

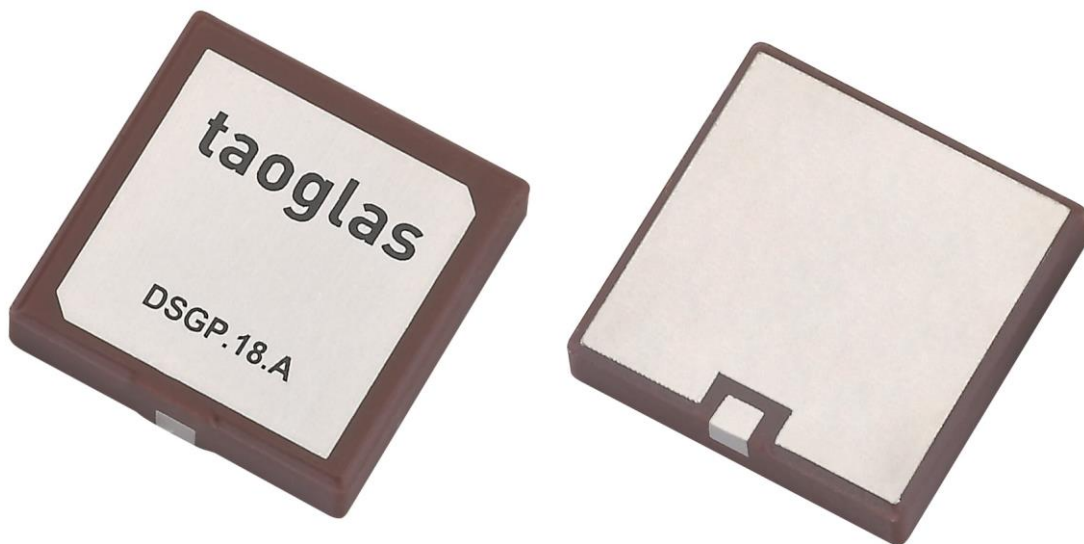
Specification

Part No. : **DSGP.1575.18.4.A.02**

Description : GPS L1 / GALILEO E1 1575MHz SMD 18*18*4mm
Ceramic Patch SMD Antenna

Features : 4.20 dBi Peak Gain for GPS/GALILEO Band
Dims: 18*18*4mm
SMD Direct Mount Ceramic Patch Antenna
Manufactured in an IATF16949 Approved Facility

RoHS and REACH Compliant



1. Introduction

The DSGP.1575.18.4.A.02 is an 18mm square ceramic GPS L1 / GALILEO E1 passive patch antenna. 18mm square with a height of just 4mm, this low profile antenna is ideal for space constrained applications in telematics devices, vehicle tracking/fleet management systems, wearables and navigation.

The antenna has been tuned on a 50*50mm ground plane, working at 1575.42MHz with a 4.20dBi gain. The radiation pattern is broadly hemispherical with a stable gain across elevations.

The ceramic patch is mounted via SMT process, ideal for high volume low cost assembly. It is manufactured and tested in a TS16949 first tier automotive approved facility.

For further optimization to customer specific device environments, custom tuned patch antennas can be supplied, subject to NRE and MOQ. For more details please contact your regional Taoglas sales office.

