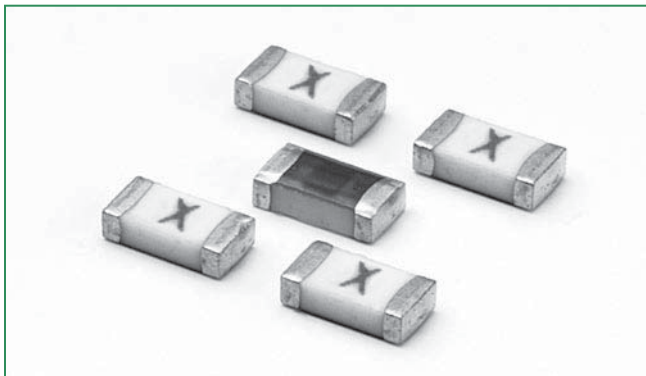


RoHS **HF 440 Series, 1206 High I²t Fuse**



Description

The 440 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperatures up to 150°C and high inrush currents.

The general design ensures excellent temperature stability and performance reliability.

This high I²t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

Features

- Operating Temperature from -55°C to +150°C
- 100% Lead-free, RoHS compliant and Halogen-free
- Suitable for both leaded and lead-free reflow / wave soldering
- Ultra high I²t values

Applications

- Automotive Electronics
- LCD Displays
- Servers
- Notebook Computers
- Printers
- Scanners
- Data Modems
- Hard Disk Drives

Agency Approvals

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
	E10480	1.75A - 8A
	Pending	1.75A - 8A

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	1.75A - 8A	4 hours, Minimum
350%	1.75A - 8A	5 secs., Maximum

Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating (AC/DC) ¹	Nominal Resistance (Ohms) ²	Nominal Melting I ² t (A ² Sec.) ³	Nominal Voltage Drop At Rated Current (V) ⁴	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
									
1.75	1.75	32	50 A @ 32 V AC/DC	0.04121	0.3312	0.07769	0.136	x	x
2	002.	32		0.03582	0.4326	0.07921	0.158	x	x
2.5	02.5	32		0.026706	0.8191	0.0747	0.187	x	x
3	003.	32		0.022	1.232	0.07418	0.223	x	x
3.5	03.5	32		0.01877	1.789	0.07566	0.265	x	x
4	004.	32		0.01515	2.601	0.07088	0.284	x	x
5	005.	32		0.01119	4.761	0.06544	0.327	x	x
7	007.	32		0.00794	8.464	0.06963	0.487	x	x
8	008.	32		0.00646	12.95	0.065526	0.524	x	x

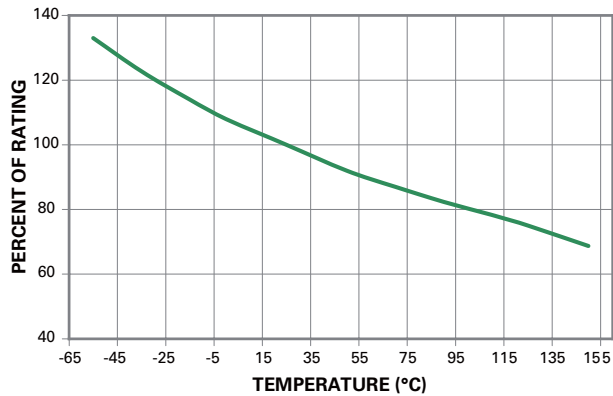
Notes:

- AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
- Nominal Resistance measured with < 10% rated current.
- Nominal Melting I²t measured at 1 msec. opening time.
- Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Derating Curve" for additional derating information.

Devices designed to be mounted with marking code facing up.

Temperature Derating Curve



Note:

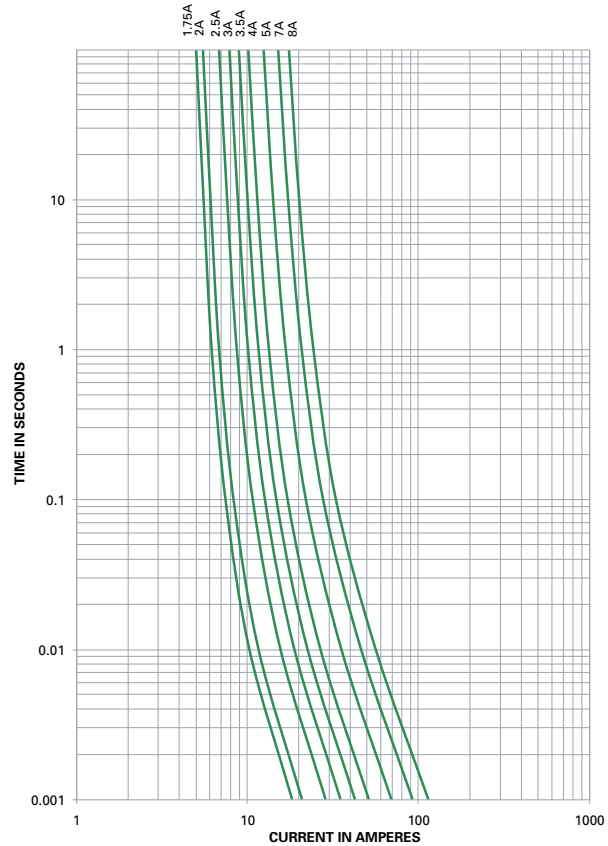
- Derating depicted in this curve is in addition to the standard derating of 20% for continuous operation.

