

# CeraDiodes

## High-speed series

**Series/Type:**

Date: November 2025

The following products presented in this data sheet are being withdrawn.

Ordering Code	Substitute Product	Date of Withdrawal	Deadline Last Orders	Last Shipments
B72440C0050H160		2021-10-01	2022-01-07	2022-04-08
B72590D0120H060		2021-10-01	2022-01-07	2022-04-08
B72590D0200H060		2021-10-01	2022-01-07	2022-04-08

For further information please contact your nearest TDK sales office, which will also support you in selecting a suitable substitute. The addresses of our worldwide sales network are presented at [www.tdk-electronics.tdk.com/sales](http://www.tdk-electronics.tdk.com/sales).

## CeraDiodes

### High-speed series

### SMD

#### Type designation

<b>CD</b>	<b>S</b>	<b>2</b>	<b>C05</b>	<b>GTA</b>																																																								
<b>CD</b> $\triangleq$ CeraDiode																																																												
<b>Device</b> S $\triangleq$ Single device A $\triangleq$ Array device																																																												
<table border="1"> <thead> <tr> <th colspan="2">Case sizes of single devices</th> </tr> <tr> <th>Code</th> <th>Case size (inch/mm)</th> </tr> </thead> <tbody> <tr><td>1</td><td>0201/0603</td></tr> <tr><td>2</td><td>0402/1005</td></tr> <tr><td>3</td><td>0603/1608</td></tr> <tr><td>4</td><td>1003/2508</td></tr> </tbody> </table> <table border="1"> <thead> <tr> <th colspan="2">Case sizes of array devices</th> </tr> <tr> <th>Code</th> <th>Case size (inch/mm)</th> </tr> </thead> <tbody> <tr><td>3</td><td>0506/1216</td></tr> <tr><td>4</td><td>0508/1220</td></tr> <tr><td>5</td><td>0612/1632</td></tr> <tr><td>6</td><td>1012/2532</td></tr> </tbody> </table> <table border="1"> <thead> <tr> <th colspan="2">Rated voltage</th> </tr> <tr> <th>Code</th> <th>VDC</th> </tr> </thead> <tbody> <tr><td>040</td><td>4</td></tr> <tr><td>050</td><td>5.5/ 5.6</td></tr> <tr><td>090</td><td>9</td></tr> <tr><td>120</td><td>12</td></tr> <tr><td>150</td><td>15</td></tr> <tr><td>160</td><td>16</td></tr> <tr><td>180</td><td>18</td></tr> <tr><td>200</td><td>20/ 22</td></tr> <tr><td>300</td><td>30</td></tr> <tr><td>360</td><td>36</td></tr> <tr><td>480</td><td>48</td></tr> <tr><td>700</td><td>70</td></tr> <tr><td>900</td><td>90</td></tr> <tr><td>201</td><td>200</td></tr> </tbody> </table>					Case sizes of single devices		Code	Case size (inch/mm)	1	0201/0603	2	0402/1005	3	0603/1608	4	1003/2508	Case sizes of array devices		Code	Case size (inch/mm)	3	0506/1216	4	0508/1220	5	0612/1632	6	1012/2532	Rated voltage		Code	VDC	040	4	050	5.5/ 5.6	090	9	120	12	150	15	160	16	180	18	200	20/ 22	300	30	360	36	480	48	700	70	900	90	201	200
Case sizes of single devices																																																												
Code	Case size (inch/mm)																																																											
1	0201/0603																																																											
2	0402/1005																																																											
3	0603/1608																																																											
4	1003/2508																																																											
Case sizes of array devices																																																												
Code	Case size (inch/mm)																																																											
3	0506/1216																																																											
4	0508/1220																																																											
5	0612/1632																																																											
6	1012/2532																																																											
Rated voltage																																																												
Code	VDC																																																											
040	4																																																											
050	5.5/ 5.6																																																											
090	9																																																											
120	12																																																											
150	15																																																											
160	16																																																											
180	18																																																											
200	20/ 22																																																											
300	30																																																											
360	36																																																											
480	48																																																											
700	70																																																											
900	90																																																											
201	200																																																											
<b>Type</b> GTA $\triangleq$ Standard GTB $\triangleq$ LED GTH $\triangleq$ High-speed HDMI1 $\triangleq$ Capacitance value <1 pF HDMI2 $\triangleq$ Capacitance value <1 pF																																																												

