



SinglFuse™ SF-3812F-T Series Features

- Single blow fuse for overcurrent protection
- EIA 3812 (10030 metric) footprint
- Ceramic tube design for fast acting fusing speed applications
- UL 248-14 listed
- Surface mount packaging for automated assembly
- RoHS compliant* and halogen free**

SF-3812F-T Series – Fast Acting SMD Fuses

Electrical Characteristics

Model	Rated Current (A)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I ² t (A ² s)****	Agency Recognition
							cUL E198545
SF-3812F1000T-2	10	Open within 60 sec. at 200 % rated current	0.0067	250 VAC	100 A @ 250 VAC 150 A @ 125 VAC 50 A @ 250 VDC 130 A @ 80 VDC 300 A @ 72 VDC	75	✓
SF-3812F1500T-2	15		0.0050			141.75	✓
SF-3812F2000T-2	20		0.0030			356	✓
SF-3812F2500T-2	25		0.0024		100 A @ 250 VAC 150 A @ 125 VAC 130 A @ 80 VDC 300 A @ 72 VDC	625	✓
SF-3812F3000T-2	30		0.0018			900	✓
SF-3812F3500T-2	35		0.0014			1320	✓
SF-3812F4000T-2	40		0.00126		100 A @ 250 VAC 150 A @ 125 VAC 300 A @ 65 VAC 100 A @ 100 VDC 200 A @ 75 VDC 600 A @ 60 VDC	1897.6	✓
SF-3812F5000T-2	50		0.00108			3150	✓
SF-3812F6000T-2	60		0.0009			4224	✓

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

**** Melting I²t calculated at 10 times rated current.

Reliability Testing

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 260 +0/-5 °C Time setup: 10 sec. max.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

* RoHS Directive 2015/863, Mar 31, 2015 and Annex.

** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) & Chlorine (Cl) content is 1500 ppm or less.

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Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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WARNING Cancer and Reproductive Harm
www.P65Warnings.ca.gov

SinglFuse™ SF-3812F-T Series Applications

- Battery Management Systems
- Blade Computing
- PC Servers
- POE, POE+
- Voltage Regulator Modules
- Power Supplies
- Advanced Telecommunication Computing Architecture (ATCA) Applications

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Environmental Characteristics

Operating Temperature.....	-55 °C to +125 °C
Storage Conditions	
Temperature	+15 °C to +30 °C
Humidity.....	20 % to 70 %
Shelf Life.....	2 years from manufacturing date
Moisture Sensitivity Level	1
ESD Classification (HBM).....	Class 6

Typical Part Marking

Represents total content. Layout may vary.



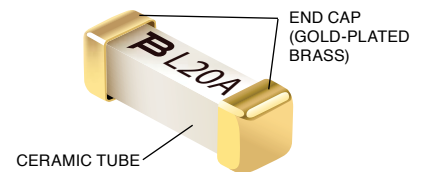
Rated Current	Part Marking
10 A	L 10 A
15 A	L 15 A
20 A	L 20 A
25 A	L 25 A
30 A	L 30 A
35 A	L 35 A
40 A	L 40 A
50 A	L 50 A
60 A	L 60 A

How to Order

SF - 3812 F 1000 T - 2

SinglFuse™ _____
 Product Designator _____
 SMD Footprint _____
 3812 = EIA 3812
 (10030 metric) _____
 Fuse Blow Type _____
 F = Fast Acting _____
 Rated Current _____
 1000 ~ 6000 (10 A ~ 60 A) _____
 Structure Type _____
 T = Ceramic Tube _____
 Packaging Type _____
 - 2 = Tape & Reel

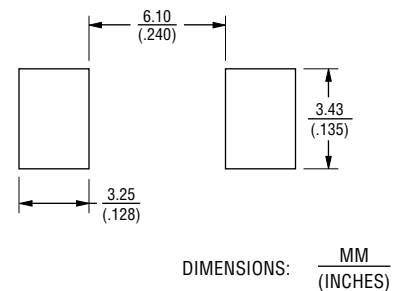
Construction



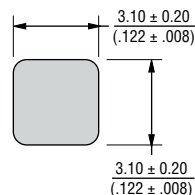
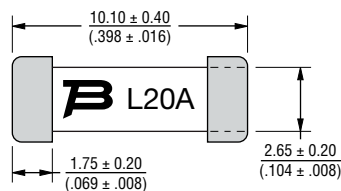
Packaging Quantity

