

## Half-Bridge IPM for Low Voltage Applications

***μ*IPM™**

**80A, 40V**

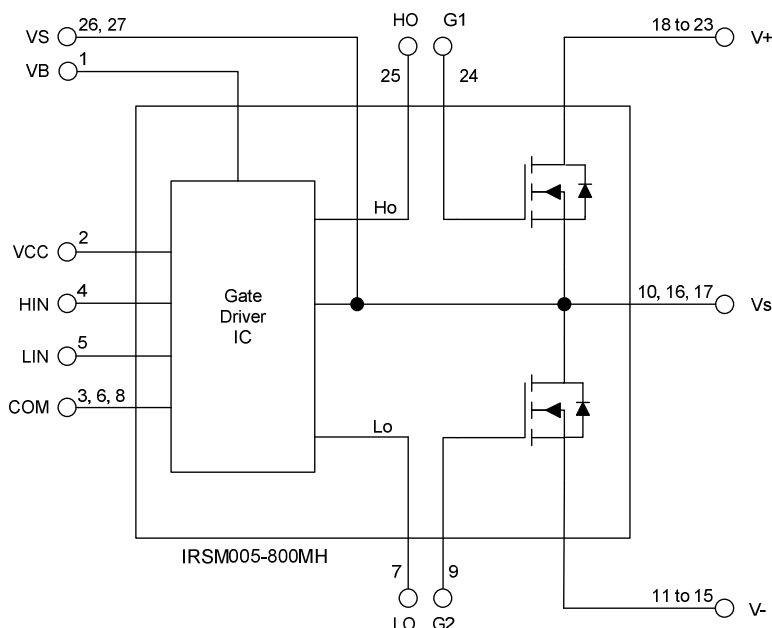
### Description

The IRSM005-800MH is a general purpose half-bridge with integrated gate driver in an attractive 7x8mm PQFN package. It is a general purpose building block suitable for a variety of low voltage applications where power density is of critical importance. Typical examples would be advanced motor drives, dc-to-ac and dc-to-dc converters.

### Features

- Package with low thermal resistance and minimal parasitics
- Low on-resistance HEXFETs: 2.7 mΩ typ.
- Undervoltage lockout on logic supply
- Independent gate drive in phase with logic input
- Gate drive supply range from 10V to 20V
- Propagation delay matched to defined spec
- 3.3V, 5V and 15V logic input compatible
- RoHS compliant

### Internal Electrical Schematic



### Ordering Information

| Orderable Part Number | Package Type | Form          | Quantity |
|-----------------------|--------------|---------------|----------|
| IRSM005800MH          | PQFN 7x8mm   | Tray          | 1300     |
| IRSM005800MHTR        | PQFN 7x8mm   | Tape and Reel | 2000     |

## Absolute Maximum Ratings

Absolute maximum ratings indicate sustained limits beyond which damage to the module may occur. These are not tested at manufacturing. All voltage parameters are absolute voltages referenced to  $V_{SS}$  unless otherwise stated in the table. The thermal resistance rating is measured under board mounted and still air conditions.

| Symbol              | Description                                                    | Min        | Max                    | Unit             |
|---------------------|----------------------------------------------------------------|------------|------------------------|------------------|
| $V_{DS}$            | MOSFET Drain-to-Source Voltage                                 | ---        | 40                     | V                |
| $I_o$               | Maximum DC current per MOSFET @ $T_C=25^\circ\text{C}$ (Note1) | ---        | 80                     | A                |
| $P_d$               | Maximum Power dissipation per MOSFET @ $T_C=100^\circ\text{C}$ | ---        | 13                     | W                |
| $T_J$ (MOSFET & IC) | Maximum Operating Junction Temperature                         | ---        | 150                    | $^\circ\text{C}$ |
| $T_S$               | Storage Temperature Range                                      | -40        | 150                    | $^\circ\text{C}$ |
| $V_{GS}$            | Gate to Source voltage                                         | +/- 20     |                        | V                |
| $V_B$               | High side floating absolute supply voltage                     | -0.3       | 225                    |                  |
| $V_S$               | High side floating supply offset voltage                       | $V_B - 20$ | $V_B + 0.3$            |                  |
| $V_{CC}$            | Low Side fixed supply voltage                                  | -0.3       | 25                     |                  |
| $V_{LO}$            | Low side output voltage                                        | -0.3       | $V_{CC} + 0.3\text{V}$ |                  |
| $V_{HO}$            | High side output voltage                                       | -0.3       | $V_{CC} + 0.3\text{V}$ |                  |
| $V_{IN}$            | Logic input voltage LIN, HIN                                   | -0.3       | $V_{CC} + 0.3\text{V}$ |                  |

Note1: Calculated based on maximum junction temperature. Bond wires current limit is 49A

## Inverter Static Electrical Characteristics

$V_{BIAS}$  ( $V_{CC}$ ,  $V_{BS}$ )=15V,  $T_J=25^\circ\text{C}$ , unless otherwise specified.

