

# LD30EPBR60BPxxIO - IO-Link



Photoelectric Laser sensor with BGS, FGS and IO-Link communication



## Description

The LD30EPBR60BPxxIO are a part of the latest generation of high performance Photoelectric Laser sensors designed to solve challenging detection tasks due to Laser, Background Suppression, Foreground Suppression and Dual Detection features. The small light spot makes detection very precise.

The LD30EPBR60BPxxIO stainless steel sensors are manufactured with high-quality materials designed for harsh environments.

They are intended for use in environments where high-pressure cleaning (IP69K), cleaning agents and disinfectants are used daily, thanks to their ECOLAB approval.

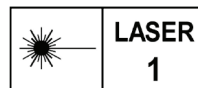
The strong stainless steel (AISI316L) together with high-quality plastic materials like PMMA and PES sealings of FKM ensure a safe and excellent mechanical resistance.

The compact sensor design is ideally suited to confined spaces.

## Benefits

- **Red laser class 1 assure reliable detection**
- **Red Laser BGS or FGS Long Range** sensor with IO-Link with an adjustable distance of 20 to 625 mm, either by Teach-button or via IO-Link.
- **Dual Detection mode** - Combine Foreground detection with Diffuse Reflective detection.
- **Triangulating sensing principle.**
- **Application functions:** Dual Detection, Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.
- **Neighbour Immunity**, select up to 3 neighboring sensors.
- **Easy customization** to specific OEM requests by use of the build in IO-Link functionalities.
- **The output can be operated** either as a standard switching output or in IO-Link mode.
- **Fully configurable via output IO-Link v 1.1.** Electrical outputs can be configured as PNP / NPN / Push-Pull / External input, normally open or normally closed.
- **Timer functions** can be set, such as ON-delay, Off-delay, and one shot.
- **Logging functions:** Temperature, detecting counter, power cycle and operating hours.
- **Detection modes** Background suppression (BGS), single point, two point, windows and foreground suppression (FGS) mode.
- **Logic functions:** AND, OR, XOR and Gated SR-FF.
- **Analogue output:** In IO-Link mode the sensor will generate 16 bit analogue process data output representing various selectable process data such as received signal level.

 **IO-Link**



## Applications

**Detecting of transparent** or translucent plastic bottles.

**The detection distance** is almost independent of the colour of the object to detect.

**Dual Detection:** A dual detection sensor works as a foreground suppression sensor combined with a diffuse reflective sensor. This sensing principle evaluates both the position change as well as the light intensity of the received light. This allow detection of eg. transparant PET bottles.



**Pattern Recognition:** An easy way to verify that a product is manufactured to the specification e.g. Furniture production where tabs or holes has to be with a defined pattern.

**Speed and Length:** Monitor the speed and length of an object on a conveyour for e.g. sorting on size.

**Divider function:** A de-central counting function that gives a signal when a preset count level is reached e.g. when a certain amount of items are packed in a carton box it ask for a new box.

**Object and Gap Monitoring:** Function that can sort out good objects and gaps between them so e.g. a packaging machine only receive objects with the correct size and gaps.

### Main functions

- The detection distance is almost independent of the colour of the object to detect.
- The sensor can be operated in IO-Link mode once connected to an IO-Link master or in standard I/O mode.
- Measured sensing distance as process data.
- Neighbour interference protection.
- Sensing distance by teach-button, teach by wire or by IO-link parameter.
- Quality of Run and Quality of Teach result.
- Temperature data for preventive maintenance.
- Front-end check for preventive maintenance.
- Dual Detection

## References

### Product selection key



LD30EPBT60BP  IO

Enter the code option instead of

Code	Option	Description
L	-	Sensing principle: Photoelectric laser sensor
D	-	Rectangular housing
30	-	Length of housing
E	-	Stainless steel
P	-	Teach-button
B	-	Background / Foreground suppression
R	-	Red light
60	-	Sensing distance: 600 mm
B	-	<b>Selectable functions:</b> NPN, PNP, Push-Pull, External Input (only pin 2) or External teach input (only pin 2)
P	-	<b>Selectable:</b> N.O. or N.C.
<input type="checkbox"/>	A2	Cable, 2 m
	M5	Connector M8 4-pin
IO	-	IO-Link version

**Type selection**

<b>Conne- ction</b>	<b>Housing</b>	<b>Light type</b>	<b>Code</b>
Cable	Stainless steel	Red laser class 1	<b>LD30EPBR60BPA2IO</b>
Plug	Stainless steel	Red laser class 1	<b>LD30EPBR60BPM5IO</b>