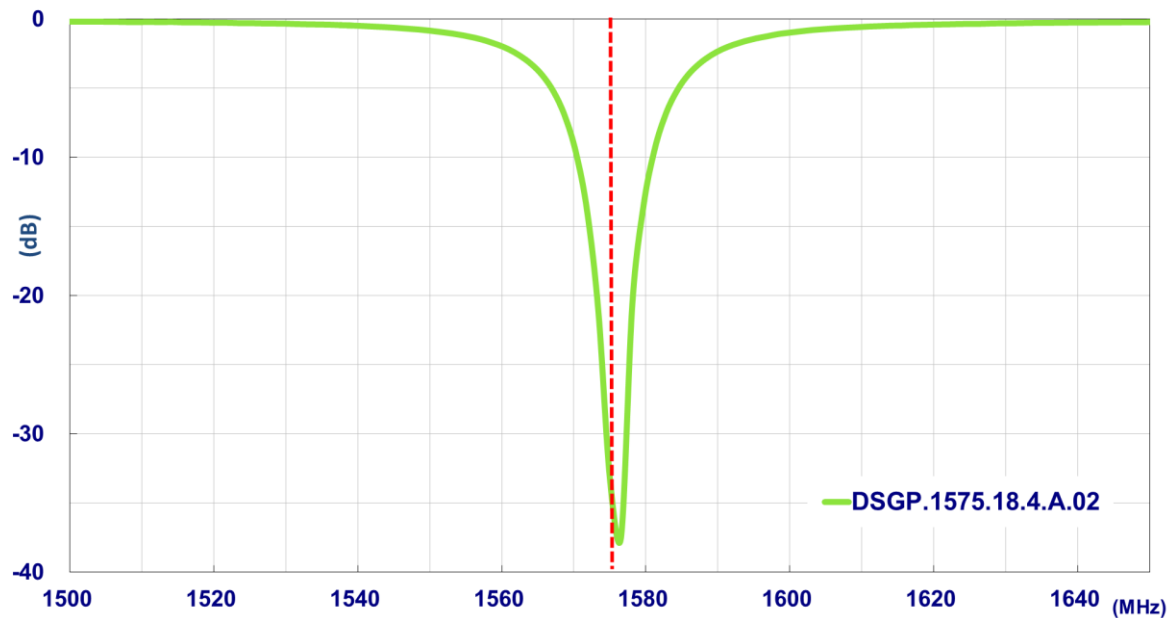
2. Specification

ELECTRICAL	
Application Bands	GPS/GALILEO
Operation Frequency	1575.42 ±1.023MHz
Return Loss	<-10dB
Gain at Zenith	4.20dBi
Efficiency	83.33%
Impedance	50Ω
MECHANICAL	
Ceramic Dimension	18*18*4mm
Weight	5.8g
ENVIRONMENTAL	
Operation Temperature	-40°C to 85°C
Humidity	Non-condensing 65°C 95% RH
Moisture Sensitivity Level (MSL)	3 (168 Hours)

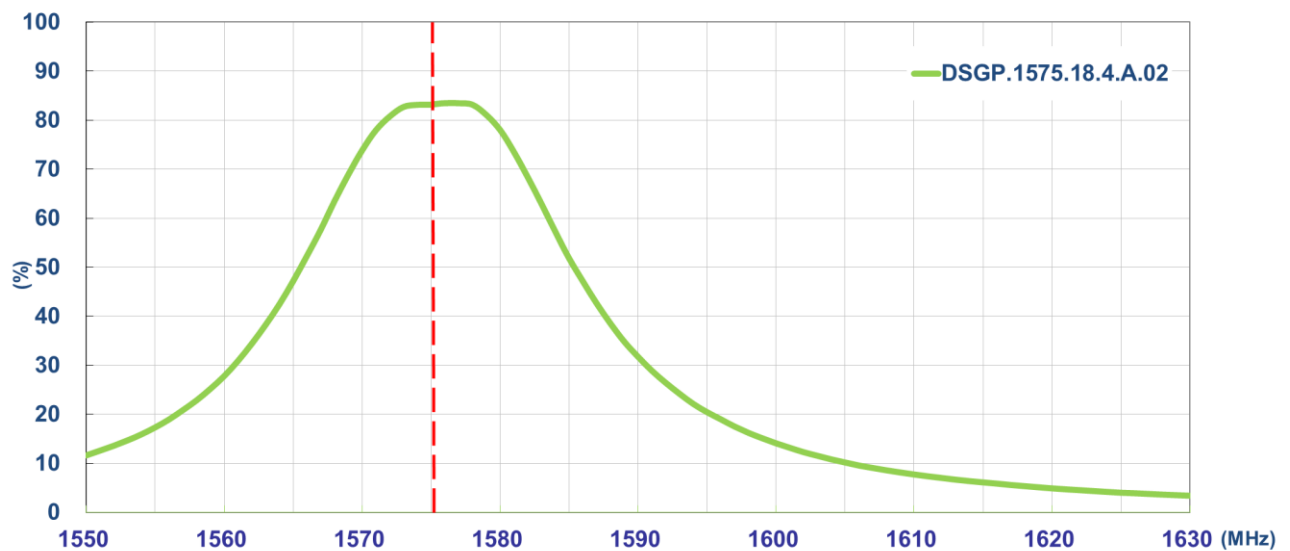
*Antenna properties were measured with the antenna mounted on 50*50mm Ground Plane
Taoglas Part # DSGPD.18A