| Symbol                                | Description                                     | Min                                       | Typ  | Max  | Units            | Conditions                                                                       |
|---------------------------------------|-------------------------------------------------|-------------------------------------------|------|------|------------------|----------------------------------------------------------------------------------|
| V <sub>(BR)DSS</sub>                  | Drain-to-Source Breakdown Voltage               | 40                                        | ---  | ---  | V                | H <sub>IN</sub> =L <sub>IN</sub> =0V, I <sub>D</sub> =250μA                      |
| V <sub>GS(TH)</sub>                   | Gate Threshold Voltage                          | 2                                         | ---  | 4    | V                | I <sub>D</sub> =100μA                                                            |
| R <sub>DS(ON)</sub>                   | Drain-to-Source Voltage                         | ---                                       | 2.7  | 5.0  | mΩ               | I <sub>D</sub> =10A, T <sub>J</sub> =25°C                                        |
|                                       |                                                 | ---                                       | 4.2  |      |                  | I <sub>D</sub> =10A, T <sub>J</sub> =150°C                                       |
| I <sub>DSS</sub>                      | Zero Gate Voltage Drain Current                 | ---                                       |      | 20   | μA               | H <sub>IN</sub> =L <sub>IN</sub> =0V, V <sup>+</sup> =40V                        |
|                                       |                                                 | ---                                       | ---  | 150  |                  | H <sub>IN</sub> =L <sub>IN</sub> =0V, V <sup>+</sup> =40V, T <sub>J</sub> =125°C |
| I <sub>GSS</sub>                      | Gate to Source Forward Leakage                  | ---                                       | ---  | 100  | nA               | V <sub>GS</sub> =20V                                                             |
|                                       | Gate to Source Reverse Leakage                  | ---                                       | ---  | -100 |                  | V <sub>GS</sub> =-20V                                                            |
| R <sub>G</sub>                        | Internal Gate Resistance                        | ---                                       | 1.5  | ---  | Ω                |                                                                                  |
| V <sub>SD</sub>                       | Mosfet Diode Forward Voltage Drop               | ---                                       | 0.8  | 0.9  | V                | I <sub>F</sub> =10A                                                              |
|                                       |                                                 | ---                                       | 0.55 |      |                  | I <sub>F</sub> =10A, T <sub>J</sub> =150°C                                       |
| RBSOA                                 | Reverse Bias Safe Operating Area                | FULL SQUARE, limited by T <sub>Jmax</sub> |      |      |                  | V <sup>+</sup> = 40V, V <sub>CC</sub> =+15V to 0V                                |
| I <sub>o</sub> @ T <sub>A</sub> =60°C | RMS Phase Current, sinusoidal modulation, 5kHz  | ---                                       | 13.5 | ---  | A <sub>RMS</sub> | V+=32V, T <sub>J</sub> =125°C, MI=1, PF=0.8, typical board mount. See Figure 2.  |
| I <sub>o</sub> @ T <sub>A</sub> =60°C | RMS Phase Current, sinusoidal modulation, 20kHz | ---                                       | 6    | ---  | A <sub>RMS</sub> |                                                                                  |
| EAS                                   | Single Pulse Avalanche Energy                   | 9.2                                       | ---  | ---  | mJ               |                                                                                  |

### Inverter Dynamic Electrical Characteristics

$V_{BIAS} (V_{CC}, V_{BS}) = 15V$ ,  $T_J = 25^\circ C$ , unless otherwise specified.

|            |                                            |     |      |     |    |                                                                      |
|------------|--------------------------------------------|-----|------|-----|----|----------------------------------------------------------------------|
| gfs        | Forward Transconductance                   | 159 | ---  | --- | S  | $I_D = 50A$ $V_{DS} = 10V$                                           |
| $Q_G$      | Total Gate Charge                          | --- | 65   | 98  | nC | $I_D = 50A$<br>$V_{DS} = 20V$<br>$V_{GS} = 10V$                      |
| $Q_{GS}$   | Gate to Source Charge                      | --- | 16   | --- |    |                                                                      |
| $Q_{GD}$   | Gate to Drain Charge                       | --- | 23   | --- |    |                                                                      |
| $Q_{SYNC}$ | Total Gate Charge Sync. ( $Q_G - Q_{GD}$ ) | --- | 42   | --- |    |                                                                      |
| $T_{DON}$  | Mosfet Turn On Delay Time                  | --- | 11   | --- | ns | $I_D = 30A$<br>$V_{DD} = 20V$<br>$V_{GS} = 10V$<br>$R_G = 2.7\Omega$ |
| $T_R$      | Mosfet Rise Time                           | --- | 37   | --- |    |                                                                      |
| $T_{DOFF}$ | Mosfet Turn Off Delay Time                 | --- | 33   | --- |    |                                                                      |
| $T_F$      | Mosfet Fall Time                           | --- | 26   | --- |    |                                                                      |
| $C_{ISS}$  | Input Capacitance                          | --- | 3174 | --- | pF | F = 1.0MHz<br>$V_{DS} = 25V$<br>$V_{GS} = 0V$                        |
| $C_{OSS}$  | Output Capacitance                         | --- | 479  | --- |    |                                                                      |
| $C_{RSS}$  | Reverse Transfer Capacitance               | --- | 332  | --- |    |                                                                      |
| $T_{RR}$   | Reverse Recovery Time                      | --- | 16   | --- | ns | $I_F = 50A$<br>$V_R = 34V$<br>$dI/dt = 100A/\mu s$                   |
| $Q_{RR}$   | Reverse Recovery Charge                    | --- | 5    | --- | nC |                                                                      |
| $I_{RRM}$  | Reverse Recovery Current                   | --- | 0.5  | --- | A  |                                                                      |

### Recommended Operating Conditions Driver Function

For proper operation the device should be used within the recommended conditions. All voltages are absolute referenced to COM. The VS offset is tested with all supplies biased at 15V differential.

