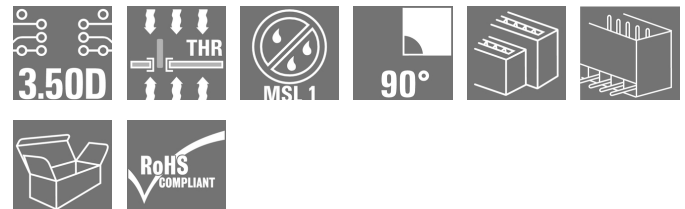


## OMNIMATE Signal - series B2C/S2C 3.50 - 2-row S2CD-THR 3.50/32/90G 3.2SN BK BX

**Weidmüller Interface GmbH & Co. KG**  
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Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
www.weidmueller.com

### Product image



Similar to illustration

### The new benchmark for component density: the virtual 0.875mm pitch - for 1mm<sup>2</sup> I/O connections

The only 4-row double level male connectors for standard IP20 sensor interfaces with 3.5 pitch

The S2L in a double pack - a standard has surpassed itself:

- Each 3.5mm wide, 4 I/O contacts for 1mm<sup>2</sup> connection cross-section
- Force-fit enclosure geometry guarantees maximum stability
- Solder flange eliminates the need for a screw fastening

Less is more - basic advantages for your applications:

- 75% space savings on the circuit board
- Solder flange reduces process costs
- Less mechanical load on the soldering points
- More space for displays in the front panel, for example

A "small" contribution to greater competitiveness: additional features in the same installation space or a more compact device with the same range of functions.

### General ordering data

|              |                                                                                                                                                               |
|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Type         | S2CD-THR 3.50/32/90G 3.2SN BK BX                                                                                                                              |
| Order No.    | <a href="#">1357870000</a>                                                                                                                                    |
| Version      | PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, No. of poles: 32, 90°, Solder pin length (l): 3.2 mm, tinned, black, Box |
| GTIN (EAN)   | 4050118160703                                                                                                                                                 |
| Qty.         | 20 pc(s).                                                                                                                                                     |
| Product data | IEC: 200 V / 7.9 A<br>UL: 150 V / 9.5 A                                                                                                                       |
| Packaging    | Box                                                                                                                                                           |

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## Technical data

### Dimensions and weights

|                          |            |                 |            |
|--------------------------|------------|-----------------|------------|
| Width                    | 29.4 mm    | Width (inches)  | 1.157 inch |
| Height                   | 35 mm      | Height (inches) | 1.378 inch |
| Height of lowest version | 31.8 mm    | Depth           | 24.4 mm    |
| Depth (inches)           | 0.961 inch | Net weight      | 17.15 g    |

### System specifications

|                                            |                                               |                                                    |                        |
|--------------------------------------------|-----------------------------------------------|----------------------------------------------------|------------------------|
| Product family                             | OMNIMATE Signal - series B2C/S2C 3.50 - 2-row | Type of connection                                 | Board connection       |
| Mounting onto the PCB                      | THT/THR solder connection                     | Pitch in mm (P)                                    | 3.5 mm                 |
| Pitch in inches (P)                        | 0.138 inch                                    | Outgoing elbow                                     | 90°                    |
| No. of poles                               | 32                                            | Number of solder pins per pole                     | 1                      |
| Solder pin length (l)                      | 3.2 mm                                        | Solder pin dimensions                              | d = 1.0 mm, Octagonal  |
| Solder eyelet hole diameter (D)            | 1.3 mm                                        | Solder eyelet hole diameter tolerance (D) + 0,1 mm |                        |
| Outside diameter of solder pad             | 2.1 mm                                        | Template aperture diameter                         | 1.9 mm                 |
| L1 in mm                                   | 52.5 mm                                       | L1 in inches                                       | 2.067 inch             |
| Pin series quantity                        | 2                                             | Touch-safe protection acc. to DIN VDE 57 106       | Safe from finger touch |
| Touch-safe protection acc. to DIN VDE 0470 | IP 20                                         | Can be coded                                       | Yes                    |
| Plugging cycles                            | 25                                            |                                                    |                        |