## Structure

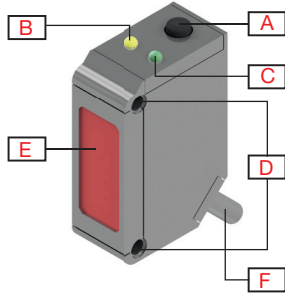


Fig. 1 Cable

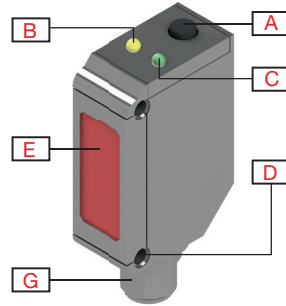


Fig. 2 Plug

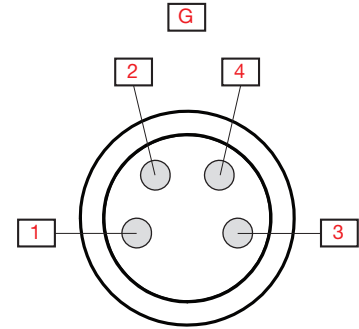
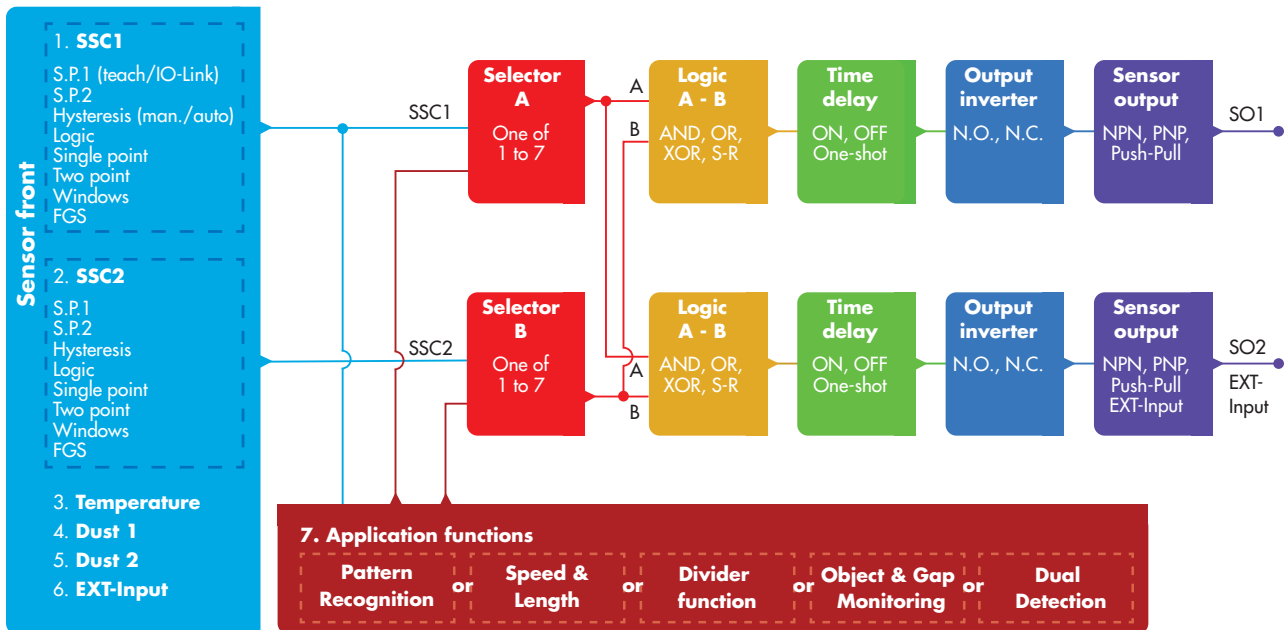


Fig. 3 "M8-plug" Pin numbers

<b>A</b>	Teach-button	<b>G</b>	M8, 4-pin male connector
<b>B</b>	Yellow LED	<b>1</b>	Brown, +V
<b>C</b>	Green LED	<b>2</b>	White, IN/OUT
<b>D</b>	M3 Fixing holes for sensor mounting	<b>3</b>	Blue, -V
<b>E</b>	Sensing window	<b>4</b>	Black, OUT/IO-Link
<b>F</b>	2 m, 4 wire PVC Ø 3.3 mm cable		

# Sensing

## Detection



Set Point 1 (SP1)	<ul style="list-style-type: none"> <li>• 20 ... 625</li> </ul> <b>Factory settings:</b> 600 (Approx. 600 mm @ Reference target 90% reflection)	
Set Point 2 (SP2)	<ul style="list-style-type: none"> <li>• 20 ... 625</li> </ul> <b>Factory settings:</b> 20 (Approx. 20 mm @ Reference target 90% reflection)	
Switching logic	<ul style="list-style-type: none"> <li>• High active</li> <li>• Low active</li> </ul> <b>Factory settings:</b> High active	
Switching mode	<b>SSC1</b> <ul style="list-style-type: none"> <li>• Deactivated</li> <li>• Single point mode</li> <li>• Two point mode</li> <li>• Windows mode</li> <li>• FGS mode</li> </ul> <b>Factory settings:</b> Single point mode	<b>SSC2</b> <ul style="list-style-type: none"> <li>• Deactivated</li> <li>• Single point mode</li> <li>• Two point mode</li> <li>• Windows mode</li> <li>• FGS mode</li> </ul> <b>Factory settings:</b> Deactivated
Rated operating distance ( $S_n$ )	≤ 600 mm	Reference target, white paper with 90 % reflectivity, Size 200x200 mm
Maximum detection distance Precise mode	≤ 600 mm	White object 90% reflection
	≤ 600 mm	Grey object 18% reflection
	≤ 600 mm	Black object 6% reflection
Cutoff distance	20...670 mm <b>Factory settings:</b> 670 mm Measured distance beyond cut off distance, will be truncated to cut off distance. Cut off distance value will also be used when an object cannot be detected.	
Sensitivity control (selectable between)	<ul style="list-style-type: none"> <li>• IO-Link Adjustment (SSC1)</li> <li>• Teach-button (SSC1)</li> </ul> <b>Factory settings:</b> Teach-button	
Sensitivity adjustment	20 mm ... 625 mm	Teach-button
Blind zone	≤ 15 mm	White object 90% reflection
	≤ 17.5 mm	Grey object 18% reflection
	≤ 20 mm	Black object 6% reflection
Light source / Light type	650 nm / Red laser modulated, class 1	
Typical lifetime Laser	> 50 000 h	
Detection angle	± 0.1° Fast mode, ± 0.4° Precise mode @ 300 mm	
Light spot size	Ø 1.0 mm @ 300 mm (1/e <sup>2</sup> )	
Emitter beam angle	± 0.01°	
Adjustable distance	20 ... 625 mm <b>Factory settings:</b> SP1 400 and SP2 20	White object 90% reflection
	20 ... 625 mm <b>Factory settings:</b> SP1 400 and SP2 20	Grey object 18% reflection
	20 ... 625 mm <b>Factory settings:</b> SP1 400 and SP2 20	Black object 6% reflection
Hysteresis (H)	Adjustable by IO-Link <ul style="list-style-type: none"> <li>• Manual 1.0 mm ... 625.0 mm</li> <li>• Robust automatic</li> <li>• Fine automatic</li> </ul> <b>Factory settings:</b> Fine automatic	
Detection filter	This function can increase the immunity towards unstable targets and electromagnetic disturbances: Value can be set from 1 to 255. <b>Factory settings:</b> 1 (1 is max. operating frequency and 255 is min. operating frequency)	



