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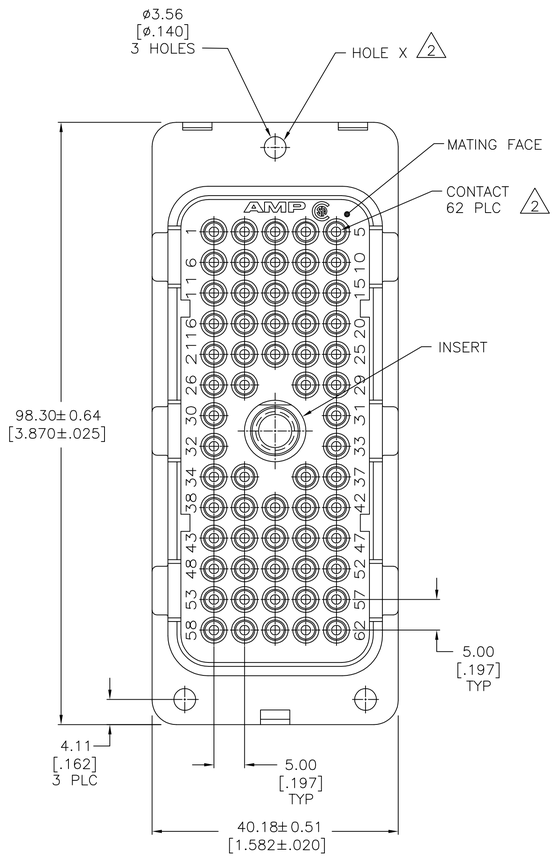
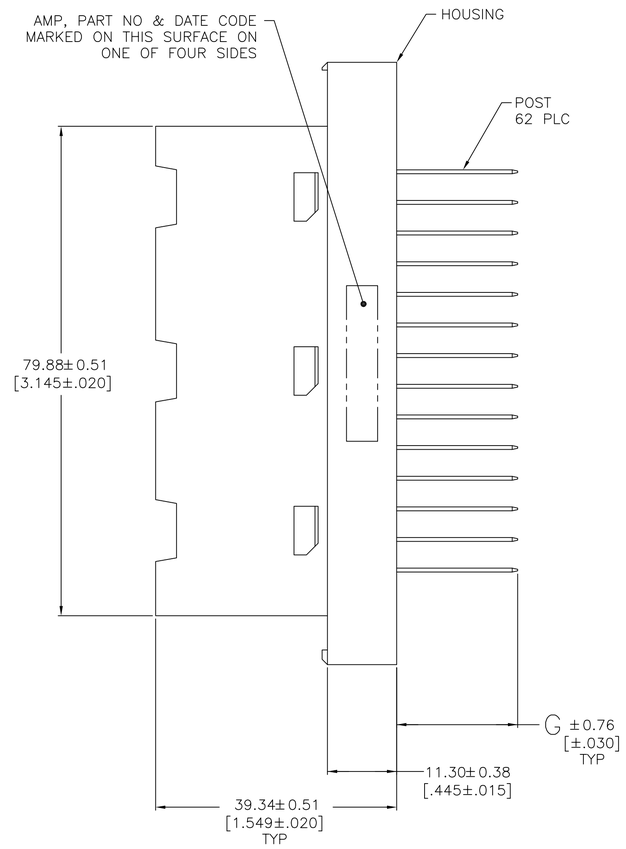
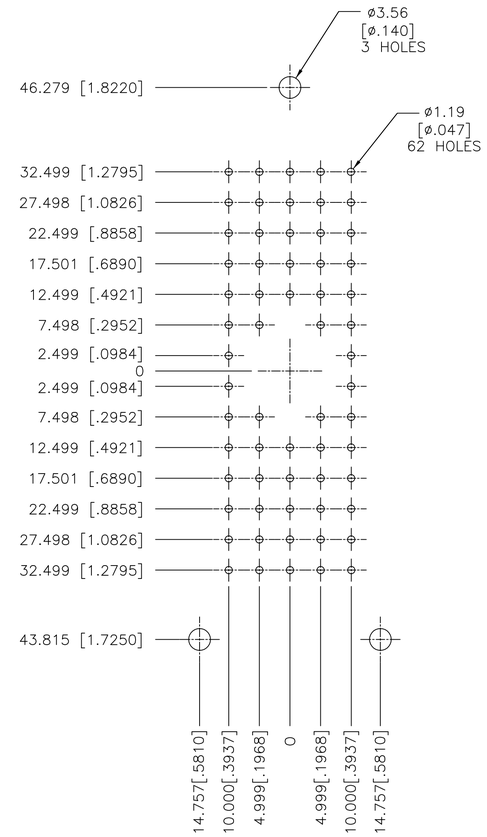
REVISIONS