### Material data

|                                       |                            |                                       |                     |
|---------------------------------------|----------------------------|---------------------------------------|---------------------|
| Insulating material                   | LCP GF                     | Colour                                | black               |
| Colour chart (similar)                | RAL 9011                   | Insulating material group             | IIIb                |
| CTI                                   | ≥ 175                      | Insulation strength                   | ≥ 10 <sup>8</sup> Ω |
| Moisture Level (MSL)                  | 1                          | UL 94 flammability rating             | V-0                 |
| GWIT                                  | 930 °C                     | GWFI                                  | 960 °C              |
| Contact material                      | Copper alloy               | Contact surface                       | tinned              |
| Layer structure of solder connection  | 1-3 µm Ni / 2-5 µm Sn matt | Storage temperature, min.             | -25 °C              |
| Storage temperature, max.             | 55 °C                      | Max. relative humidity during storage | 80 %                |
| Operating temperature, min.           | -50 °C                     | Operating temperature, max.           | 120 °C              |
| Temperature range, installation, min. | -40 °C                     | Temperature range, installation, max. | 120 °C              |

### Rated data acc. to IEC

|                                                                           |                        |                                                                       |                  |
|---------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------|------------------|
| tested acc. to standard                                                   | IEC 60664-1, IEC 61984 | Rated current, min. no. of poles (Tu=20°C)                            | 7.9 A            |
| Rated current, max. no. of poles (Tu=20°C)                                | 5 A                    | Rated current, min. no. of poles (Tu=40°C)                            | 6.8 A            |
| Rated current, max. no. of poles (Tu=40°C)                                | 5 A                    | Rated voltage for surge voltage class / pollution degree II/2         | 200 V            |
| Rated voltage for surge voltage class / pollution degree III/2            | 160 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 100 V            |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 2.5 kV                 | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV           |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 1.5 kV                 | Short-time withstand current resistance                               | 3 x 1s with 80 A |

**OMNIMATE Signal - series B2C/S2C 3.50 - 2-row  
S2CD-THR 3.50/32/90G 3.2SN BK BX**

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**Technical data**
**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1121690

Rated voltage (Use group B / CSA) 50 V

Rated voltage (Use group C / CSA) 50 V

Rated voltage (Use group D / CSA) 150 V

Rated current (Use group B / CSA) 5 A

Rated current (Use group C / CSA) 9.5 A

Rated current (Use group D / CSA) 9.5 A

Reference to approval values

Specifications are  
maximum values, details -  
see approval certificate.

**Rated data acc. to UL 1059**

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 150 V

Rated voltage (Use group C / UL 1059) 50 V

Rated voltage (Use group D / UL 1059) 50 V

Rated current (Use group B / UL 1059) 9.5 A

Rated current (Use group C / UL 1059) 9.5 A

Rated current (Use group D / UL 1059) 9.5 A

Reference to approval values

Specifications are  
maximum values, details -  
see approval certificate.

**Packing**

Packaging

Box

VPE length

45 mm

VPE width

125 mm

VPE height

145 mm

**Classifications**

ETIM 4.0

EC002637

ETIM 5.0

EC002637

ETIM 6.0

EC002637

eClass 6.2

27-26-07-04

eClass 7.1

27-44-04-02

eClass 8.1

27-44-04-02

eClass 9.0

27-44-04-02

eClass 9.1

27-44-04-02

**Notes**

Notes

- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- Spacing between rows: see hole layout
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

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**Technical data****Approvals**

Approvals



ROHS

Conform

**Downloads**Approval/Certificate/Document of  
Conformity[Declaration of the Manufacturer](#)

Brochure/Catalogue

[FL DRIVES EN](#)  
[MB DEVICE MANUF. EN](#)  
[FL DRIVES DE](#)  
[CAT 2 PORTFOLIOGUIDE EN](#)  
[FL BUILDING SAFETY EN](#)  
[FL APPL LED LIGHTING EN](#)  
[FL INDUSTR.CONTROLS EN](#)  
[FL MACHINE SAFETY EN](#)  
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[FL APPL INVERTER EN](#)  
[FL\\_BASE\\_STATION\\_EN](#)  
[FL ELEVATOR EN](#)  
[FL POWER SUPPLY EN](#)  
[FL 72H SAMPLE SER EN](#)  
[PO OMNIMATE EN](#)