<p><b>Mutual Inteferece Protection</b></p>	<ul style="list-style-type: none"> <li>• MIP Off</li> <li>• One channel</li> <li>• 2 channels - CH A</li> <li>• 2 channels - CH B</li> <li>• 3 channels - CH A</li> <li>• 3 channels - CH B</li> <li>• 3 channels - CH C</li> </ul>	<p><b>Factory settings: MIP Off</b></p>
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**Application functions**

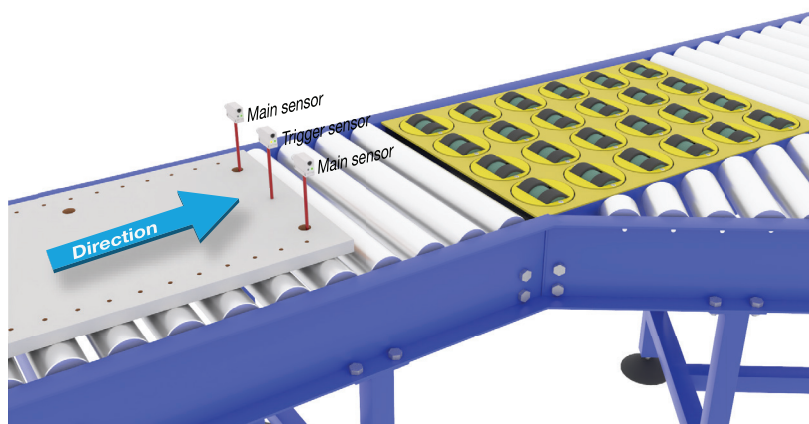
<p><b>Selectable dedicated applications</b></p>	<ul style="list-style-type: none"> <li>• No application</li> <li>• Dual Detection</li> <li>• Pattern Recognition</li> <li>• Speed and Length</li> <li>• Divider function</li> <li>• Object and Gap Monitoring</li> </ul>	<p><b>Factory settings: No application</b></p>
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**Dual Detection**

A standard Foreground Suppression sensor expects to see a background within a certain specified tolerance. An object is detected if the received light's position exceeds those tolerances set for the background. A standard Diffuse Reflective (energized) sensor detects the intensity of the received light and if it exceeds a set threshold an object is detected. A Dual Detection sensor works as a Foreground Suppression sensor combined with a Diffuse Reflective sensor. This sensing principle evaluates both the position change as well as the light intensity of the received light.

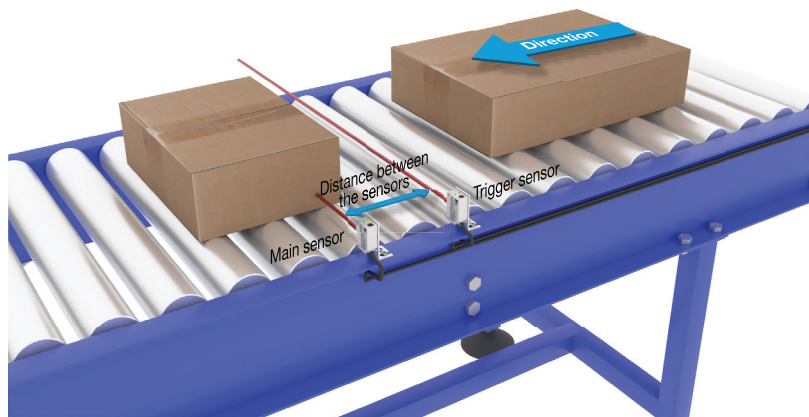
<p><b>Dual Detection</b></p>	<ul style="list-style-type: none"> <li>• Teach distance</li> <li>• Teach excess gain</li> <li>• Set Point</li> <li>• Hysteresis</li> <li>• Auto level</li> </ul>
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**Pattern Recognition**



