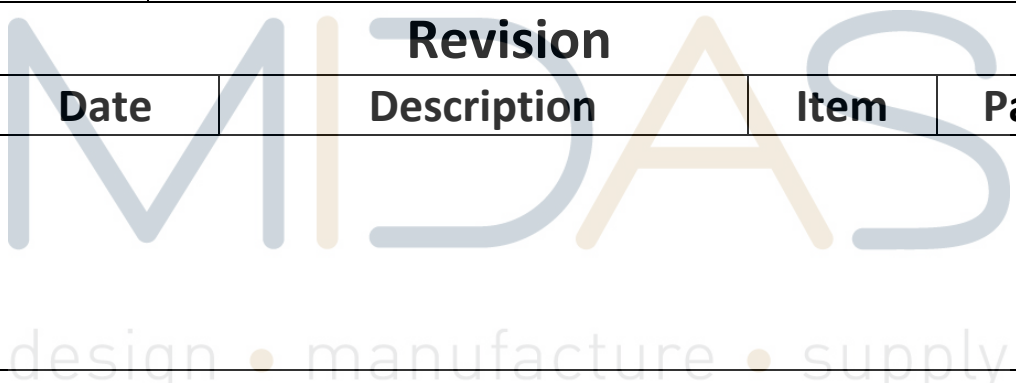


Specification				
Part Number:		MCT028J6W240320PML		
Version:				
Date:				
Revision				
No.	Date	Description	Item	Page
				

Midas Active Matrix Display Part Number System

MC T 057 A 6 * W 320240 L M L * * * * *

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

- 1 = **MC:** Midas Components
- 2 = **T:** TFT **A:** Active Matrix OLED
- 3 = **Size**
- 4 = **Series**
- 5 = **Viewing Angle:** 6: 6 O'clock 12: 12 O'clock 0: All round
- 6 = **Blank:** No Touch **T:** Resistive Touchscreen **C:** Capacitive Touchscreen
- 7 = **Operating Temp Range:** S: 0 to 50Deg C B: -20+60Deg C
W: -20+70Deg C E: -30+85Deg C
- 8 = **No of Pixels**
- 9 = **Orientation:** P: Portrait L: Landscape
- 10 = **Mode:** R: Reflective M: Transmissive T: Transflective
S: Sunlight Readable (transmissive)
W: White on Black (Monochrome)
- 11 = **Backlight:** Blank: None L: LED C: CCFL
- 12 = **Blank:** No Module/board C: Controller board module
- 13 = **Blank:** None V: Video
- 14 = **Blank:** None B: Bracket
- 15 = **Blank:** None H: Host Cable
- 16 = **Blank:** None K: Keyboard

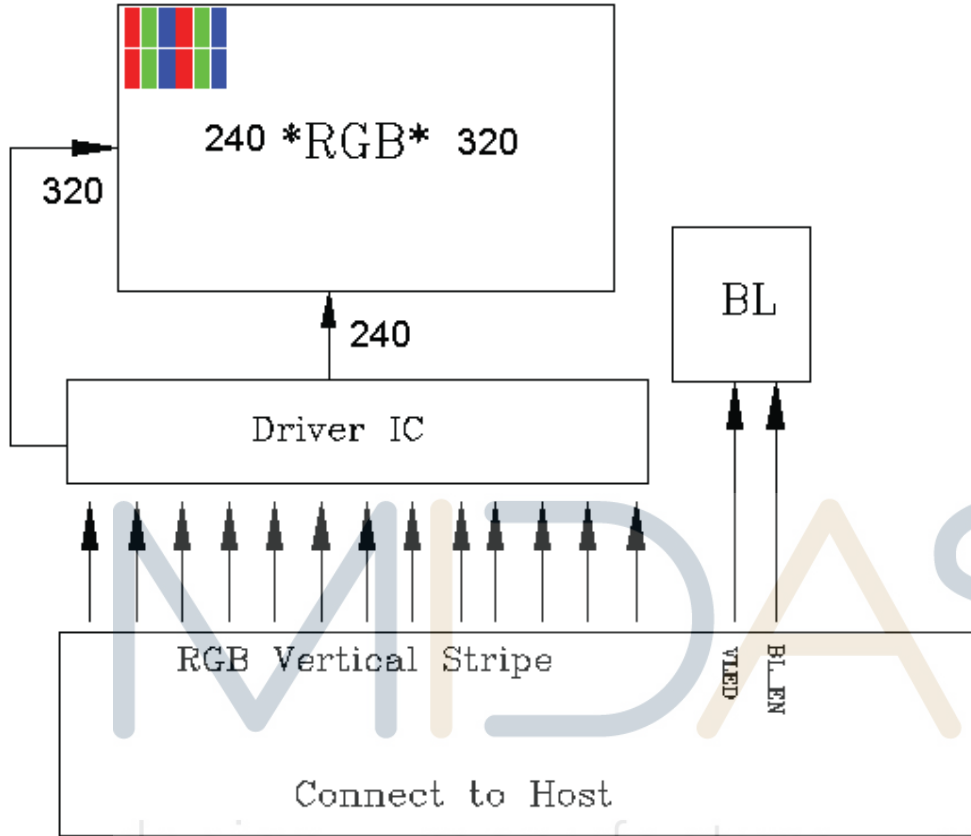
GENERAL SPECIFICATIONS

ITEM	SPECIFICATION	UNIT
OUTLINE DIMENSIONS	50(W) X69.2 (H) X2.45 (D)	mm
DISPLAY SIZE	2.8	inch
DOT PITCH	0.18mmX0.18mm	mm
NUMBER OF DOTS	240* (RGB) *320	-
DRIVER IC	ILI9341	-
LCD TYPE	TFT(262K) TRANSMISSIVE	-
INTERFACE	MCU 16 BITS	-
BACKLIGHT TYPE	LED White	-
VIEWING DIRECTION	6 O'clock	-

*See attached drawing for details.

