Power Inductor

BWVC Series

Overview

BWVC series are an automatic assembly constructed power inductor,
is shielded with magnetic resin and suitable for portable DC-DC converter application

Benefits

1. Shielded with magnetic resin
2. Various package size and wide inductance range
3. Optimize electrical characteristics by using different ferrite core figures

Applications

1. Smartphones, tablets and wearable devices, Game consoles
2. DSC, camcorders ●
3. AP Routers, STBs
4. LCD TVs, monitors and panels
5. DC/DC converters

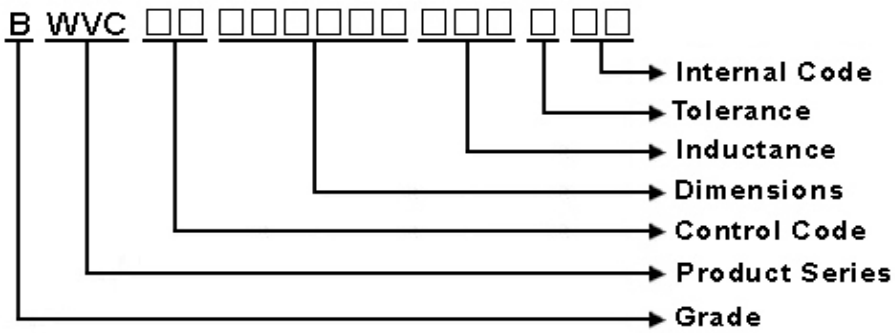
Product Information

Series	L (mm)	W(mm)	T (mm)	Inductance (μH)
BWVC	2.0	1.6	1.0	0.24 ~ 220
	2.0	1.6	1.0	
	2.0	1.6	1.2	
	2.5	2.0	1.2	
	4.0	4.0	1.9	
	5.0	5.0	4	
	6.0	6.0	2.8	
	6.0	6.0	4.2~4.7	

BWVC00606045 Series Specification

1 Scope: This specification applies to Wire Wound Power Inductors

2 Part Numbering:



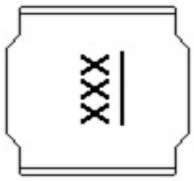
3 Rating:

Operating Temperature: -55℃~125℃(Including self - temperature rise)

Storage Temperature: -40℃~105℃

(The storage temperature range is for after the assembly)

4 Marking:



Ex Marking : 100

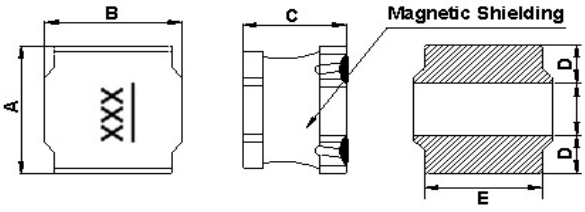
Marking color : Black

5 Standard Testing Condition

	Unless otherwise specified	In case of doubt
Temperature	Ordinary Temperature(15 to 35℃)	20 to 30℃
Humidity	Ordinary Humidity(25 to 85% RH)	50 to 80 %RH

BWVC00606045 Series Specification

6 Configuration and Dimensions:



Dimensions in mm

TYPE	606045
A	6.0±0.2
B	6.0±0.2
C	$4.5^{+0.2}_{-0.3}$
D	1.8±0.3
E	5.0 typ.

Net Weight (grms)

SIZE CODE	Net Weight (grms)
606045	0.645 (typ).