## CeraDiodes

### High-speed series

### SMD

#### Ordering code system

B72590	D	0050	A0	60																																
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3" style="text-align: left; padding: 2px;">Type, case sizes and device</th> </tr> <tr> <th style="width: 15%; padding: 2px;">Chip size (inch/mm)</th> <th style="width: 15%; padding: 2px;">Device</th> <th style="width: 70%; padding: 2px;">Ordering code</th> </tr> </thead> <tbody> <tr><td style="padding: 2px;">0201/0603</td><td style="padding: 2px;">Single</td><td style="padding: 2px;">B72440...</td></tr> <tr><td style="padding: 2px;">0402/1005</td><td style="padding: 2px;">Single</td><td style="padding: 2px;">B72590...</td></tr> <tr><td style="padding: 2px;">0603/1608</td><td style="padding: 2px;">Single</td><td style="padding: 2px;">B72500...</td></tr> <tr><td style="padding: 2px;">1003/2508</td><td style="padding: 2px;">Single</td><td style="padding: 2px;">B72570...</td></tr> <tr><td style="padding: 2px;">0506/1216</td><td style="padding: 2px;">Array</td><td style="padding: 2px;">B72755...</td></tr> <tr><td style="padding: 2px;">0508/1220</td><td style="padding: 2px;">Array</td><td style="padding: 2px;">B72714...</td></tr> <tr><td style="padding: 2px;">0612/1632</td><td style="padding: 2px;">Array</td><td style="padding: 2px;">B72724...</td></tr> <tr><td style="padding: 2px;">1012/2532</td><td style="padding: 2px;">Array</td><td style="padding: 2px;">B72735...</td></tr> </tbody> </table>					Type, case sizes and device			Chip size (inch/mm)	Device	Ordering code	0201/0603	Single	B72440...	0402/1005	Single	B72590...	0603/1608	Single	B72500...	1003/2508	Single	B72570...	0506/1216	Array	B72755...	0508/1220	Array	B72714...	0612/1632	Array	B72724...	1012/2532	Array	B72735...		
Type, case sizes and device																																				
Chip size (inch/mm)	Device	Ordering code																																		
0201/0603	Single	B72440...																																		
0402/1005	Single	B72590...																																		
0603/1608	Single	B72500...																																		
1003/2508	Single	B72570...																																		
0506/1216	Array	B72755...																																		
0508/1220	Array	B72714...																																		
0612/1632	Array	B72724...																																		
1012/2532	Array	B72735...																																		
<b>D</b> $\triangle$ CeraDiode																																				
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: left; padding: 2px;">Rated voltage</th> </tr> <tr> <th style="width: 15%; padding: 2px;">Code</th> <th style="width: 85%; padding: 2px;">VDC</th> </tr> </thead> <tbody> <tr><td style="padding: 2px;">0040</td><td style="padding: 2px;">4</td></tr> <tr><td style="padding: 2px;">0050</td><td style="padding: 2px;">5.5/ 5.6</td></tr> <tr><td style="padding: 2px;">0090</td><td style="padding: 2px;">9</td></tr> <tr><td style="padding: 2px;">0120</td><td style="padding: 2px;">12</td></tr> <tr><td style="padding: 2px;">0150</td><td style="padding: 2px;">15</td></tr> <tr><td style="padding: 2px;">0160</td><td style="padding: 2px;">16</td></tr> <tr><td style="padding: 2px;">0180</td><td style="padding: 2px;">18</td></tr> <tr><td style="padding: 2px;">0200</td><td style="padding: 2px;">20/ 22</td></tr> <tr><td style="padding: 2px;">0300</td><td style="padding: 2px;">30</td></tr> <tr><td style="padding: 2px;">0360</td><td style="padding: 2px;">36</td></tr> <tr><td style="padding: 2px;">0480</td><td style="padding: 2px;">48</td></tr> <tr><td style="padding: 2px;">0700</td><td style="padding: 2px;">70</td></tr> <tr><td style="padding: 2px;">0900</td><td style="padding: 2px;">90</td></tr> <tr><td style="padding: 2px;">0201</td><td style="padding: 2px;">200</td></tr> </tbody> </table>					Rated voltage		Code	VDC	0040	4	0050	5.5/ 5.6	0090	9	0120	12	0150	15	0160	16	0180	18	0200	20/ 22	0300	30	0360	36	0480	48	0700	70	0900	90	0201	200
Rated voltage																																				
Code	VDC																																			
0040	4																																			
0050	5.5/ 5.6																																			
0090	9																																			
0120	12																																			
0150	15																																			
0160	16																																			
0180	18																																			
0200	20/ 22																																			
0300	30																																			
0360	36																																			
0480	48																																			
0700	70																																			
0900	90																																			
0201	200																																			
<b>Type</b> A0 $\triangle$ Standard B0 $\triangle$ LED H0 $\triangle$ High-speed H1 $\triangle$ Capacitance value <1 pF H2 $\triangle$ Capacitance value <1 pF																																				
<b>Packaging</b> 60 $\triangle$ Cardboard tape, 180-mm reel 62 $\triangle$ Blister tape, 180-mm reel 70 $\triangle$ Cardboard tape, 330-mm reel 72 $\triangle$ Blister tape, 330-mm reel																																				

## CeraDiodes

### High-speed series

#### SMD

#### Features

- Very low capacitance values 0.6 up to 10 pF
- ESD protection to IEC 61000-4-2, level 4
- Bidirectional ESD protection in one component
- No change in ESD protection performance at temperatures up to 85 °C (temperature derating)
- Low parasitic inductance
- Low leakage current
- Fast response time <0.5 ns
- Lead-free nickel barrier terminations suitable for lead-free soldering
- RoHS-compatible

#### Applications

- Interfaces, data lines (USB, IEEE 1394, Ethernet, parallel port, SATA, DisplayPort, etc.), audio lines (digital) and video lines (analog), DVI, HDMI, ICs and I/O ports
- Consumer electronic products (TV, DVD player/recorder, set-top box, game consoles, MP3 player, digital still/video camera, etc.)
- EDP products (desktop and notebook computer, monitor, PDA, printer, memory card, control unit, head set, speaker, HDD, optical drive, etc.)
- Industrial applications
- Mobile phone applications

#### Design

- Multilayer technology
- Nickel barrier termination (Ag/Ni/Sn) for lead-free soldering

#### Marking

- Due to the symmetrical configuration no marking information is needed.

