outputs overcurrent and short-circuit protected.

¹⁰⁾ According to EN 60529 (10 m water depth / 24 h).

¹¹⁾ According to ISO 20653:2013-03.

¹²⁾ At U_v ≤ 24V and I_A < 50mA.

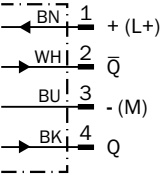
Classifications

eCl@ss 5.0	27270903
eCl@ss 5.1.4	27270903
eCl@ss 6.0	27270903

eCl@ss 6.2	27270903
eCl@ss 7.0	27270903
eCl@ss 8.0	27270903
eCl@ss 8.1	27270903
eCl@ss 9.0	27270903
eCl@ss 10.0	27270904
eCl@ss 11.0	27270904
eCl@ss 12.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821
ETIM 7.0	EC002719
ETIM 8.0	EC002719
UNSPSC 16.0901	39121528

Connection diagram

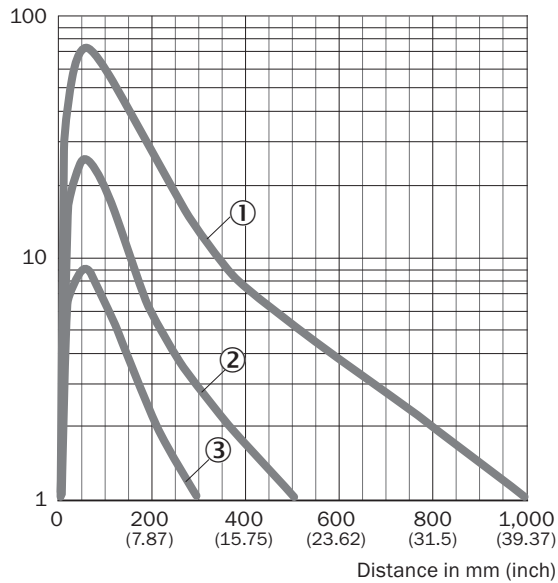
Cd-084



Characteristic curve

GRTE18, 800 mm

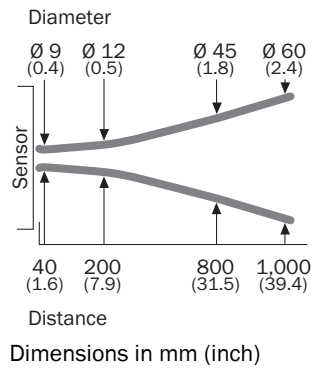
Operating reserve



- ① Sensing range on black, 6% remission
- ② Sensing range on gray, 20 % remission
- ③ Sensing range on white, 90% remission

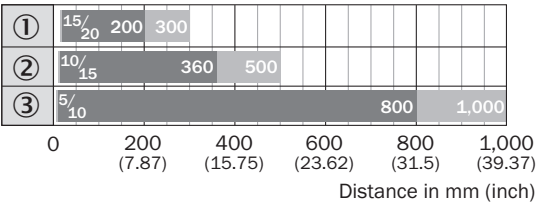
Light spot size

GRTE18, 800 mm



Sensing range diagram

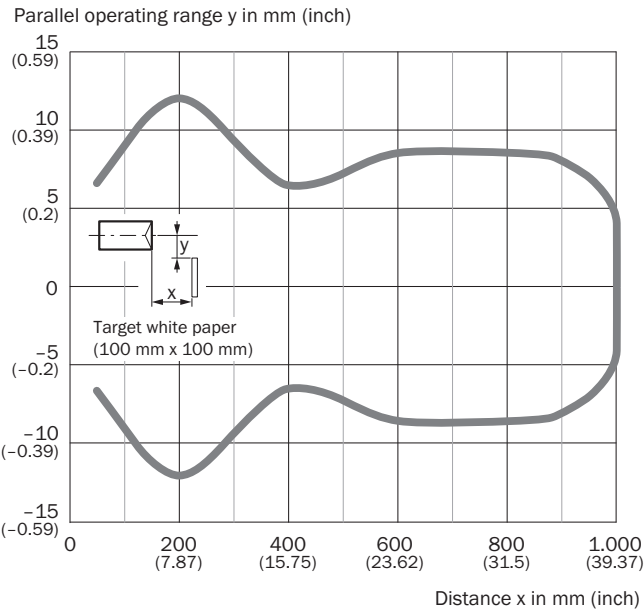
GRTE18, 800 mm



- Sensing range
- Sensing range max. typ.
- ① Sensing range on black, 6% remission
- ② Sensing range on gray, 20 % remission
- ③ Sensing range on white, 90% remission

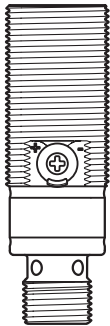
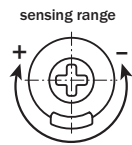
Response range

GRTE18, 800 mm



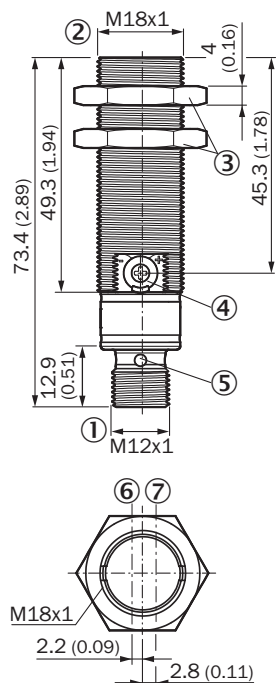
Adjustments

GRTB18(S) Inox, GRTE18(S) Inox, Sensing range setting: Potentiometer, 270°



Dimensional drawing (Dimensions in mm (inch))

GR18 Inox, connector, straight



- ① Connection
- ② Threaded mounting hole M18 x 1
- ③ Fastening nuts (2 x); width across 24, stainless steel
- ④ Potentiometer, 270°
- ⑤ LED indicator (4 x)
- ⑥ Optical axis, receiver
- ⑦ Optical axis, sender

Recommended accessories

Other models and accessories → www.sick.com/GR18

	Brief description	Type	Part no.
Mounting brackets and plates			
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MNI	6052615

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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