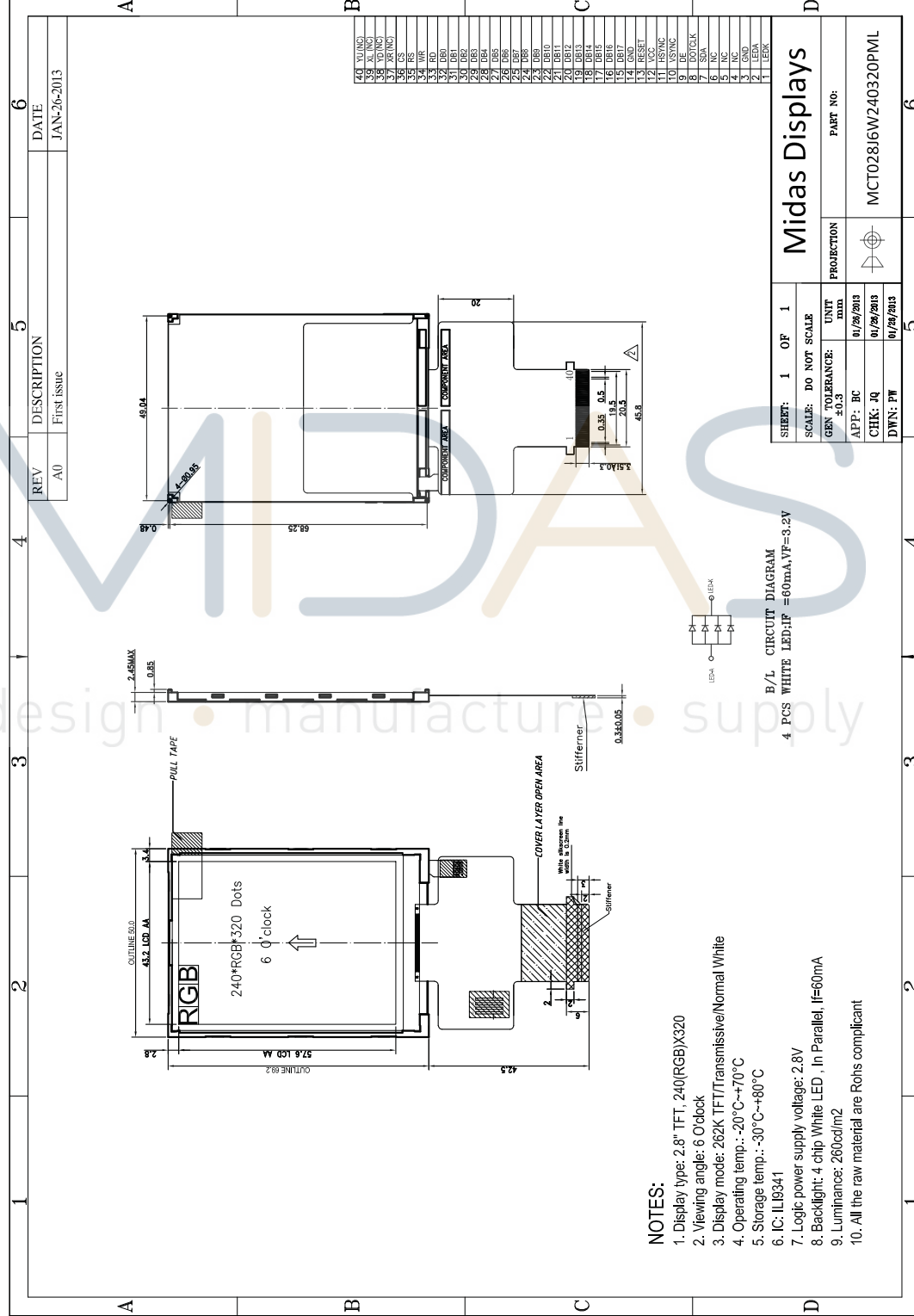
design • manufacture • supply

BLOCK DIAGRAM



design • manufacture • supply

DIMENSIONAL OUTLINE



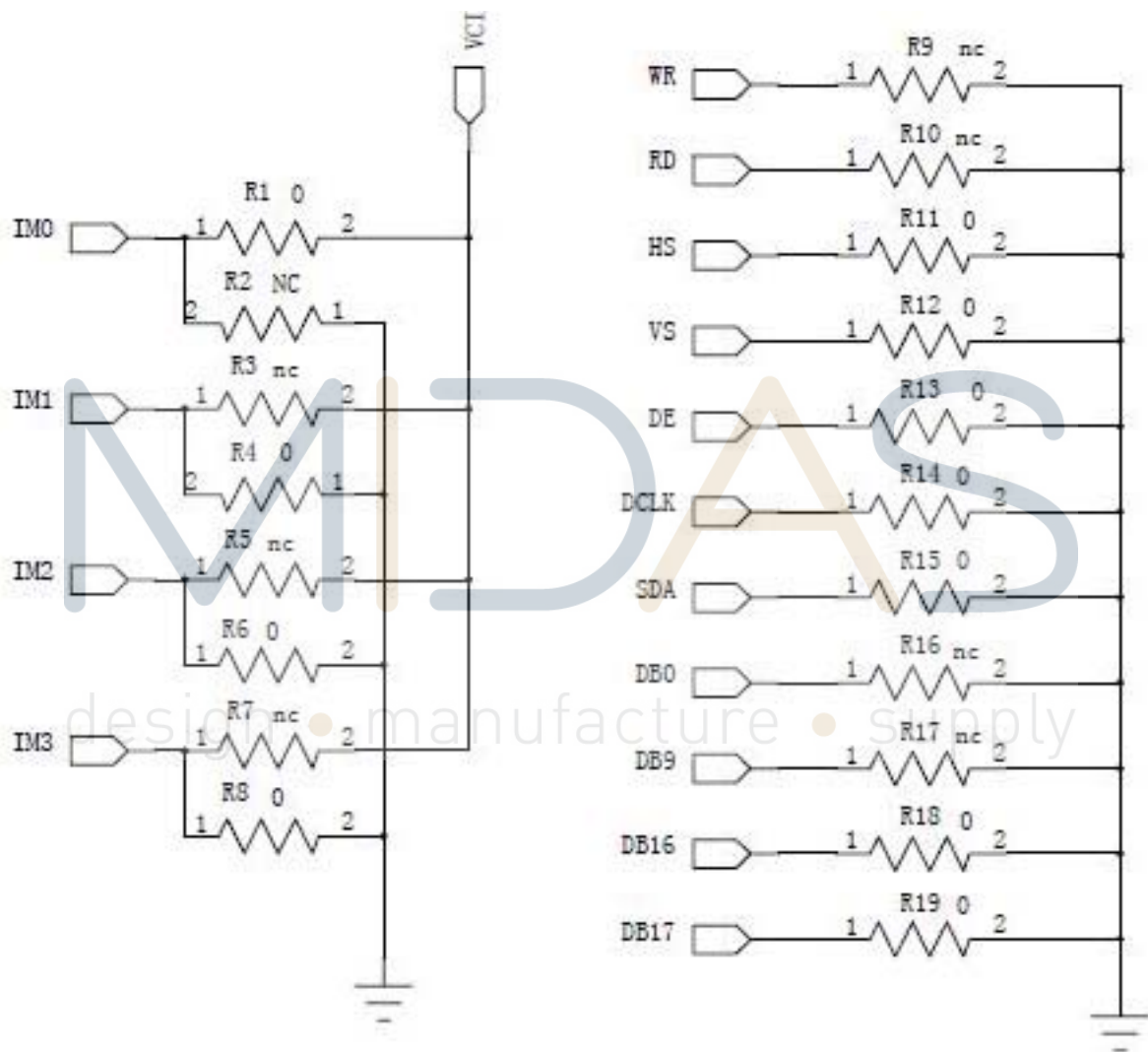
PIN DESCRIPTION:

NO.	PIN NAME	Type	Description																																																																															
1	LEDK	P	Power supply for LED (Cathode)																																																																															
2	LEDA	P	Power supply for LED (Anode)																																																																															
3	GND	P	Ground(0V)																																																																															
4~6	NC	-	No connection																																																																															
7	SDA	I/O	SPI Serial Data Input/output																																																																															
8	DOTCLK	I	Pixel clock signal																																																																															
9	DE	I	Data enable																																																																															
10	VSYNC	I	Vertical synchronizing signal																																																																															
11	HSYNC	I	Horizontal synchronizing signal																																																																															
12	VCC	P	Power voltage																																																																															
13	RESET	I	Reset signal																																																																															
14	GND	P	Ground(0V)																																																																															
15-32	DB17-DB0	I/O	<p>Data bus</p> <p>Select the MCU interface mode</p> <table border="1"> <thead> <tr> <th rowspan="2">IM3</th> <th rowspan="2">IM2</th> <th rowspan="2">IM1</th> <th rowspan="2">IM0</th> <th rowspan="2">MCU-Interface Mode</th> <th colspan="2">DB Pin in use</th> </tr> <tr> <th>Register/Content</th> <th>GRAM</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>80 MCU 8-bit bus interface I</td> <td>D[7:0]</td> <td>D[7:0]</td> </tr> <tr> <td>0</td> <td>0</td> <td>0</td> <td>1</td> <td>80 MCU 16-bit bus interface I</td> <td>D[7:0]</td> <td>D[15:0]</td> </tr> <tr> <td>0</td> <td>0</td> <td>1</td> <td>0</td> <td>80 MCU 9-bit bus interface I</td> <td>D[7:0]</td> <td>D[8:0]</td> </tr> <tr> <td>0</td> <td>0</td> <td>1</td> <td>1</td> <td>80 MCU 18-bit bus interface I</td> <td>D[7:0]</td> <td>D[17:0]</td> </tr> <tr> <td>0</td> <td>1</td> <td>0</td> <td>1</td> <td>3-wire 9-bit data serial interface I</td> <td colspan="2">SDA: In/OUT</td> </tr> <tr> <td>0</td> <td>1</td> <td>1</td> <td>0</td> <td>4-wire 8-bit data serial interface I</td> <td colspan="2">SDA: In/OUT</td> </tr> <tr> <td>1</td> <td>0</td> <td>0</td> <td>0</td> <td>80 MCU 16-bit bus interface II</td> <td>D[8:1]</td> <td>D[17:10], D[8:1]</td> </tr> <tr> <td>1</td> <td>0</td> <td>0</td> <td>1</td> <td>80 MCU 8-bit bus interface II</td> <td>D[17:10]</td> <td>D[17:10]</td> </tr> <tr> <td>1</td> <td>0</td> <td>1</td> <td>0</td> <td>80 MCU 18-bit bus interface II</td> <td>D[8:1]</td> <td>D[17:0]</td> </tr> <tr> <td>1</td> <td>0</td> <td>1</td> <td>1</td> <td>80 MCU 9-bit bus interface II</td> <td>D[17:10]</td> <td>D[17:9]</td> </tr> </tbody> </table> <p>In MPU Parallel interface bus and serial interface select If use RGB Interface must select serial interface (3SPI 0101) * : Fix this pin at VDDI or VSS</p>	IM3	IM2	IM1	IM0	MCU-Interface Mode	DB Pin in use		Register/Content	GRAM	0	0	0	0	80 MCU 8-bit bus interface I	D[7:0]	D[7:0]	0	0	0	1	80 MCU 16-bit bus interface I	D[7:0]	D[15:0]	0	0	1	0	80 MCU 9-bit bus interface I	D[7:0]	D[8:0]	0	0	1	1	80 MCU 18-bit bus interface I	D[7:0]	D[17:0]	0	1	0	1	3-wire 9-bit data serial interface I	SDA: In/OUT		0	1	1	0	4-wire 8-bit data serial interface I	SDA: In/OUT		1	0	0	0	80 MCU 16-bit bus interface II	D[8:1]	D[17:10], D[8:1]	1	0	0	1	80 MCU 8-bit bus interface II	D[17:10]	D[17:10]	1	0	1	0	80 MCU 18-bit bus interface II	D[8:1]	D[17:0]	1	0	1	1	80 MCU 9-bit bus interface II	D[17:10]	D[17:9]
IM3	IM2	IM1	IM0						MCU-Interface Mode	DB Pin in use																																																																								
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1	0	0	0	80 MCU 16-bit bus interface II	D[8:1]	D[17:10], D[8:1]																																																																												
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1	0	1	1	80 MCU 9-bit bus interface II	D[17:10]	D[17:9]																																																																												
33	RD	I	Read signal, active at low in MCU mode; In SPI mode, connect to GND																																																																															
34	WR	I	Write Signal, active at low in MCU mode; In SPI mode, SPI Serial Clock																																																																															
35	RS	I	In MCU mode, Register select signal, low is selected data register; High is selected command register. In SPI mode, connect to GND																																																																															
36	CS	I	Chip selection pin/ Serial port data enable signal																																																																															
37	XR(NC)	-	No connection																																																																															
38	YD(NC)	-	No connection																																																																															
39	XL(NC)	-	No connection																																																																															
40	YU(NC)	-	No connection																																																																															

Note: 1: input, 0: output, P: Power

[Link to example connector](#)

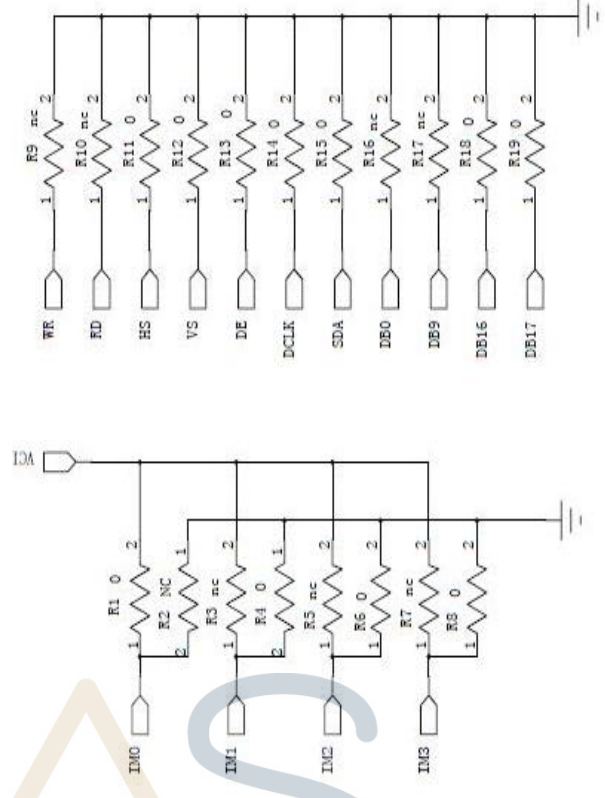
Note: 2: Default interface of this part is "80 MCU 16-bit bus interface I" ([IM3:IM0] =0001), and "HS", "VS", "DE", "DCLK", "SDA", "DB16", "DB17", already are connected to GND via 0 ohm resistor on FPC. Refer to below circuit.