Single chip



4-fold array



2/4 data + 1 supply

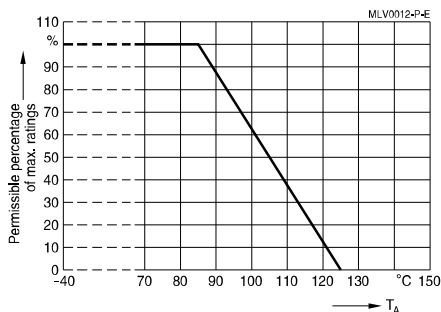


#### General technical data

Maximum DC operating voltage		$V_{DC,max}$	5.5 ... 30	V
Typical capacitance		$C_{typ}$	0.6 ... 10	pF
Air discharge ESD capability	to IEC 61000-4-2	$V_{ESD,air}$	15	kV
Contact discharge ESD capability	to IEC 61000-4-2	$V_{ESD,contact}$	8	kV
Leakage current	( $V_{leak} = 5.6$ V)	$I_{leak}$	1	$\mu$ A
Operating temperature		$T_{op}$	-40/+85	°C
Storage temperature		LCT/UCT	-40/+125	°C

**CeraDiodes**
**High-speed series**
**SMD**
**Electrical specifications and ordering codes**
**Maximum ratings ( $T_{op,max} = 85\text{ °C}$ ) and characteristics ( $T_A = 25\text{ °C}$ )**

Type	Ordering code	$V_{DC,max}$ V	$V_{BR,min}$ (1 mA) V	$V_{clamp,max}$ (1 A) V	$C_{typ}$ (1 MHz, 1 V) pF	$C_{max}$ (1 MHz, 1 V) pF
Array, 2/4 data + 1 supply, 0506, SOT-666						
CDA3C05GTH	B72755D0050H062	5.6	106	395	2.2	3.5
Array, 2/4 data + 1 supply, 1012, SOT-23 6L						
CDA6C05GTH	B72735D0050H062	5.6	52	195	7	10
Array, 4-fold, 0508, no semiconductor diode equivalent						
CDA4C16GTH	B72714D0160H060	16	22	66	10	15
Array, 4-fold, 0612, no semiconductor diode equivalent						
CDA5C16GTH	B72724D0160H062	16	80	350	3	5
Single, 0201, no semiconductor diode equivalent						
CDS1C05GTH1	B72440C0050H160	5.5	17	33	7	-
CDS1C05GTH2	B72440C0050H260	5.5	20	66	3	-
Single, 0402, SOD-723						
CDS2C05HDMI1	B72590D0050H160	5.6	150	-	0.6	0.9
CDS2C05HDMI2	B72590D0050H260	5.6	90	-	0.6	0.9
CDS2C12GTH	B72590D0120H060	12	20	66	4.5	-
CDS2C15GTH	B72590D0150H060	15	23	66	10	15
CDS2C16GTH	B72590D0160H060	16	65	290	2	3
CDS2C20GTH	B72590D0200H060	20	30	80	10	13
Single, 0603, SOD-523						
CDS3C05HDMI1	B72500D0050H160	5.6	150	-	0.6	0.9
CDS3C16GTH	B72500D0160H060	16	65	290	3	5
CDS3C30GTH	B72500D0300H060	30	50	120	10	15
Single, 1003, SOD-323						
CDS4C16GTH	B72570D0160H060	16	38	146	3	5

**Typical characteristics**


## CeraDiodes

### High-speed series

### SMD

#### Dimensional drawings

Single device

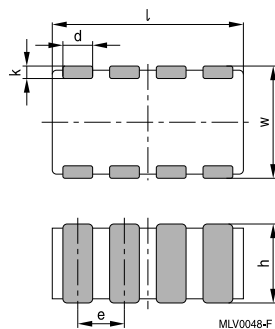


Dimensions in mm

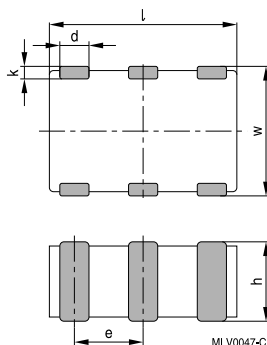
Case (inch) size (mm)	0201 0603		0402 1005		0603 1608		1003 2508	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
l	0.57	0.63	0.85	1.15	1.45	1.75	2.34	2.74
w	0.27	0.33	0.4	0.6	0.7	0.9	0.7	0.9
h	0.27	0.33	0.4	0.6	0.7	0.9	0.7	0.9
k	0.1	0.2	0.1	0.3	0.1	0.4	0.13	0.75

Array devices

4-fold array



2/4 data + 1 supply



Dimension in mm

Case size (inch) (mm)	0506 1216		0508 1220		0612 1632		1012 2532	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
l	1.50	1.70	1.8	2.2	3.0	3.4	2.90	3.50
w	1.20	1.40	1.05	1.45	1.45	1.75	2.25	2.75
h	-	0.6	-	0.9	-	0.9	-	1.2
d	0.2	0.4	0.2	0.4	0.25	0.55	0.35	0.65
e	0.4	0.6	0.4	0.6	0.61	0.91	0.8	1.1
k	-	0.35	-	0.35	-	0.35	-	0.45

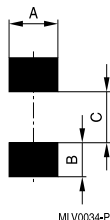
## CeraDiodes

### High-speed series

### SMD

#### Recommended solder pads

Single device

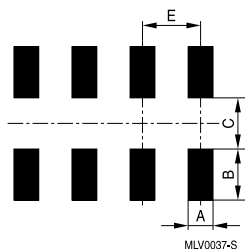


Dimensions in mm

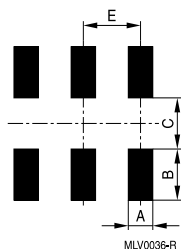
Case size	(inch)	0201	0402	0603	1003
	(mm)	0603	1005	1608	2508
A		0.3	0.6	1.0	0.8
B		0.25	0.6	1.0	0.8
C		0.3	0.5	1.0	1.45