2,500 pieces per 13-inch reel

Recommended Pad Layout



Product Dimensions



DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

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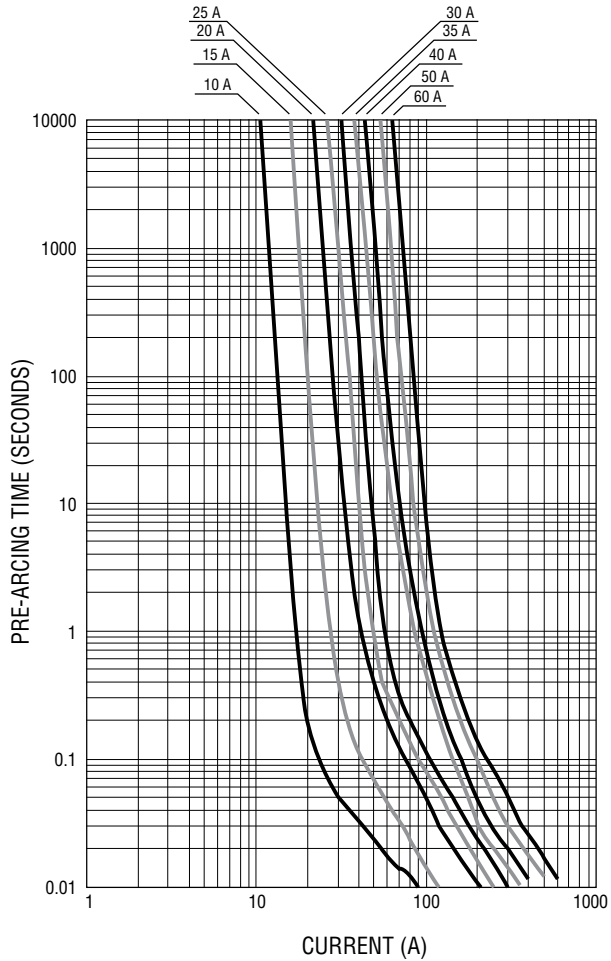
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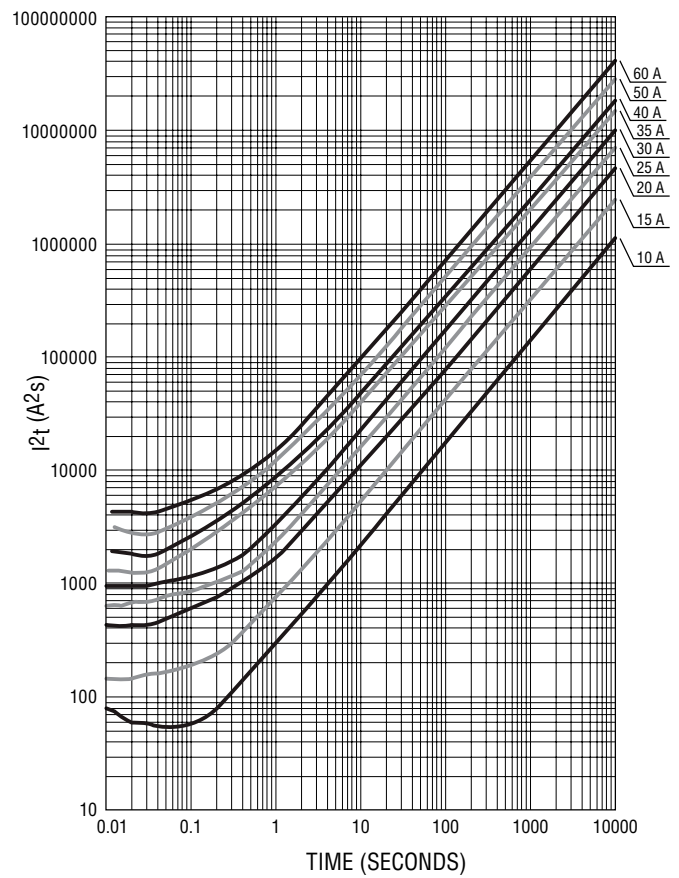
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Average Pre-Arcing Time vs. Current Curves



Average I^2t vs. t Curves



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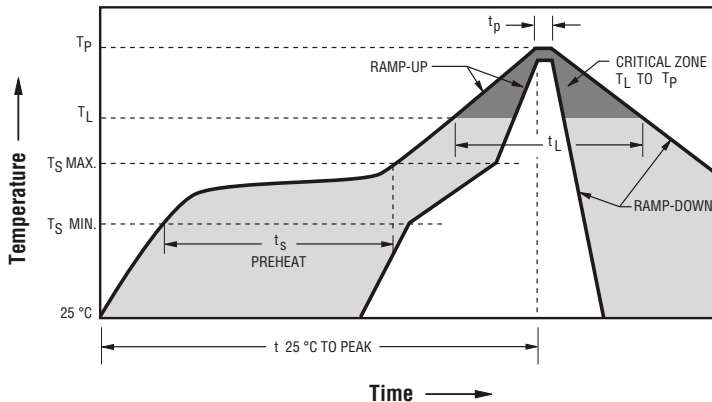
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Solder Reflow Recommendations