7 Electrical Characteristics:

Part No.	Inductance (uH)	Test Freq.	RDC (mΩ)±30%	Isat(A) Typ.(Max)	Irms(A) Typ.(Max)	Tolerance (±%)	Marking
BWVC006060451R0□00	1.0	100kHz,1V	10	13(11.70)	7.3(6.57)	20,30	1R0
BWVC006060451R5□00	1.5	100kHz,1V	12	12(10.80)	6.6(5.94)	20,30	1R5
BWVC006060452R2□00	2.2	100kHz,1V	18	9.5(8.55)	5.2(4.68)	20,30	2R2
BWVC006060453R3□00	3.3	100kHz,1V	22	7.8(7.02)	4.4(3.96)	20,30	3R3
BWVC006060454R7□00	4.7	100kHz,1V	30	6.8(6.12)	4.0(3.60)	20,30	4R7
BWVC006060456R8□00	6.8	100kHz,1V	42	5.7(5.13)	3.3(2.97)	20,30	6R8
BWVC00606045100□00	10	100kHz,1V	60	4.6(4.14)	2.6(2.34)	20,30	100
BWVC00606045150□00	15	100kHz,1V	90	3.8(3.42)	2.2(1.98)	20,30	150
BWVC00606045220□00	22	100kHz,1V	130	3.3(2.97)	1.9(1.71)	20,30	220
BWVC00606045470□00	47	100kHz,1V	255	2.2(1.98)	1.3(1.17)	20,30	470
BWVC00606045151□00	150	100kHz,1V	970	0.95(0.85)	0.65(0.58)	20,30	151

NOTE: □-tolerance M=±20% / T=±30%

1.Operating temperature range - 5 5℃ ~ 1 2 5℃(Including self - temperature rise)

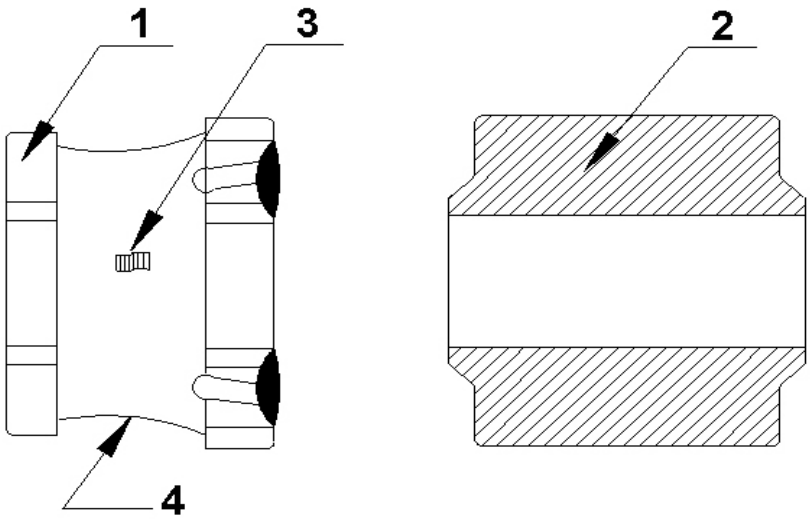
2.Isat for Inductance drop 30% from its value without current.

3.Irms for a 40℃ temperature rise from 25℃ ambient.

BWVC00606045 Series Specification

8 BWVC00606045 Series

8.1 Construction:



8.2 Material List:

NO	Part	Material
1	Core	Ferrite
2	Terminal	Ag/Ni/Sn
3	Wire	Copper(180℃)
4	Epoxy	Magnetic powder resin

BWVC00606045 Series Specification

9 Reliability Of Wire Wound Power Inductors

1-1.Mechanical Performance

No	Item	Specification	Test Method
1-1-1	Vibration	Chip coil shall not be damaged after tested as test method	Oscillation Frequency:10Hz to 55 Hz to 10 Hz for 1 min Total Amplitude:1.5mm Testing Time:A period of 2 hours in each of 3 mutually perpendicular directions(Total 6 hours)
1-1-2	Solderability	The wetting area of the electrode shall be at least 95% covered with new solder coating	Solder:Sn/Ag3.0/Cu0.5 per-Heating:150℃±10℃/1min to 2min solder Temperature:245℃±5℃ Immersion Time:4s±1s
1-1-3	Resistance to Soldering Heat	Appearance:No damage	Solder:Sn/Ag3.0/Cu0.5 per-Heating:150℃±10℃/1min to 2min solder Temperature:260℃±5℃ Immersion Time:10s±1s