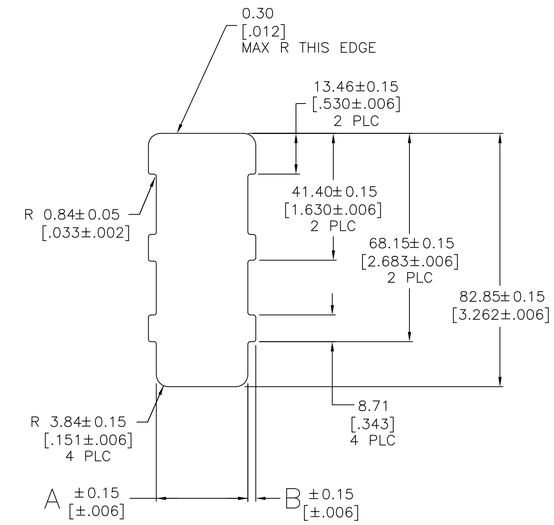
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | N4 | REVISED PER ECO-12-009700 | 23MAY12 | KH | DR |
| | P | REVISED PER ECO-17-009310 | 28JUN2017 | RS | MZ |
| | R | REVISED PER ECO-17-011181 | 05AUG2017 | RS | MZ |
| | S | REVISED PER ECO-18-000439 | 19JAN2018 | RS | MZ |




RECOMMENDED PC BOARD LAYOUT




RECOMMENDED PANEL CUTOUT 1
SCALE 1:1

| | | |
|---|---|---|
| 1.75 [.069] | 32.36 [1.274] | 1.40–1.98 [.055–.078] |
| 2.74 [.108] | 30.05 [1.183] | 0.79–1.40 [.031–.055] |
| B | A | PANEL THICKNESS |

1. PANEL CUTOUT FOR REAR MOUNTED PIN BLOCK.
2. SEAMS OF ALL PINS TO BE ORIENTED TOWARD HOLE X SIDE.
3. POLYESTER, BLACK.
4. 0.76µm [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 6.35 [.250] MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
5. 2.54µm [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 2.54µm [.000100] MIN COPPER PER MIL-C-14550.
6. 2.54µm [.000100] MIN TIN PER MIL-T-10727 OVER 2.54µm [.000100] MIN COPPER PER MIL-C-14550.
7. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

| | POST FINISH | CONTACT FINISH | G | PART NO. |
|---|---|---|---|---|
| OBSOLETE | 5 | 4 | 5.59 [.220] | 211580-6 |
| | 6 | 4 | 3.56 [.140] | 211580-5 |
| | 6 | 4 | 19.76 [.778] | 211580-4 |
| OBSOLETE | 5 | 4 | 3.56 [.140] | 211580-3 |
| OBSOLETE | 5 | 4 | 19.76 [.778] | 211580-2 |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.13 [.005]
3 PLC ± 0.013 [.0005]
4 PLC ± –
ANGLES ± –

MATERIAL

FINISH

DWN L.SIPE 09/09/92
CHK R.STONE 10-15-92
APVD –
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

TE Connectivity Ltd.

NAME: CONNECTOR BLOCK FOR PINS WITH FEMALE JACKSCREW THREAD, 62 POSN, METRIMATE

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-211580 | – |

CUSTOMER DRAWING | SCALE 2:1 | SHEET 1 OF 1 | REV S

4805 (1/15)