

# Solid State Relays

## High Reliability, Vdc Input/ Vac Output, Vac Input/Vac Output



### SSRL Series



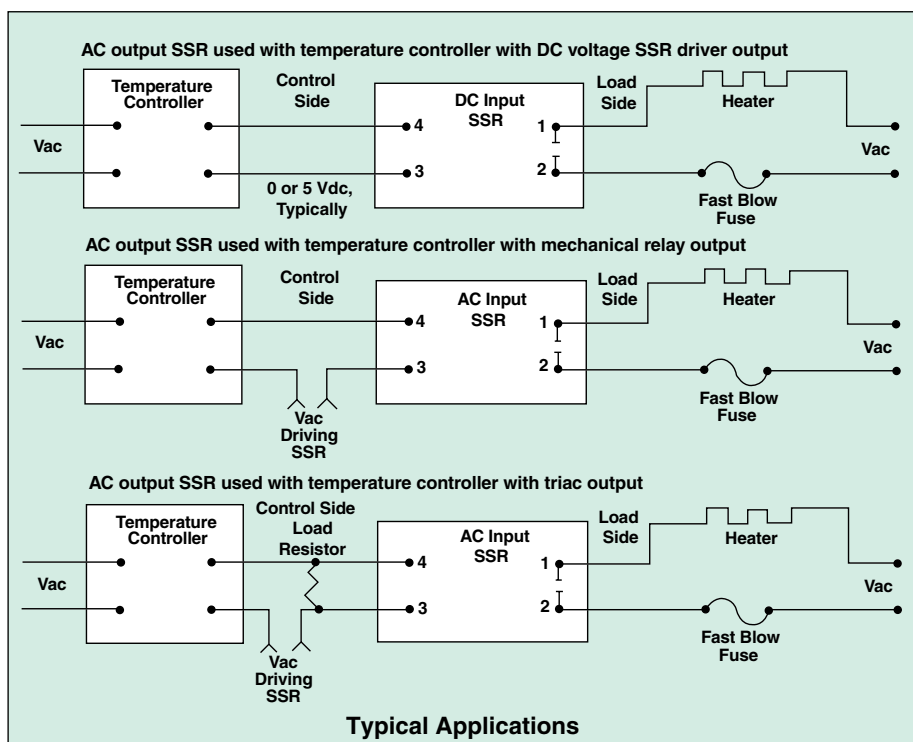
SSRL240AC10  
shown actual size.



- ✓ Current Ratings to 100 A
- ✓ Multi-Million Cycle Life
- ✓ Compatible with Temperature Controllers
- ✓ Solid-State, SCR Design
- ✓ Zero Voltage Switching
- ✓ Control AC Lines to 660 Vac
- ✓ AC and DC Control Signal Models
- ✓ LED Input Status Indicator

The SSRL Series solid state relays are used to control large resistance heaters in conjunction with temperature controllers. Solid state relays are SPST, normally open switching devices with no moving parts, capable of millions of cycles of operation. By applying a control signal, an SSR switches "on" the AC load current, just as the moving contacts do on a mechanical contactor. Three-phase loads can be controlled using 2 or 3 SSR's. Use 3 SSR's for "Y" or "star" 3-phase loads using a neutral line. Two SSR's will control "delta" loads with no neutral line. Three solid state relays are also used when there is no neutral load to provide redundancy and extra assurance of control.

"Switching" takes place at the 0 voltage crossover point of the alternating current cycle. Because of this, no appreciable electrical noise is generated, making SSR's ideal for environments where there are apparatuses susceptible to RFI.



### Common Specifications

**Operating Temperature:** -20 to 80°C  
(-5 to 175°F)

**Storage Temperature:** -40 to 80°C  
(-40 to 175°F)

**Isolation:** 4000 Vrms, input to output;  
2500 Vrms input/output to ground

**Capacitance:** 8 pF, input to output (max)

**Line Frequency Range:** 47 to 63 Hz

**Turn-On Time:** 20 ms, AC; 05 cycle, DC

**Turn-Off Time:** 30 ms, AC; 05 cycle, DC

### Output Specifications for Vac and Vdc Input Models

| Specifications                               | 10 Amp | 25 Amp | 50 Amp | 75 Amp | 100 Amp |
|----------------------------------------------|--------|--------|--------|--------|---------|
| Max On-State Current                         | 10 A   | 25 A   | 50 A   | 75 A   | 100 A   |
| Min On-State Current                         | 100 mA |        |        |        |         |
| Max 1-Cycle Surge                            | 150 A  | 300 A  | 750 A  | 1000 A | 1200 A  |
| Max 1 sec Surge                              | 30 A   | 75 A   | 150 A  | 225 A  | 300 A   |
| 1 <sub>2</sub> T (60 Hz), A <sub>2</sub> sec | 416    | 937    | 2458   | 5000   | 6000    |

