



# IM18-10BPS-VC1

IMI

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



## Ordering information

Type	Part no.
IM18-10BPS-VC1	6068720

Other models and accessories → [www.sick.com/IMI](http://www.sick.com/IMI)

## Detailed technical data

### Features

<b>Housing</b>	Cylindrical thread design
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Pressure resistance</b>	≤ 60 bar
<b>Sensing range S<sub>n</sub></b>	10 mm
<b>Safe sensing range S<sub>a</sub></b>	8.1 mm
<b>Installation type</b>	Flush
<b>Switching frequency</b>	200 Hz
<b>Connection type</b>	Male connector M12, 4-pin
<b>Switching output</b>	PNP
<b>Output function</b>	NO
<b>Electrical wiring</b>	DC 3-wire
<b>Enclosure rating</b>	IP68, IP69K <sup>1)</sup>
<b>Special features</b>	Sensing face made of stainless steel V2A, Resistant against coolant lubricants, triple sensing range, Visual adjustment indicator, IO-Link
<b>Special applications</b>	Zones with coolants and lubricants, Difficult application conditions
<b>Items supplied</b>	Mounting nut, V2A stainless steel (2x) Washer, V2A stainless steel, with locking teeth (2x)

<sup>1)</sup> According to EN 60529.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	$\leq 20\%$ <sup>1)</sup>
<b>Voltage drop</b>	$\leq 2\text{ V}$ <sup>2)</sup>
<b>Time delay before availability</b>	$\leq 15\text{ ms}$
<b>Hysteresis</b>	1 % ... 15 %
<b>Reproducibility</b>	$\leq 5\%$ <sup>3) 4)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	$\leq 10\%$
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	$\leq 200\text{ mA}$
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	30 g, 11 ms / 10 ... 55 Hz, 1 mm
<b>Ambient operating temperature</b>	-25 °C ... +85 °C
<b>Housing material</b>	Stainless steel V2A, DIN 1.4305 / AISI 303
<b>Sensing face material</b>	Stainless steel V2A, DIN 1.4305 / AISI 303
<b>Housing length</b>	63.5 mm
<b>Thread length</b>	42 mm
<b>Tightening torque, max.</b>	$\leq 50\text{ Nm}$
<b>Protection class</b>	III
<b>UL File No.</b>	E191603

<sup>1)</sup> Of V<sub>S</sub>.

<sup>2)</sup> At I<sub>a</sub> max.

<sup>3)</sup> Of S<sub>r</sub>.

<sup>4)</sup> U<sub>B</sub> = 20 V DC ... 30 V DC, T<sub>A</sub> = 23 °C ± 5 °C.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	164 years
<b>DC<sub>avg</sub></b>	0%
<b>T<sub>M</sub> (mission time)</b>	20 years

## Communication interface

<b>Communication interface</b>	IO-Link V1.0
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Process data length</b>	1 Byte
<b>Process data structure</b>	Bit 0 = S <sub>r</sub> reached
<b>Process data structure A</b>	Bit 1 = S <sub>a</sub> reached

## Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>St37 steel (Fe)</b>	Approx. 1

<sup>1)</sup> Material thickness/Reduction factor: 1 mm/0.5 2 mm/0.9.

<b>Stainless steel (V4A, 316L)</b>	Approx. 0.5 <sup>1)</sup>
<b>Aluminum (Al)</b>	Approx. 1
<b>Copper (Cu)</b>	Approx. 0.8
<b>Brass (Br)</b>	Approx. 1.2
<b>St37 steel (Fe) carrier</b>	Approx. 0.75
<b>Stainless steel (V4A) carrier</b>	Approx. 0.8
<b>Aluminum (Al) carrier</b>	Approx. 0.9
<b>Brass (Ms) carrier</b>	Approx. 0.75

<sup>1)</sup> Material thickness/Reduction factor: 1 mm/0.5 2 mm/0.9.

### Installation note

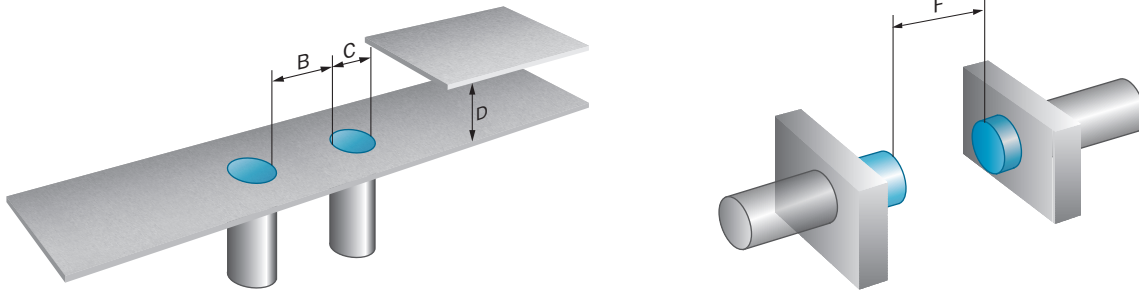
<b>Remark</b>	Associated graphic see "Installation"
<b>B</b>	32 mm
<b>C</b>	18 mm
<b>D</b>	30 mm
<b>F</b>	60 mm