3. Antenna Characteristics

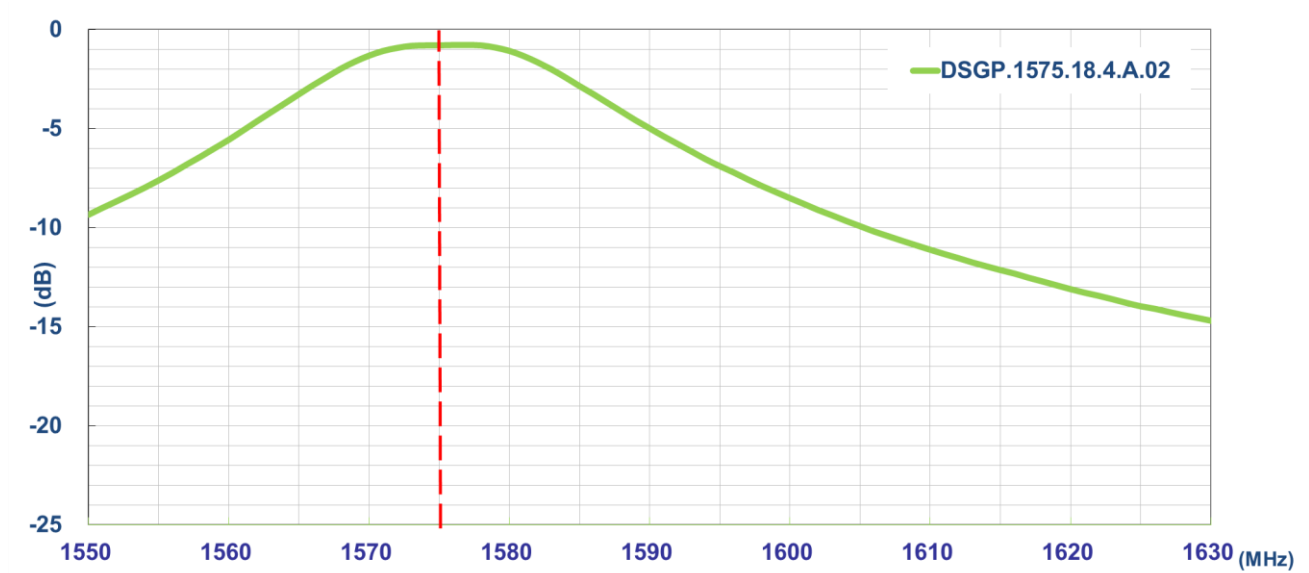
3.1. Return Loss



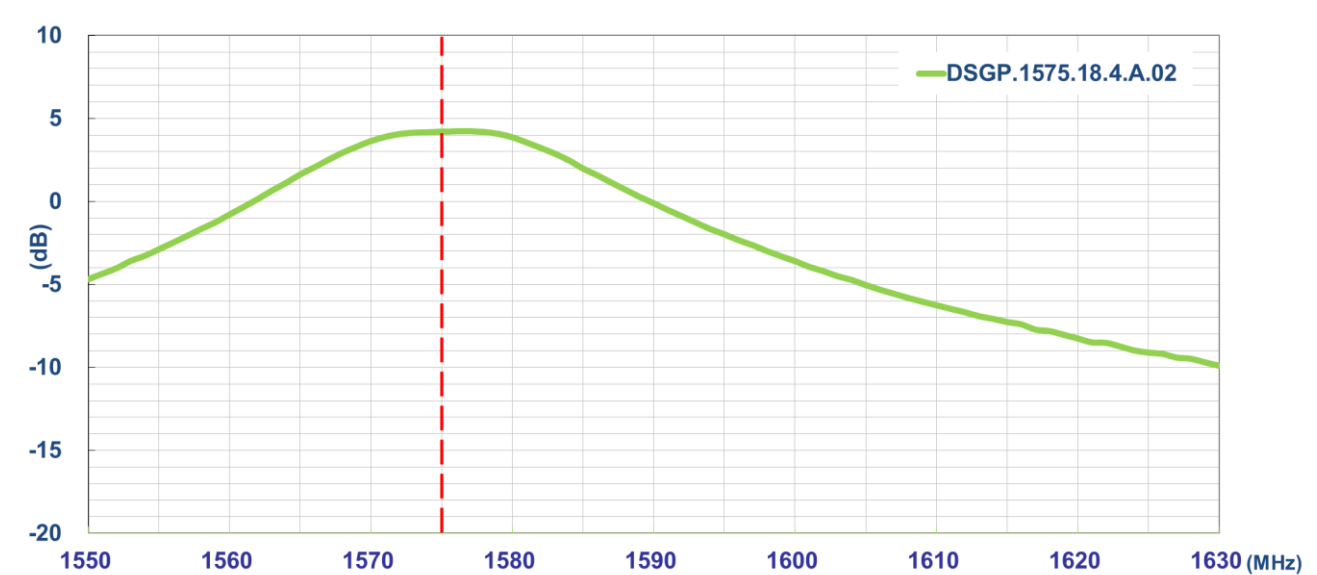
3.2. Efficiency



3.3. Average Gain



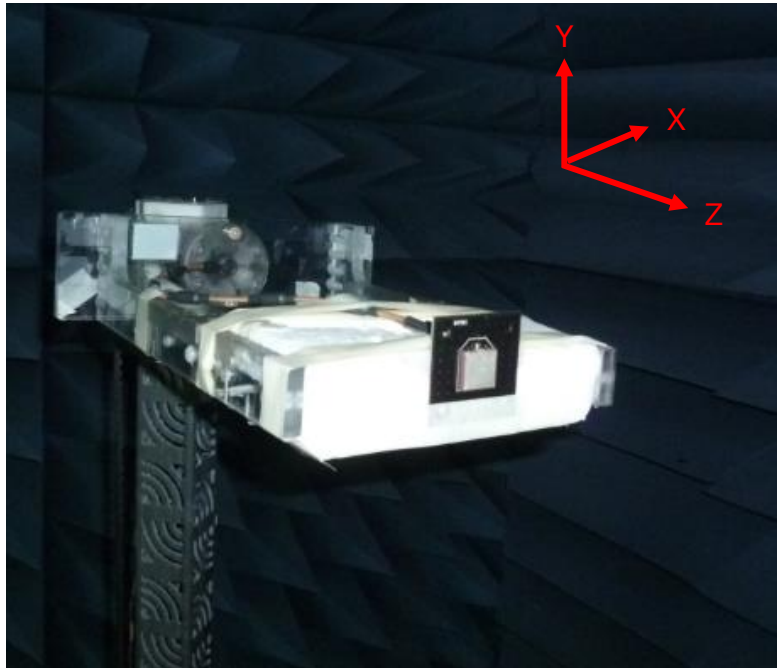
