

SPECIFICATION FOR APPROVAL

承 認 書

Description : Piezo Audio Transducer

Kingstate Part No. : KMTG1102-A1

Customer's Model No. : _____

Specification No. : POD-7273

Number Of The Edition : 1.3

CUSTOMER'S APPROVED SIGNATURE		



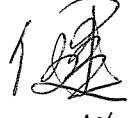
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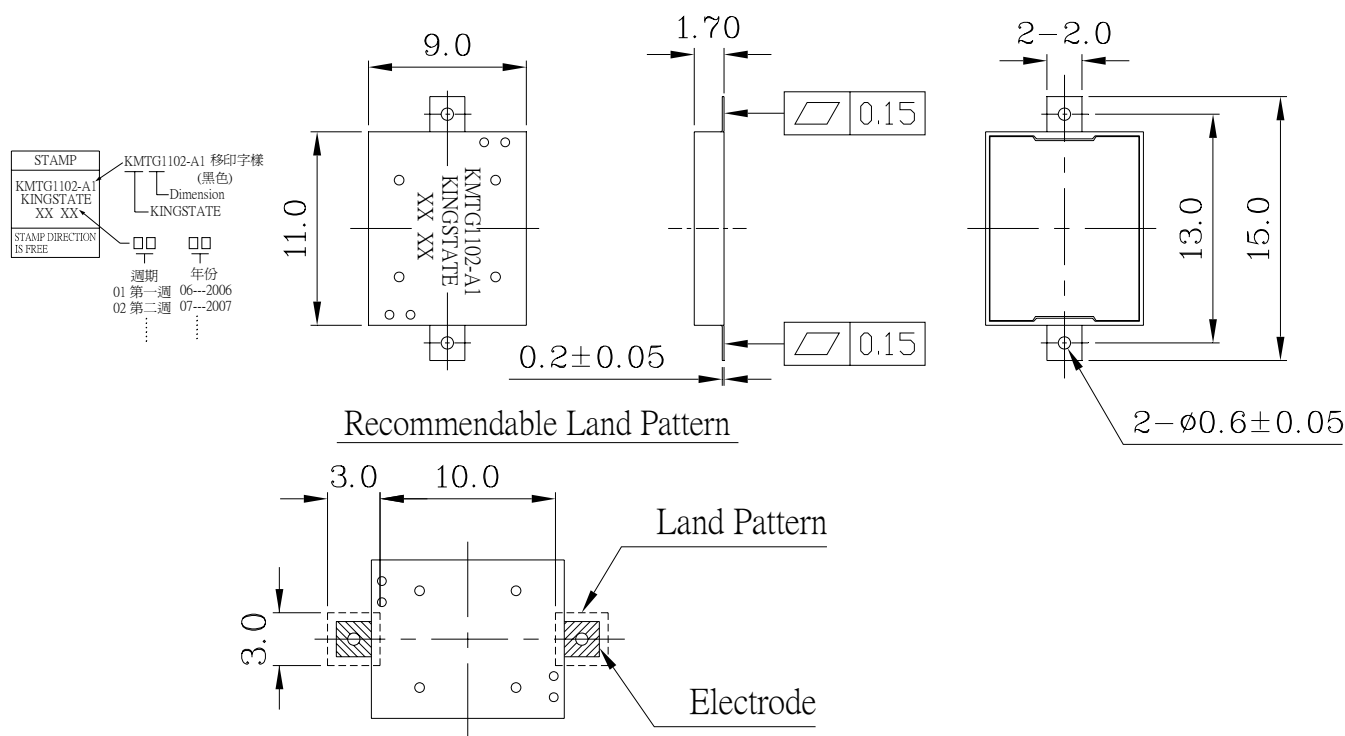
A. SCOPE 範疇

This specification applies piezo audio transducer, **KMTG1102-A1**
此規格書適用於壓電式蜂鳴器, **KMTG1102-A1**

B. SPECIFICATION 規格

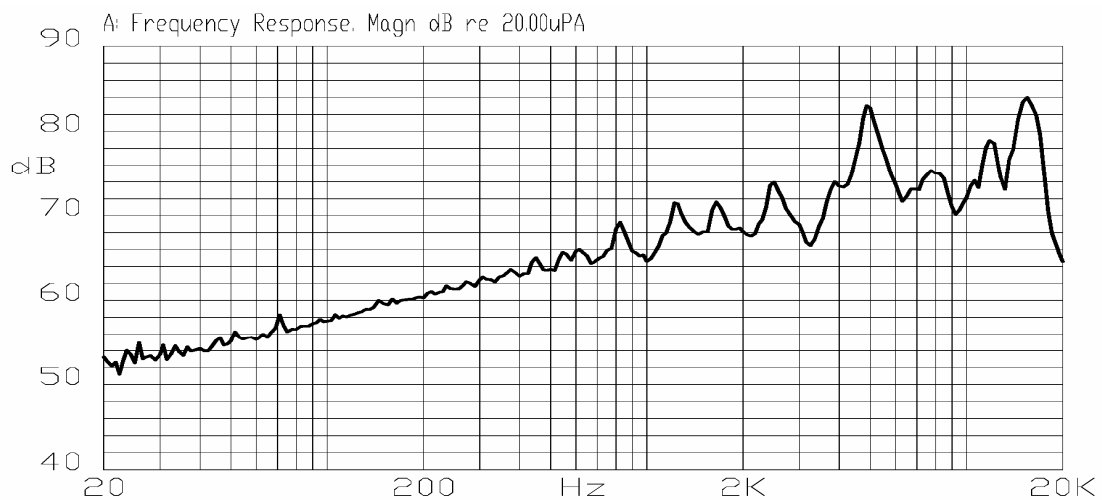
No.	Item	Unit	Specification	Condition
1	Operating Volt. Range 最大操作電壓	Vp-p	MAX 25	
2	Current consumption 消耗電流	mA	MAX 4.5	at 5Vp-p,square wave,4.1KHz.
3	Sound pressure level 輸出音壓	dB	MIN 73	at 10cm/5Vp-p,square wave,4.1KHz
4	Electrostatic capacity 靜電容量	pF	12,000 ± 30%	at 1KHz/1V
5	Operating temp. 操作溫度	℃	-40 ~ +80	
6	Storage temp. 儲存溫度	℃	-40 ~ +80	
7	Dimension 尺寸	mm	L11.0 x W9.0 x H1.7	See appearance drawing 請參照外觀尺寸圖
8	Weight (MAX) 重量	gram	0.50	
9	Material 材質		LCP (White)	
10	Terminal 端子		SMD type	See appearance drawing 請參照外觀尺寸圖
11	Environmental Protection Regulation 環保法規		RoHS	