Example:

For continuous operation at 75 degrees celsius, the fuse should be derated as follows:

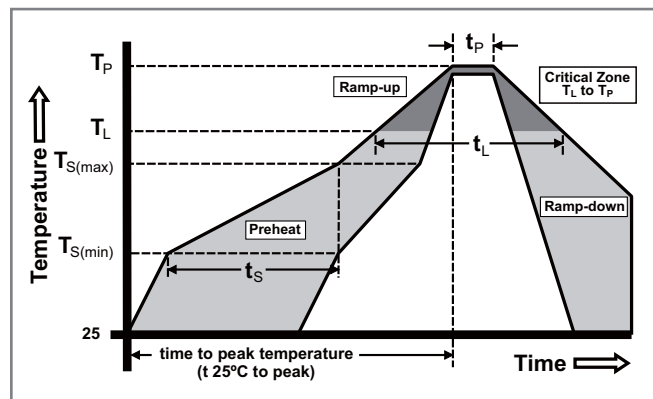
$$I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$$

Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb-free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 – 180 seconds
Average Ramp-Up Rate (Liquidus Temp (T_L) to peak)		3°C/second max.
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peak Temperature (T_p)		8 minutes max.
Do not exceed		260°C



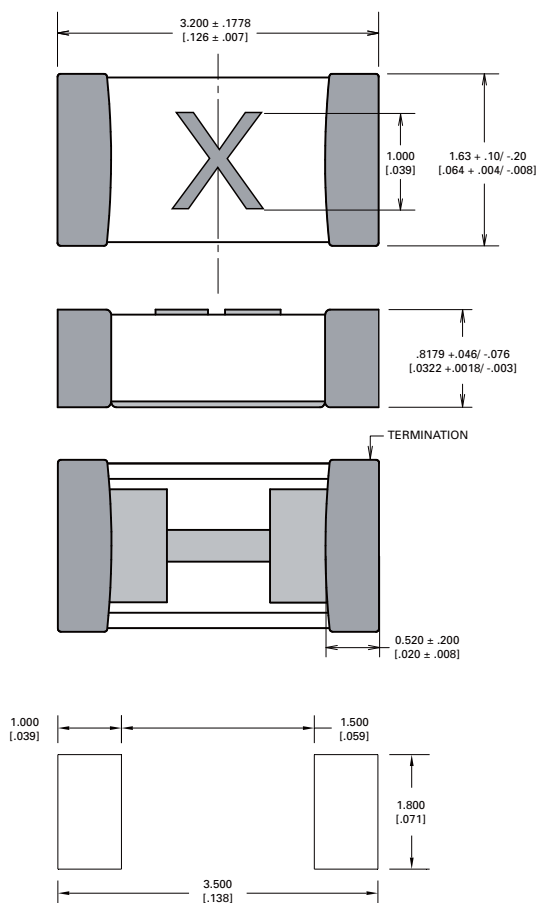
Wave Soldering	260°C, 10 seconds max.
----------------	------------------------

Product Characteristics

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass
Moisture Sensitivity Level	IPC/JEDEC J-STD-020C, Level 1
Solderability	IPC/ECA/JEDEC J-STD-002B, Condition C
Humidity Test	MIL-STD-202, Method 103B, Conditions D
ESD Immunity	IEC 61000-4-2, 8kV Direct
Resistance to Solder Heat	MIL-STD-202, Method 210F, Condition B

Moisture Resistance	MIL-STD-202, Method 106G
Thermal Shock	MIL-STD-202, Method 107G, Condition B
Mechanical Shock	MIL-STD-202, Method 213B, Condition A
Vibration	MIL-STD-202, Method 201A
Vibration, High Frequency	MIL-STD-202, Method 204D, Condition D
Dissolution of Metallization	IPC/ECA/JEDEC J-STD-002C, Condition D
Terminal Strength	IEC 60127-4

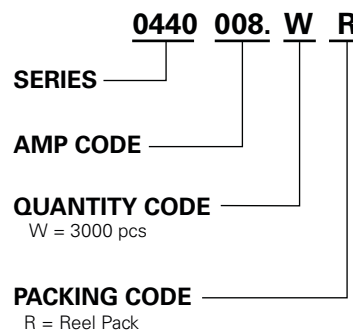
Dimensions



Part Marking System

Amp Code	Marking Code
1.75	L
002.	N
02.5	O
003.	P
03.5	R
004.	S
005.	T
007.	W
008.	X

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481-1 (IEC 286, part 3)	3000	WR