3.4. Peak Gain



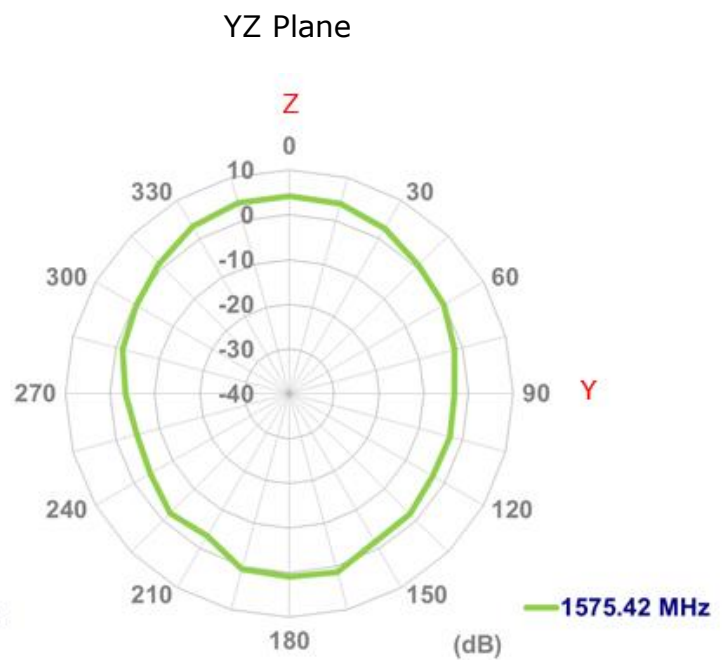
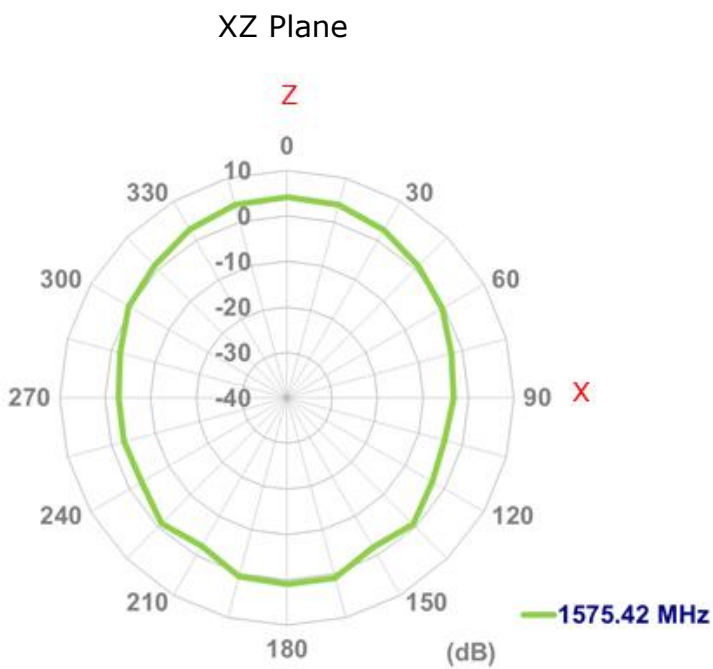
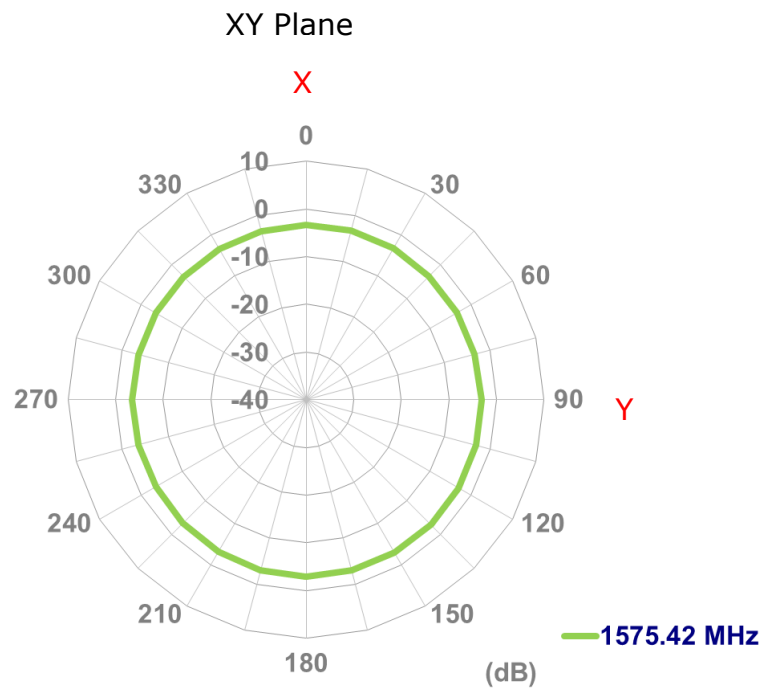
4. Antenna Radiation Pattern