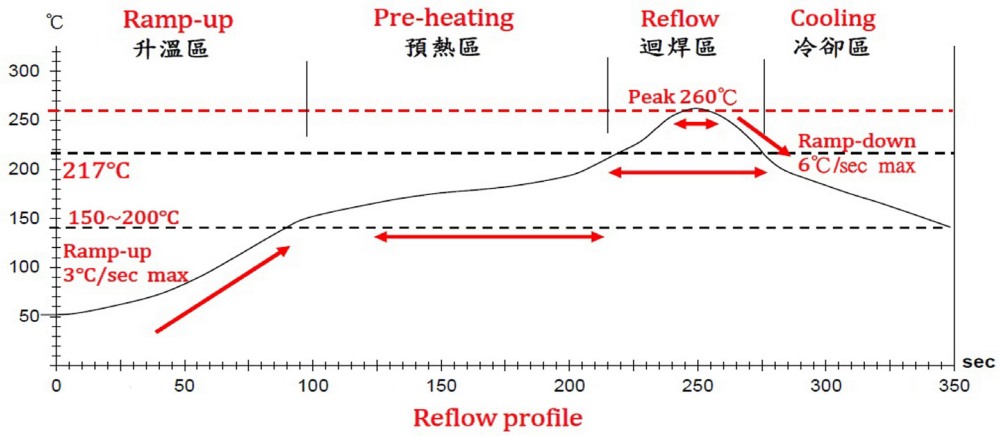
1-2.Environmental Performance

No	Item	Specification	Test Method
1-2-1	Heat Resistance	Appearance: No damage Inductance Change:within±10%	Temperature:125℃±3℃ Time:1000hrs Then measured after exposure in the room Condition for 24h±2h
1-2-2	Cold Resistance		Temperature: -55℃±3℃ Time:1000hrs Then measured after exposure in the room Condition for 24h±2h
1-2-3	Humidity		Temperature: 40℃±2℃ Humidity:90%(RH) to 95%(RH) Time:1000hrs Then measures after exposure in the room Condition for 24h±2h
1-2-4	Temperature Cycle		One cycle:

Step	Temperature (℃)	Time (min)
1	-55±3	30
2	25±2	3
3	125±3	30
4	25±2	3

Total: 100cycles
Measured after exposure in the room condition for 24hrs

BWVC00606045 Series Specification



Reflow profile

Lead-Free(LF)標準溫度分析範圍 **Refer to J-STD-020C**

管制項目 Item.	升溫區 Ramp-up	預熱區 Pre-heating	迴焊區 Reflow	Peak Temp	冷卻區 Cooling
溫度範圍 Temp.scope	R.T ~ 150℃	150℃ ~ 200℃	Above 217℃	260±5℃	Peak Temp.~150℃
標準時間 Time spec.	–	60 ~ 180 sec	60 ~ 150 sec	20 ~ 40 sec	–
實際時間 Time result	–	75 ~ 100 sec	90 ~ 120 sec	20 ~ 35 sec	–

NOTE :

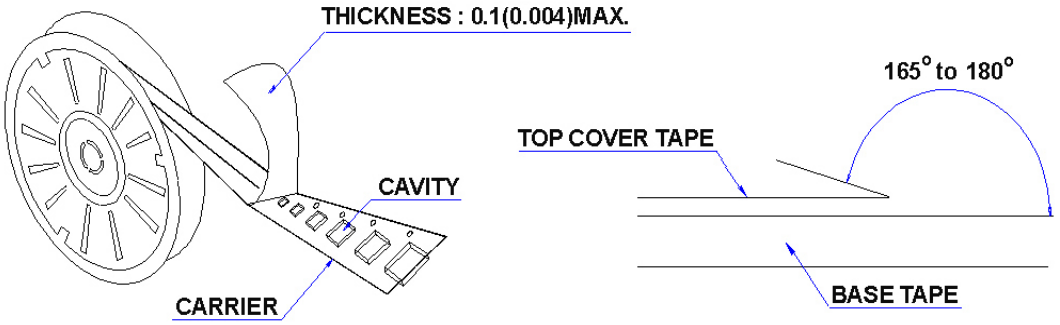
1. Re-flow possible times : within 2 times
2. Nitrogen adopted is recommended while in re-flow
3. Products can only be soldered with reflow