IM3	IM2	IM1	IM0	MCU-Interface Mode	DB pin in use	PIN of LCM to Gnd	
						Register/content	GRAM
0	0	0	0	80 MCU 8bit -bus	DB(7-0)		HS,VS,DE,DCLK,SDA,DB8-DB17
0	0	0	1	80 MCU 16bit -bus	DB(7-0)		HS,VS,DE,DCLK,SDA,DB16,DB17
0	0	1	0	80 MCU 9bit -bus	DB(8-0)		HS,VS,DE,DCLK,SDA,DB9-DB17
0	0	1	1	80 MCU 18bit -bus	DB(17-0)		HS,VS,DE,DCLK,SDA
0	1	0	1	3-wire 9-bit date serial	SDA in/out		HS,VS,DE,DCLK,RS,RD,DB0-DB17
0	1	1	0	4-wire 8-bit date serial	SDA in/out		HS,VS,DE,DCLK,RD,DB0-DB17
1	0	0	0	80 MCU 16bit -bus	DB(8-1)	DB(17-10) (8-1)	HS,VS,DE,DCLK,SDA,DB0,DB9
1	0	0	1	80 MCU 8bit -bus	DB(17-10)	DB(17-10)	HS,VS,DE,DCLK,SDA,DB0-DB9
1	0	1	0	80 MCU 18bit -bus	DB(17-10)	DB(17-0)	HS,VS,DE,DCLK,SDA
1	0	0	1	80 MCU 9bit -bus	DB(8-0)	DB(17-9)	HS,VS,DE,DCLK,SDA,DB0-DB8
R6=0	R5=0	R3=0	R1=0				
R8=1	R6=1	R4=1	R2=1				

NOTE:

Default interface of this part is "80 MCU 16-bit bus interface I" ([IM3:IM0] = 0001), and "HS", "VS", "DE", "DCLK", "SDA", "DB16", "DB17", already are connected to GND via 0 ohm resistor on FPC. Refer to below circuit.



ELECTRICAL CHARACTERISTICS

Absolute Maximum Ratings

Item	Symbol	Values		Unit	Remark
		Min	Max		
Power Supply for Pump	VCC	-0.3	4.5	V	
Operating temperature range	To	-20	70	Degree C	
Storage temperature range	Ts	-30	80	Degree C	
Logic input voltage range	VI	-0.3	VCC+0.3	V	
Logic input voltage range	VO	-0.3	VCC+0.3	V	

Note: Stresses beyond those given in the Absolute Maximum Rating table may cause operational errors or damage to the device. For normal operational conditions see AC/DC Electrical Characteristics

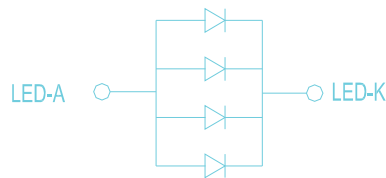
DC Characteristics

Item	Symbol	Values			Unit	Conditions
		Min	Typ	Max		
Low Level Input Voltage	Vil	GND	-	0.3xVCC	v	
High Level Input Voltage	Vih	0.7xVCC	-	VCC	uA	
High Level Output Voltage	Voh	VCC-0.4	-	VCC	ohm	
Low Level Output Voltage	Vol	GND	-	GND+0.4	uA	
Power Supply	VCC	2.5	2.8	3.3	V	
Input Leakage Current	Iil			±1.0	uA	
Pull High/Low Resistor	Rp	-	100K	-	ohm	

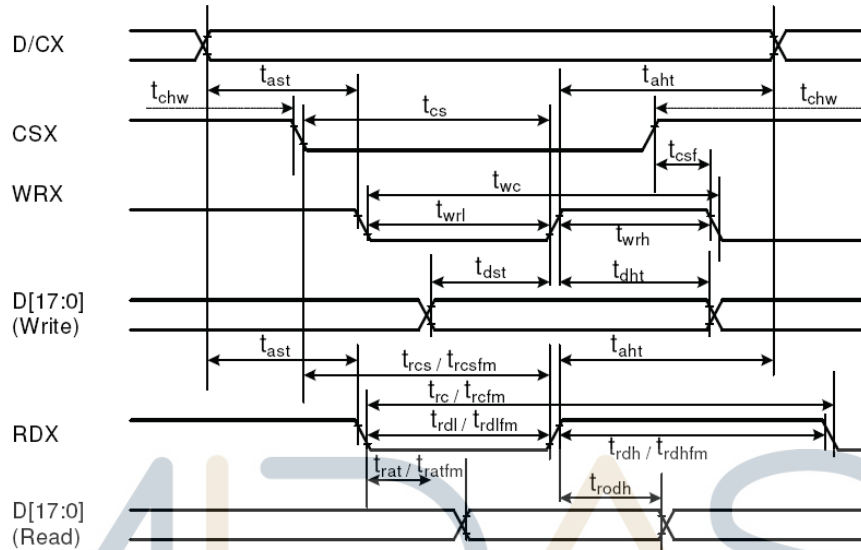
Item	Symbol	Min	Typ	Max	Unit	Remark
Average luminous Intensity	Iv		260		cd/m2	IF=60mA
Chromaticity Coordinates	X	0.234	0.284	0.334		IF=60mA
	Y	0.273	0.323	0.373		IF=60mA
Forward Voltage	VF		3.2	3.4	V	IF=60mA
Reverse Current	IR			50	μA	VR=5V, 1LED
Luminous Tolerance	IV-M	80			%	(MIN/MAX)×100
Power Dissipation	Pd	192			mW	
Peak Forward Current	I _{fp}	100			uA	
Reverse Voltage	VR	5			V	

B/L CIRCUIT DIAGRAM

4 PCS WHITE LED; IF = 60mA, VF = 3.2V

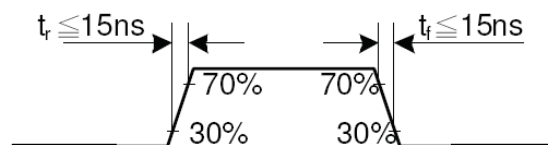


Display Parallel 18/16/9/8-bit Interface Timing Characteristics (8080- I system)

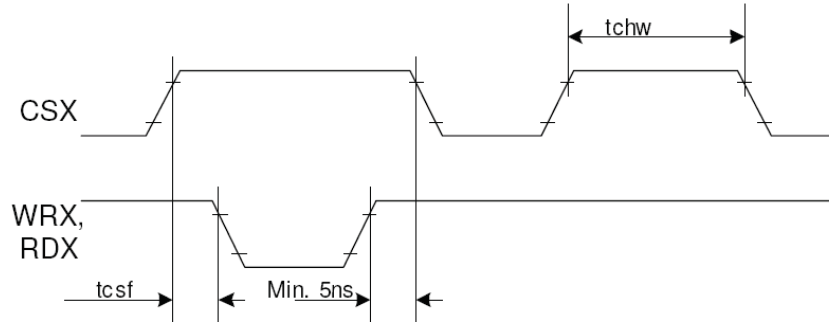


Signal	Symbol	Parameter	min	max	Unit	Description
DCX	tast	Address setup time	0	-	ns	
	taht	Address hold time (Write/Read)	0	-	ns	
CSX	tchw	CSX "H" pulse width	0	-	ns	
	tcs	Chip Select setup time (Write)	15	-	ns	
	trcs	Chip Select setup time (Read ID)	45	-	ns	
	trcsfm	Chip Select setup time (Read FM)	355	-	ns	
	tcsf	Chip Select Wait time (Write/Read)	10	-	ns	
WRX	twc	Write cycle	66	-	ns	
	twrh	Write Control pulse H duration	15	-	ns	
	twrl	Write Control pulse L duration	15	-	ns	
RDX (FM)	trcfm	Read Cycle (FM)	450	-	ns	
	trdhfm	Read Control H duration (FM)	90	-	ns	
	trdlfm	Read Control L duration (FM)	355	-	ns	
RDX (ID)	trc	Read cycle (ID)	160	-	ns	
	trdh	Read Control pulse H duration	90	-	ns	
	trdl	Read Control pulse L duration	45	-	ns	
D[17:0], D[15:0], D[8:0], D[7:0]	tdst	Write data setup time	10	-	ns	For maximum CL=30pF For minimum CL=8pF
	tdht	Write data hold time	10	-	ns	
	trat	Read access time	-	40	ns	
	tratfm	Read access time	-	340	ns	
	trod	Read output disable time	20	80	ns	

