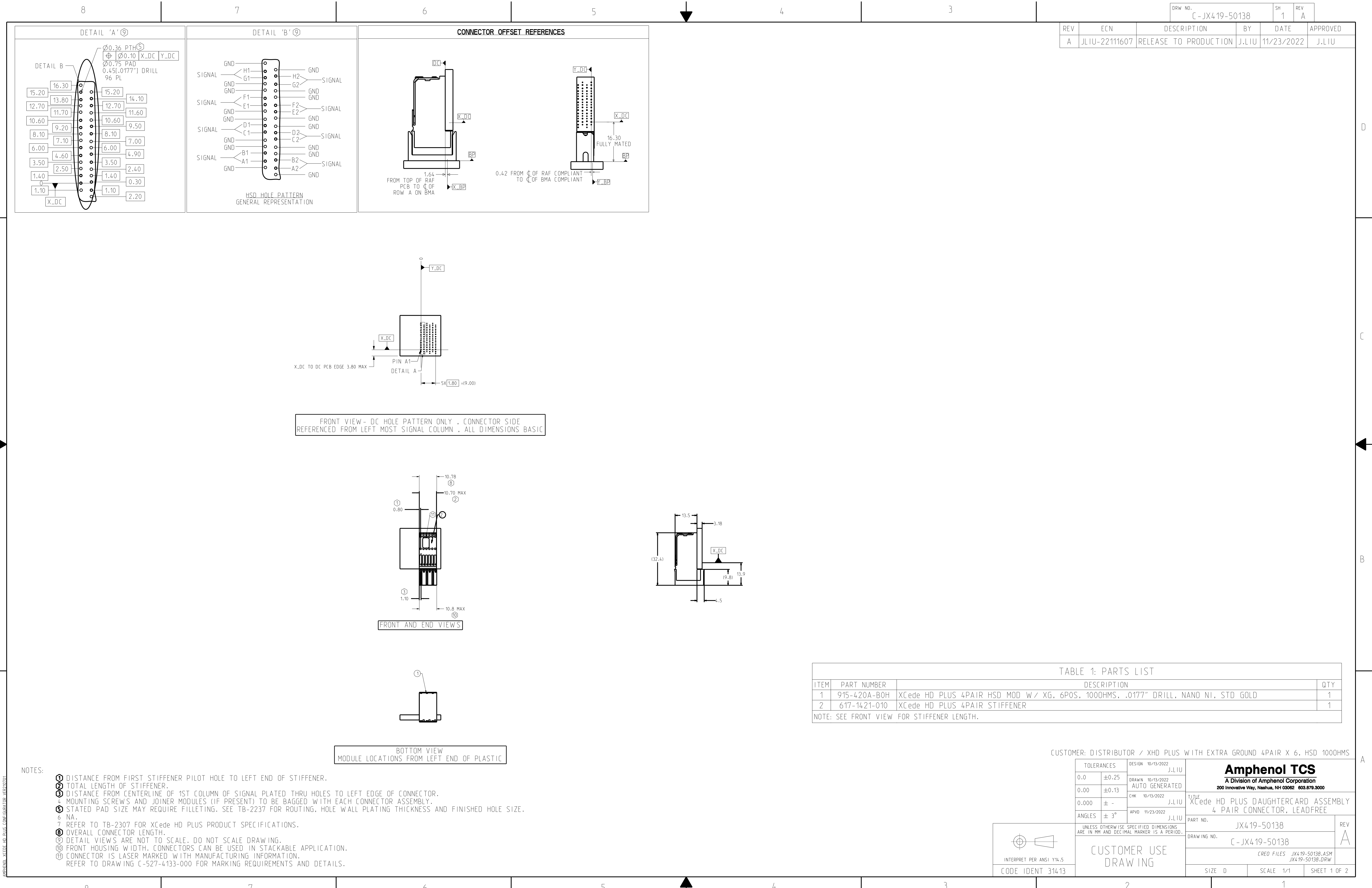




REV	ECN	DESCRIPTION	BY	DATE	APPROVED
A	JLIU-22111607	RELEASE TO PRODUCTION	J.LIU	11/23/2022	J.LIU

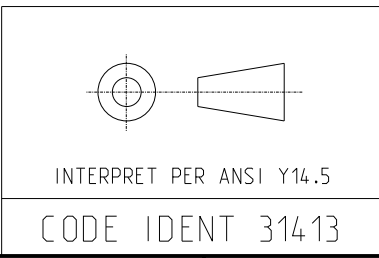
DRW NO.	SH	REV
C-JX419-50138	1	A

TABLE 1: PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	915-420A-BOH	XCede HD PLUS 4PAIR HSD MOD w/ XG, 6POS, 1000HMS, .0177" DRILL, NANO NI, STD GOLD	1
2	617-1421-010	XCede HD PLUS 4PAIR STIFFENER	1

NOTE: SEE FRONT VIEW FOR STIFFENER LENGTH.

CUSTOMER: DISTRIBUTOR / XHD PLUS WITH EXTRA GROUND 4PAIR X 6. HSD 1000HMS

TOLERANCES		DESIGN	10/13/2022	Amphenol TCS A Division of Amphenol Corporation 200 Innovative Way, Nashua, NH 03062 603.879.3000	
0.0	±0.25	DRAWN	10/13/2022		
0.00	±0.13	CHK	10/13/2022		
0.000	± -	J.LIU			
ANGLES	± 3°	APVD	11/23/2022	J.LIU	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MM AND DECIMAL MARKER IS A PERIOD.					
CUSTOMER USE DRAWING					



INTERPRET PER ANSI Y14.5

CODE IDENT 31413

PART NO. JX419-50138

DRAWING NO. C-JX419-50138

CRED FILES JX419-50138.ASM
JX419-50138.DRW

SIZE D SCALE 1/1 SHEET 1 OF 2

NOTES:

- DISTANCE FROM FIRST STIFFENER PILOT HOLE TO LEFT END OF STIFFENER.
- TOTAL LENGTH OF STIFFENER.
- DISTANCE FROM CENTERLINE OF 1ST COLUMN OF SIGNAL PLATED THRU HOLES TO LEFT EDGE OF CONNECTOR.
- MOUNTING SCREWS AND JOINER MODULES (IF PRESENT) TO BE BAGGED WITH EACH CONNECTOR ASSEMBLY.
- STATED PAD SIZE MAY REQUIRE FILLETING. SEE TB-2237 FOR ROUTING, HOLE WALL PLATING THICKNESS AND FINISHED HOLE SIZE.
- NA.
- REFER TO TB-2307 FOR XCede HD PLUS PRODUCT SPECIFICATIONS.
- OVERALL CONNECTOR LENGTH.
- DETAIL VIEWS ARE NOT TO SCALE. DO NOT SCALE DRAWING.
- FRONT HOUSING WIDTH. CONNECTORS CAN BE USED IN STACKABLE APPLICATION.
- CONNECTOR IS LASER MARKED WITH MANUFACTURING INFORMATION. REFER TO DRAWING C-527-4133-000 FOR MARKING REQUIREMENTS AND DETAILS.