BWVC00606045 Series Specification

10 Packaging:

10.1 Packaging -Cover tape

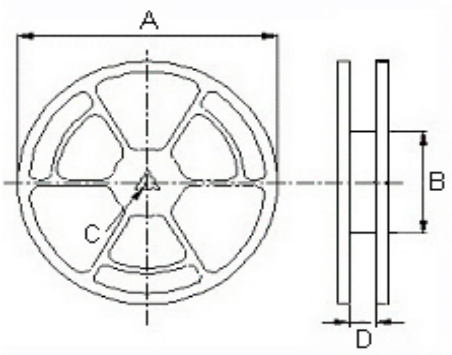
The force for tearing off cover tape is 10 to 130 grams in the arrow direction.



10.2 Packaging Quantity

TYPE	PCS/REEL
606045	1000

10.3 Reel Dimensions



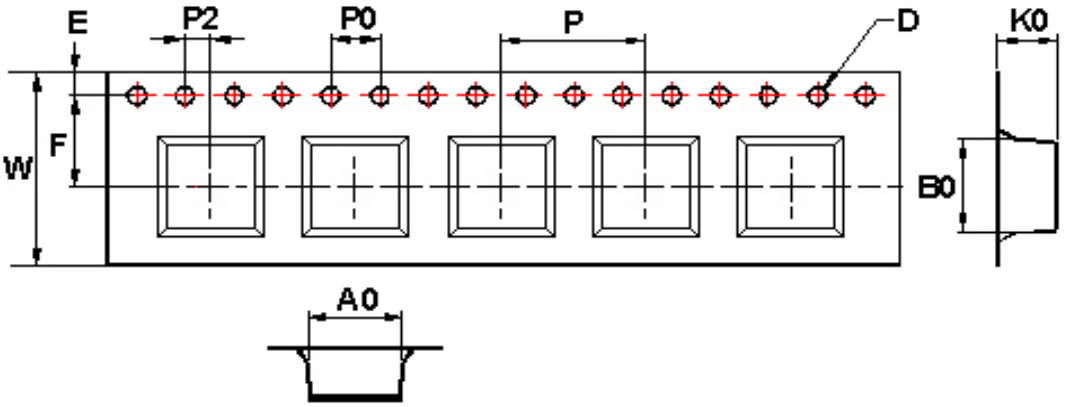
Dimensions in mm

TYPE	A	B	C	D
606045	330	100	13	13.4

BWVC00606045 Series Specification

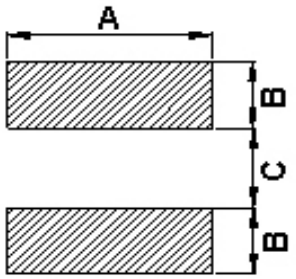
10 Packaging:

10.4 Tape Dimensions in mm



TYPE	A0	B0	K0	D	E	F	W	P	P0	P2
606045	6.25	6.25	4.65	1.55	1.75	7.5	16	12	4	2

11 Recommended Land Pattern:



Dimensions in mm

TYPE	A	B	C
606045	5.7	2.0	2.4

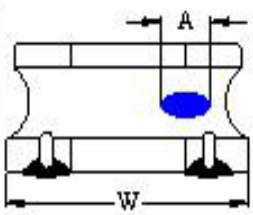
12 Note:

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Do not knock nor drop.
3. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose,under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
4. The storage period is less than 12 months. Be sure to follow the storage conditions (Temperature: 5 to 40°C, Humidity: 10 to 75% RH or less).
   If the storage period elapses, the soldering of the terminal electrodes may deteriorate.
5. Do not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
6. The moisture sensitivity level (MSL) of products is classified as level 1.

