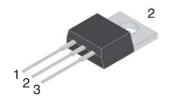
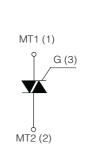


TO-220AB





On-State Current

Gate Trigger Current

12 Amp

≤ 50 mA

Off-State Voltage

400 V ÷ 800 V

FEATURES

- Glass/passivated die junctions
- Medium current Triac
- Low thermal resistance
- High commutation
- High surge current capability
- Low forward voltage drop
- Solder dip 260°C, 10s
- Component in accordance to RoHS 2011/65/EU and WEEE 2002/96/EC
- Meets MSL level 3, per J-STD-020, LF maximum peak of 260° C

MECHANICAL DATA

- Case: TO-220AB. Epoxy meets UL 94V-0 flammability rating.
- Polarity: As marked on the body.
- **Terminals:** Matte tin plated leads, solderable per MIL-STD-750 Method 2026, J-STD-002 and JESD22-B102. Consumer grade, meets JESD 201 class 1A whisker test.

TYPICAL APPLICATIONS

 Used on inductive loads, thanks to their high commutation performances.

Maximun Ratings and Electrical Characteristics at 25°C

SYMBOL	PARAMETER	CONDITIONS	Value	Unit
I _{T(RMS)}	RMS On-state Current (full sine wave)	All Conduction Angle, T _c = 105 °C	12	А
I _{TSM}	Non-repetitive On-State Current	Full Cycle, 60 Hz (t = 16.7 ms)	110	А
I _{TSM}	Non-repetitive On-State Current	Full Cycle, 50 Hz (t = 20 ms)	100	А
I ² t	Fusing Current	tp = 10 ms, Half Cycle	50	A ² s
I _{GM}	Peak Gate Current	20 μs max. Tj = 125 °C	4	А
P _{G(AV)}	Average Gate Power Dissipation	Tj = 125 °C	1	W
dI/dt	Critical rate of rise of on-state current	$I_G = 2x I_{GT}, t_r \le 100 \text{ns}$	50	A/µs
		f = 120 Hz, T _j = 125 °C		
T _j	Operating Temperature		(-40 +125)	°C
T _{stg}	Storage Temperature		(-40 +150)	°C
T _{sld}	Soldering Temperature	10s max	260	°C

SYMBOL	PARAMETER		Unit		
OTWIDGE	17 (17 (17)	D	М	N	OTHE
V_{DRM}/V_{RRM}	Repetitive Peak Off State Voltage	400	600	800	V

Revision: 2

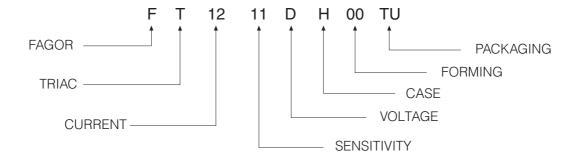


Electrical Characteristics at Tamb = 25 °C

SYMBOL PARAMETER		CONDITIONS		Oundrant		SENSITIVITY			Unit
STIVIBUL	PARAIVIETER	CONDITIONS		Quadrant		11	14	16	Offic
I _{GT} ⁽¹⁾	Gate Trigger Current	$V_D = 12 V_{DC}, R_L = 339$	Ω , $T_j = 25 ^{\circ}C$	Q1÷Q3	MAX	25	35	50	mA
V _{GT}	Gate Trigger Voltage	$V_D = 12 V_{DC}, R_L = 339$	Ω , $T_j = 25$ °C	Q1÷Q3	MAX	1.3		V	
V_{GD}	Gate Non Trigger Voltage	$V_D = V_{DRM}, R_L = 3.3 \text{ Kg}$	Ω , T _j = 125 °C	Q1÷Q3	MIN	0.2		V	
I _H ⁽²⁾	Holding Current	$I_T = 100 \text{ mA,Gate ope}$	en, $T_j = 25$ °C		MAX	25	35	50	mA
IL	Latching Current	$I_{G} = 1.2 I_{GT}, T_{j} = 25 ° C$	0	Q1,Q3	MAX	40	50	70	mA
				Q2	MAX	50	60	80	mA
dV/dt (2)	Critical Rate of Voltage Rise	$V_D = 0.67 \times V_{DRM}$, Ga	te open		MIN	200	500	1000	V/µs
		T _j = 125 °C							
(dl/dt)c (2)	Critical Rate of Current Rise	$(dv/dt)c = 0.1 V/\mu s$	$T_j = 125 ^{\circ}\text{C}$		MIN	-	-	-	A/ms
		$(dv/dt)c = 10 V/\mu s$	$T_j = 125 ^{\circ}\text{C}$		MIN	-	-	-	
		without snubber	$T_j = 125 ^{\circ}C$		MIN	5.3	6.5	12	
V _{TM} ⁽²⁾	On-state Voltage	$I_T = 17 \text{ Amp, tp} = 380$	μ s, $T_j = 25$ °C		MAX	1.55		'	V
V _{t (0)} (2)	Threshold Voltage	T _j = 125 °C			MAX	0.85		V	
r _d ⁽²⁾	Dynamic resistance	T _j = 125 °C			MAX		35		mΩ
I _{DRM} /I _{RRM}	Off-State Leakage Current	$V_D = V_{DRM}$	$T_j = 125 ^{\circ}\text{C}$		MAX		1		mA
		$V_R = V_{RRM}$,	$T_j = 25 ^{\circ}C$		MAX		5		μΑ
R _{th(j-c)}	Thermal Resistance	for AC 360° conduction angle				1.4		°C/W	
	Junction-Case								
R _{th(j-a)}	Thermal Resistance					60			°C/W
	Junction-Ambient								

⁽¹⁾ Minimum I_{GT} is guaranted at 5% of I_{GT} max.