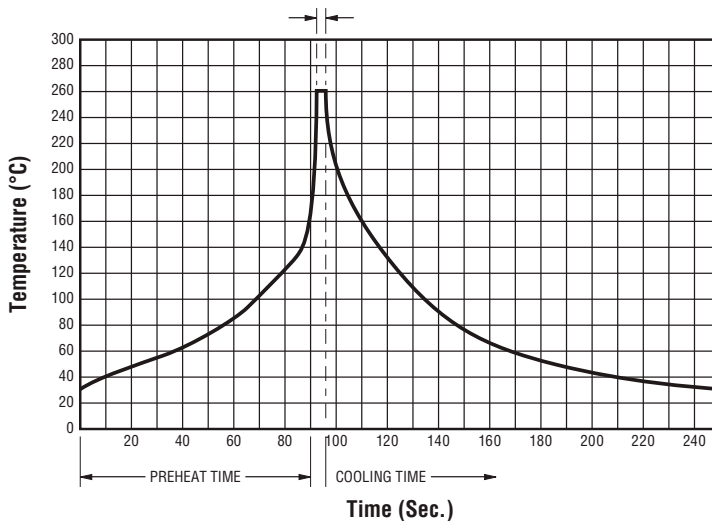


Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T_{smin})	150 °C
Temperature Max. (T_{smax})	200 °C
Time (t_s) from (T_{smin} to T_{smax})	60~180 seconds
Ramp Up Rate (T_L to T_P)	3 °C / second max.
Ramp Up Rate (T_{smax} to T_L)	5 °C / second max.
Liquidous Temperature (T_L)	217 °C
Time (t_L) maintained above T_L	60~150 seconds
Peak Package Body Temperature (T_P)	260 °C +0/-5 °C
Time within 5 °C of actual peak temperature (T_P)	10~30 seconds*
Ramp Down Rate (T_P to T_L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	260 °C

* Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.

Solder Wave Recommendations

Peak Temperature (Dwell Time)



Profile Feature	Pb-Free Assembly
Preheat:	
Temperature Max. (T_{smax})	150 °C
Time (Min. to Max.)	60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

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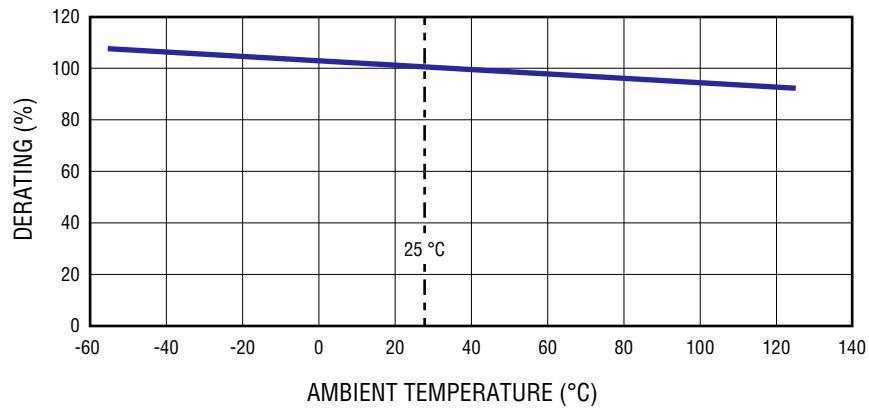
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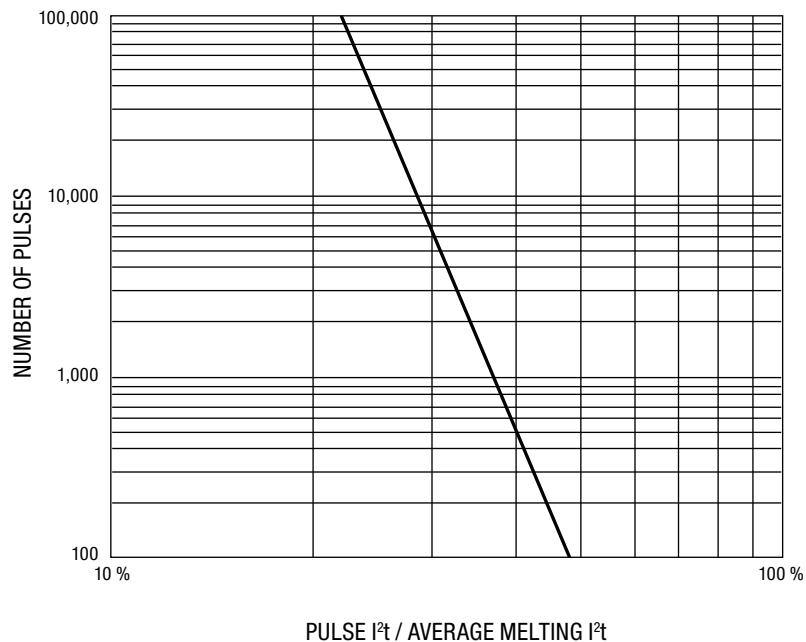
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Current Rating Thermal Derating Curve