4.1. Measurement Setup

The DSGP.1575.18.4 antenna is tested with 50*50mm ground plane in a CTIA certified ETS-Lindgren Anechoic Chamber. The test setup is shown below.

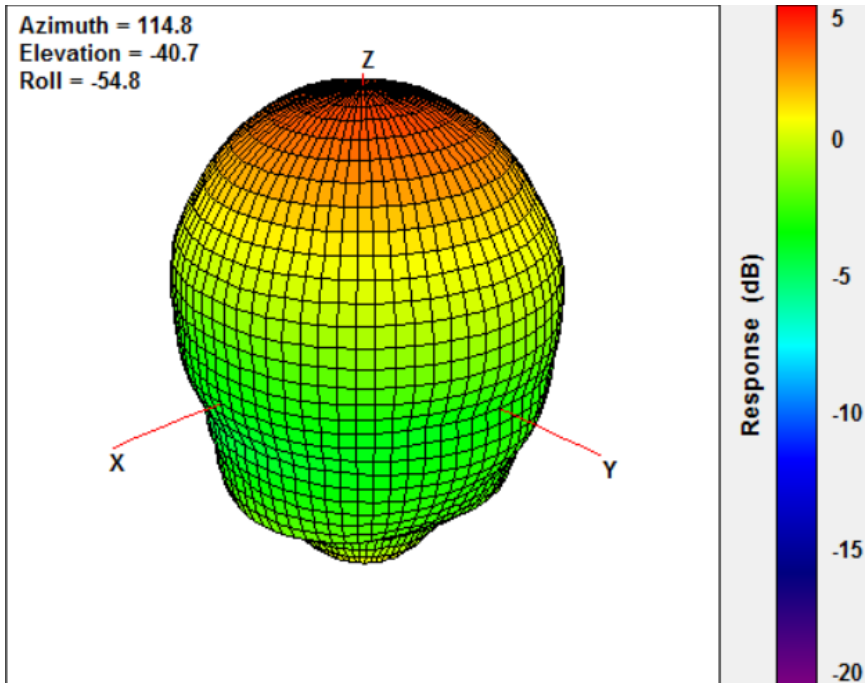


4.2. 2D Radiation Pattern



4.3. 3D Radiation Pattern

1575.42MHz



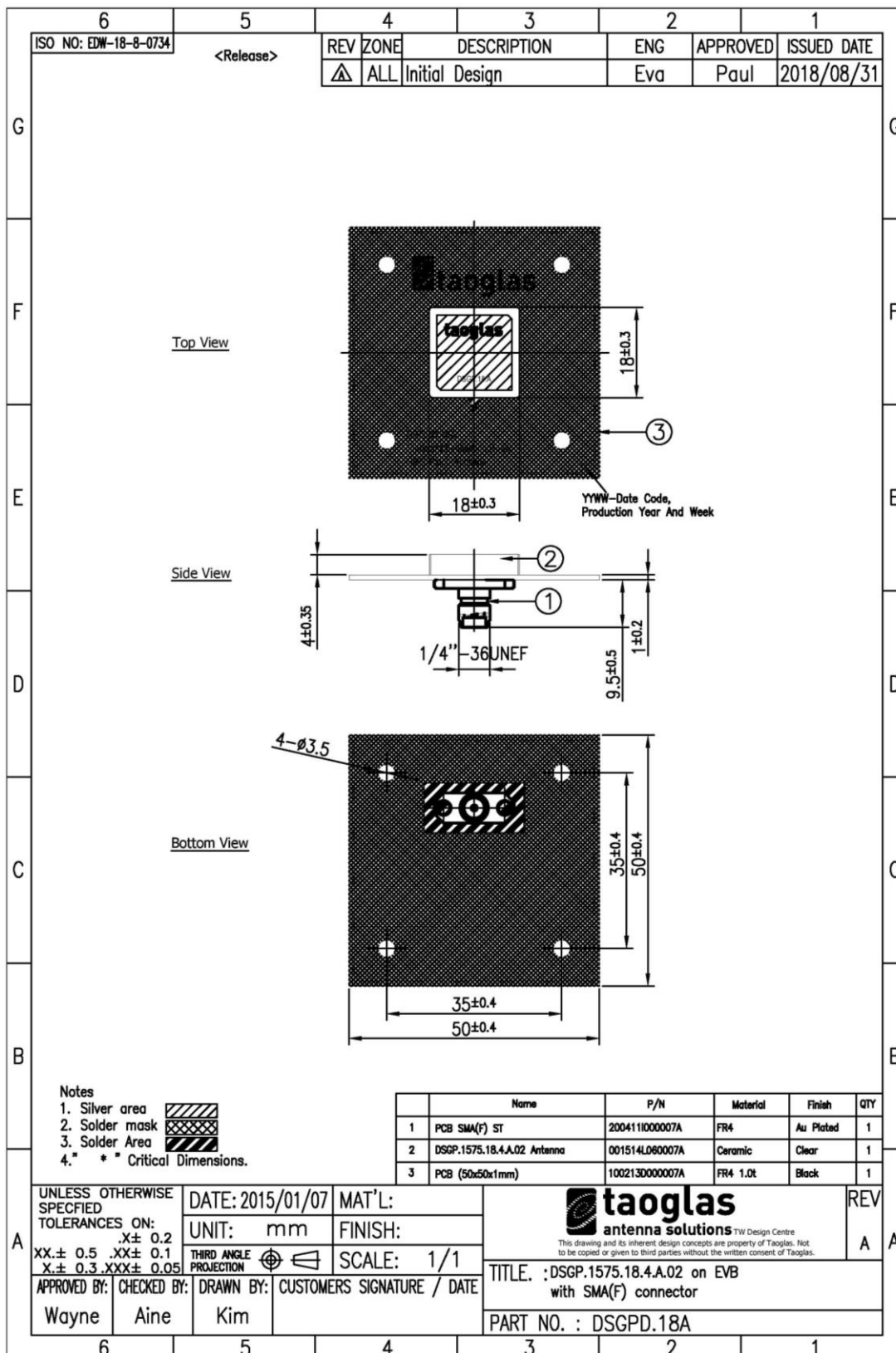
5. Mechanical Drawing (Unit: mm)

6	5	4	3	2	1																				
ISO NO: EDW-18-8-0730	<Release>	REV	ZONE	DESCRIPTION	ENG	APPROVED	ISSUED DATE																		
		A	ALL	Initial Design	Eva	Paul	2018/08/31																		
		B	ALL	Modify tolerance <ECR-18-8-170>	Rachel	Joey	2018/11/05																		
Top View Side View Bottom View																									
Foot Print																									
Top Copper				Top Solder Paste																					
Pads 1, 2, 3, 4, 5, 6, 7 and 9 are the same size. They should be connected to GND. Connected to 50 ohm transmission line.				Pads 1, 2, 3, 4, 5, 6, 7 and 9 are the same size.																					
Top Solder Mask				Composite Diagram																					
Pads 1, 2, 3, 4, 5, 6, 7 and 9 are the same size. This drawing is a negative of solder mask. Black regions are anti-mask.																									