BWVC00606045 Series Specification

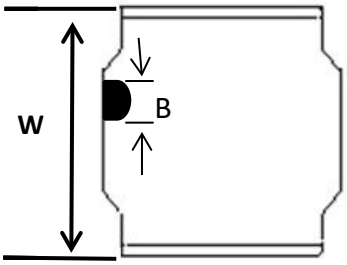
12 Note:

7. Void Appearance tolerance Limit



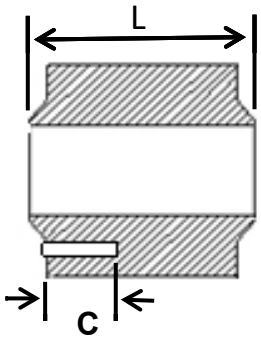
Exposed wire tolerance limit of coating resin part on product side.
The unilateral should be no more than two holes.

A≦ W/2	GOOD
A> W/2	NG



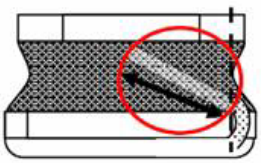
The appearance standard pf the chipping size in top side.

B≦ W/8	GOOD
B> W/8	NG



Electrode appearance criterion for exposed wire.

C≦ L/4	GOOD
C> L/4	NG



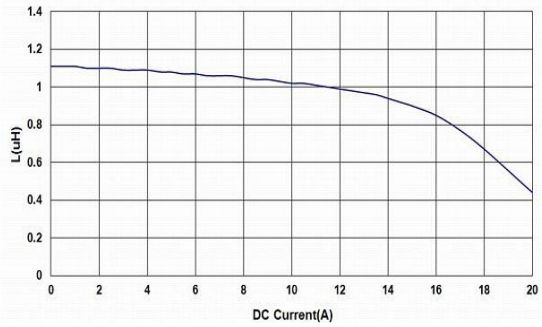
External appearance criterion for exposed wire

Exposed end of the winding wire at the side should be acceptable.

BWVC00606045 Series Specification

13 Graph: BWVC00606045 Series Graph

BWVC006060451R0□00



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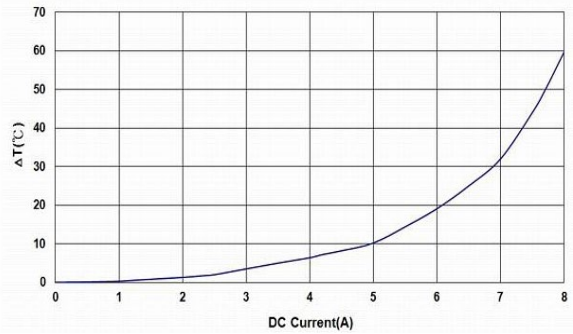

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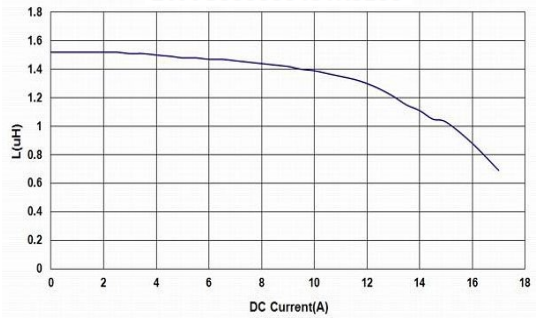

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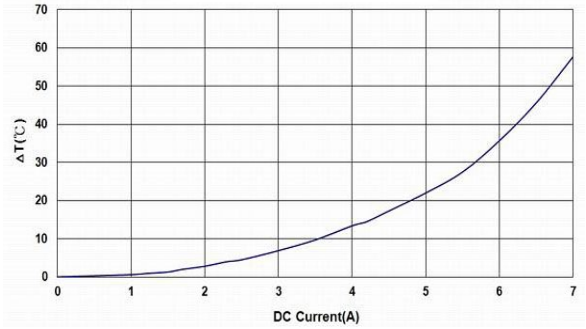

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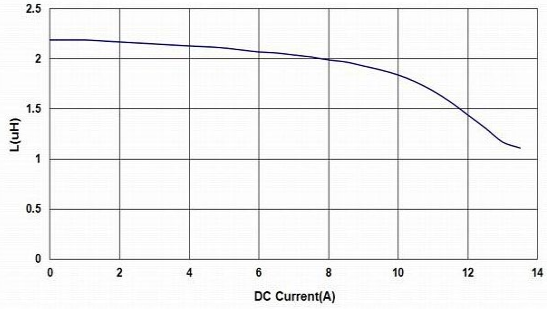