SMT white paper

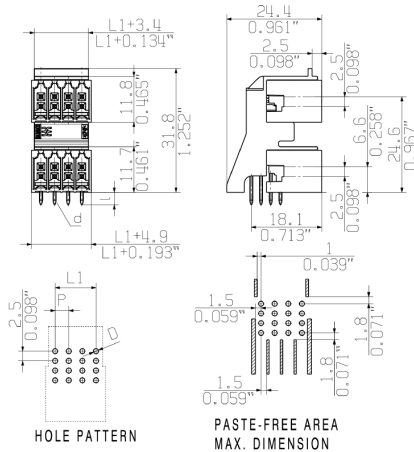
[Download Whitepaper](#)

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## Drawings

## Dimensional drawing



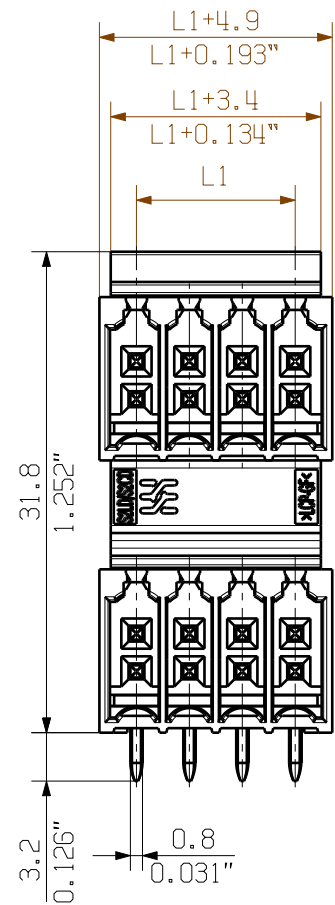
WEITERGABE SOWIE VERVIELFÄLTIGUNG DIESER DOKUMENTS, VERWERTUNG UND MITTEILUNG SEINER INHALTS SIND VERBOTEN, SOWEIT NICHT AUSDRUECKLICH GESTATTET.  
ZUWIDERHANDLUNGEN VERPFLICHTEN ZU SCHADENERSATZ. ALLE RECHTE FUER DEN FALL DER PATENT-, GEBRAUCHSMUSTER- ODER GESCHMACKSMUSTERREINTRAGUNG VORBEHALTEN.  
THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED.  
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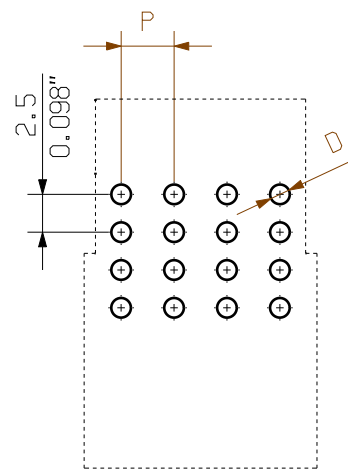
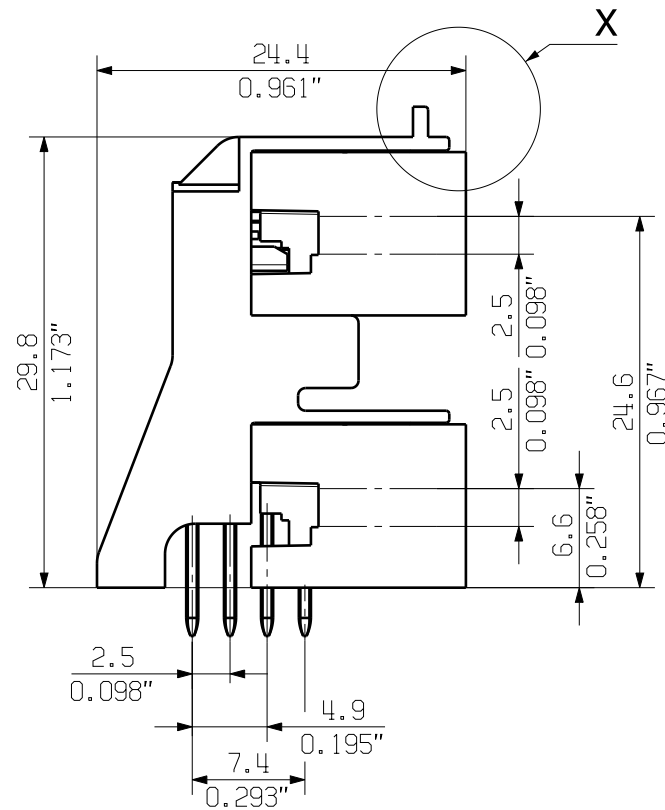
MASSE OHNE TOLERANZ SIND KEINE PRUEFMASSE  
DIMS. WITHOUT TOLERANCE ARE NOT CONTROL DIMS.