These SSR's are of the twin SCR type, inherently more reliable and capable of higher overloads before failure than triacs. Heat is developed in a solid state relay due to the nominal voltage drop across the switching device. To dissipate the heat, an SSR must be mounted on a finned heat sink or aluminum plate. An SSR should be located where the ambient temperature is relatively low, since the current switching rating is lowered as the temperature increases. Another SSR characteristic is a small leakage current across the output when the relay is open. Because of this, a voltage will always exist on the load side of the device

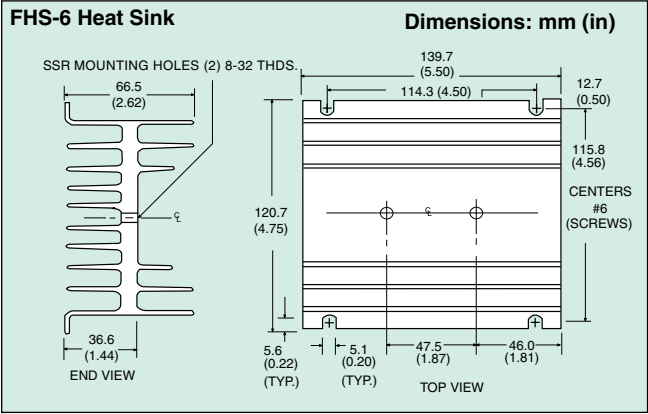
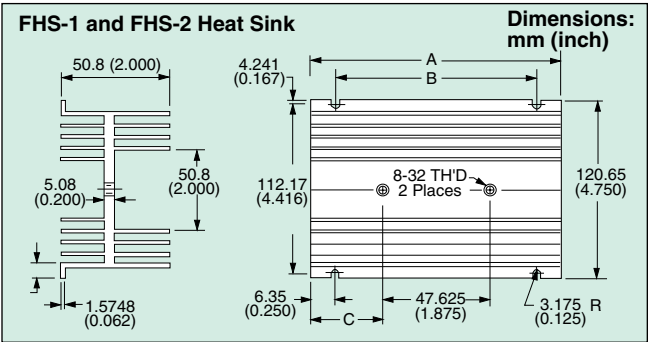
In comparing SSR's with mechanical contactors, the SSR has a cycle life many times that of a comparably priced contactor. However, SSR's are more prone to failure due to overload and improper initial wiring. Solid state relays can fail, contact closed, on overload circuits. It is essential that a properly rated, fast blowing I<sup>2</sup>T fuse be installed to protect the load circuit

Finned heat sinks are anodized fabrications that come complete with tapped mounting holes and screws. See thermal rating curves and ordering instructions for proper selection.



SSRL240DC50 solid state relay shown smaller than actual size with FHS-2 heat sink. See P-114 for more information.