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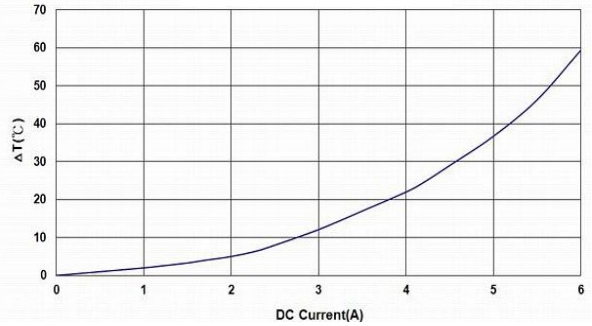

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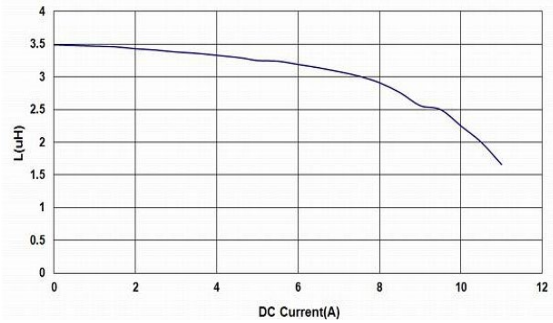

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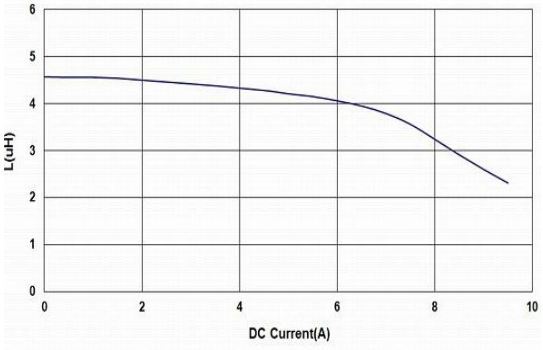
BWVC00606045 Series Specification

BWVC006060454R7□00



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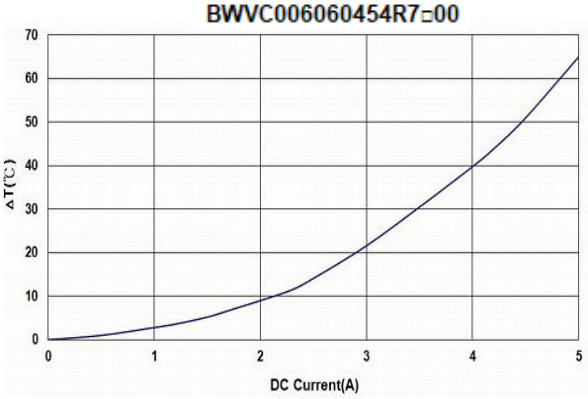

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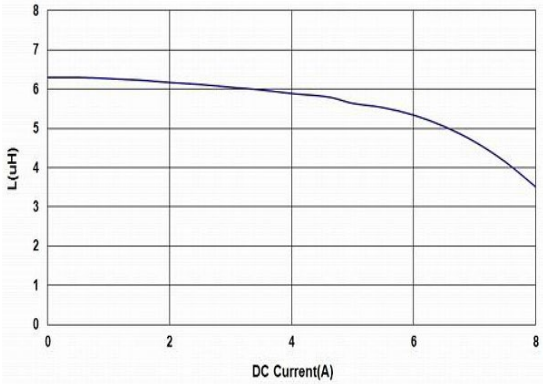