Array devices

4-fold array



2/4 data + 1 supply



Dimensions in mm

Case size	(inch)	0506	0508	0612	1012
	(mm)	1216	1220	1632	2532
A		0.36	0.35	0.5	0.7
B		0.84	0.9	0.7	1.0
C		0.62	0.4	1.2	1.4
E		0.50	0.5	0.76	0.95

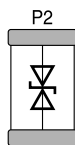
## CeraDiodes

### High-speed series

### SMD

#### Pin configurations

##### Single device



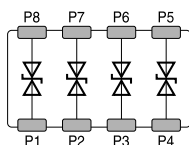
P1

MLV0152-X

Pin	Description
P1	GND
P2	I/O line

##### Array devices

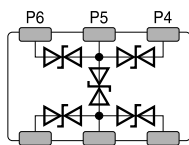
##### 4-fold array



MLV0150-V

Pin	Description
P1	GND
P2	GND
P3	GND
P4	GND
P5	I/O line 1
P6	I/O line 2
P7	I/O line 3
P8	I/O line 4

##### 2/4 data + 1 supply



MLV0151-W

Pin	Description
P1	I/O line 1
P2	GND
P3	I/O line 2
P4	I/O line 3
P5	$V_{DC}$
P6	I/O line 4

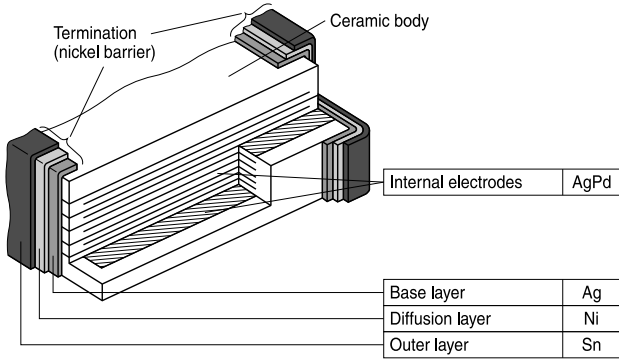
## CeraDiodes

### High-speed series

### SMD

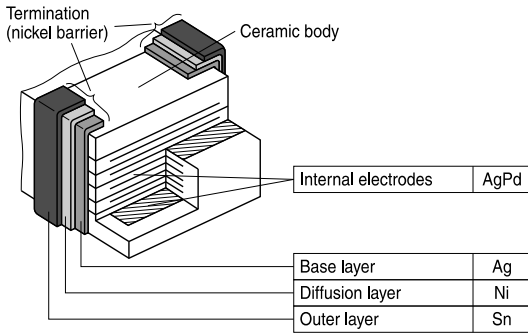
#### Termination

#### Single device



KKE0484-W-E

#### Array device



KKE0366-S-E

**CeraDiodes**
**High-speed series**
SMD
**Delivery mode**

EIA case size	Taping	Reel size mm	Packing unit pcs.	Type	Ordering code
0201	Cardboard	180	15000	CDS1C05GTH1	B72440C0050H160
0201	Cardboard	180	15000	CDS1C05GTH2	B72440C0050H260
0402	Cardboard	180	10000	CDS2C05HDMI1	B72590D0050H160
0402	Cardboard	180	10000	CDS2C05HDMI2	B72590D0050H260
0402	Cardboard	180	10000	CDS2C12GTH	B72590D0120H060
0402	Cardboard	180	10000	CDS2C15GTH	B72590D0150H060
0402	Cardboard	180	10000	CDS2C16GTH	B72590D0160H060
0402	Cardboard	180	10000	CDS2C20GTH	B72590D0200H060
0506	Blister	180	3000	CDA3C05GTH	B72755D0050H062
0508	Cardboard	180	4000	CDA4C16GTH	B72714D0160H060
0603	Cardboard	180	4000	CDS3C05HDMI1	B72500D0050H160
0603	Cardboard	180	4000	CDS3C16GTH	B72500D0160H060
0603	Cardboard	180	4000	CDS3C30GTH	B72500D0300H060
0612	Blister	180	3000	CDA5C16GTH	B72724D0160H062
1003	Cardboard	180	4000	CDS4C16GTH	B72570D0160H060
1012	Blister	180	2000	CDA6C05GTH	B72735D0050H062

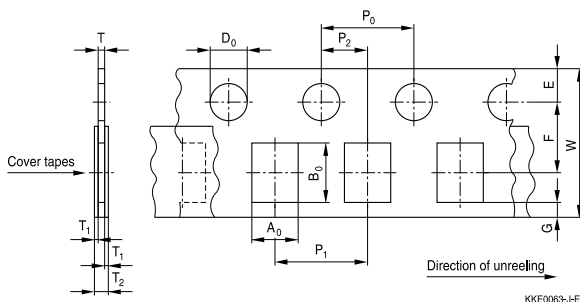
## CeraDiodes

### High-speed series

#### SMD

### 1 Taping and packing for chip and array CeraDiodes

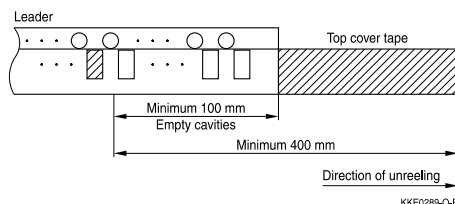
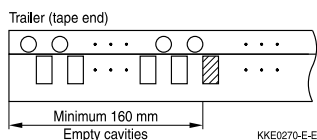
#### 1.1 Cardboard tape (taping to IEC 60286-3)