| Symbol   | Definition                               | Min        | Typ        | Max        | Units   |
|----------|------------------------------------------|------------|------------|------------|---------|
| $V_B$    | High side floating supply voltage        | $V_S + 10$ | $V_S + 15$ | $V_S + 20$ | V       |
| $V_S$    | High side floating supply offset voltage | Note 1     | ---        | 40         | V       |
| $V_{CC}$ | Low side and logic fixed supply voltage  | 10         | 15         | 20         | V       |
| $V_{IN}$ | Logic input voltage LIN, HIN             | COM        | ---        | $V_{CC}$   | V       |
| HIN      | High side PWM pulse width                | 1          | ---        | ---        | $\mu s$ |
| Deadtime | Suggested dead time between HIN and LIN  | 0.3        | 0.5        | ---        | $\mu s$ |

### Static Electrical Characteristics Driver Function

$V_{BIAS}$  ( $V_{CC}$ ,  $V_{BS}$ )=15V,  $T_J$ =25°C, unless otherwise specified. The  $V_{IN}$ , and  $I_{IN}$  parameters are referenced to COM

| Symbol                     | Definition                                                    | Min | Typ  | Max | Units   | Test Conditions                               |
|----------------------------|---------------------------------------------------------------|-----|------|-----|---------|-----------------------------------------------|
| $V_{IH}$                   | Positive going input threshold for LIN, HIN                   | 2.5 | ---  | --- | V       | $V_{CC}$ =10 to 20V                           |
| $V_{IL}$                   | Negative going input threshold for LIN, HIN                   | --- | ---  | 0.8 |         |                                               |
| $V_{OH}$                   | High Level Output Voltage                                     | --- | 0.05 | 0.2 |         | $I_O$ =2mA                                    |
| $V_{OL}$                   | Low Level Output Voltage                                      | --- | 0.02 | 0.1 |         |                                               |
| $V_{CCUV+}$<br>$V_{BSUV+}$ | $V_{CC}/V_{BS}$ supply undervoltage, Positive going threshold | 8.0 | 8.9  | 9.8 |         |                                               |
| $V_{CCUV-}$<br>$V_{BSUV-}$ | $V_{CC}/V_{BS}$ supply undervoltage, Negative going threshold | 7.4 | 8.2  | 9.0 |         |                                               |
| $V_{CCUVH}$<br>$V_{BSUH}$  | $V_{CC}/V_{BS}$ supply undervoltage lock-out hysteresis       | --- | 0.8  | --- |         |                                               |
| $I_{LK}$                   | Offset Supply Leakage Current                                 | --- | ---  | 50  | $\mu A$ | $V_B=V_S=200V$                                |
| $I_{QBS}$                  | Quiescent $V_{BS}$ supply current                             | --- | 45   | 75  |         | $V_{IN}=0V$ or 5V                             |
| $I_{QCC}$                  | Quiescent $V_{CC}$ supply current                             | --- | 250  | 500 |         |                                               |
| $I_{IN+}$                  | Input bias current $V_{IN}=5V$ for LIN, HIN                   | --- | 4    | 10  |         | $V_{IN}=5V$                                   |
| $I_{IN-}$                  | Input bias current $V_{IN}=0V$ for LIN, HIN                   | --- | 0.5  | 1   |         | $V_{IN}=0V$                                   |
| $I_{O+}$                   | IC high output short circuit current                          | 200 | 290  | --- | mA      | $V_O=0V$ ,<br>$V_{IN}=5V$ ,<br>$PW < 10\mu s$ |
| $I_{O-}$                   | IC low output short circuit current                           | 420 | 600  | --- |         |                                               |

### Dynamic Electrical Characteristics Driver Function

$V_{BIAS}$  ( $V_{CC}$ ,  $V_{BS}$ )=15V,  $T_J$ =25°C unless otherwise specified,  $C_L = 1000$  pF, Driver only timing.

| Symbol    | Description                                        | Min | Typ | Max | Units | Conditions |
|-----------|----------------------------------------------------|-----|-----|-----|-------|------------|
| $T_R$     | IC Turn on Rise Time                               | --- | 50  | 150 | ns    |            |
| $T_F$     | IC Turn off Fall Time                              | --- | 35  | 90  |       |            |
| $T_{ON}$  | IC Input to Output propagation turn-on delay time  | --- | 160 | 220 |       |            |
| $T_{OFF}$ | IC Input to Output propagation turn-off delay time | --- | 150 | 220 |       |            |
| MT        | IC Delay matching, HS and LS turn-on/off           | --- | --- | 50  |       |            |

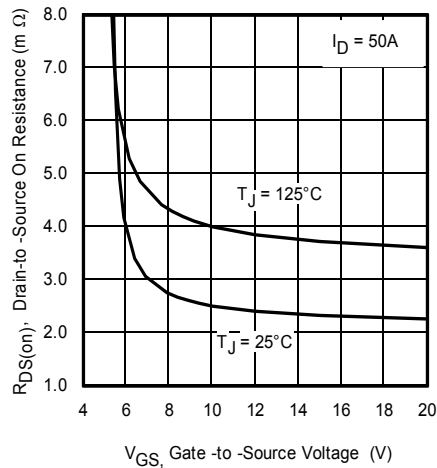
### Thermal and Mechanical Characteristics

| Symbol        | Description                                               | Min | Typ | Max | Units | Conditions                                                  |
|---------------|-----------------------------------------------------------|-----|-----|-----|-------|-------------------------------------------------------------|
| $R_{th(J-B)}$ | Thermal resistance, junction to mounting pad, each MOSFET | --- | 3.8 | --- | °C/W  | Standard reflow-solder process                              |
| $R_{th(J-A)}$ | Thermal resistance, junction to ambient, each MOSFET      | --- | 40  | --- | °C/W  | Mounted on 50mm <sup>2</sup> of four-layer FR4 with 28 vias |