### Classifications

<b>eCl@ss 5.0</b>	27270101
<b>eCl@ss 5.1.4</b>	27270101
<b>eCl@ss 6.0</b>	27270101
<b>eCl@ss 6.2</b>	27270101
<b>eCl@ss 7.0</b>	27270101
<b>eCl@ss 8.0</b>	27270101
<b>eCl@ss 8.1</b>	27270101
<b>eCl@ss 9.0</b>	27270101
<b>eCl@ss 10.0</b>	27270101
<b>eCl@ss 11.0</b>	27270101
<b>eCl@ss 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

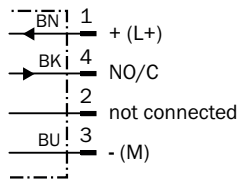
### Installation note

Flush installation

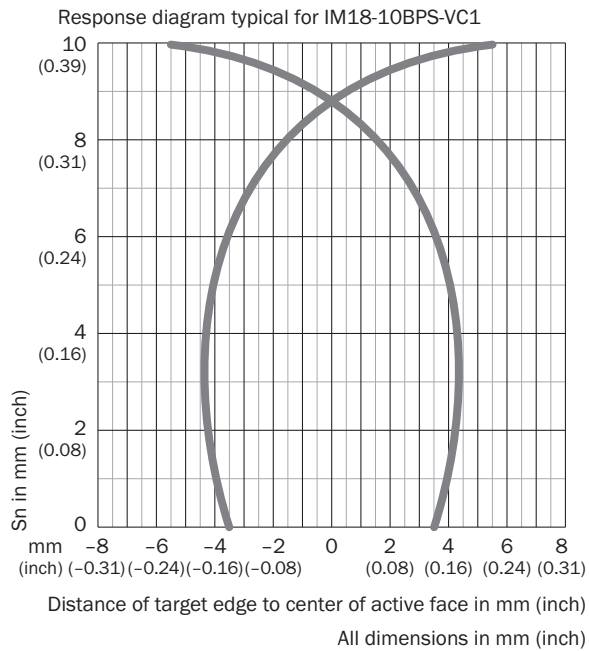


### Connection diagram

Cd-456

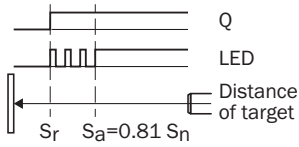


### Response diagram



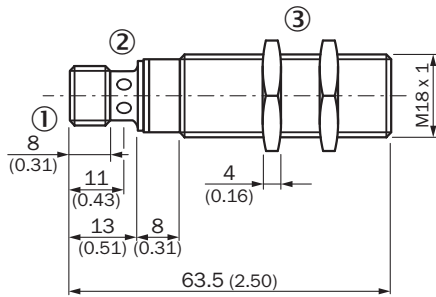
## Adjustments

Installation aid



## Dimensional drawing (Dimensions in mm (inch))

IM18, V2A, flush





## Recommended accessories

Other models and accessories → [www.sick.com/IMI](http://www.sick.com/IMI)

	Brief description	Type	Part no.
<b>Universal bar clamp systems</b>			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
<b>Mounting brackets and plates</b>			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291

	Brief description	Type	Part no.
	<p>Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DOL-1204-G05MRN	6058476
	<p>Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</p>	DOL-1204-L02MRN	6058482
	<p>Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</p>	DOL-1204-L05MRN	6058483
	<p>Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DOL-1204-W02MRN	6058474
	<p>Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DOL-1204-W05MRN	6058477
	<p>Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 2 m</p>	YF2A14-020UB3XLEAX	2095607
	<p>Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m</p>	YF2A14-050UB3XLEAX	2095608
	<p>Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m</p>	YG2A14-050UB3XLEAX	2095767
	<p>Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DSL-1204-B02MRN	6058502
	<p>Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DSL-1204-B05MRN	6058503

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-G02MRN	6058499
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-G05MRN	6058500
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: male connector, M12, 4-pin, straight, A-coded Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YF2A14-050UB3M2A14	2096001

### Recommended services

Additional services → [www.sick.com/IMI](http://www.sick.com/IMI)

	Type	Part no.
Function Block Factory <ul style="list-style-type: none"> <li><b>Description:</b> The Function Block Factory supports common programmable logic controllers (PLCs) from various manufacturers, such as Siemens, Beckhoff, Rockwell Automation and B&amp;R. More information on the FBF can be found <a href="https://fbf.cloud.sick.com">here</a>.</li> </ul>	Function Block Factory	On request

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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Contacts and other locations –[www.sick.com](http://www.sick.com)