



# Product Change Notification

Current Date: 28-Nov-2021

## TE Connectivity

**Product Change Notification:** P-21-021794

**PCN Date:** 26-NOV-21

**Customer:** TTI Inc(0000139702)

**Location:** WORLDWIDE

**Agreement:** Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**

HCR Stamping Tools Insourcing: phase 2 of 2.

**Description of Changes**

Insourcing of HCR150 Stamping Tools Phase 2 of 2. This is related to the original PCN of the first phase P-21-020974. It corresponds to the same insourcing activity previously communicated. Stamping tools will be transferred from the actual Outside Vendors to TE vora (PT). This will only affect components manufacturing location. No material nor function is affected. The production location of the correspondent finished TE-product remains unchanged. This PCN is for information purposes only, with no need to release this change.

**Reason for Changes:**

Dear Customer, as a result of our continuous strive for improving our processes, we hereby inform you about a transfer of tools. The transfer is executed by following a strict transfer procedure, which guarantees no negative influence on quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location is under a certified quality management system according the standard industry requirements. An internal release based on our specifications will be executed before any parts will be delivered, which guarantees the performance. Due to the actual COVID situation and raw materials shortage, the initial plan of insourcing was splitted in 2phases. This PCN corresponds now to 2nd phase. 1st phase insourcing was executed and is now under approval phase. This PCN corresponds to the 2nd phase of the same activity documented on the previous PCN P-21-020974.

**Estimated Dates:**

<b>Last Order Date</b> (Obsolete Parts Only):	<b>First Date To Ship</b> (Changed Parts Only):
	06-JUN-2022
<b>Last Ship Date</b> (Obsolete Parts Only):	<b>Last Date for Mixed Shipments:</b> (Changed Parts Only):
	01-JUL-2022

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1393315-1</a>	NO			"V23132B2002B200"			
<a href="#">1-1414476-0</a>	NO			"V23132-A2001-X023"			
<a href="#">1-1414632-0</a>	NO			"V23132-B2002-X025"			
<a href="#">1393315-2</a>	NO			"V23132A2001A200"			
<a href="#">1393315-9</a>	NO			"V23132B2002A200"			
<a href="#">1416010-1</a>	NO			"V23132-A2001-B200"			
<a href="#">2-1414939-2</a>	NO			"V23132A2001B200-EV-USBX"			
<a href="#">5-1414968-1</a>	NO			"V23132B2002B200-EV-USBX"			
<a href="#">9-1415001-5</a>	NO			"CZ1474-000", "V23132-E2001-A200"			

**Customer:** TTI, Inc. ( 1305175 )

**Location:** Maisach-gerlninden

**Agreement Number:** Agreement Unknown

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1393315-1</a>	NO		TYC1-1393315-1	"V23132B2002B200"			
<a href="#">1-1414476-0</a>	NO		TYC1-1414476-0	"V23132-A2001-X023"			

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1393315-2</a>	NO			"V23132A2001A200"			
<a href="#">1393315-9</a>	NO		TYC1393315-9	"V23132B2002A200"			
<a href="#">1416010-1</a>	NO		TYC1416010-1	"V23132-A2001-B200"			
<a href="#">9-1415001-5</a>	NO		TYC9-1415001-5	"CZ1474-000", "V23132-E2001-A200"			

Customer: TTI, Inc. ( 3057778 )

Location: Maisach-germlinden

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1393315-1</a>	NO		TYC1-1393315-1	"V23132B2002B200"			
<a href="#">1-1414476-0</a>	NO		TYC1-1414476-0	"V23132-A2001-X023"			
<a href="#">1393315-2</a>	NO			"V23132A2001A200"			
<a href="#">1393315-9</a>	NO		TYC1393315-9	"V23132B2002A200"			
<a href="#">1416010-1</a>	NO		TYC1416010-1	"V23132-A2001-B200"			
<a href="#">9-1415001-5</a>	NO		TYC9-1415001-5	"CZ1474-000", "V23132-E2001-A200"			

Customer: Tti Inc ( 3065242 )

Location: Maisach-Gernlinden

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1414632-0</a>	NO			"V23132-B2002-X025"			

Customer: TTI Inc ( 168830 )

Location: Fort Worth

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1414476-0</a>	NO			"V23132-A2001-X023"			
<a href="#">1393315-2</a>	NO			"V23132A2001A200"			
<a href="#">1393315-9</a>	NO			"V23132B2002A200"			
<a href="#">1416010-1</a>	NO			"V23132-A2001-B200"			
<a href="#">5-1414968-1</a>	NO			"V23132B2002B200-EV-USBX"			

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">9-1415001-5</a>	NO			"CZ1474-000", "V23132-E2001-A200"			

Customer: TTI Inc ( 1281288 )

Location: Fort Worth

Agreement Number: TTI002

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1393315-9</a>	NO			"V23132B2002A200"			
<a href="#">2-1414939-2</a>	NO			"V23132A2001B200-EV-USBX"			
<a href="#">5-1414968-1</a>	NO			"V23132B2002B200-EV-USBX"			