Pulse Cycle Withstand Capability



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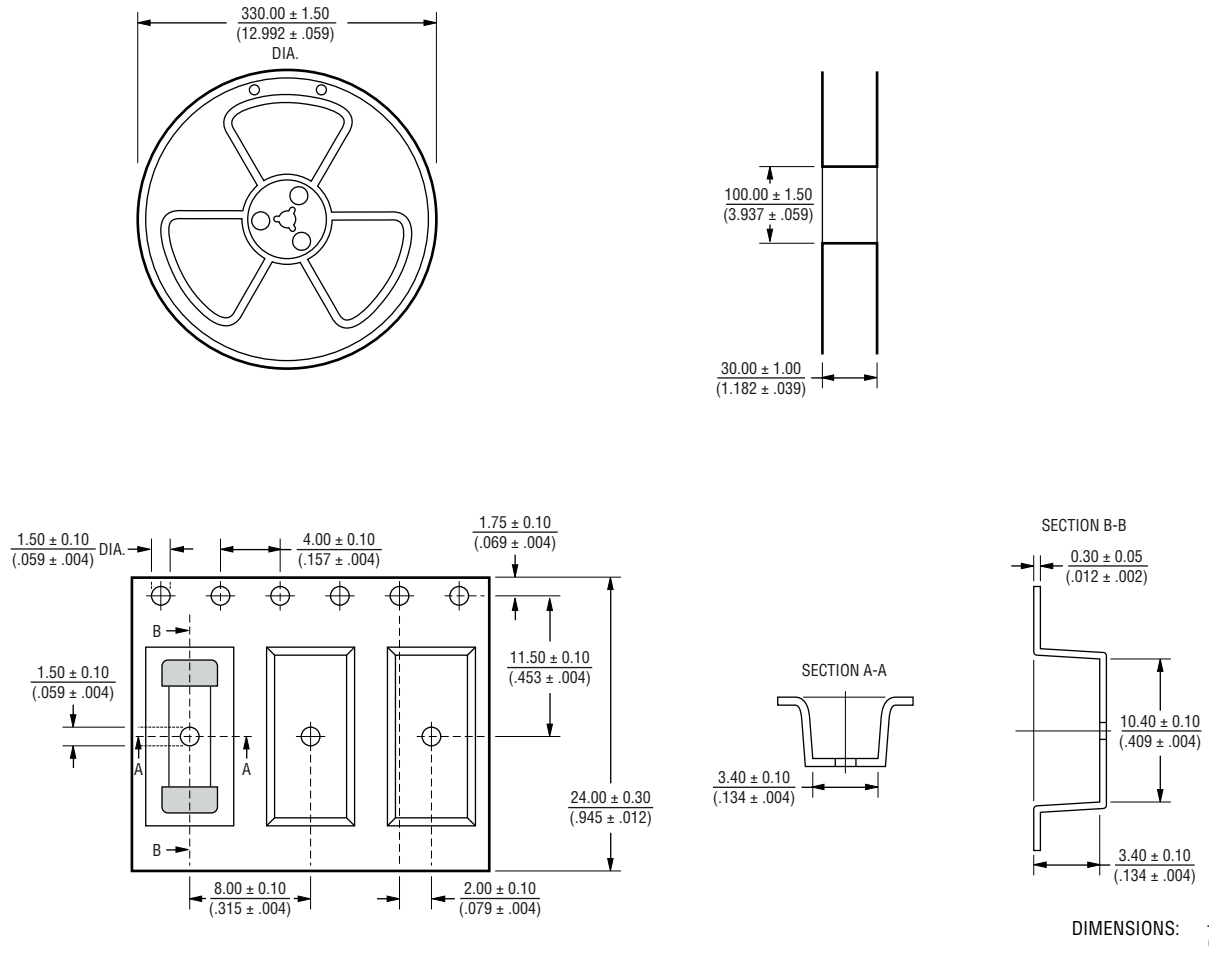
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Packaging Specifications



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