NOTE: - Ag Plated area - Solder Mask area - Copper area - Paste area - Copper Keepout Area - Copper keepout should extend through all PCB layers. - Any vias in pads should be either filled or tented to prevent solder from wicking away from the pad during reflow. - The dimension tolerances should follow standard PCB manufacturing guidelines.																									
<table border="1"> <tr> <td>UNLESS OTHERWISE SPECIFIED TOLERANCES ON:</td> <td>DATE: 2015/01/06</td> <td>MAT'L:</td> <td rowspan="3">REV</td> </tr> <tr> <td>.XX± 0.2</td> <td>UNIT: mm</td> <td>FINISH:</td> </tr> <tr> <td>XX± 0.5 .XX± 0.1</td> <td>THIRD ANGLE PROJECTION</td> <td>SCALE: 1/1</td> </tr> <tr> <td>XX± 0.3 .XX± 0.05</td> <td>APPROVED BY: Wayne</td> <td>CHECKED BY: Aine</td> <td>DRAWN BY: Kim</td> <td>CUSTOMERS SIGNATURE / DATE</td> <td>TITLE: GPS 1575MHz SMT Ceramic Direct Mount Antenna 18*18*4mm</td> <td>PART NO.: DSGP.1575.18.4.A.02</td> <td>B</td> </tr> </table>								UNLESS OTHERWISE SPECIFIED TOLERANCES ON:	DATE: 2015/01/06	MAT'L:	REV	.XX± 0.2	UNIT: mm	FINISH:	XX± 0.5 .XX± 0.1	THIRD ANGLE PROJECTION	SCALE: 1/1	XX± 0.3 .XX± 0.05	APPROVED BY: Wayne	CHECKED BY: Aine	DRAWN BY: Kim	CUSTOMERS SIGNATURE / DATE	TITLE: GPS 1575MHz SMT Ceramic Direct Mount Antenna 18*18*4mm	PART NO.: DSGP.1575.18.4.A.02	B
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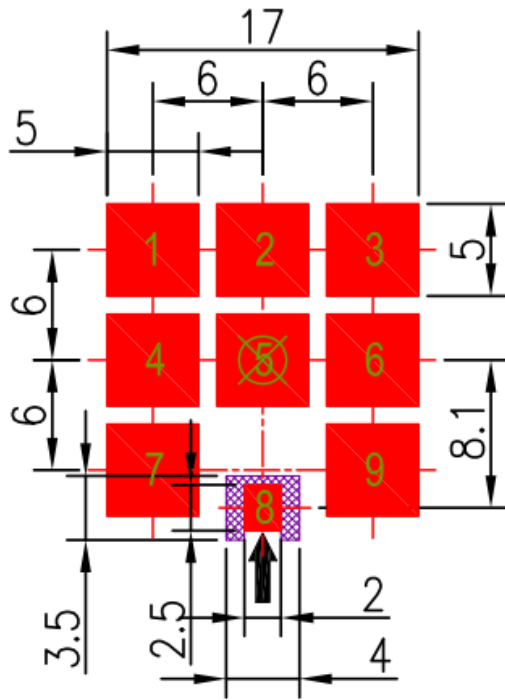
6. Evaluation Board - DSGPD.18A (Unit: mm)