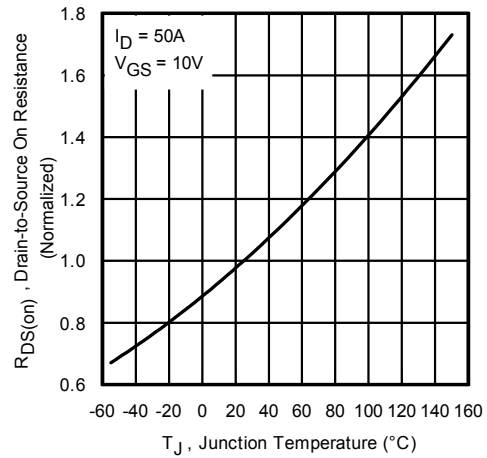
### Input-Output Logic Level Table

| HIN | LIN | U,V,W         |
|-----|-----|---------------|
| HI  | HI  | Shoot-through |
| LO  | LO  | **            |
| HI  | LO  | V+            |
| LO  | HI  | 0             |

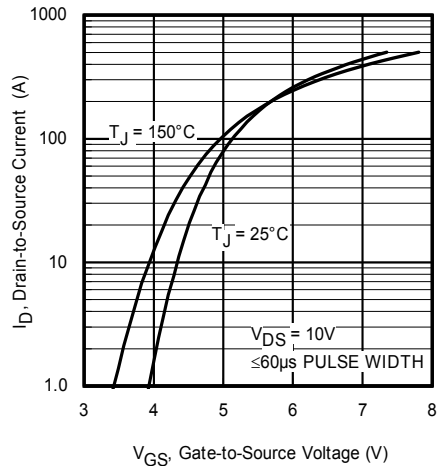
\* V+ if motor current is flowing into VS, 0 if current is flowing out of VS into the motor winding



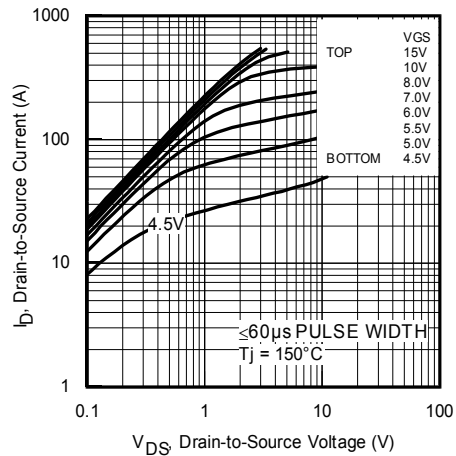
**Fig. 1 Typical On Resistance vs Gate Voltage**



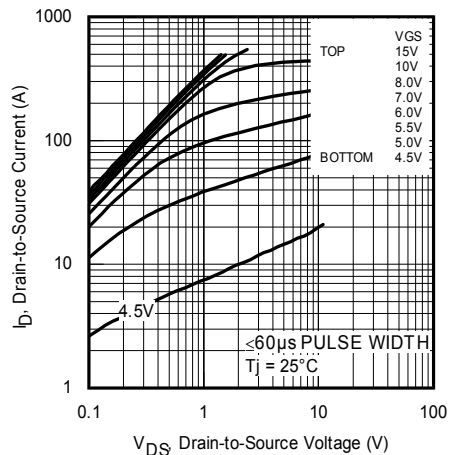
**Fig.2 Normalized On Resistance vs Temperature**



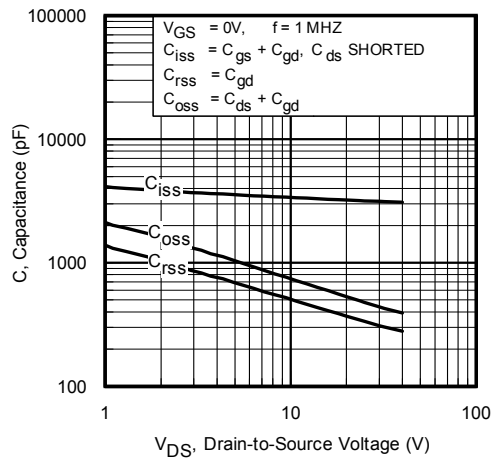
**Fig. 3 Typical Transfer Characteristic**



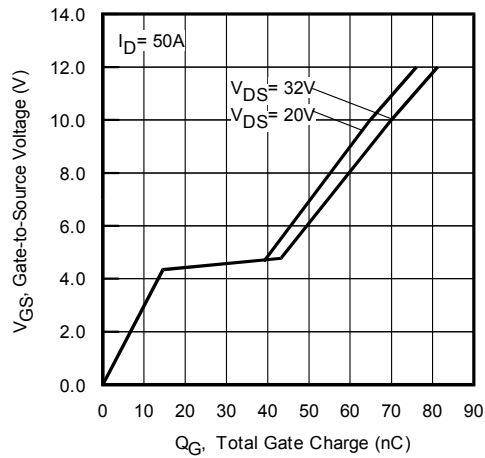
**Fig.4 Typical Output Characteristic @ 150C**



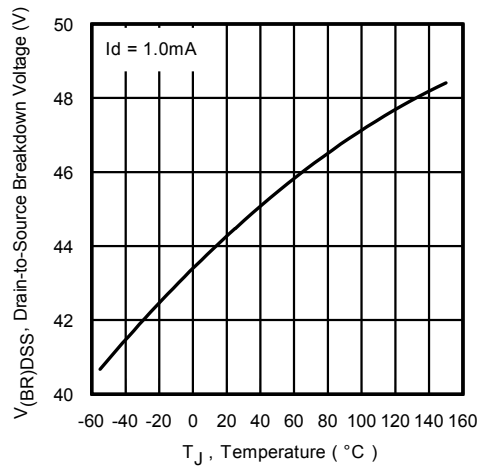
**Fig. 5 Typical Output Characteristic @ 25C**



