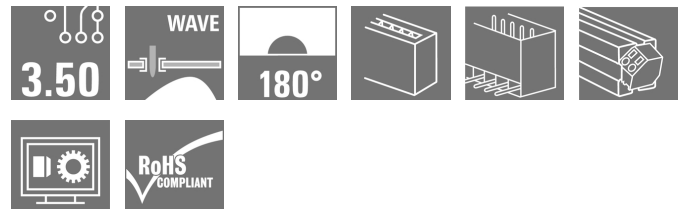


**OMNIMATE Signal - series BL/SL 3.50**  
**BLL 3.50/03/180 3.2SN OR TU**

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergstraße 16  
 D-32758 Detmold  
 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
 www.weidmueller.com



Inverted female header for:

- finger-safety on the PCB
- Board-to-board component connection (with SL/SL-SMT 3.50)
- Wave soldering
- Outlet direction: 180° (standing, vertical to PCB)

**General ordering data**

Type	BLL 3.50/03/180 3.2SN OR TU
Order No.	<a href="#">1376320000</a>
Version	PCB plug-in connector, female header, closed side, THT solder connection, 3.50 mm, No. of poles: 3, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Tube
GTIN (EAN)	4050118177480
Qty.	50 pc(s).
Product data	IEC: 320 V / 15.1 A UL: 300 V / 9 A
Packaging	Tube

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**Technical data****Dimensions and weights**

Height	14.3 mm	Height (inches)	0.563 inch
Depth	11.85 mm	Depth (inches)	0.467 inch
Net weight	1.1 g		

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
No. of poles	3	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.2 / -0.2 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 0.8 mm
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm		L1 in mm	7 mm
L1 in inches	0.276 inch	Number of rows	1
Pin series quantity	1	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Can be coded	Yes
Plugging cycles	25	push-in force/pole	10 N
Withdrawal force per pole	8 N		

**Material data**

Insulating material	PBT	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
CTI	≥ 200	Insulation resistance	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	4-6 μm Sn glossy
Layer structure of plug contact	4-6 μm Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Tu=20°C)	15.1 A
Rated current, max. no. of poles (Tu=20°C)	7.7 A	Rated current, min. no. of poles (Tu=40°C)	13 A
Rated current, max. no. of poles (Tu=40°C)	6.6 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

**Data sheet**

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**Technical data**

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	200039-1121690
Rated voltage (Use group C)	300 V	Rated current (use group C)	9 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Rated data acc. to UL 1059**

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	9 A	Rated current (use group D)	9 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Classifications**

ETIM 4.0	EC002637	ETIM 5.0	EC002637
ETIM 6.0	EC002637	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02	eClass 8.1	27-44-04-02
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02

**Notes**

Notes	<ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>
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IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
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**Approvals**

Approvals	
ROHS	Conform

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**Technical data****Downloads**

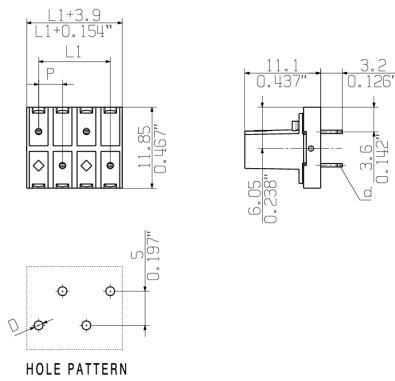
Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Brochure/Catalogue	<a href="#">FL DRIVES EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">CAT 2 PORTFOLIOGUIDE EN</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FL INDUSTR.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL BASE STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a>
Engineering Data	<a href="#">EPLAN_WSCAD</a>
Engineering Data	<a href="#">STEP</a>

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**Drawings**

**Dimensional drawing**



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.