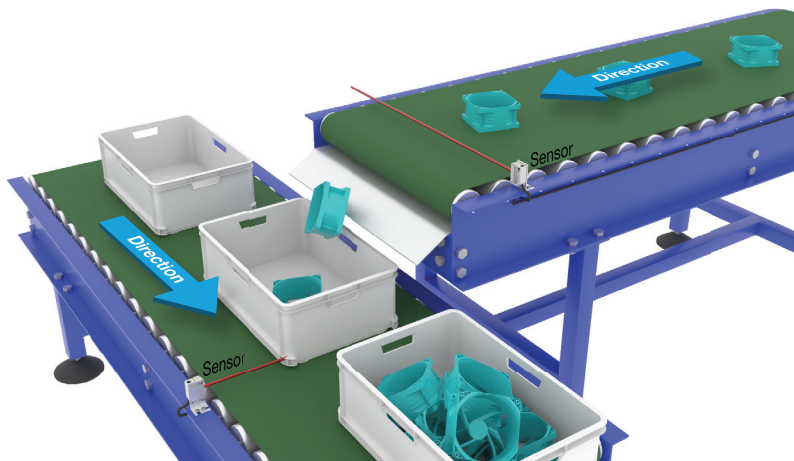
<b>Function description</b>	The Pattern recognition function detects a pattern (e.g. a row of holes or pins) and compares the order with a pre-teached reference pattern.
<b>Conditions</b>	Two sensors (Main sensor and Trigger sensor) are needed for this function.
<b>Settings</b>	<ul style="list-style-type: none"> <li>The Trigger sensor has to detect the full length of the body that contains the pattern.</li> <li>The Main sensor has to be aimed at the e.g. holes or pins that constitute the pattern.</li> </ul>

## Speed and Length



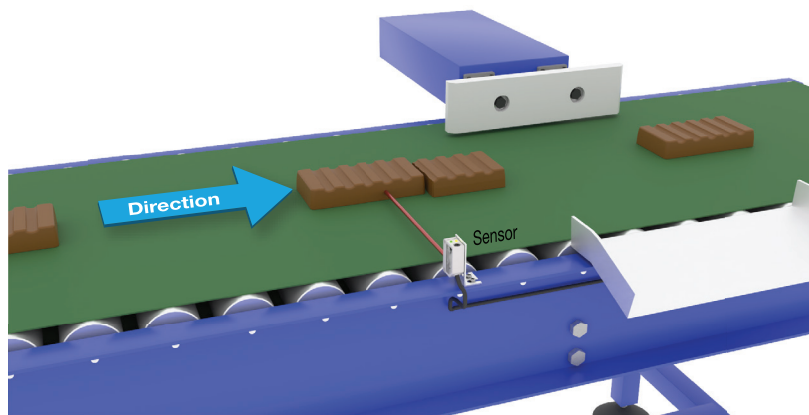
<b>Function description</b>	This function is designed to monitor the length of an object as well as the speed of a conveyor belt. The actual value of the length in [mm] and the speed in [mm/s] are directly available on the IO-Link master.	
<b>Conditions</b>	Two sensors (Main sensor and Trigger sensor) are needed for this function.	
<b>Settings</b>	Distance between sensors.	25 ... 150 mm <b>Factory settings:</b> 100 mm

## Divider function



<b>Function description</b>	This function can be used to e.g. monitor how many items are packed into a carton box. Once the preset number is reached the sensor gives an output so the full box can be replaced.	
<b>Conditions</b>	Only one sensor is needed for this function.	
<b>Settings</b>	A counter value must be set in the sensor.	
	Counter limit.	1...60 000 <b>Factory settings: 5</b>

## Object and Gap Monitoring

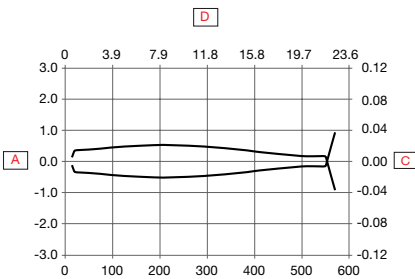


<b>Function description</b>	This function is designed to monitor, that the length of an object and the gap between the following object on a conveyer belt, are within certain limits.	
<b>Conditions</b>	Only one sensor is needed for this function.	
<b>Settings</b>	An acceptable minimum and maximum time [ms] must be set for both the object size and a gap size between two objects represented by the time it takes to pass the sensor.	
	Object minimum time.	10...60 000 ms <b>Factory settings: 500 ms</b>
	Object maximum time.	10...60 000 ms <b>Factory settings: 10 000 ms</b>
	Gap minimum time.	10...60 000 ms <b>Factory settings: 500 ms</b>
	Gap maximum time.	10...60 000 ms <b>Factory settings: 10 000 ms</b>
<b>Outputs</b>	Output 1 is active when an object is outside the set limits. Output 2 is active when the gap between two objects is outside the set limits.	

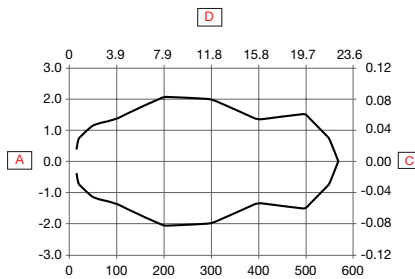
**Alarm settings**

<b>Safe limits</b>	<b>SSC1</b> • 0 ... 100 % of actual SP <b>Factory settings: 1%</b>	<b>SSC2</b> • 0 ... 100 % of actual SP <b>Factory settings: 1%</b>
<b>Dust alarm</b>	Safe limits are used for dust alarm level.	
<b>Temperature alarm</b>	<ul style="list-style-type: none"> <li>• High threshold -50 ... +150 °C</li> <li>• Low threshold -50 ... +150 °C</li> </ul> <b>Factory settings:</b> High value 60 °C Low value -20 °C	