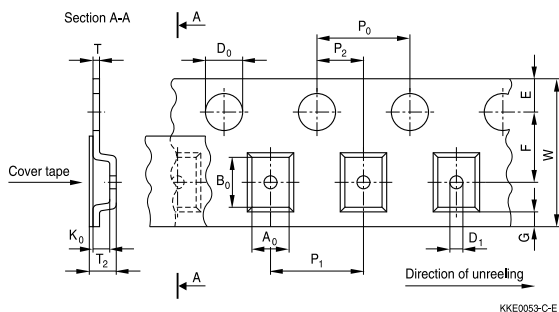


Dimensions in mm

Case size (inch) (mm)		0201 0603	0402 1005	0603 1608	1003 2508	0508 1220	Tolerance
Compartment width	$A_0$	$0.38 \pm 0.05$	0.6	0.95	1.0	1.6	$\pm 0.2$
Compartment length	$B_0$	$0.68 \pm 0.05$	1.15	1.8	2.85	2.4	$\pm 0.2$
Sprocket hole diameter	$D_0$	$1.5 \pm 0.1$	1.5	1.5	1.5	1.5	$+0.1 / -0$
Sprocket hole pitch	$P_0$	$4.0 \pm 0.1^{1)}$	4.0	4.0	4.0	4.0	$\pm 0.1^{1)}$
Distance center hole to center compartment	$P_2$	$2.0 \pm 0.05$	2.0	2.0	2.0	2.0	$\pm 0.05$
Pitch of component compartments	$P_1$	$2.0 \pm 0.05$	2.0	4.0	4.0	4.0	$\pm 0.1$
Tape width	$W$	$8.0 \pm 0.3$	8.0	8.0	8.0	8.0	$\pm 0.3$
Distance edge to center of hole	$E$	$1.75 \pm 0.1$	1.75	1.75	1.75	1.75	$\pm 0.1$
Distance center hole to center compartment	$F$	$3.5 \pm 0.05$	3.5	3.5	3.5	3.5	$\pm 0.05$
Distance compartment to edge	$G$	0.75 min.	0.75	0.75	0.75	0.75	min.
Thickness tape	$T$	$0.42 \pm 0.02$	0.6	0.9	0.95	0.95	max.
Overall thickness	$T_2$	0.4 min.	0.7	1.1	1.1	1.10	max.

<sup>1)</sup>  $\leq \pm 0.2$  mm over 10 sprocket holes



**SMD**
**1.2 Blister tape (taping to IEC 60286-3)**


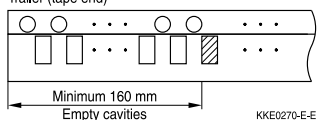
KKE0053-C-E

Dimensions in mm

Case size (inch) (mm)		0506 1216	0612 1632	1012 2532	Tolerance
Compartment width	A <sub>0</sub>	1.5	1.8	2.8	±0.2
Compartment length	B <sub>0</sub>	1.8	3.4	3.5	±0.2
Compartment height	K <sub>0</sub>	0.8	1.8	1.8	max.
Sprocket hole diameter	D <sub>0</sub>	1.5	1.5	1.5	+0.1/ -0
Compartment hole diameter	D <sub>1</sub>	0.3	0.3	0.3	min.
Sprocket hole pitch	P <sub>0</sub>	4.0	4.0	4.0	±0.1 <sup>1)</sup>
Distance center hole to center compartment	P <sub>2</sub>	2.0	2.0	2.0	±0.05
Pitch of component compartments	P <sub>1</sub>	4.0	4.0	4.0	±0.1
Tape width	W	8.0	8.0	8.0	±0.3
Distance edge to center of hole	E	1.75	1.75	1.75	±0.1
Distance center hole to center compartment	F	3.5	3.5	3.5	±0.05
Distance compartment to edge	G	0.75	0.75	0.75	min.
Thickness tape	T	0.3	0.3	0.3	max.
Overall thickness	T <sub>2</sub>	1.3	2.5	2.5	max.

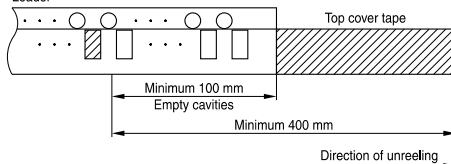
<sup>1)</sup> ≤ ±0.2 mm over 10 sprocket holes

Trailer (tape end)



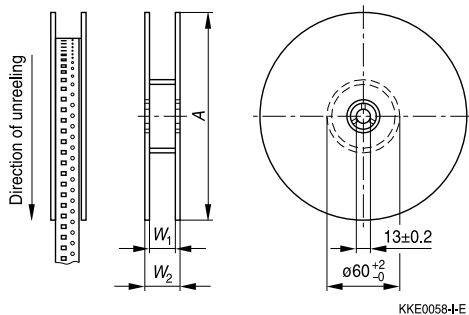
KKE0270-E-E

Leader



Direction of unreeling →

KKE0289-Q-E

**CeraDiodes**
**High-speed series**
**SMD**
**1.3 Reel packing**


Dimensions in mm

		<b>Dimensions</b>	<b>Tolerance</b>	<b>Dimensions</b>	<b>Tolerance</b>
Reel diameter	A	180	+0/ -3	330	+0/ -2
Reel width (inside)	W <sub>1</sub>	8.4	+1.5/ -0	8.4	+1.5/ -0
Reel width (outside)	W <sub>2</sub>	14.4	max.	14.4	max.