FHS Heat Sink Dimensions and Specifications

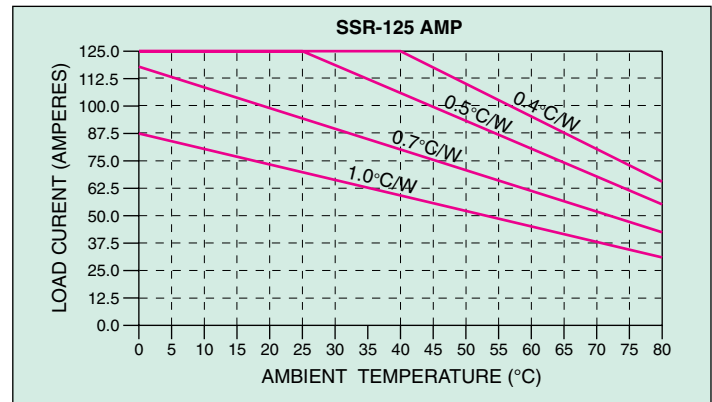
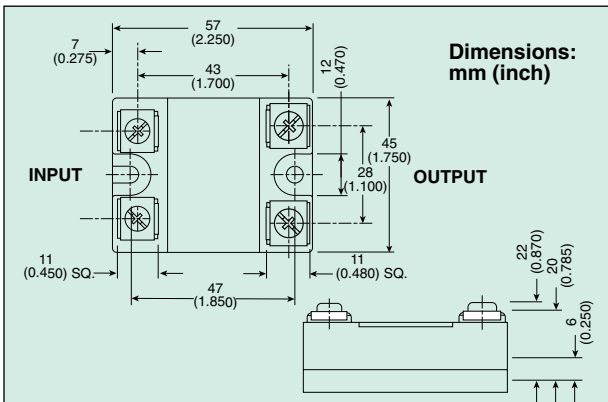
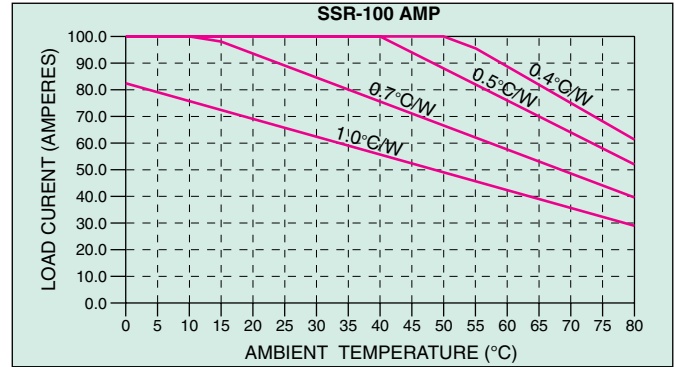
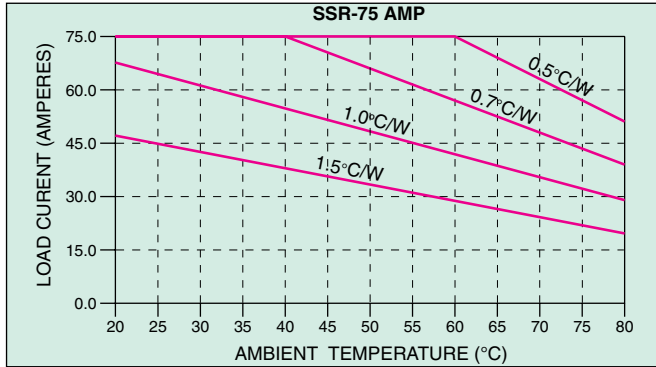
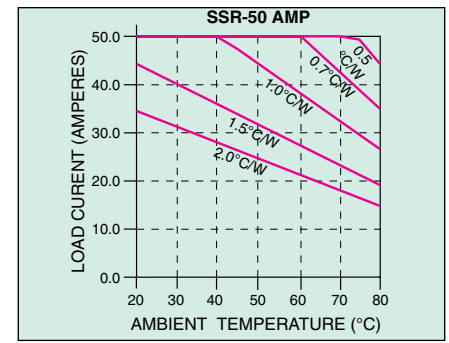
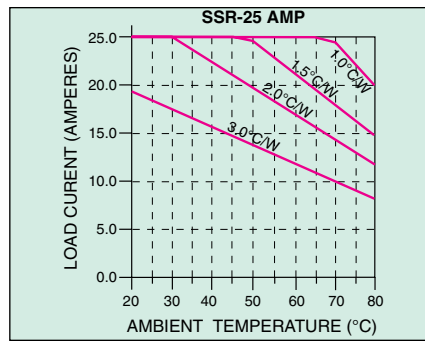
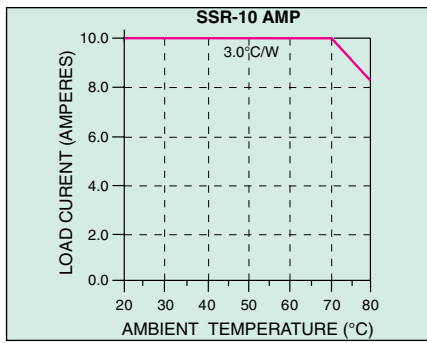


| Model No. | A     | B     | C     | Thermal Rating |
|-----------|-------|-------|-------|----------------|
| FHS-1     | 3.00" | 2.50" | 0.56" | 2°C/W          |
| FHS-2     | 5.50" | 5.00" | 1.81" | 1.2°C/W        |