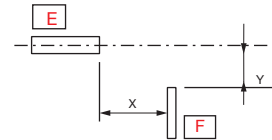
**Detection diagram**



**Fig. 4 Fast mode**



**Fig. 5 Precise mode**

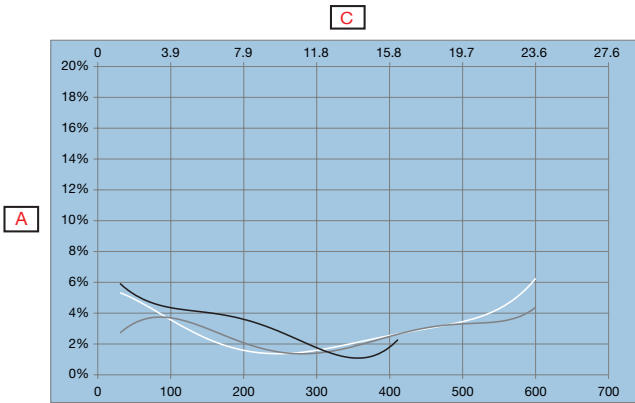


<b>A</b>	Detection width (mm)	<b>D</b>	Sensing range (inches)
<b>B</b>	Sensing range (mm)	<b>E</b>	Sensor
<b>C</b>	Detection width (inches)	<b>F</b>	Object 25 x 25 mm, White 90%

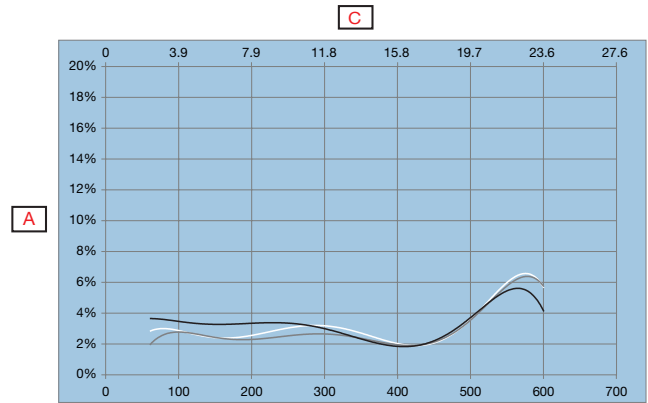
**Accuracy**

<b>Temperature drift</b>	≤ 0.2%/°C @ 600 mm
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**Sensing conditions**



**Fig. 6 Fast mode**



**Fig. 7 Precise mode**

<b>A</b>	Distance from background (%)		(Black on white 6%/90%)
<b>B</b>	Distance on white background 90% (mm)		(Grey on white 18%/90%)
<b>C</b>	Distance on white background 90% (inches]		(White on white 90%/90%)

## Features

### Power Supply

Rated operational voltage ( $U_B$ )	10 ... 30 VDC (ripple included)
Ripple ( $U_{rpp}$ )	$\leq 10\%$
No load supply current ( $I_o$ )	$\leq 30$ mA @ $U_B$ min. $\leq 15$ mA @ $U_B$ max.
Power-ON delay ( $t_v$ )	$\leq 150$ ms

### Input selector

Input selector	<b>Channel A</b> <ul style="list-style-type: none"> <li>• Deactivated</li> <li>• SSC1</li> <li>• SSC2</li> <li>• Dust alarm 1</li> <li>• Dust alarm 2</li> <li>• Temperature alarm</li> <li>• External input</li> <li>• Application functions</li> </ul> <b>Factory settings: SSC1</b>	<b>Channel B</b> <ul style="list-style-type: none"> <li>• Deactivated</li> <li>• SSC1</li> <li>• SSC2</li> <li>• Dust alarm 1</li> <li>• Dust alarm 2</li> <li>• Temperature alarm</li> <li>• External input</li> <li>• Application functions</li> </ul> <b>Factory settings: SSC1</b>

### Logic functions

Logic functions	<b>Channel A + B for SO1</b> <ul style="list-style-type: none"> <li>• Direct</li> <li>• AND</li> <li>• OR</li> <li>• X-OR</li> <li>• SR-FF</li> </ul> <b>Factory settings: Direct</b>	<b>Channel A + B for SO2</b> <ul style="list-style-type: none"> <li>• Direct</li> <li>• AND</li> <li>• OR</li> <li>• X-OR</li> <li>• SR-FF</li> </ul> <b>Factory settings: Direct</b>


**Time delays**

<b>Timer mode</b>	<b>For SO1</b> <ul style="list-style-type: none"> <li>• Disabled</li> <li>• ON delay</li> <li>• OFF delay</li> <li>• ON delay and OFF delay</li> <li>• One-shot leading edge</li> <li>• One-shot trailing edge</li> </ul> <b>Factory settings: Disabled</b>	<b>For SO2</b> <ul style="list-style-type: none"> <li>• Disabled</li> <li>• ON delay</li> <li>• OFF delay</li> <li>• ON delay and OFF delay</li> <li>• One-shot leading edge</li> <li>• One-shot trailing edge</li> </ul> <b>Factory settings: Disabled</b>
<b>Timer scale</b>	<b>For SO1</b> <ul style="list-style-type: none"> <li>• [ms]</li> <li>• [s]</li> <li>• [min]</li> </ul> <b>Factory settings: ms</b>	<b>For SO2</b> <ul style="list-style-type: none"> <li>• [ms]</li> <li>• [s]</li> <li>• [min]</li> </ul> <b>Factory settings: ms</b>
<b>Timer value</b>	<b>For SO1</b> <ul style="list-style-type: none"> <li>• 0 ... 32 767</li> </ul> <b>Factory settings: 0</b>	<b>For SO2</b> <ul style="list-style-type: none"> <li>• 0 ... 32 767</li> </ul> <b>Factory settings: 0</b>