Note: $T_a = -30$ to 70 °C, $V_{DDI} = 1.65V$ to $3.3V$, $V_{CI} = 2.5V$ to $3.3V$, $V_{SS} = 0V$

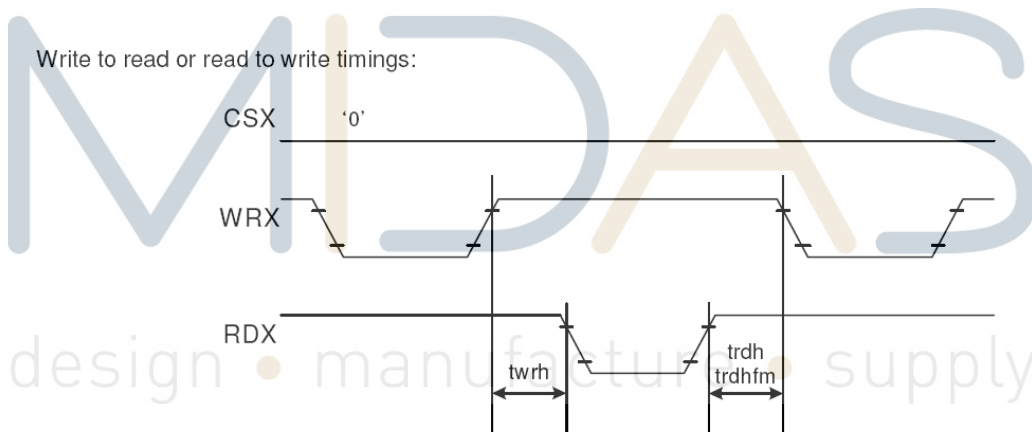


CSX timings :



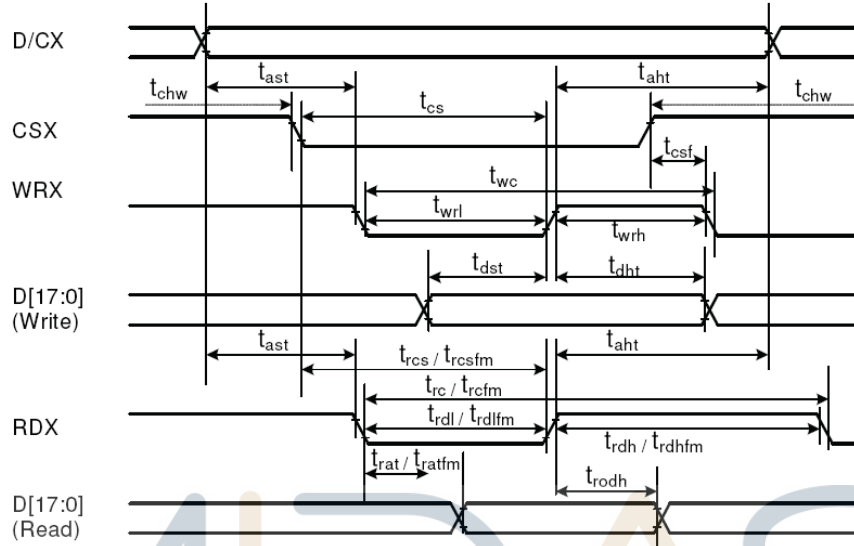
Note: Logic high and low levels are specified as 30% and 70% of VDDI for Input signals.

Write to read or read to write timings:



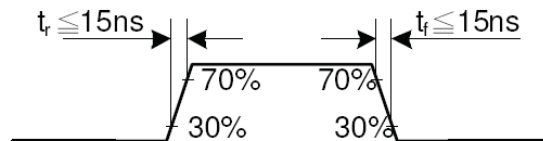
Note: Logic high and low levels are specified as 30% and 70% of VDDI for Input signals.

Display Parallel 18/16/9/8-bit Interface Timing Characteristics (8080- II system)

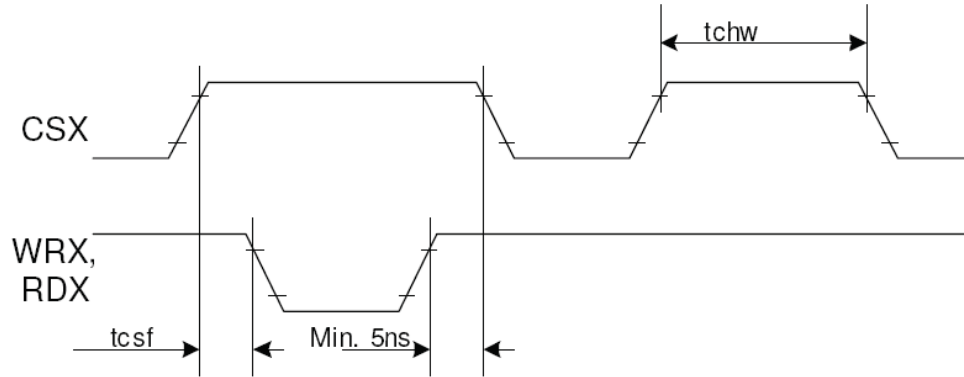


Signal	Symbol	Parameter	min	max	Unit	Description
DCX	tast	Address setup time	0	-	ns	
	taht	Address hold time (Write/Read)	0	-	ns	
CSX	tchw	CSX "H" pulse width	0	-	ns	
	tcs	Chip Select setup time (Write)	15	-	ns	
	trcs	Chip Select setup time (Read ID)	45	-	ns	
	trcsfm	Chip Select setup time (Read FM)	355	-	ns	
	tcsf	Chip Select Wait time (Write/Read)	10	-	ns	
WRX	twc	Write cycle	66	-	ns	
	twrh	Write Control pulse H duration	15	-	ns	
	towl	Write Control pulse L duration	15	-	ns	
RDX (FM)	trcfm	Read Cycle (FM)	450	-	ns	
	trdhfm	Read Control H duration (FM)	90	-	ns	
	trdlfm	Read Control L duration (FM)	355	-	ns	
RDX (ID)	trc	Read cycle (ID)	160	-	ns	
	trdh	Read Control pulse H duration	90	-	ns	
	trdl	Read Control pulse L duration	45	-	ns	
D[17:0], D[17:10]&D[8:1], D[17:10], D[17:9]	tdst	Write data setup time	10	-	ns	For maximum CL=30pF For minimum CL=8pF
	tdht	Write data hold time	10	-	ns	
	trat	Read access time	-	40	ns	
	tratfm	Read access time	-	340	ns	
	trodh	Read output disable time	20	80	ns	

Note: $T_a = -30$ to 70 °C, $V_{DDI}=1.65V$ to $3.3V$, $V_{CI}=2.5V$ to $3.3V$, $V_{SS}=0V$.