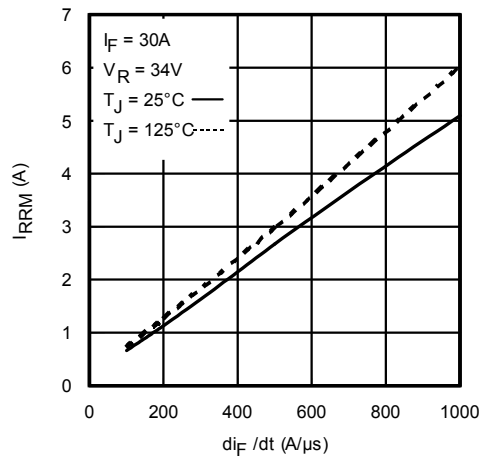
**Fig. 6 Typical Capacitance vs Drain to Source Voltage**



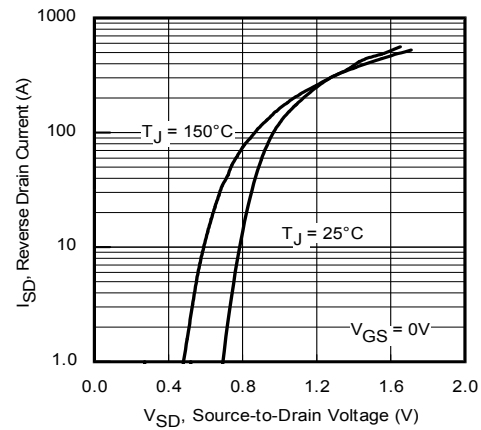
**Fig. 7 Typical Gate Charge vs Gate Voltage**



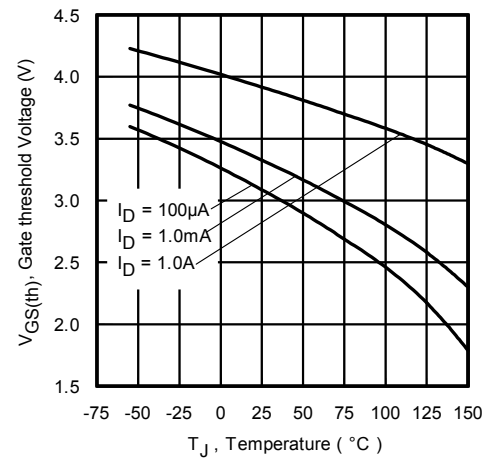
**Fig. 9 Typical Breakdown Voltage vs Temperature**



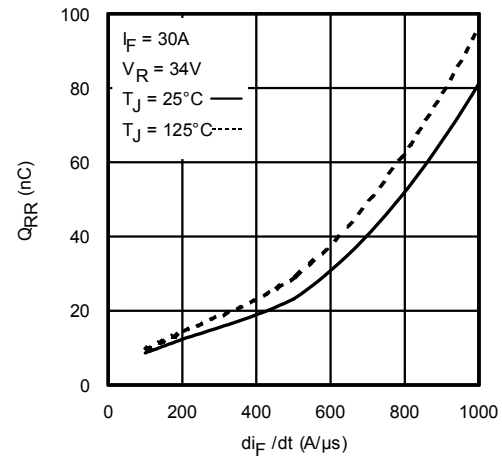
**Fig. 11 Typical Recovery Current vs  $di/dt$**



**Fig.8 Typical Diode Forward Voltage Drop**



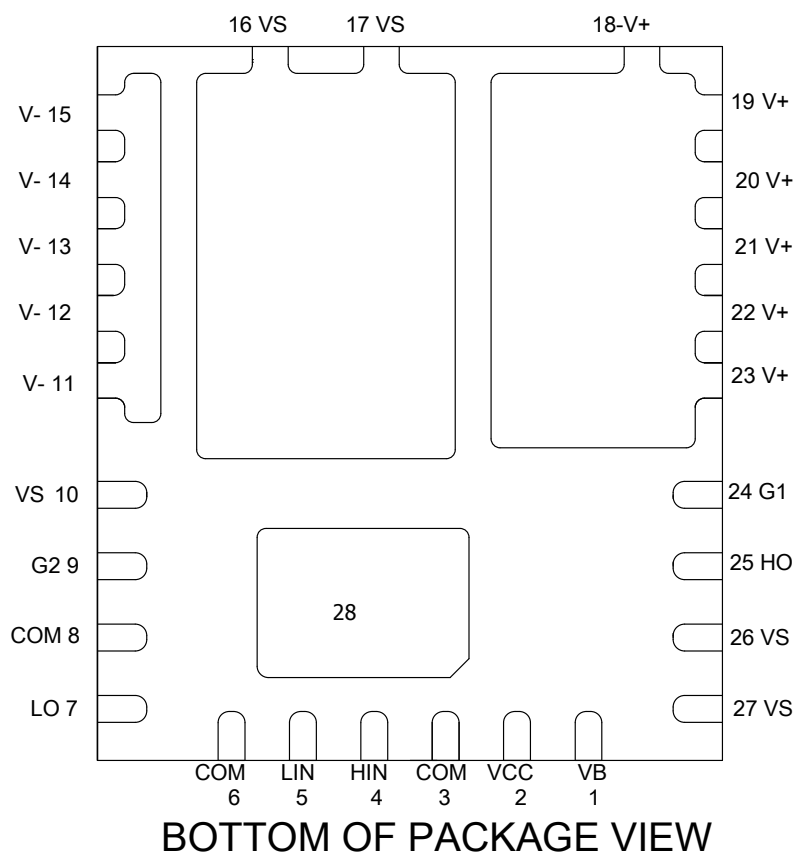
**Fig.10 Threshold Voltage vs Temperature**