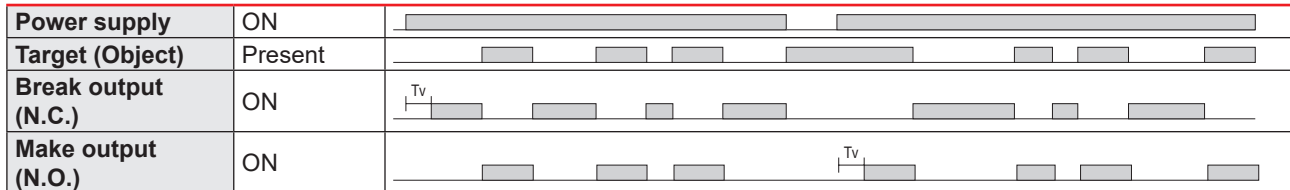

**Outputs**

<b>Sensor output</b>	<b>For SO1 Pin 4 Black wire</b> <ul style="list-style-type: none"> <li>• Disabled output</li> <li>• NPN</li> <li>• PNP</li> <li>• Push-Pull</li> </ul> <b>Factory settings: PNP</b>	<b>For SO2 Pin 2 White wire</b> <ul style="list-style-type: none"> <li>• Disabled output</li> <li>• NPN</li> <li>• PNP</li> <li>• Push-Pull</li> <li>• External input, active high</li> <li>• External input, active low</li> <li>• External teach (Teach-in)</li> </ul> <b>Factory settings: PNP</b>
<b>Output Inverter</b>	<b>For SO1 Pin 4 Black wire</b> <ul style="list-style-type: none"> <li>• N.O.</li> <li>• N.C.</li> </ul> <b>Factory settings: N.O.</b>	<b>For SO2 Pin 2 White wire</b> <ul style="list-style-type: none"> <li>• N.O.</li> <li>• N.C.</li> </ul> <b>Factory settings: N.C.</b>
<b>Rated operational current (<math>I_o</math>)</b>	$\leq 100\text{mA}$ (continuous) pr. output $100\text{ mA @ } 100\text{ nF Load}$ (Short-time) pr. output	
<b>OFF-state current (<math>I_o</math>)</b>	$\leq 50\ \mu\text{A}$	
<b>Minimum operational current (<math>I_m</math>)</b>	$> 0,5\ \text{mA}$	
<b>Voltage drop (<math>U_d</math>)</b>	$\leq 1.0\ \text{VDC @ } 100\ \text{mA}$	
<b>Protection</b>	Short circuit, reverse polarity, transients	
<b>Utilization category</b>	DC-12	Control of resistive loads and solid-state loads with optical isolation
	DC-13	Control of electromagnets
<b>Capacitive load</b>	$100\ \text{nF @ } 100\ \text{mA}, 24\ \text{VDC}$	

## Operation diagram

### For default factory sensor

$T_v$  = Power-ON delay



## Response times

### Fast mode

	Nominal detection speed		Max. detection speed	
<b>Operating frequency (f)</b>	$\leq 200$ Hz		$\leq 250$ Hz	
<b>Response times</b>	$\leq 2.5$ ms	OFF-ON ( $t_{ON}$ )	$\leq 2.0$ ms	OFF-ON ( $t_{ON}$ )
	$\leq 2.5$ ms	ON-OFF ( $t_{OFF}$ )	$\leq 2.0$ ms	ON-OFF ( $t_{OFF}$ )

### Precise mode

	Nominal detection speed		Max. detection speed	
<b>Operating frequency (f)</b>	$\leq 40$ Hz		$\leq 50$ Hz	
<b>Response times</b>	$\leq 12.5$ ms	OFF-ON ( $t_{ON}$ )	$\leq 10$ ms	OFF-ON ( $t_{ON}$ )
	$\leq 12.5$ ms	ON-OFF ( $t_{OFF}$ )	$\leq 10$ ms	ON-OFF ( $t_{OFF}$ )

## Indication

Green LED	Yellow LED	Power	Function
<b>SIO and IO-Link mode</b>			
● ON	● ON	ON	ON (stable)* SSC1
● ON	OFF	ON	OFF (stable)* SSC1
OFF	● ON	ON	ON (Not stable) SSC1
OFF	OFF	OFF	OFF (Not stable) SSC1
● Flashing 1 Hz 10% dutycycle	-	ON	Connected via IO-Link
-	● Flashing 10 Hz 50% dutycycle	ON	Output short-circuit
-	● Flashing 0.5...20 Hz 50% dutycycle	ON	Timer triggered indication
<b>IO-Link mode only</b>			
● Flashing 1 HZ ON 900 ms OFF 100 ms	-	-	Sensor is in IO-Link mode and SSC1 is stable
● Flashing 1 HZ ON 100 ms OFF 900 ms	-	-	Sensor is in IO-Link mode and SSC1 is not stable
● ● Flashing 2 Hz 50% dutycycle		ON	Find my sensor

\*See operation diagram

## LED indication

<b>LED indication selection</b>	<ul style="list-style-type: none"> <li>• LED indication inactive</li> <li>• LED indication active</li> <li>• Find my sensor</li> </ul> <p><b>Factory settings:</b> LED indication active</p>
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**Environmental**