7. PCB Footprint Recommendation

7.1. Footprint Copper Keepout Area (Unit: mm)

Pads 1, 2, 3, 4, 5, 6, 7 and 9 are the same size. They should be connected to GND



➡ :
Connected to 50 ohm
transmission line.

NOTE:

1. Ag Plated area 
2. Solder Mask area 
3. Copper area 
4. Paste area 
5. Copper Keepout area 
6. Copper Keepout should extend through all PCB layers.
7. Any vias in pads should be either filled or tented to prevent solder from wicking away from the pad during reflow
8. The dimension tolerances should follow standard PCB manufacturing guidelines

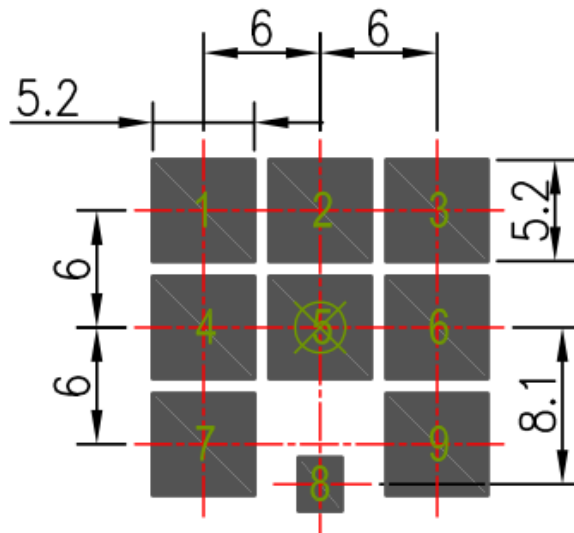
7.2. Paste Area (unit: mm)

Pads 1, 2, 3, 4, 5, 6, 7 and 9 are the same size.

1. Ag Plated area
2. Solder Mask area
3. Copper area
4. Paste area
5. Copper Keepout area
6. Copper Keepout should extend through all PCB layers.
7. Any vias in pads should be either filled or tented to prevent solder from wicking away from the pad during reflow
8. The dimension tolerances should follow standard PCB manufacturing guidelines

7.3. Top Solder Mask (Unit: mm)

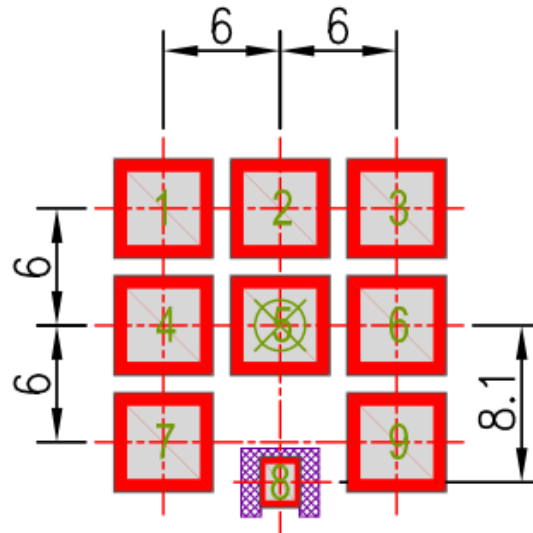
Pads 1, 2, 3, 4, 5, 6, 7 and 9 are the same size. This drawing is a negative of solder mask. Black regions are anti-mask.