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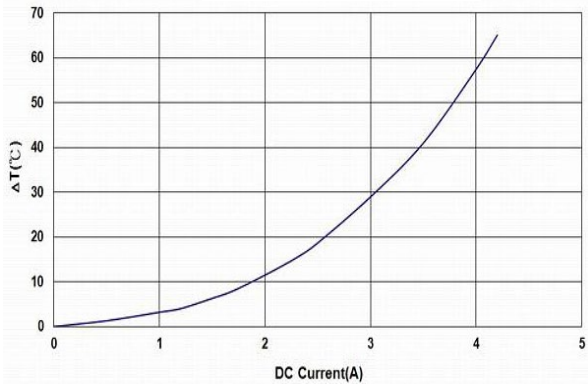

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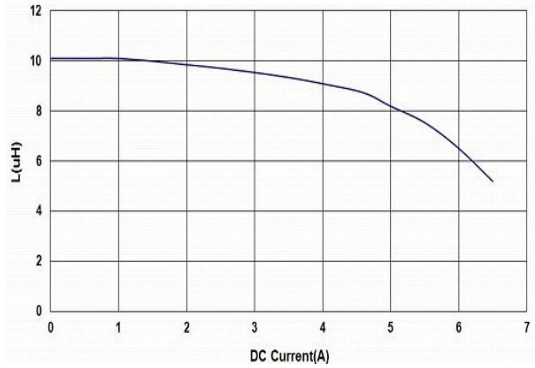

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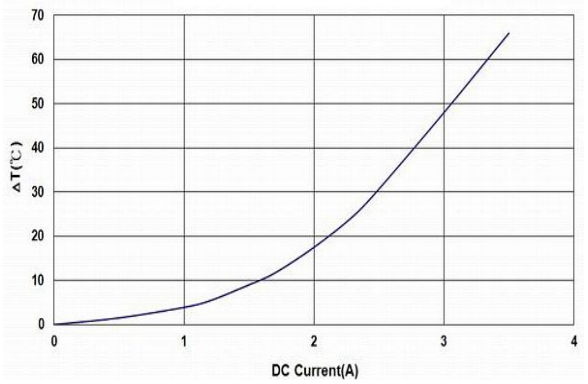

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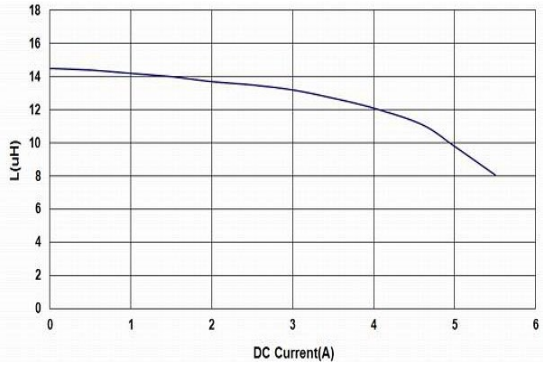

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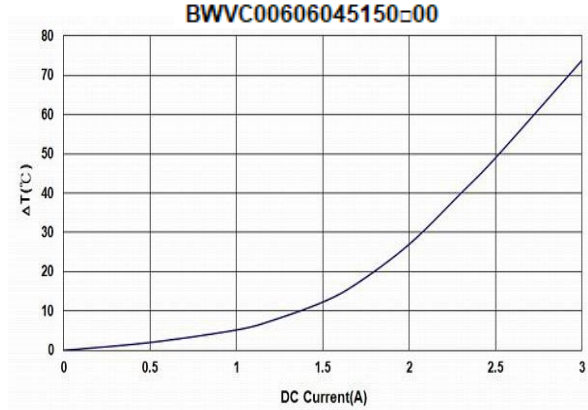

BWVC00606045 Series Specification

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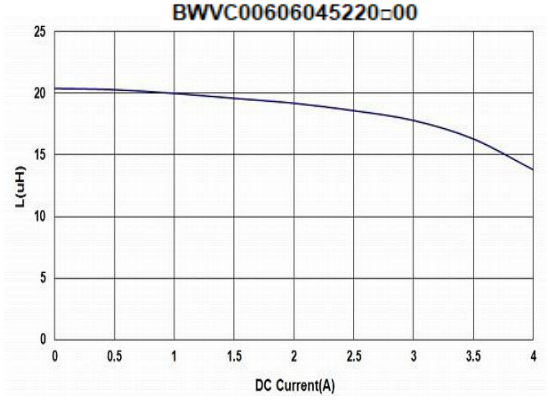