**Fig. 12 Typical Recovery Charge vs Temperature**

## Module Pin-Out Description

| Pin        | Name            | Description                             |
|------------|-----------------|-----------------------------------------|
| 3, 6, 8    | COM             | Negative of Gate Drive Supply Voltage   |
| 2          | V <sub>CC</sub> | 15V Gate Drive Supply                   |
| 4          | HIN             | Logic Input for High Side (Active High) |
| 5          | LIN             | Logic Input for Low Side (Active High)  |
| 7          | LO              | Low Side FET Gate                       |
| 9          | G2              | Low Side Gate Drive Output              |
| 10, 16, 17 | V <sub>S</sub>  | Phase Output                            |
| 11 – 15    | V-              | Low Side Source Connection              |
| 18 – 23    | V+              | DC Bus                                  |
| 24         | G1              | High Side Gate Drive Output             |
| 25         | HO              | High Side FET Gate                      |
| 26 – 27    | V <sub>S</sub>  | Negative of Bootstrap Supply            |
| 1          | V <sub>B</sub>  | Positive of Bootstrap Supply            |



Exposed pad (Pin 28) has to be connected to COM for better electrical performance

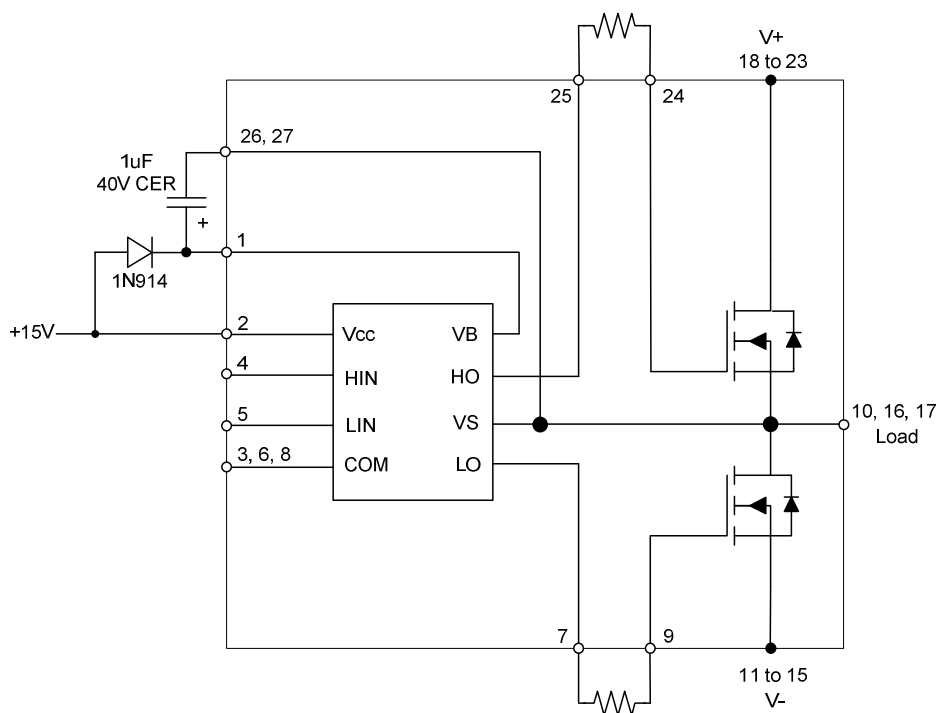


Figure 13: Typical Application Connection

1. Bus capacitors should be mounted as close to the module bus terminals as possible to reduce ringing and EMI problems. Additional high frequency ceramic capacitor mounted close to the module pins will further improve performance.
2. Value of the boot-strap capacitors depends upon the switching frequency. Their selection should be made based on IR Design tip DT04-4 or application note AN-1044.

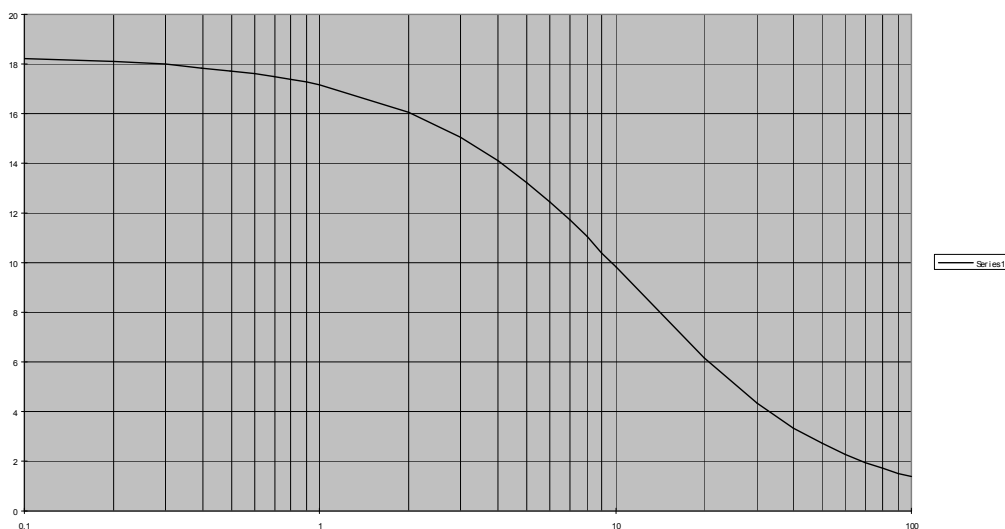


Figure 14: Typical Output Current (RMS of fundamental) vs. Modulation Frequency  
Sinusoidal Modulation,  $V^+ = 32V$ ,  $T_J = 125^\circ C$ ,  $T_A = 60^\circ C$ ,  $MI = 1$ ,  $PF = 0.8$ , mounted on  $50\text{ mm}^2$  of FR4

