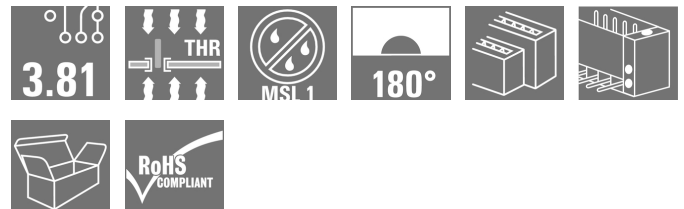


## OMNIMATE Signal - series BC/SC 3.81 SCD-THR 3.81/06/180F 3.2SN BK BX

**Weidmüller Interface GmbH & Co. KG**  
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### Product image



Similar to illustration

High-temperature-resistant two-tier SCD-THR pin header for reflow soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at the same level and with access that is flush over the front board.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

### General ordering data

|              |  |
|--------------|--|
| Type         | SCD-THR 3.81/06/180F 3.2SN BK BX   |
| Order No.    | <a href="#">1031470000</a>   |
| Version      | PCB plug-in connector, male header, Flange, THT/THR solder connection, 3.81 mm, No. of poles: 6, 180°, Solder pin length (l): 3.2 mm, tinned, black, Box |
| GTIN (EAN)   | 4032248760497  |
| Qty.         | 50 pc(s).  |
| Product data | IEC: 320 V / 17.5 A<br>UL: 300 V / 10 A  |
| Packaging    | Box  |

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**Technical data**
**Dimensions and weights**

|                          |            |                 |            |
|--------------------------|------------|-----------------|------------|
| Width                    | 21.82 mm   | Width (inches)  | 0.859 inch |
| Height                   | 25.1 mm    | Height (inches) | 0.988 inch |
| Height of lowest version | 21.9 mm    | Depth           | 22.7 mm    |
| Depth (inches)           | 0.894 inch | Net weight      | 9.684 g    |

**Environmental Product Compliance**

REACH SVHC Lead 7439-92-1

**System specifications**

| Product family                             | OMNIMATE Signal - series BC/SC 3.81 | Type of connection                           | Board connection       |
|--|-------------------------------------|--|------------------------|
| Mounting onto the PCB                      | THT/THR solder connection           | Pitch in mm (P)                              | 3.81 mm                |
| Pitch in inches (P)                        | 0.15 inch                           | Outgoing elbow                               | 180°                   |
| No. of poles                               | 6                                   | Number of solder pins per pole               | 1                      |
| Solder pin length (l)                      | 3.2 mm                              | Solder pin length tolerance                  | +0,02 / -0,02 mm       |
| Tolerance of solder pin position           | ± 0.1 mm                            | Solder pin dimensions                        | d = 1.0 mm, Octagonal  |
| Solder pin dimensions = d tolerance        | 0 / -0,03 mm                        | Solder eyelet hole diameter (D)              | 1.3 mm                 |
| Solder eyelet hole diameter tolerance (D)  | + 0,1 mm                            | Outside diameter of solder pad               | 2.1 mm                 |
| Template aperture diameter                 | 1.9 mm                              | L1 in mm                                     | 7.62 mm                |
| L1 in inches                               | 0.3 inch                            | Number of rows                               | 2                      |
| Pin series quantity                        | 2                                   | Touch-safe protection acc. to DIN VDE 57 106 | Safe from finger touch |
| Touch-safe protection acc. to DIN VDE 0470 | IP 20                               | Volume resistance                            | 6.00 mΩ                |
| Can be coded                               | Yes                                 | Plugging cycles                              | 25                     |
| Plugging force/pole, max.                  | 8 N                                 | Pulling force/pole, max.                     | 5.5 N                  |

**Material data**

|                                       |              |                                       |                     |
|---------------------------------------|--------------|---------------------------------------|---------------------|
| Insulating material                   | LCP GF       | Colour                                | black               |
| Colour chart (similar)                | RAL 9011     | Insulating material group             | IIIa                |
| CTI                                   | ≥ 175        | Insulation strength                   | ≥ 10 <sup>8</sup> Ω |
| Moisture Level (MSL)                  | 1            | UL 94 flammability rating             | V-0                 |
| GWIT                                  | 930 °C       | GWFI                                  | 960 °C              |
| Contact material                      | Copper alloy | Contact surface                       | tinned              |
| Storage temperature, min.             | -25 °C       | Storage temperature, max.             | 55 °C               |
| Max. relative humidity during storage | 80 %         | Operating temperature, min.           | -50 °C              |
| Operating temperature, max.           | 120 °C       | Temperature range, installation, min. | -25 °C              |
| Temperature range, installation, max. | 120 °C       |                                       |                     |

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**Technical data**

**Rated data acc. to IEC**

|   |        |   |                  |
|---|--------|---|------------------|
| tested acc. to standard   |        | IEC 60664-1, IEC 61984  |                  |
| Rated current, max. no. of poles (Tu=20°C)                                | 9.4 A  | Rated current, min. no. of poles (Tu=20°C)                            | 17.5 A           |
| Rated current, max. no. of poles (Tu=40°C)                                | 8.1 A  | Rated current, min. no. of poles (Tu=40°C)                            | 17 A             |
| Rated voltage for surge voltage class / pollution degree III/2            | 160 V  | Rated voltage for surge voltage class / pollution degree II/2         | 320 V            |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 2.5 kV | Rated voltage for surge voltage class / pollution degree III/3        | 160 V            |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV           |
|   |        | Short-time withstand current resistance                               | 3 x 1s with 76 A |

**Rated data acc. to CSA**

|                                   |       |                                   |      |
|-----------------------------------|-------|-----------------------------------|------|
| Rated voltage (Use group B / CSA) | 300 V | Rated current (Use group B / CSA) | 11 A |
|-----------------------------------|-------|-----------------------------------|------|

**Rated data acc. to UL 1059**

|                                       |  |                                       |        |
|---------------------------------------|--|---------------------------------------|--------|
| Institute (cURus)                     |  | Certificate No. (cURus)               | E60693 |
| Rated voltage (Use group B / UL 1059) |  | 300 V                                 |        |
| Rated current (Use group B / UL 1059) | 10 A   | Rated current (Use group D / UL 1059) | 10 A   |
| Reference to approval values          | Specifications are maximum values, details - see approval certificate. |                                       |        |

**Packing**

|           |        |            |        |
|-----------|--------|------------|--------|
| Packaging | Box    | VPE length | 495 mm |
| VPE width | 355 mm | VPE height | 182 mm |

**Classifications**

|            |             |            |             |
|------------|-------------|------------|-------------|
| ETIM 4.0   | EC002637    | ETIM 5.0   | EC002637    |
| ETIM 6.0   | EC002637    | eClass 6.2 | 27-26-07-04 |
| eClass 7.1 | 27-44-04-02 | eClass 8.1 | 27-44-04-02 |
| eClass 9.0 | 27-44-04-02 | eClass 9.1 | 27-44-04-02 |

**Notes**

|                |  |
|----------------|--|
| Notes          | <ul style="list-style-type: none"> <li>Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>P on drawing = pitch</li> </ul> |
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.                   |

**Data sheet****OMNIMATE Signal - series BC/SC 3.81  
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**Technical data****Approvals**

Approvals



ROHS

Conform

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Brochure/Catalogue

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## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

## Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.