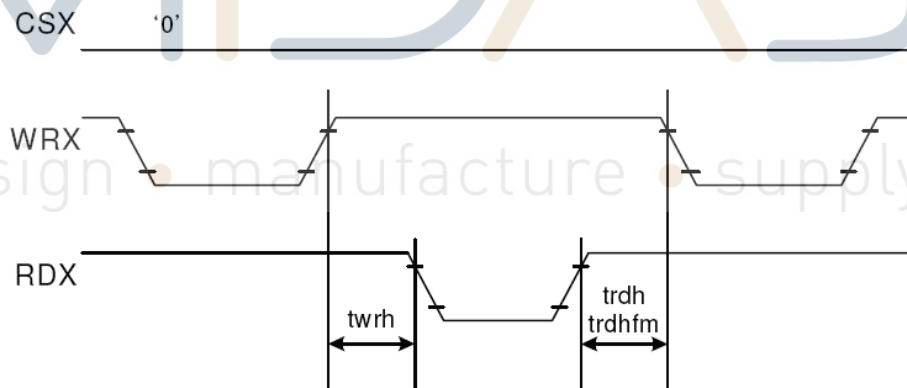


CSX timings :



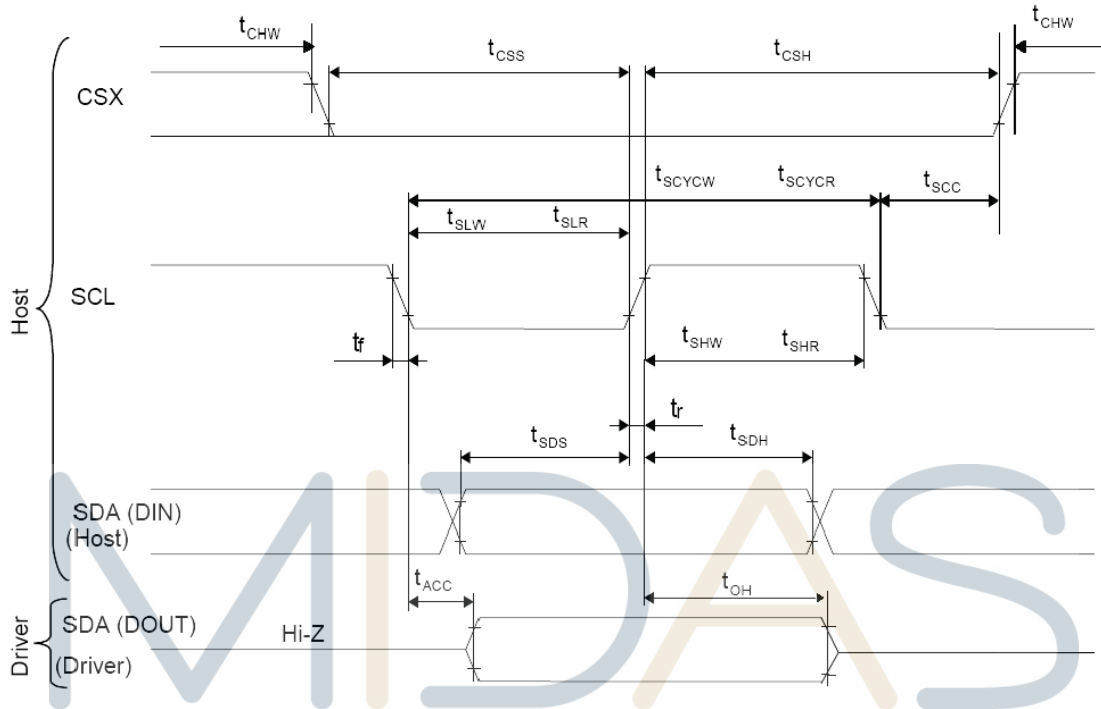
Note: Logic high and low levels are specified as 30% and 70% of VDDI for Input signals.

Write to read or read to write timings:



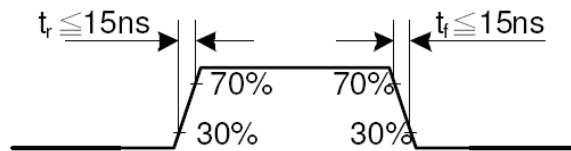
Note: Logic high and low levels are specified as 30% and 70% of VDDI for Input signals.

Display Serial Interface Timing Characteristics (3-line SPI system)

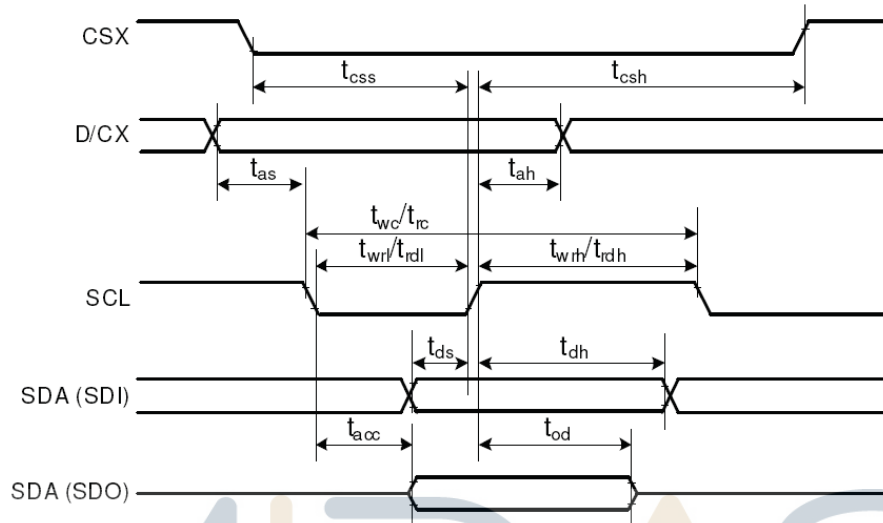


Signal	Symbol	Parameter	min	max	Unit	Description
SCL	tscycw	Serial Clock Cycle (Write)	100	-	ns	
	tshw	SCL "H" Pulse Width (Write)	40	-	ns	
	tslw	SCL "L" Pulse Width (Write)	40	-	ns	
	tscycr	Serial Clock Cycle (Read)	150	-	ns	
	tshr	SCL "H" Pulse Width (Read)	60	-	ns	
	tslr	SCL "L" Pulse Width (Read)	60	-	ns	
SDA / SDI (Input)	tsds	Data setup time (Write)	30	-	ns	
	tsdh	Data hold time (Write)	30	-	ns	
SDA / SDO (Output)	tacc	Access time (Read)	10	-	ns	
	toh	Output disable time (Read)	10	50	ns	
CSX	tsc	SCL-CSX	20	-	ns	
	tch	CSX "H" Pulse Width	40	-	ns	
	tc	CSX-SCL Time	60	-	ns	
	tc		65	-	ns	

Note: $T_a = 25^\circ\text{C}$, $V_{DDI}=1.65\text{V to }3.3\text{V}$, $V_{CI}=2.5\text{V to }3.3\text{V}$, $AGND=VSS=0\text{V}$