<b>Ambient temperature</b>	-25°... +50°C (-13°... +122°F)	Operating <sup>1)</sup>
	-40° ... +70°C (-40° ... +158°F)	Storage <sup>1)</sup>
<b>Ambient humidity range</b>	35% ... 95%	Operating <sup>2)</sup>
	35% ... 95%	Storage <sup>2)</sup>
<b>Ambient light</b>	≤ 5 000 lux	@ 3000 ... 3200 °K
<b>Vibration</b>	10 ...150 Hz, 1.0 mm/15 g	EN 60068-2-6
<b>Shock</b>	30 g <sub>n</sub> / 11 ms, 3 pos, 3 neg per axis	EN60068-2-27
<b>Drop test</b>	2 x 1 m and 100 x 0.5 m	EN 60068-2-31
<b>Rated insulation voltage (U<sub>i</sub>)</b>	50 VDC	
<b>Dielectric insulation voltage</b>	≥ 500 VAC rms	50/60 Hz for 1 min.
<b>Rated impulse withstand voltage</b>	>1 kV (with 500 Ω)	1.2/50 μs
<b>Pollution degree</b>	3	IEC60664, 60664A; EN60947-1
<b>Overvoltage category</b>	III	IEC60664; EN60947-1
<b>Degree of protection</b>	IP67, IP68 @ 2 m and 20 h	IEC60539; EN60947-1
	IP69K	DIN 40050-9
<b>NEMA Enclosure Types</b>	1, 2, 4, 4x, 5, 6, 6P	NEMA 250

<sup>1)</sup> Do not bend the cable in temperatures below -10°C


<sup>2)</sup> With no icing or condensation


**EMC**

<b>Electrostatic discharge immunity test</b>	± 8 kV @ air discharge or ± 4 kV @ contact discharge	IEC 61000-4-2; EN60947-1
<b>Electromagnetic field immunity</b>	10 V/m	IEC 61000-4-3; EN60947-1
<b>Fast transient immunity</b>	±2 kV / 5 kHz	IEC 61000-4-4; EN60947-1
<b>Wire-conducted noise</b>	10 Vrms	IEC 61000-4-6; EN60947-1
<b>Power frequency magnetic field immunity test</b>	Continuous: >30 A/m, 28 μ tesla Short-time: >300 A/m, 280 μ tesla	IEC 61000-4-8; EN60947-1


**Diagnostic parameters**

Function	Unit	Range
<b>Sensor Diagnostics</b>		
Frontend Failure	0	0 or 1
Memory Failure	0	0 or 1
<b>Temperature Diagnostics</b>		
Current temperature	[°C]	-50 ... +150
Maximum temperature - All time high	[°C]	-50 ... +150
Minimum temperature - All time low	[°C]	-50 ... +150
Maximum temperature - Since last power-up	[°C]	-50 ... +150
Minimum temperature - Since last power-up	[°C]	-50 ... +150
Minutes above Maximum Temperature	[min]	0 ... 2 147 483 647
Minutes below Minimum Temperature	[min]	0 ... 2 147 483 647
<b>Operating Diagnostic</b>		
Operating Hours	[h]	0 ... 2 147 483 647
Number of Power Cycles	[cycles]	0 ... 2 147 483 647
Detection counter SSC1	[cycles]	0 ... 2 147 483 647
Maintenance event counter	[cycles]	0 ... 2 147 483 647
Download counter	[counts]	0 ...65 536
Quality of Teach	-	0 ... 255%
Quality of Run	-	0 ... 255%
Excess gain		0.00 ... 1 000.00
<b>Dual Detection</b>		
- Distance match %	[%]	0 ... 100
- Excess gain match %	[%]	0 ... 100
- Match %	[%]	0 ... 100
- Background detected	0 = No background detected 1 = Background detected <b>Factory settings: 0</b>	
Error Count	[counts]	0 ...65 536
Device Status	0 = Device is operating properly 1 = Maintenance required 2 = Out-of-specification 3 = Functional-Check 4 = Failure <b>Factory settings: 0</b>	


**Events Configuration**

Events	Factory default setting
Maintenance Event	Inactive
Temperature fault event	Inactive
Temperature over-run	Inactive
Temperature under-run	Inactive
Short circuit	Inactive


**Observation menu**

Process Data	Factory default setting
Analogue value	Analogue value Inactive
	Analogue value normal <b>Factory settings</b>
	Analogue value as Object Length
	Analogue value as Object Speed
	Analogue value as Counter value
	Analogue value as Dual Detection
Excess gain	Active
SO1, Switching output 1	Active
SO2, Switching output 2	Active
SSC1, Sensor switching channel 1	Inactive
SSC2, Sensor switching channel 2	Inactive
DA1, Dust alarm SSC1	Inactive
DA2, Dust alarm SSC2	Inactive
TA, Temperature alarm	Inactive
SC, Short circuit	Inactive
AFO1, Application functions output 1	Inactive

## Process data structure

4 Bytes, Analogue value 16 ... 31 (16 bit)

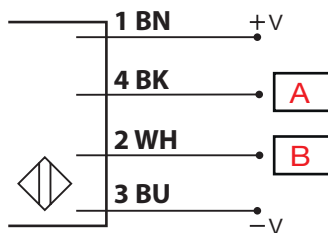
Byte 0	31	30	29	28	27	26	25	24
	<b>MSB</b>	-	-	-	-	-	-	-
Byte 1	23	22	21	20	19	18	17	16
	-	-	-	-	-	-	-	<b>LSB</b>
Byte 2	15	14	13	12	11	10	9	8
	-	-	<b>SC</b>	<b>TA</b>	<b>DA2</b>	<b>DA1</b>	<b>SSC2</b>	<b>SSC1</b>
Byte 3	7	6	5	4	3	2	1	0
	<b>AFO1</b>	-	-	-	-	-	<b>SO2</b>	<b>SO1</b>