Package: 8-mm tape

Reel material: Plastic

**1.4 Packing units**

<b>Case size (inch) / (mm)</b>	<b>∅ 180-mm reel pieces</b>	<b>∅ 330-mm reel pieces</b>	<b>Tape</b>
0201 / 0603	15000	-	cardboard
0402 / 1005	10000	50000	cardboard
0603 / 1608	4000	16000	cardboard
1003 / 2508	4000	16000	cardboard
0506 / 1216	3000	12000	blister
0508 / 1220	4000	16000	cardboard
0612 / 1632	3000	12000	blister
1012 / 2532	2000	8000	blister

## CeraDiodes

### High-speed series

### SMD

#### Soldering directions

#### 1 Reflow soldering temperature profile

#### Recommended temperature characteristic for reflow soldering following JEDEC J-STD-020D



MLV0380-8-E

Profile feature		Sn-Pb eutectic assembly	Pb-free assembly
Preheat and soak			
- Temperature min	$T_{smin}$	100 °C	150 °C
- Temperature max	$T_{smax}$	150 °C	200 °C
- Time	$t_{smin}$ to $t_{smax}$	60 ... 120 s	60 ... 180 s
Average ramp-up rate	$T_{smax}$ to $T_p$	3 °C/ s max.	3 °C/ s max.
Liquidous temperature	$T_L$	183 °C	217 °C
Time at liquidous	$t_L$	60 ... 150 s	60 ... 150 s
Peak package body temperature	$T_p^{1)}$	220 °C ... 235 °C <sup>2)</sup>	245 °C ... 260 °C <sup>2)</sup>
Time ( $t_p$ ) <sup>3)</sup> within 5 °C of specified classification temperature ( $T_c$ )		20 s <sup>3)</sup>	30 s <sup>3)</sup>
Average ramp-down rate	$T_p$ to $T_{smax}$	6 °C/ s max.	6 °C/ s max.
Time 25 °C to peak temperature		maximum 6 min	maximum 8 min

1) Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

2) Depending on package thickness. For details please refer to JEDEC J-STD-020D.

3) Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

**Note:** All temperatures refer to topside of the package, measured on the package body surface.  
Number of reflow cycles: 3

SMD

## 2 Soldering guidelines

The use of mild, non-activated fluxes for soldering is recommended, as well as proper cleaning of the PCB.

The components are suitable for reflow soldering to JEDEC J-STD-020D.

## 3 Solder joint profiles / solder quantity

### 3.1 Cement quantity

The component is fixed onto the circuit board with cement prior to soldering. It must still be able to move slightly. When the board is placed into the reflow oven, excessively rigid fixing can lead to high forces acting on the component and thus to a break. In addition, too much cement can lead to unsymmetrical stressing and thus to mechanical fracture of the component. The cement must also be so soft during mounting that no mechanical stressing occurs.

### 3.2 Mounting the components on the board

It is best to mount the components on the board before soldering so that one termination does not enter the oven first and the second termination is soldered subsequently. The ideal case is simultaneous wetting of both terminations.

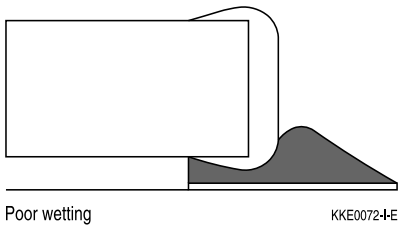
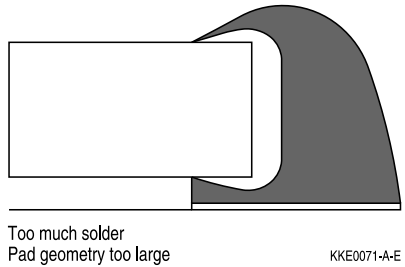
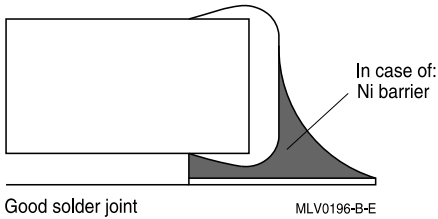
### 3.3 Solder joint profiles

If the meniscus height is too low, that means the solder quantity is too low, the solder joint may break, i.e. the component becomes detached from the joint. This problem is sometimes interpreted as leaching of the external terminations.

If the solder meniscus is too high, i.e. the solder quantity is too large, the vise effect may occur. As the solder cools down, the solder contracts in the direction of the component. If there is too much solder on the component, it has no leeway to evade the stress and may break, as in a vise.

SMD

3.3.1 Solder joint profiles for nickel barrier termination



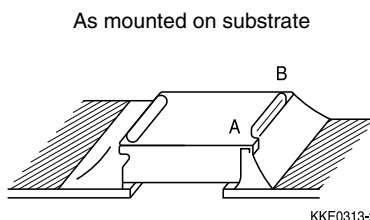
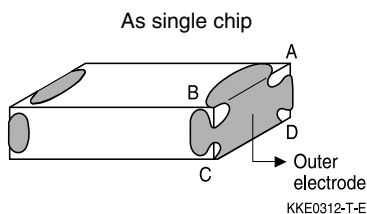
Good and poor solder joints caused by amount of solder in infrared reflow soldering