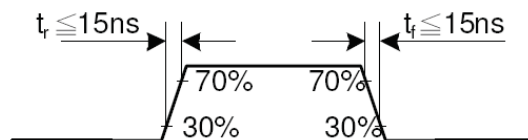


Display Serial Interface Timing Characteristics (4-line SPI system)

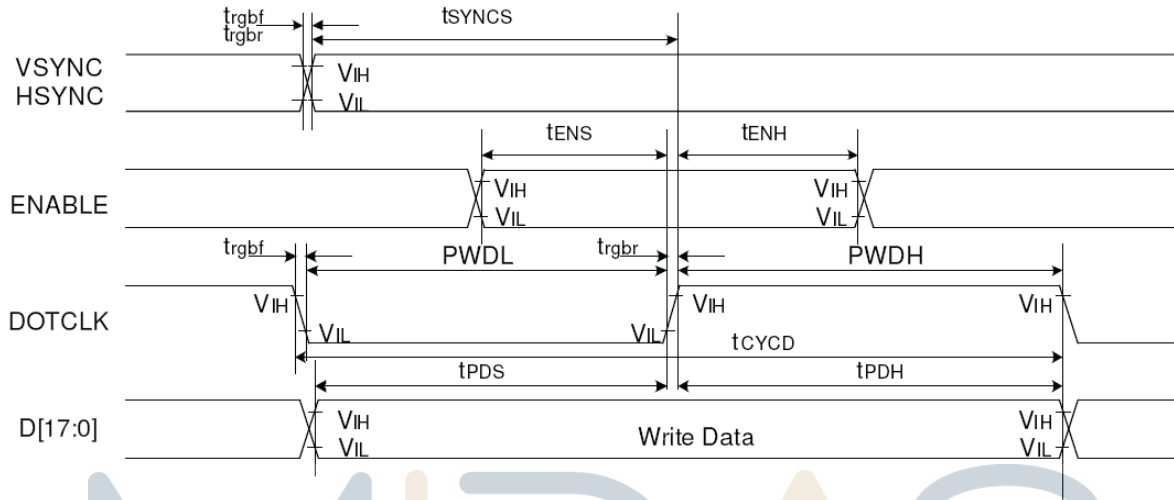


Signal	Symbol	Parameter	min	max	Unit	Description
CSX	t_{css}	Chip select time (Write)	40	-	ns	
	t_{csh}	Chip select hold time (Read)	40	-	ns	
SCL	t_{wc}	Serial clock cycle (Write)	100	-	ns	
	t_{wrh}	SCL "H" pulse width (Write)	40	-	ns	
	t_{wrl}	SCL "L" pulse width (Write)	40	-	ns	
	t_{rc}	Serial clock cycle (Read)	150	-	ns	
	t_{rdh}	SCL "H" pulse width (Read)	60	-	ns	
	t_{rdl}	SCL "L" pulse width (Read)	60	-	ns	
D/CX	t_{as}	D/CX setup time	10	-		
	t_{ah}	D/CX hold time (Write / Read)	10	-		
SDA / SDI (Input)	t_{ds}	Data setup time (Write)	30	-	ns	
	t_{dh}	Data hold time (Write)	30	-	ns	
SDA / SDO (Output)	t_{acc}	Access time (Read)	10	-	ns	For maximum CL=30pF
	t_{od}	Output disable time (Read)	10	50	ns	For minimum CL=8pF

Note: $T_a = 25\text{ }^\circ\text{C}$, $V_{DDI}=1.65\text{V to }3.3\text{V}$, $V_{CI}=2.5\text{V to }3.3\text{V}$, $AGND=VSS=0\text{V}$

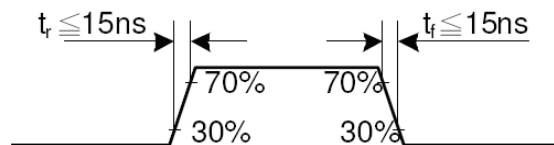


Parallel 18/16/6-bit RGB Interface Timing Characteristics



Signal	Symbol	Parameter	min	max	Unit	Description
VSYNC / HSYNC	t_{SYNCS}	VSYNC/HSYNC setup time	15	-	ns	18/16-bit bus RGB interface mode
	t_{SYNCH}	VSYNC/HSYNC hold time	15	-	ns	
DE	t_{ENS}	DE setup time	15	-	ns	
	t_{ENH}	DE hold time	15	-	ns	
D[17:0]	t_{POS}	Data setup time	15	-	ns	
	t_{PDH}	Data hold time	15	-	ns	
DOTCLK	PWDH	DOTCLK high-level period	15	-	ns	
	PWDL	DOTCLK low-level period	15	-	ns	
	t_{CYCD}	DOTCLK cycle time	100	-	ns	
	t_{rgrbr}, t_{rgbrf}	DOTCLK,HSYNC,VSYNC rise/fall time	-	15	ns	
VSYNC / HSYNC	t_{SYNCS}	VSYNC/HSYNC setup time	15	-	ns	6-bit bus RGB interface mode
	t_{SYNCH}	VSYNC/HSYNC hold time	15	-	ns	
DE	t_{ENS}	DE setup time	15	-	ns	
	t_{ENH}	DE hold time	15	-	ns	
D[17:0]	t_{POS}	Data setup time	15	-	ns	
	t_{PDH}	Data hold time	15	-	ns	
DOTCLK	PWDH	DOTCLK high-level pulse period	15	-	ns	
	PWDL	DOTCLK low-level pulse period	15	-	ns	
	t_{CYCD}	DOTCLK cycle time	100	-	ns	
	t_{rgrbr}, t_{rgbrf}	DOTCLK,HSYNC,VSYNC rise/fall time	-	15	ns	

Note: $T_a = -30$ to 70 °C, $V_{DDI} = 1.65V$ to $3.3V$, $V_{CI} = 2.5V$ to $3.3V$, $AGND = VSS = 0V$



Controller Information

IC: ILI9341

OPTICAL CHARACTERISTICS

Item		Symbol	Conditions	Specifications	Unit	Note
Transmittance		T%	Viewing normal angle $\theta_x = \theta_y = 0^\circ$	6.0	%	All left side data are based on CMO's following condition – 1.CG : NTSC 59% 2.LC : TN 3.Light Source : CMO LED BLU 4.Film : Nitto Linear Polarizer 5.Machine : DMS
Contrast Ratio		CR		300	--	
Response Time (by Quick)		Ton+ Toff		30	ms	
Viewing Angle	Hor.	θ_{x+}	Center CR>10	45	deg.	
		θ_x		45		
	Ver.	θ_{y+}		45		
		θ_y		20		
CF only Chromaticity	Red	X_R	Viewing normal angle $\theta_x = \theta_y = 0^\circ$	0.631	--	Under C light Simulation
		Y_R		0.316	--	
	Green	X_G		0.298	--	
		Y_G		0.566	--	
	Blue	X_B		0.138	--	
		Y_B		0.122	--	
	White	X_W		0.297	--	
		Y_W		0.327	--	