## Mechanics/electronics

### Connection

<b>Cable</b>	2 m, 4-wire 4 x 0.14 mm <sup>2</sup> , Ø = 3.3 mm, PVC, Black
<b>Plug</b>	M8, 4-pin, male

### Wiring

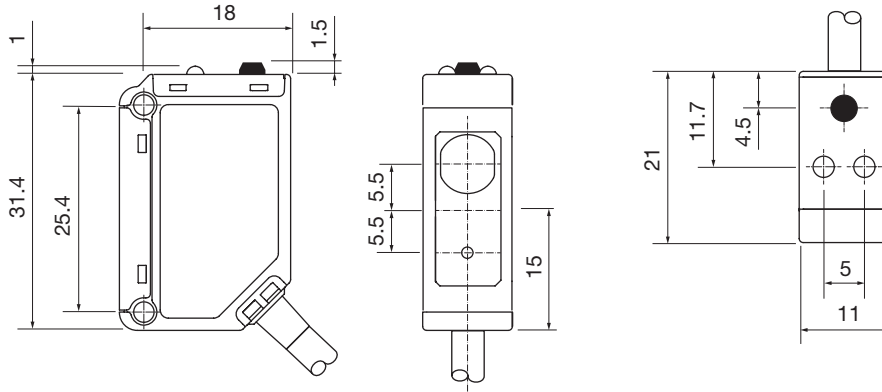


BN	BK	WH	BU	A	B
Brown	Black	White	Blue	OUT/IO-Link	IN/OUT

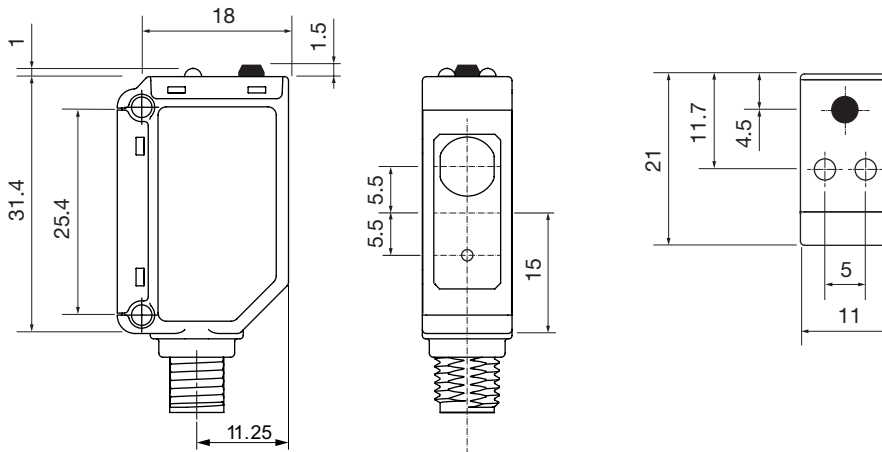
### Housing

<b>Body</b>	Stainless steel, AISI316L	
<b>Front glass</b>	PMMA coated, Red	
<b>Teach-button</b>	FKM	Fluoroelastomer
<b>Indication</b>	PES, Transparent	Polyethersulfone
<b>Sealing</b>	FKM	Fluoroelastomer
<b>Cable gland</b>	FKM	Fluoroelastomer
<b>Dimensions</b>	11 x 31.5 x 21 mm	
<b>Weight</b>	≤ 100 g	Cable version
	≤ 65 g	Plug version

**Dimensions**






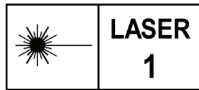
**Fig. 8 Cable**



**Fig. 9 Plug**

## Compatibility and conformity

### Approvals and markings

<b>General reference</b>	Sensor designed according to EN60947-5-2	
<b>MTTF<sub>d</sub></b>	133.5 years	EN ISO 13849-1, SN 29500
<b>CE-marking</b>		
<b>Approvals</b>	 FDA accession number: 2220061-000	
<b>Other Approvals</b>		Topaz 56, Topaz AC1, Topaz MD3, Topaz CL1, Topactiv OKTO, P3-hypochloran
		Class 1 laser according to IEC 60825-1:2014 Complies with IEC / EN 60825-1:2014 and 21 CFR 1040.10 1040.11 except for deviations pursuant to Laser Notice No. 56, dated January 19, 2018

### IO-Link

<b>IO-Link revision</b>	1.1
<b>Transmission rate</b>	COM2 (38.4 kbaud)
<b>SDCI-Norm</b>	IEC 61131-9
<b>Profile</b>	Smart sensor profile 2nd edition, common profile
<b>Min. cycle time</b>	5 ms
<b>SIO mode</b>	Yes
<b>Min. master port class</b>	A (4-pin)
<b>Process data length</b>	32 bit



## Delivery contents and accessories




### Delivery contents

- Photoelectric switch: LD30EPBR60BPxxIO
- Laser safety note
- Mounting bracket: APD30-MB1
- Packaging: Carton box

### Accessories

- Mounting bracket: APD30-MB2 to be purchased separately
- Connector type: CO..54NF..W series to be purchased separately

### Further information

Information	Where to find it	QR
IO-Link manual	<a href="http://cga.pub/?605166">http://cga.pub/?605166</a>	
Mounting brackets	<a href="http://cga.pub/?6fa29a">http://cga.pub/?6fa29a</a>	
Connectors	<a href="http://cga.pub/?3abadc">http://cga.pub/?3abadc</a>	



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