## Qualification

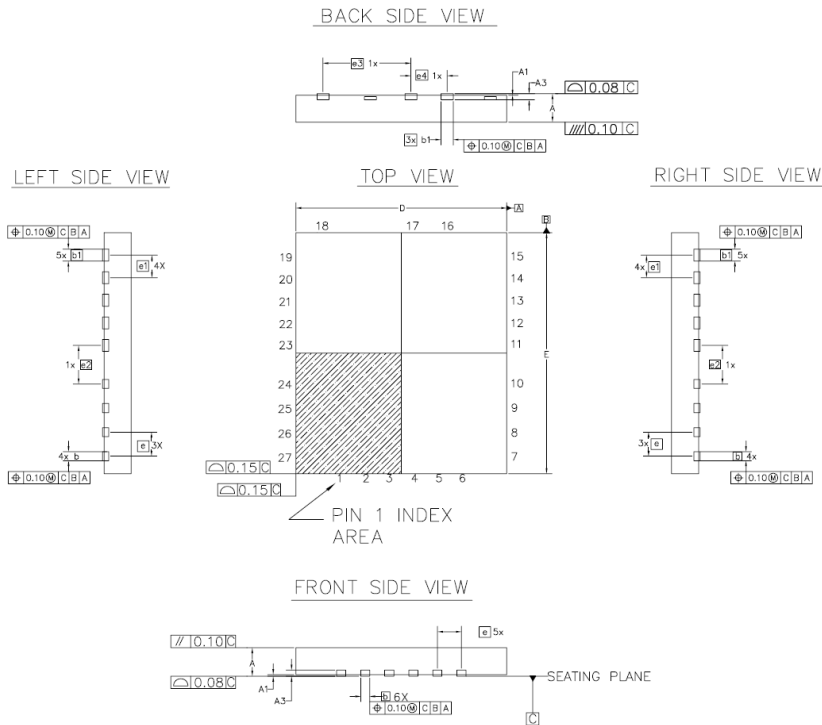
|                                   |                  |                                                                 |
|-----------------------------------|------------------|-----------------------------------------------------------------|
| <b>Qualification Level</b>        |                  | Industrial <sup>††</sup><br>(per JEDEC JESD 47E)                |
| <b>Moisture Sensitivity Level</b> |                  | MSL3 <sup>†††</sup><br>(per IPC/JEDEC J-STD-020C)               |
| <b>ESD</b>                        | Machine Model    | Class B (±200V)<br>(per JEDEC standard JESD22-A115A)            |
|                                   | Human Body Model | Class 1C (±1000V)<br>(per EIA/JEDEC standard EIA/JES-001A-2011) |
| <b>RoHS Compliant</b>             |                  | Yes                                                             |

† Qualification standards can be found at International Rectifier's web site <http://www.irf.com/>

†† Higher qualification ratings may be available should the user have such requirements. Please contact your International Rectifier sales representative for further information.

††† Higher MSL ratings may be available for the specific package types listed here. Please contact your International Rectifier sales representative for further information.

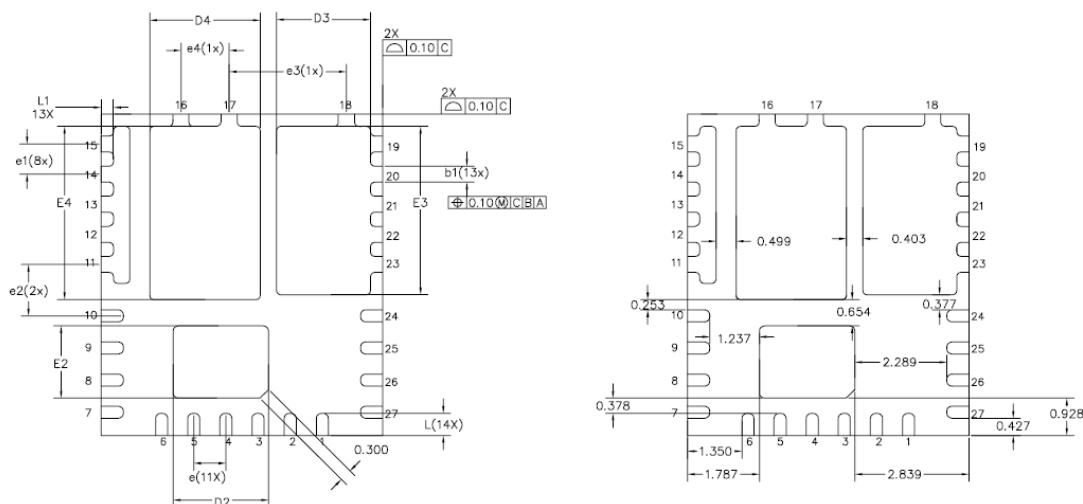
## Package Outline (Top & Side view)