SSR240 Series  
Electrical Specifications

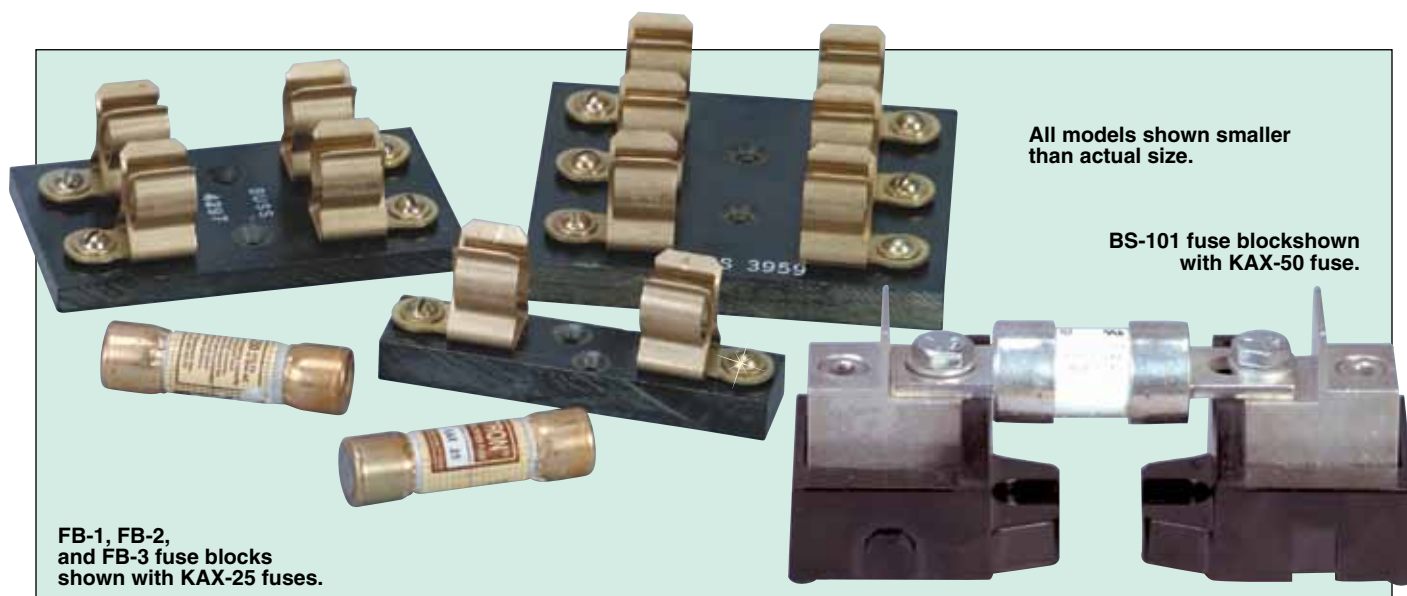
| Model No.                                                                | Type                    | Input-Control Signal         |                              |                               |                         | Output<br>Peak<br>Voltage*<br>(60 s Max) |
|--------------------------------------------------------------------------|-------------------------|------------------------------|------------------------------|-------------------------------|-------------------------|------------------------------------------|
|                                                                          |                         | Control<br>Signal<br>Voltage | Control<br>Signal<br>Turn-On | Control<br>Signal<br>Turn-Off | Max<br>Input<br>Current |                                          |
| SSRL240AC10<br>SSRL240AC25<br>SSRL240AC50<br>SSRL240AC75<br>SSRL240AC100 | AC<br>control<br>signal | 90 to 280 Vac                | 90 Vac                       | 10 Vac                        | 10 mA                   | 800V                                     |
| SSRL240DC10<br>SSRL240DC25<br>SSRL240DC50<br>SSRL240DC75<br>SSRL240DC100 | DC<br>control<br>signal | 3 to 32 Vdc                  | 3 Vdc                        | 1 Vdc                         | 14 mA                   | 800V                                     |
| SSRL660AC50<br>SSRL660AC75<br>SSRL660AC100                               | AC<br>control<br>signal | 90 to 280 Vac                | 90 Vac                       | 10 Vac                        | 10 mA                   | 1200V                                    |
| SSRL660DC50<br>SSRL660DC75<br>SSRL660DC100                               | DC<br>control<br>signal | 4 to 32 Vdc                  | 4 Vdc                        | 1 Vdc                         | 14 mA                   | 1200V                                    |

\* Transients above table value should be suppressed.



### SSR240 Series Output-Vac Load Specifications

| Model Number                                                             | Nominal AC Line Voltage | Nominal Load Current                  | Maximum Contact Voltage Drop | Maximum Off-State Leakage (25°C Maximum Ambient) |         |         |
|--------------------------------------------------------------------------|-------------------------|---------------------------------------|------------------------------|--------------------------------------------------|---------|---------|
|                                                                          |                         |                                       |                              | 120 Vac                                          | 240 Vac | 440 Vac |
| SSRL240AC10<br>SSRL240AC25<br>SSRL240AC50<br>SSRL240AC75<br>SSRL240AC100 | 24 to 280 Vac           | 10 A<br>25 A<br>50 A<br>75 A<br>100 A | 1.6V                         | 0.1 mA                                           | 0.1 mA  | N/A     |
| SSRL240DC10<br>SSRL240DC25<br>SSRL240DC50<br>SSRL240DC75<br>SSRL240DC100 | 24 to 280 Vac           | 10 A<br>25 A<br>50 A<br>75 A<br>100 A | 1.6V                         | 0.1 mA                                           | 0.1 mA  | N/A     |
| SSRL660AC50<br>SSRL660AC75<br>SSRL660AC100                               | 48 to 660 Vac           | 50 A<br>75 A<br>100A                  | 1.6V                         | 0.25 mA                                          | 0.25 mA | 0.25 mA |
| SSRL660DC50<br>SSRL660DC75<br>SSRL660DC100                               | 48 to 660 Vac           | 50 A<br>75 A<br>100 A                 | 1.6V                         | 0.25 mA                                          | 0.25 mA | 0.25 mA |



