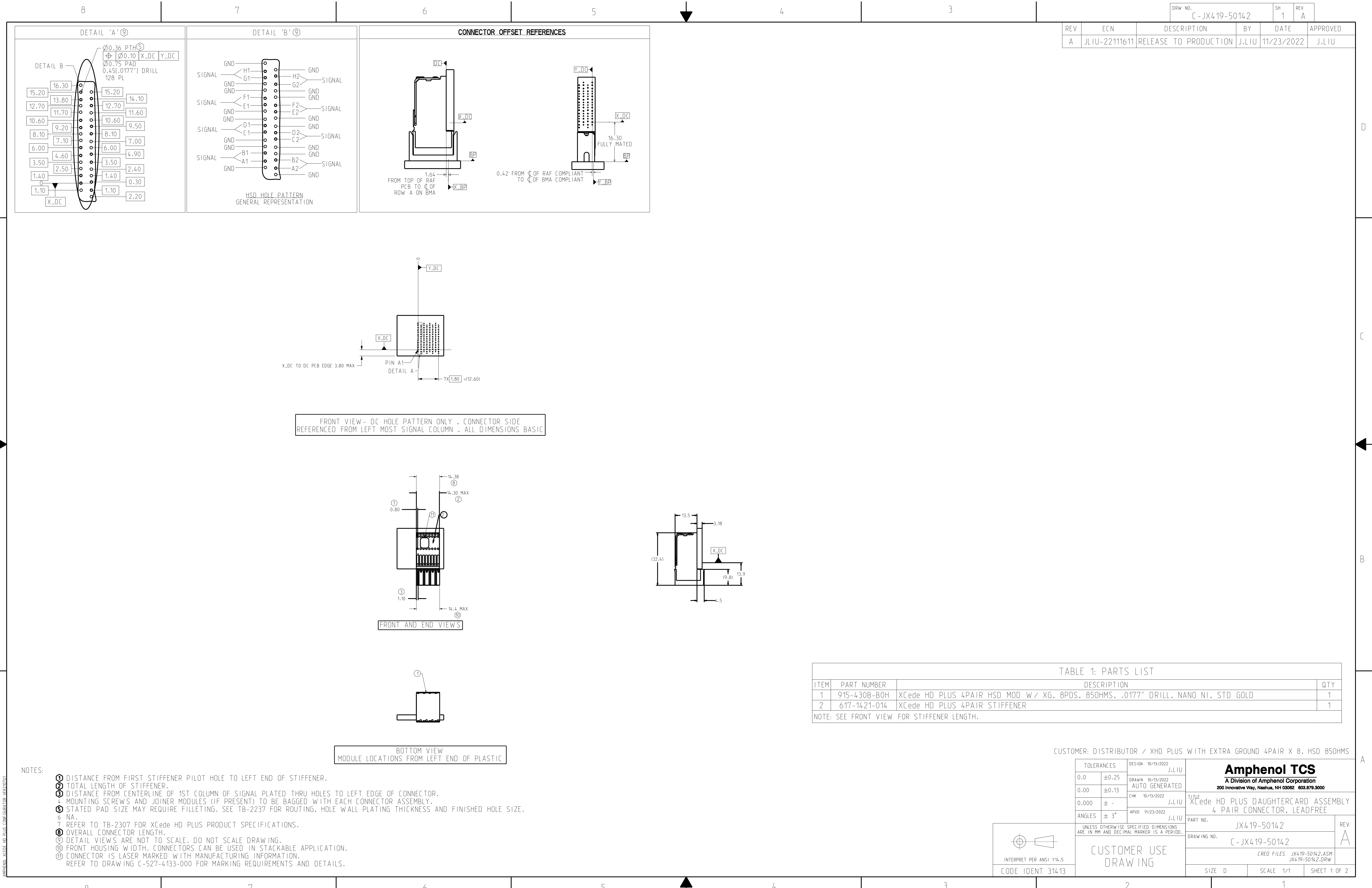




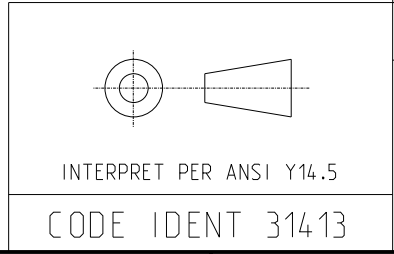
NOTES:

- ① DISTANCE FROM FIRST STIFFENER PILOT HOLE TO LEFT END OF STIFFENER.
- ② TOTAL LENGTH OF STIFFENER.
- ③ DISTANCE FROM CENTERLINE OF 1ST COLUMN OF SIGNAL PLATED THRU HOLES TO LEFT EDGE OF CONNECTOR.
- ④ MOUNTING SCREWS AND JOINER MODULES (IF PRESENT) TO BE BAGGED WITH EACH CONNECTOR ASSEMBLY.
- ⑤ STATED PAD SIZE MAY REQUIRE FILLETING. SEE TB-2237 FOR ROUTING, HOLE WALL PLATING THICKNESS AND FINISHED HOLE SIZE.
- ⑥ NA.
- ⑦ REFER TO TB-2307 FOR Xcede HD PLUS PRODUCT SPECIFICATIONS.
- ⑧ OVERALL CONNECTOR LENGTH.
- ⑨ DETAIL VIEWS ARE NOT TO SCALE. DO NOT SCALE DRAWING.
- ⑩ FRONT HOUSING WIDTH. CONNECTORS CAN BE USED IN STACKABLE APPLICATION.
- ⑪ CONNECTOR IS LASER MARKED WITH MANUFACTURING INFORMATION. REFER TO DRAWING C-527-4133-000 FOR MARKING REQUIREMENTS AND DETAILS.

REV		ECN	DESCRIPTION	BY	DATE	APPROVED
A		JLIU-22111611	RELEASE TO PRODUCTION	J.LIU	11/23/2022	J.LIU

TABLE 1: PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	915-430B-BOH	XCede HD PLUS 4PAIR HSD MOD w/ XG, 8POS, 850HMS, .0177" DRILL, NANO NI, STD GOLD	1
2	617-1421-014	XCede HD PLUS 4PAIR STIFFENER	1

CUSTOMER: DISTRIBUTOR / XHD PLUS WITH EXTRA GROUND 4PAIR X 8, HSD 850HMS			
TOLERANCES		DESIGN 10/13/2022 J.LIU	Amphenol TCS A Division of Amphenol Corporation 200 Innovative Way, Nashua, NH 03062 603.879.3000
0.0	±0.25	DRAWN 10/13/2022 AUTO GENERATED	
0.00	±0.13	CHK 10/13/2022 J.LIU	
0.000	± -	APVD 11/23/2022 J.LIU	
ANGLES		± 3°	TITLE XCede HD PLUS DAUGHTERCARD ASSEMBLY 4 PAIR CONNECTOR, LEADFREE
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MM AND DECIMAL MARKER IS A PERIOD.			
PART NO.		JX419-50142	
DRAWING NO.		C-JX419-50142	
CRED FILES JX419-50142.ASM JX419-50142.DRW			REV A
SIZE D		SCALE 1/1	
SHEET 1 OF 2			



CUSTOMER USE
DRAWING

CODE IDENT 31413