NOTE:

1. Ag Plated area 
2. Solder Mask area 
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7.4. Composite Diagram (unit: mm)



NOTE:

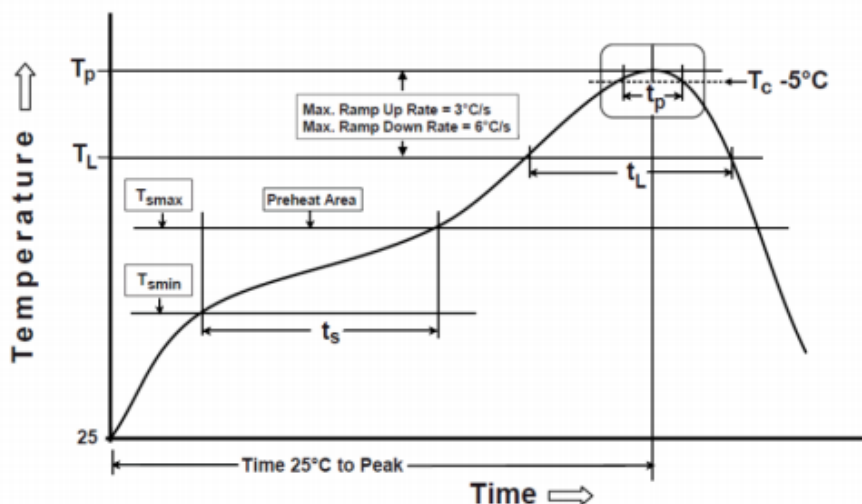
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8. The dimension tolerances should follow standard PCB manufacturing guidelines

8. Recommended Reflow Soldering Profile

DSGP.18 can be assembled using lead-free process. According to the standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follows:

Phase	Profile Features	Pb-Free Assembly (SnAgCu)
PREHEAT	Temperature Min(T_{smin}) Temperature Max(T_{smax}) Time(t_s) from (T_{smin} to T_{smax})	150°C 200°C 60-120 seconds
RAMP-UP	Avg. Ramp-up Rate (T_{smax} to TP)	3°C/second(max)
REFLOW	Temperature(T_L) Total Time above T_L (t_L)	217°C 30-100 seconds
PEAK	Temperature(T_P) Time(t_p)	260°C 2-5 seconds
RAMP-DOWN	Rate	3°C/second(max)
Time from 25°C to Peak Temperature		8 minutes max.
Composition of solder paste		96.5Sn/3Ag/0.5Cu
Solder Paste Model		SHENMAO PF606-P26

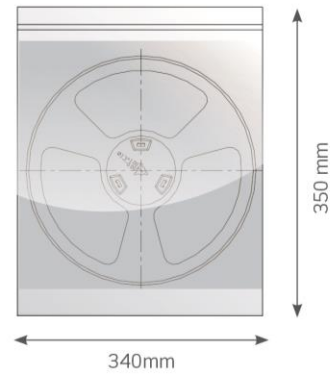
The graphic shows temperature profile for component assembly process in reflow ovens



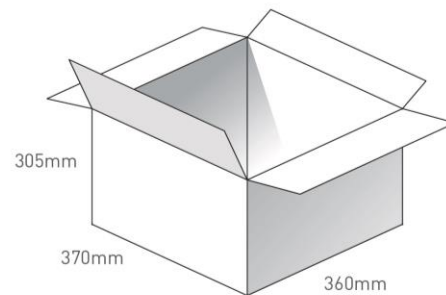
Soldering Iron condition: Soldering iron temperature $270^\circ\text{C} \pm 10^\circ\text{C}$.

Apply preheating at 120°C for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron temperature over $270^\circ\text{C} \pm 10^\circ\text{C}$ or 3 seconds, it will make cause component surface peeling or damage.

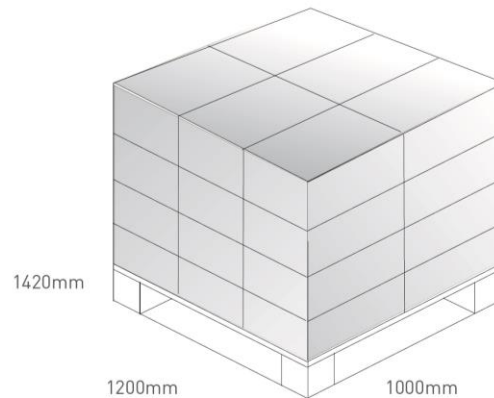
1 pc reel in small in Anti-static Bag
 Dimensions - 340*350*70mm
 Weight - 1.86Kg



4 Reels in Anti-static Bags
 800 pcs in one carton
 Carton Dimensions - 370*360*305mm
 Weight - 8.2Kg



Pallet Dimensions 1200*1000*1420mm
 24 Cartons per Pallet
 6 Cartons per layer
 4 Layers



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