ALLGEMEINGUELTIGE KUNDENZEICHNUNG, AKTUELLER STAND NUR AUF ANFRAGE  
GENERAL CUSTOMER DRAWING, TOPICAL VERSION ONLY IF REQUIRED

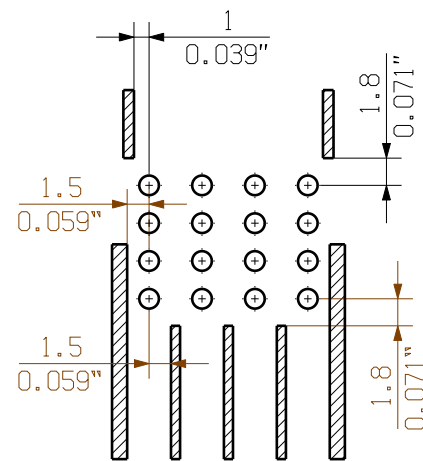
DIE DEUTSCHE VERSION IST VERBINDLICH  
THE GERMAN VERSION IS BINDING



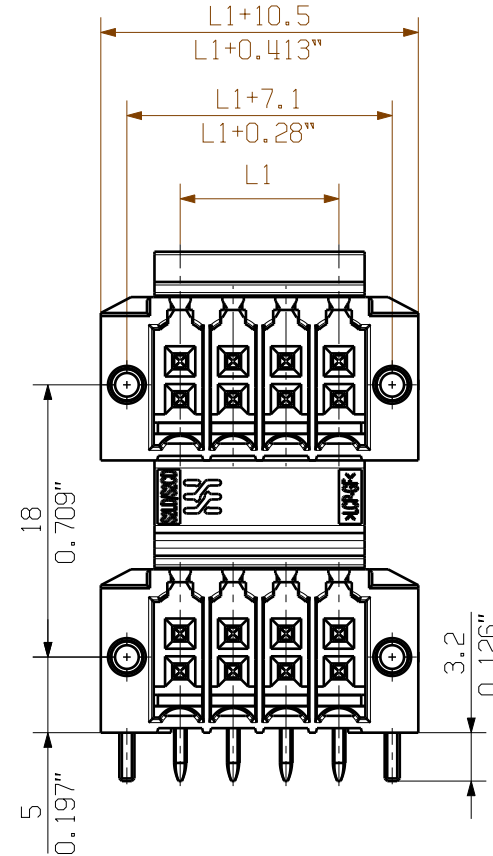
SHOWN: S2CD-THR 3.50/16/90G



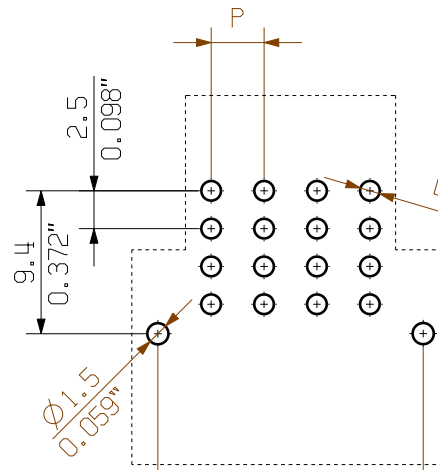
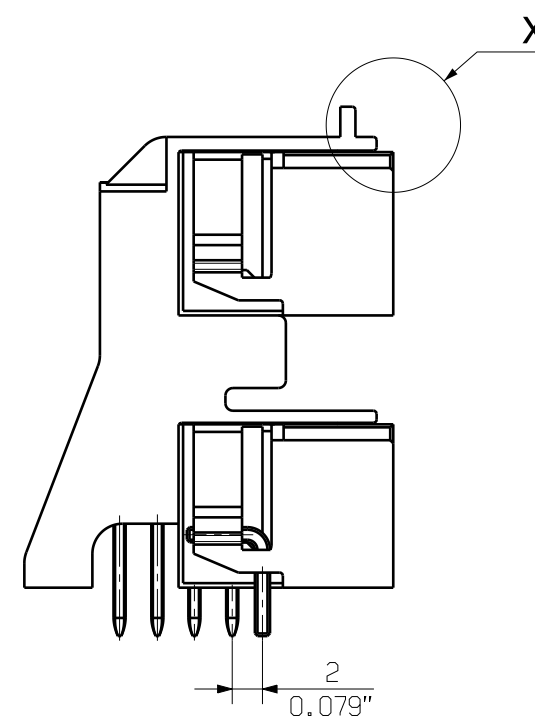
HOLE PATTERN