**CeraDiodes**
**High-speed series**
**SMD**
**4 Solderability tests**

Test	Standard	Test conditions / Sn-Pb soldering	Test conditions / Pb-free soldering	Criteria / test results
Wettability	IEC 60068-2-58	Immersion in 60/40 SnPb solder using non-activated flux at 215 ±3 °C for 3 ±0.3 s	Immersion in Sn96.5Ag3.0Cu0.5 solder using non- or low activated flux at 245 ±5 °C for 3 ±0.3 s	Covering of 95% of end termination, checked by visual inspection
Leaching resistance	IEC 60068-2-58	Immersion in 60/40 SnPb solder using mildly activated flux without preheating at 255 ±5 °C for 10 ±1 s	Immersion in Sn96.5Ag3.0Cu0.5 solder using non- or low activated flux without preheating at 255 ±5 °C for 10 ±1 s	No leaching of contacts
Tests of resistance to soldering heat for SMDs	IEC 60068-2-58	Immersion in 60/40 SnPb for 10 s at 260 °C	Immersion in Sn96.5Ag3.0Cu0.5 for 10 s at 260 °C	Capacitance change: $-15\% \leq \Delta C \leq 15\%$

**Note:**
**Leaching of the termination**

Effective area at the termination might be lost if the soldering temperature and/or immersion time are not kept within the recommended conditions. Leaching of the outer electrode should not exceed 25% of the chip end area (full length of the edge A-B-C-D) and 25% of the length A-B, shown below as mounted on the substrate.



## CeraDiodes

### High-speed series

#### SMD

## 5 Notes for proper soldering

### 5.1 Preheating and cooling

- The average ramp-up rate must not exceed 3 °C/s.
- The cooling rate must not exceed 8 °C/s.

### 5.2 Repair / rework

Manual soldering with a soldering iron must be avoided, hot-air methods are recommended for making repairs.

### 5.3 Cleaning

All environmentally compatible agents are suitable for cleaning. Select the appropriate cleaning solution according to the type of flux used. The temperature difference between the components and cleaning liquid must not be greater than 100 °C. Ultrasonic cleaning should be carried out with the utmost caution. Too high ultrasonic power can impair the adhesive strength of the metalized surfaces. Insufficient or excessive cleaning can be detrimental to CeraDiode performance.

### 5.4 Solder paste printing (reflow soldering)

An excessive application of solder paste results in too high a solder fillet, thus making the chip more susceptible to mechanical and thermal stress. This will lead to the formation of cracks. Too little solder paste reduces the adhesive strength on the outer electrodes and thus weakens the bonding to the PCB. The solder should be applied smoothly to the end surface to a height of min. 0.2 mm.

### 5.5 Selection of flux

Used flux should have less than or equal to 0.1 wt % of halogenated content, since flux residue after soldering could lead to corrosion of the termination and/or increased leakage current on the surface of the CeraDiode. Strong acidic flux must not be used. The amount of flux applied should be carefully controlled, since an excess may generate flux gas, which in turn is detrimental to solderability.

### 5.6 Storage

Solderability is guaranteed for one year from date of delivery, provided that components are stored in their original packages.

Storage temperature:        -25 °C to +45 °C

Relative humidity:         ≤75% annual average, ≤95% on 30 days a year

The solderability of the external electrodes may deteriorate if SMDs are stored where they are exposed to high humidity, dust or harmful gas (hydrogen chloride, sulfurous acid gas or hydrogen sulfide).

Do not store SMDs where they are exposed to heat or direct sunlight. Otherwise the packing material may be deformed or SMDs may stick together, causing problems during mounting.

After opening the factory seals, such as polyvinyl-sealed packages, it is recommended to use the SMDs as soon as possible.

**SMD****5.7 Placement of components on circuit board**

It is of advantage to place the components on the board before soldering so that their two terminals do not enter the solder oven at different times. Ideally, both terminals should be wetted simultaneously.

**5.8 Soldering caution**

- Sudden heating or cooling of the component results in thermal destruction by cracks.
- An excessively long soldering time or high soldering temperature results in leaching of the outer electrodes, causing poor adhesion due to loss of contact between electrodes and termination.
- Avoid manual soldering with a soldering iron.
- Wave soldering must not be applied for CeraDiodes designated for reflow soldering only.
- Keep to the recommended down-cooling rate.

**5.9 Standards**

CECC 00802

IEC 60068-2-58

IEC 60068-2-20

JEDEC J-STD-020D

**CeraDiodes**
**High-speed series**
SMD
**Symbols and terms**

CeraDiode	Semiconductor diode	
$C_{max}$		Maximum capacitance
$C_{typ}$		Typical capacitance
$I_{BR}$	$I_R, I_T$	(Reverse) current @ breakdown voltage
$I_{leak}$	$I_{RM}$	(Reverse) leakage current
$I_{PP}$	$I_P, I_{PP}$	Current @ clamping voltage, peak pulse current
$P_{PP}$	$P_{PP}$	Peak pulse power
$T_{op}$		Operating temperature
$T_{stg}$		Storage temperature
$V_{BR}$	$V_{BR}$	(Reverse) breakdown voltage
$V_{BR,min}$		Minimum breakdown voltage
$V_{clamp}$	$V_{cl}, V_C$	Clamping voltage
$V_{clamp,max}$		Maximum clamping voltage
$V_{DC}$	$V_{RM}, V_{RWM}, V_{WM}, V_{DC}$	(Reverse) stand-off voltage, working voltage, operating voltage
$V_{DC,max}$		Maximum DC operating voltage
$V_{ESD,air}$		Air discharge ESD capability
$V_{ESD,contact}$		Contact discharge ESD capability
$V_{leak}$	$V_{RM}, V_{RWM}, V_{WM}, V_{DC}$	(Reverse) voltage @ leakage current
- *)	$I_F$	Current @ forward voltage
- *)	$I_{RM}, I_{RM,max}@V_{RM}$	(Reverse) current @ maximum reverse stand-off voltage, working voltage, operating voltage
- *)	$V_F$	Forward voltage

\*) Not applicable due to bidirectional characteristics of CeraDiodes

SMD**Cautions and warnings****General**

Some parts of this publication contain statements about the suitability of our CeraDiodes for certain areas of application, including recommendations about incorporation/design-in of these products into customer applications. The statements are based on our knowledge of typical requirements often made of our CeraDiodes in the particular areas. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our CeraDiodes for a particular customer application. As a rule, TDK Electronics is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always incumbent on the customer to check and decide whether the CeraDiodes with the properties described in the product specification are suitable for use in a particular customer application.