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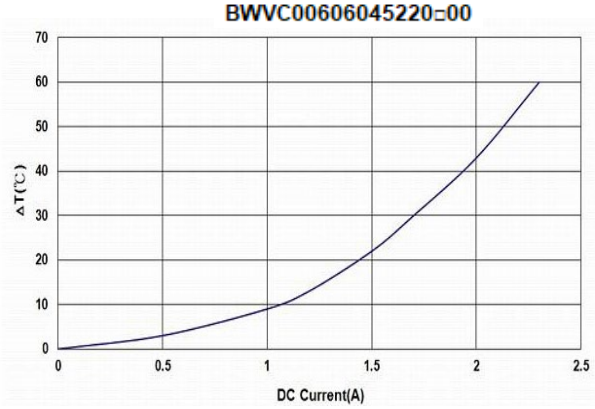

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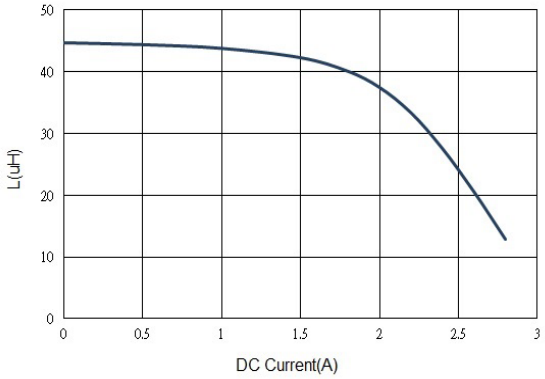

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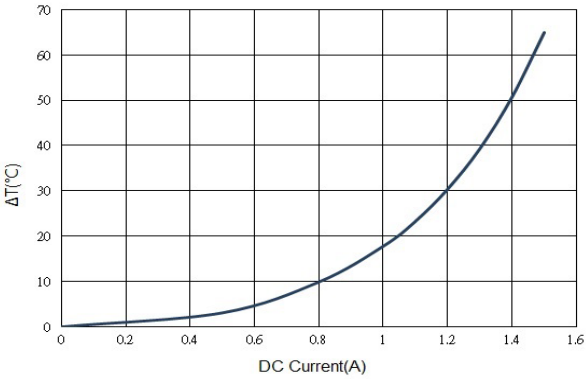

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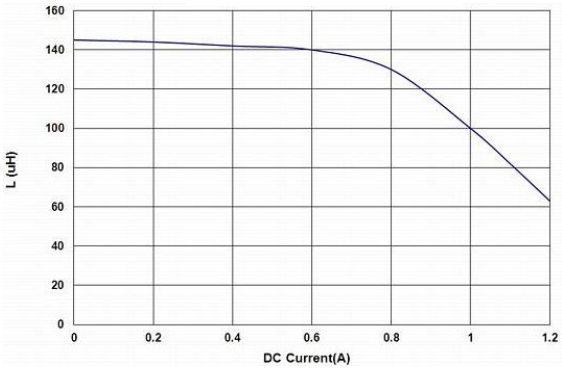
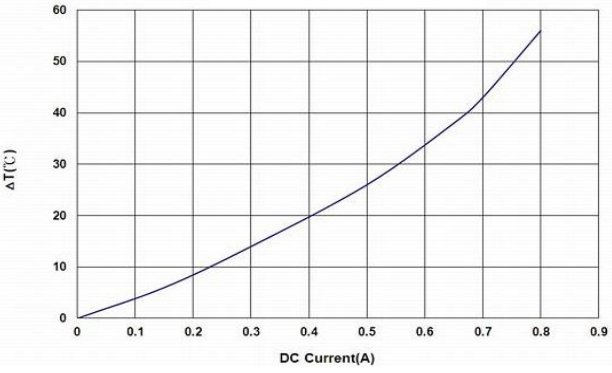
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