| SYMBOL | DIMENSIONS<br>IN<br>MILLIMETER |       |       |
|--------|--------------------------------|-------|-------|
|        | MIN.                           | NOM.  | MAX.  |
| A      | 0.800                          | 0.900 | 1.000 |
| A1     | 0.000                          | —     | 0.050 |
| A3     | 0.203 REF.                     |       |       |
| b      | 0.250                          | 0.300 | 0.350 |
| b1     | 0.350                          | 0.400 | 0.450 |
| D      | 6.900                          | 7.000 | 7.100 |
| E      | 7.900                          | 8.000 | 8.100 |
| D2     | 2.323                          | 2.373 | 2.423 |
| E2     | 1.748                          | 1.798 | 1.848 |
| D3     | 2.290                          | 2.340 | 2.390 |
| E3     | 4.144                          | 4.194 | 4.244 |
| D4     | 2.698                          | 2.748 | 2.798 |
| E4     | 4.267                          | 4.317 | 4.367 |
| e      | 0.800 BSC                      |       |       |
| e1     | 0.750 BSC                      |       |       |
| e2     | 1.281 BSC                      |       |       |
| e3     | 2.918 BSC                      |       |       |
| e4     | 1.200 BSC                      |       |       |
| L      | 0.500                          | 0.550 | 0.600 |
| L1     | 0.253                          | 0.303 | 0.353 |

## Package Outline (Bottom View, 1 of 2)

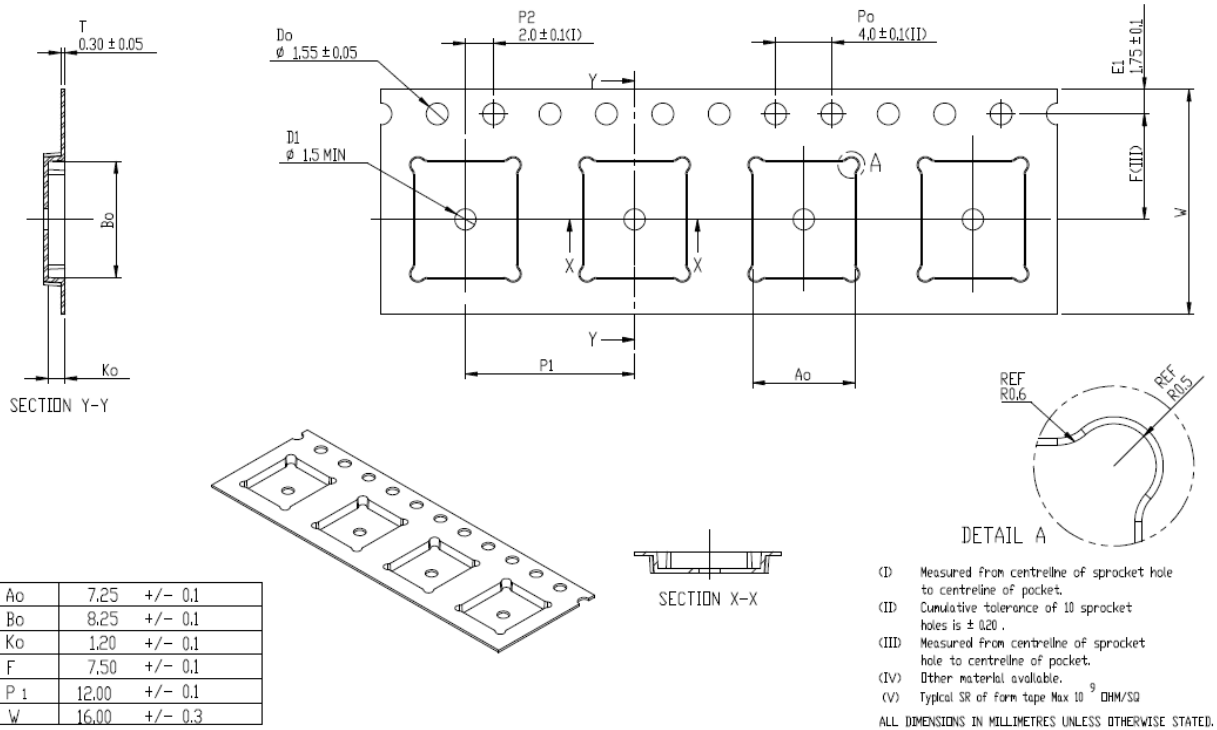
PACKAGE BOTTOM VIEW



| SYMBOL | DIMENSIONS<br>IN<br>MILLIMETER |       |       |
|--------|--------------------------------|-------|-------|
|        | MIN.                           | NOM.  | MAX.  |
| A      | 0.800                          | 0.900 | 1.000 |
| A1     | 0.000                          | —     | 0.050 |
| A3     | 0.203 REF.                     |       |       |
| b      | 0.250                          | 0.300 | 0.350 |
| b1     | 0.350                          | 0.400 | 0.450 |
| D      | 6.900                          | 7.000 | 7.100 |
| E      | 7.900                          | 8.000 | 8.100 |
| D2     | 2.323                          | 2.373 | 2.423 |
| E2     | 1.748                          | 1.798 | 1.848 |
| D3     | 2.290                          | 2.340 | 2.390 |
| E3     | 4.144                          | 4.194 | 4.244 |
| D4     | 2.698                          | 2.748 | 2.798 |
| E4     | 4.267                          | 4.317 | 4.367 |
| e      | 0.800 BSC                      |       |       |
| e1     | 0.750 BSC                      |       |       |
| e2     | 1.281 BSC                      |       |       |
| e3     | 2.918 BSC                      |       |       |
| e4     | 1.200 BSC                      |       |       |
| L      | 0.500                          | 0.550 | 0.600 |
| L1     | 0.253                          | 0.303 | 0.353 |

1. For mounting instruction see AN-1178.
2. For recommended PCB via design see AN-1091.
3. For recommended design, solder profile, integration and rework guidelines see AN-1028.
4. For board inspection guidelines see AN-1133.

## Tape and Reel Details



International  
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Data and Specifications are subject to change without notice  
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