- Do not use TDK CeraDiodes for purposes not identified in our specifications, application notes and data books.
- Ensure the suitability of a CeraDiode in particular by testing it for reliability during design-in. Always evaluate a CeraDiode under worst-case conditions.
- Pay special attention to the reliability of CeraDiodes intended for use in safety-critical applications (e.g. medical equipment, automotive, spacecraft, nuclear power plant).

**Design notes**

- Always connect a CeraDiode in parallel with the electronic circuit to be protected.
- Consider maximum rated power dissipation if a CeraDiode has insufficient time to cool down between a number of pulses occurring within a specified isolated time period. Ensure that electrical characteristics do not degrade.
- Consider derating at higher operating temperatures. Choose the highest voltage class compatible with derating at higher temperatures.
- Surge currents beyond specified values will puncture a CeraDiode. In extreme cases a CeraDiode will burst.
- If steep surge current edges are to be expected, make sure your design is as low-inductance as possible.
- In some cases the malfunctioning of passive electronic components or failure before the end of their service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. Do not use CeraDiodes in applications requiring a very high level of operational safety and especially when the malfunction or failure of a passive electronic component could endanger human life or health (e.g. in accident prevention, life-saving systems, or automotive battery line applications such as clamp 30), ensure by suitable design of the application or other measures (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of such a malfunction or failure.
- Specified values only apply to CeraDiodes that have not been subject to prior electrical, mechanical or thermal damage. The use of CeraDiodes in line-to-ground applications is therefore not advisable, and it is only allowed together with safety countermeasures like thermal fuses.

## CeraDiodes

### High-speed series

#### SMD

#### Storage

- Only store CeraDiodes in their original packaging. Do not open the package before storage.
- Storage conditions in original packaging: temperature -25 to +45°C, relative humidity ≤75% annual average, maximum 95%, dew precipitation is inadmissible.
- Do not store CeraDiodes where they are exposed to heat or direct sunlight. Otherwise the packaging material may be deformed or CeraDiodes may stick together, causing problems during mounting.
- Avoid contamination of the CeraDiode surface during storage, handling and processing.
- Avoid storing CeraDiodes in harmful environments where they are exposed to corrosive gases for example (SO<sub>x</sub>, Cl).
- Use CeraDiodes as soon as possible after opening factory seals such as polyvinyl-sealed packages.
- Solder CeraDiodes after shipment from TDK Electronics within the time specified: 12 months.

#### Handling

- Do not drop CeraDiodes and allow them to be chipped.
- Do not touch CeraDiodes with your bare hands - gloves are recommended.
- Avoid contamination of the CeraDiode surface during handling.
- Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.

#### Mounting

- When CeraDiodes are encapsulated with sealing material or overmolded with plastic material, be aware that potting, sealing or adhesive compounds can produce chemical reactions in the CeraDiode ceramic that will degrade its electrical characteristics and reduce its lifetime.
- Make sure an electrode is not scratched before, during or after the mounting process.
- Make sure contacts and housings used for assembly with CeraDiodes are clean before mounting.
- The surface temperature of an operating CeraDiode can be higher. Ensure that adjacent components are placed at a sufficient distance from a CeraDiode to allow proper cooling.
- Avoid contamination of the CeraDiode surface during processing.
- Only CeraDiodes with an Ni barrier termination are approved for lead-free soldering.

#### Soldering

- Complete removal of flux is recommended to avoid surface contamination that can result in an instable and/or high leakage current.
- Use resin-type or non-activated flux.
- Bear in mind that insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended, otherwise a component may crack.

## CeraDiodes

### High-speed series

#### SMD

#### Operation

- Use CeraDiodes only within the specified operating temperature range.
- Use CeraDiodes only within specified voltage and current ranges.
- Environmental conditions must not harm a CeraDiode. Only use them in normal atmospheric conditions. Reducing the atmosphere (e.g. hydrogen or nitrogen atmosphere) is prohibited.
- Prevent a CeraDiode from contacting liquids and solvents. Make sure that no water enters a CeraDiode (e.g. through plug terminals).
- Avoid dewing and condensation.
- TDK Electronics CeraDiodes are designed for encased applications. Under all circumstances avoid exposure to:
  - direct sunlight
  - rain or condensation
  - steam, saline spray
  - corrosive gases
  - atmosphere with reduced oxygen content
- TDK Electronics CeraDiodes are not suitable for switching applications or voltage stabilization where static power dissipation is required.

This listing does not claim to be complete, it merely reflects the experience of TDK Electronics AG.

#### Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.** Detailed information can be found on the Internet under [www.tdk-electronics.tdk.com/orderingcodes](http://www.tdk-electronics.tdk.com/orderingcodes).

## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet ([www.tdk-electronics.tdk.com/material](http://www.tdk-electronics.tdk.com/material)). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
6. Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply**.

7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard.**  
The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements (“CSR”) TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System.** For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, FilterCap, FormFit, InsuGate, LeaXield, MediPlas, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PiezoBrush, PlasmaBrush, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SurfIND, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at [www.tdk-electronics.tdk.com/trademarks](http://www.tdk-electronics.tdk.com/trademarks).

Release 2024-02