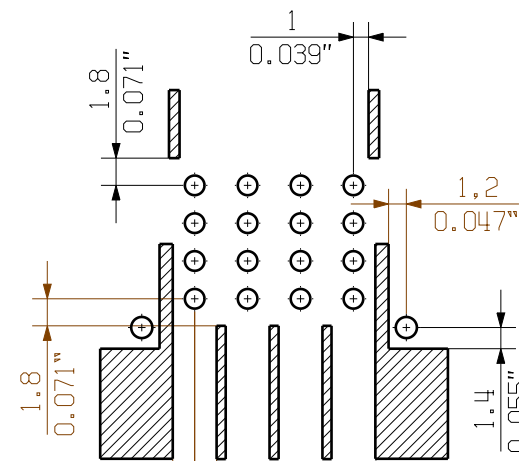
PASTE FREE AREA  
MAX. DIMENSION



SHOWN: S2CD-THR 3.50/16/90LF

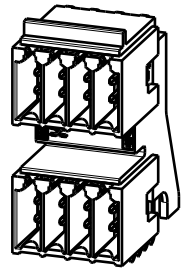


HOLE PATTERN

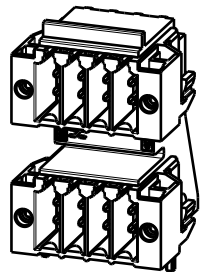


PASTE FREE AREA  
MAX. DIMENSION

M 1/1  
S2CD-THR 3.50/16/90G



M 1/1  
S2CD-THR 3.50/16/90LF



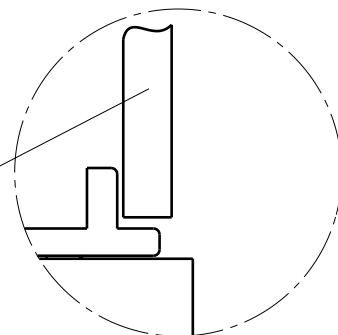
For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.  
The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.  
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application.  
Provided that the components are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

|    |                  |                            |
|----|------------------|----------------------------|
| 36 | 59.5             | 2.343                      |
| 32 | 52.5             | 2.067                      |
| 28 | 45.5             | 1.791                      |
| 24 | 38.5             | 1.516                      |
| 20 | 31.5             | 1.240                      |
| 16 | 24.5             | 0.965                      |
| 12 | 17.5             | 0.689                      |
| 8  | 10.5             | 0.413                      |
| n  | POLZAHL<br>POLES | L1<br>[mm]<br>L1<br>[inch] |

P = 3.50 RASTER PITCH  
D = Ø1.3 +0.1  
0.051  
d = 0.8x0.8  
0.031"x0.031"

ABSTUETZUNG ERFORDERLICH  
SUPPORT NECESSARY  
BEI ALLEN VERSIONEN  
FOR ALL VERSIONS



X 4/1  
ACHTUNG  
ATTENTION

|                                      |  |                                                     |  |                        |  |
|--------------------------------------|--|-----------------------------------------------------|--|------------------------|--|
| GENERAL TOLERANCE:<br>DIN ISO 2768-m |  | 74586/5<br>01.07.14 TIELKER_S 01                    |  | CAT.NO.: .             |  |
| RoHS COMPLIANT                       |  | MODIFICATION                                        |  | Weidmüller             |  |
| DRAWN 31.01.2013 FRIELING_L          |  | DATE NAME                                           |  | DRAWING NO. C 55770 01 |  |
| RESPONSIBLE APORIUS_S                |  | CHECKED 07.07.2014 HELIS_MA                         |  | SHEET 01 OF 01 SHEETS  |  |
| APPROVED HANKE_D                     |  | PRODUCT FILE: B2CF/S2C                              |  | 7400                   |  |
| SCALE: 2/1<br>SUPERSEDES: .          |  | S2CD-THR 3.50/.../90<br>STIFTFLEISTE<br>MALE HEADER |  |                        |  |

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

## Recommended reflow soldering profile

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## Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.