*Note (1) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

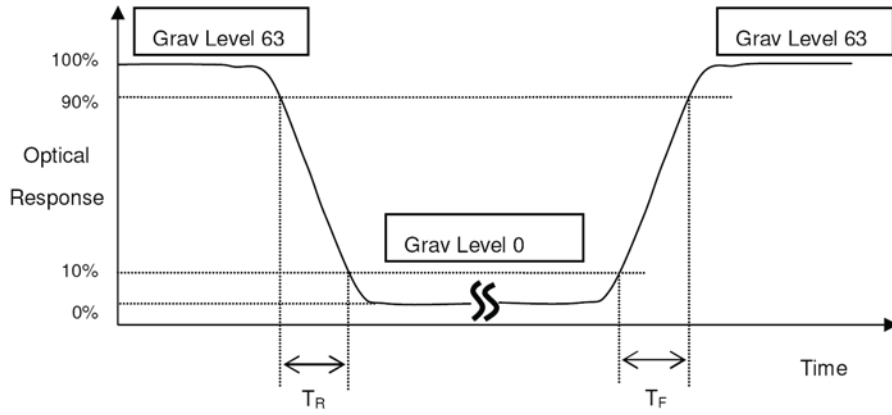
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

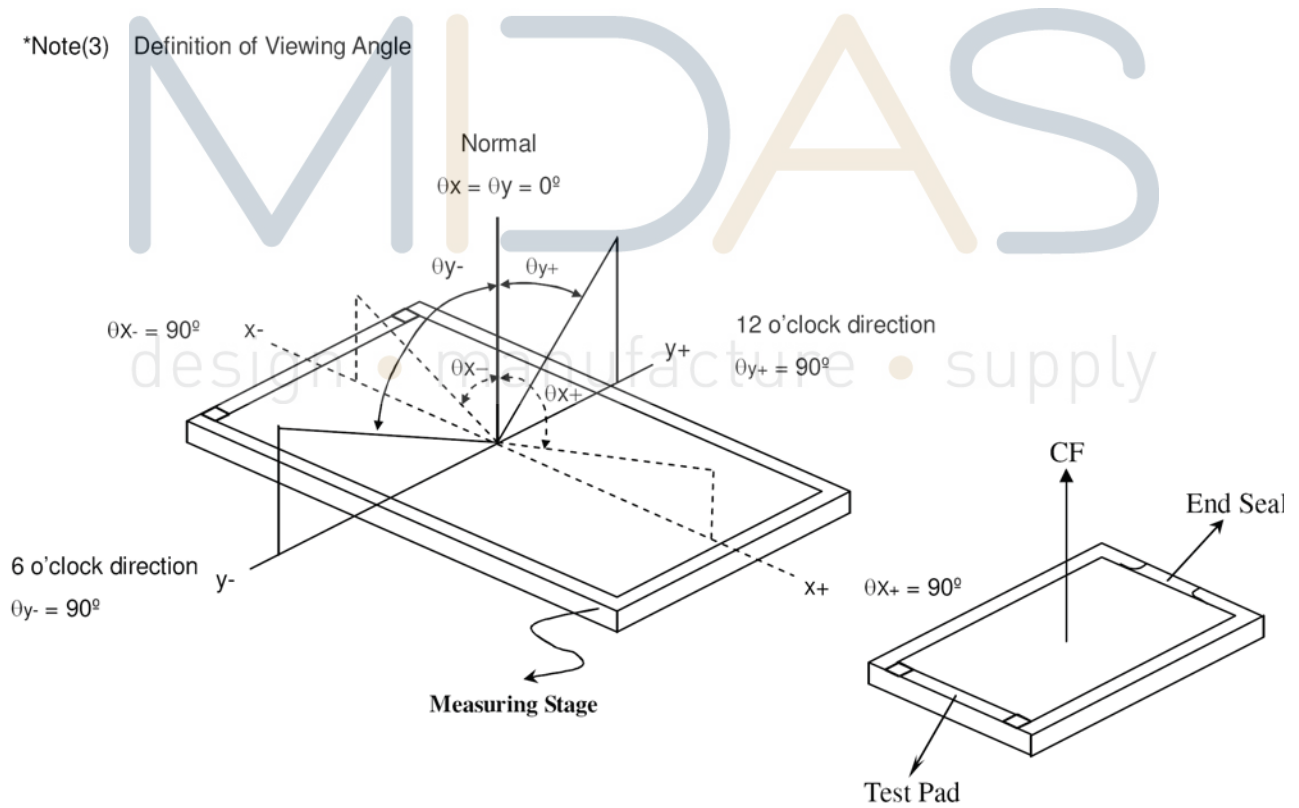
$$CR = CR (10)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (5).

*Note (2) Definition of Response Time (Ton, Toff):

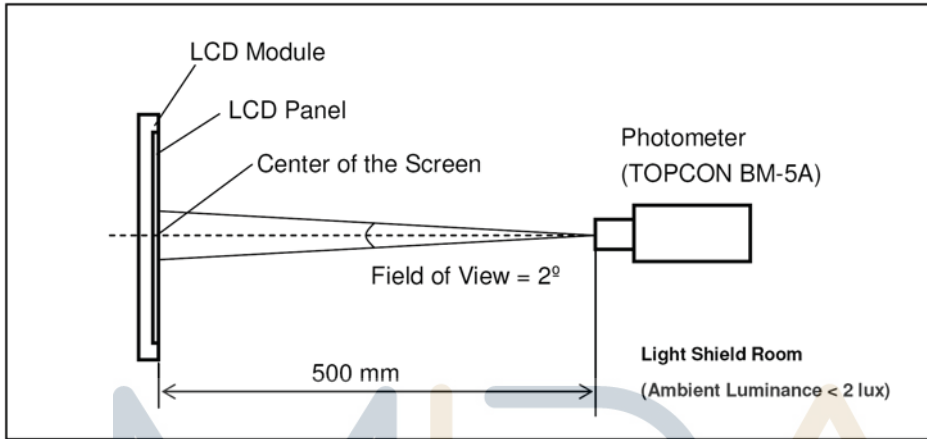


*Note(3) Definition of Viewing Angle

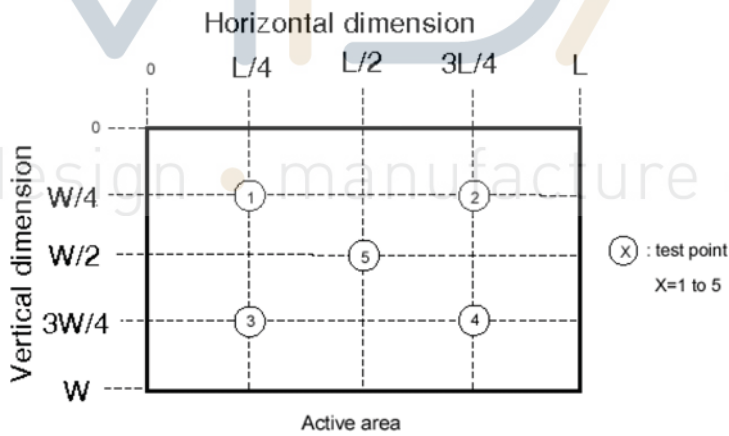


***Note (4) Measurement Set-Up:**

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (5)



PACKAGE