Part Number Information



⁽²⁾ For either polarity of electrode MT2 voltage with reference to electrode MT1.

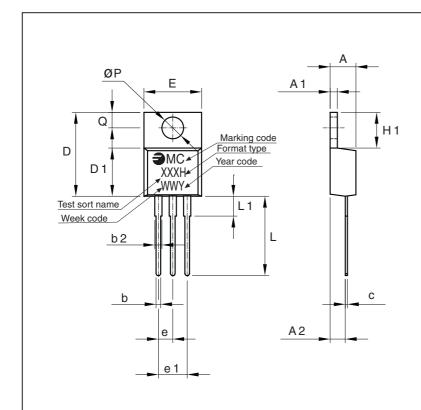




Ordering information

PREFERRED P/N	PACKAGE CODE	DELIVERY MODE	BASE QUANTITY	UNIT WEIGHT (g)
FT1216DH 00TU	TU	TUBE	1000	2.30

Package Outline Dimensions: (mm) TO-220AB



	DIMENSIONS			
REF.	Milimeters			
	Min.	Max.		
А	4.47	4.67		
A1	1.17	1.37		
A2	2.52	2.82		
b	0.71	0.91		
b2	1.17	1.37		
С	0.31	0.53		
D	14.65	15.35		
D1	8.50	8.90		
Е	10.01	10.36		
е	2.51	2.57		
e1	4.98	5.18		
H1	6.15	6.45		
L	13.40	13.96		
L1	3.56	3.96		
Р	3.735	3.935		
Q	2.59	2.89		

Mounting Torque 0.8 N.m



Ratings and Characteristics (Ta 25 °C unless otherwise noted)

Fig. 1: Maximum power dissipation versus RMS on-state current (full cycle)

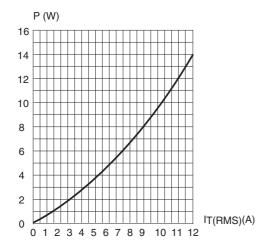


Fig. 3:: Relative variation of thermal impedance versus pulse duration

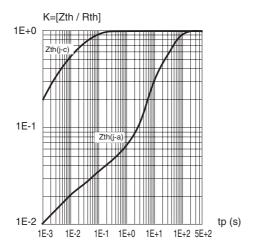


Fig. 5: Surge peak on-state current versus number of cycles

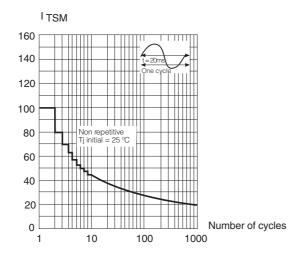


Fig. 2: RMS on-state current versus case temperature (full cycle)

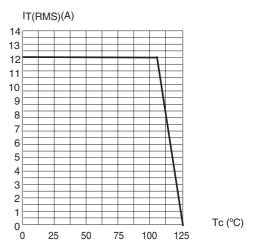


Fig. 4: On-state characteristics (maximum values)

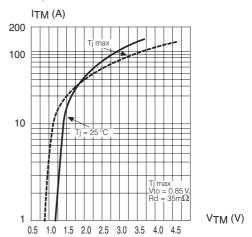
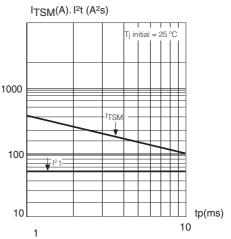


Fig. 6: Non repetitive surge peak on-state current for a sinusoidal pulse with width: tp < 10 ms, and corresponding value of I²t.







Ratings and Characteristics (Ta 25 °C unless otherwise noted)

Fig. 7: Relative variation of gate trigger current, holding current and latching versus junction temperature (typical values)

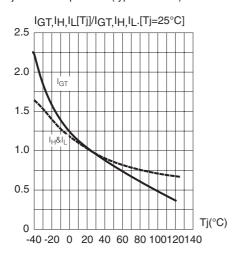
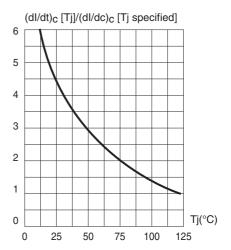


Fig. 8: Relative variation of critical rate of decrease of main current versus junction temperature





Revision History

Date	Revision	Description of Changes
14-Jun-2011	0	Original Data Sheet
10-May-2013	1	Change values of: $I_{T(RMS)}/I_{TSM}/I^2t/V_{TM}/V_{t(o)}/r_d/R_{th(j-c)}$
3-Jul-2013	2	Rescale curves in Figure 7

Disclaimer

All product, product specifications and data are subject to change without notice to improve reliability, function or design or otherwise.

Fagor Electrónica, S.Coop., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Fagor"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Fagor makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Fagor disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Fagor's knowledge of typical requirements that are often placed on Fagor products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Fagor's terms and conditions of purchase, including but nos limited to the warranty expressed therein.

Except as expressly indicated in writing. Fagor products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Fagor product could result in personal injury or death. Customers using or selling Fagor products not expressly indicated for use in such applications do so at their own risk and agree to fully indemnify and hold Fagor and its distributors harmless from and against any and all claims, liabilities, expenses and damages arising or resulting in connection with such use or sale, including attomeys fees, even if such claim alleges that Fagor or its distributor was negligent regarding the design or manufacture of the part. Please contact authorized Fagor personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Fagor, Product names and markings noted herein may be trademarks of their respective owners.

Revision: 2 Version: Jul-13 Page Number: 6/6