## Fuses

| To Order  |          |                         |
|-----------|----------|-------------------------|
| Model No. | Capacity | Dimensions (Dia. x L)   |
| KAX-10    | 10 A     | 14 x 51 mm (0.6 x 2")   |
| KAX-25    | 25 A     | 14 x 51 mm (0.6 x 2")   |
| KAX-30    | 30 A     | 14 x 51 mm (0.6 x 2")   |
| KAX-50    | 50 A     | 21 x 81 mm (0.8 x 3.2") |
| KAX-70    | 70 A     | 31 x 92 mm (1.2 x 3.6") |
| KBH-50    | 50 A     | 18 x 81 mm (0.7 x 3.2") |
| KBH-70    | 70 A     | 19 x 92 mm (0.7 x 3.6") |

## Fuse Blocks

| To Order  |              |                                           |
|-----------|--------------|-------------------------------------------|
| Model No. | No. of Fuses | Compatible Fuses                          |
| FB-1      | 1            | KAX-10, KAX-25, KAX-30                    |
| FB-2      | 2            | KAX-10, KAX-25, KAX-30                    |
| FB-3      | 3            | KAX-10, KAX-25, KAX-30                    |
| BS-101    | 1            | KAX-50, KAX-70, KAX-100, KBH (all models) |

## Shunt Resistors for Controllers with AC SSR (Triac) Output

| To Order   |                          |
|------------|--------------------------|
| Model No.* | Value                    |
| SSRR20-12  | 2000 $\Omega$ , 12 watts |
| SSRR20-50  | 2000 $\Omega$ , 50 watts |
| SSRR15-12  | 1500 $\Omega$ , 12 watts |
| SSRR15-50  | 1500 $\Omega$ , 50 watts |

\* 12 W versions for 120 V circuits; 50 W for 240 V.

## How to Order:

- 1) Select solid state relay based on type of control signal (AC or DC) and current switching requirements for resistive load.
- 2) Select fast blow ( $I^2T$ ) fuse and fuse block. It is essential that a fuse be installed to protect the load circuit.
- 3) Select required finned heat sink based on max ambient temperature and thermal rating curve on previous page.

| To Order                                                                 |                                     |                                       |
|--------------------------------------------------------------------------|-------------------------------------|---------------------------------------|
| Model No.                                                                | Description                         | Nominal Rating                        |
| SSRL240AC10<br>SSRL240AC25<br>SSRL240AC50<br>SSRL240AC75<br>SSRL240AC100 | AC control signal<br>(280 Vac line) | 10 A<br>25 A<br>50 A<br>75 A<br>100 A |
| SSRL240DC10<br>SSRL240DC25<br>SSRL240DC50<br>SSRL240DC75<br>SSRL240DC100 | DC control signal<br>(280 Vac line) | 10 A<br>25 A<br>50 A<br>75 A<br>100 A |
| SSRL660AC50<br>SSRL660AC75<br>SSRL660AC100                               | AC control signal<br>(660 Vac line) | 50 A<br>75 A<br>100 A                 |
| SSRL660DC50<br>SSRL660DC75<br>SSRL660DC100                               | DC control signal<br>(660 Vac line) | 50 A<br>75 A<br>100 A                 |
| FHS-1<br>FHS-2<br>FHS-6                                                  | Finned heat sink                    | 2°C/W<br>1.2°C/W<br>0.7°C/W           |

## Accessory

| Model No.          | Description                           |
|--------------------|---------------------------------------|
| SSRL-DINRAIL-ADAPT | DIN rail adaptor for 10 A models only |

Comes complete with operator's manual.

**Note:** Reference SSR330 Series for additional heat sinks.

**Ordering Examples:** SSRL240DC25, solid state relay, FHS-2, finned heat sink, KAX-25, fuse, and FB-1, fuse block.

SSRL240AC10, solid state relay, FHS-1, finned heat sink, KAX-10, fuse, and FB-1, fuse block.