C. APPEARANCE DRAWING 外觀尺寸圖



Tol: ± 0.3
Unit: mm

D. TYPICAL FREQUENCY RESPONSE CURVE 頻率響應曲線

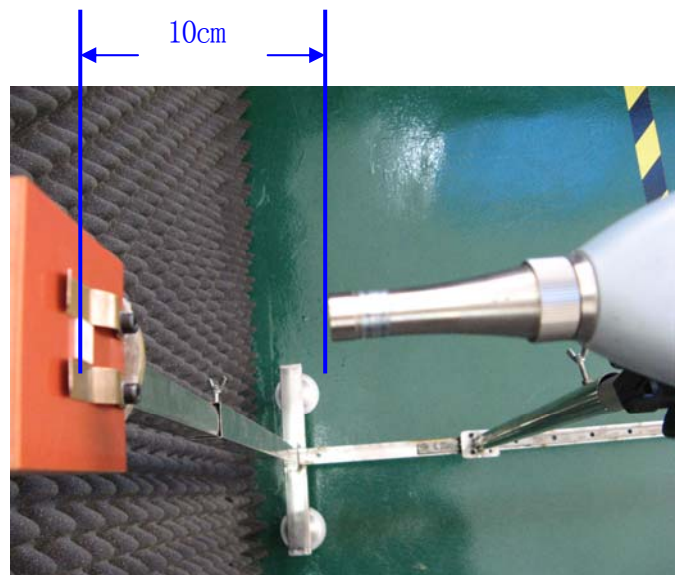
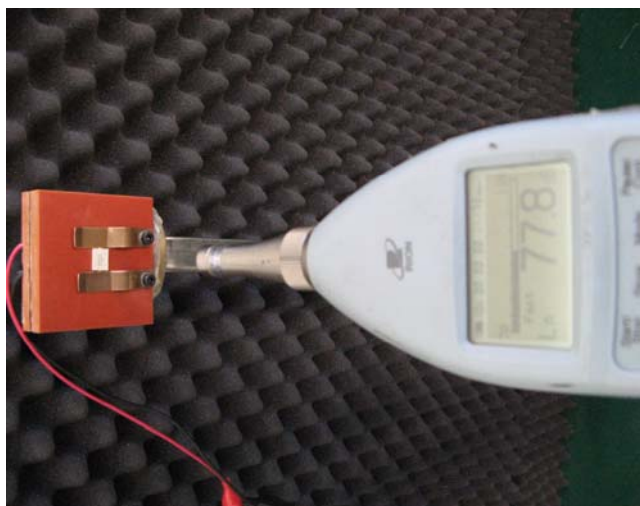


E. MEASURING METHOD 測量方法

S.P.L. Measuring Circuit 音壓測試接線圖

Input Signal: 5Vp-p, 4.1kHz, Square Wave

輸入信號: 5Vp-p, 4.1kHz, 方波



Mic : RION S.P.L meter UC30 or equivalent

Mic : RION 噪音計 UC30 或同等品

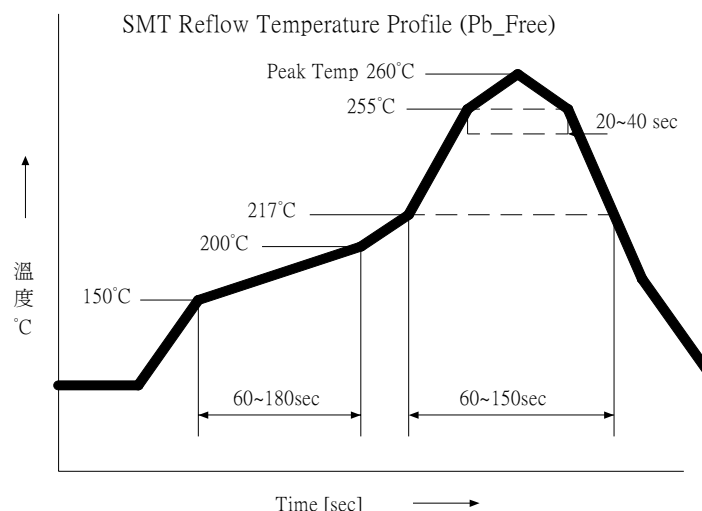
S.G : Hewlett Packard 33120A Function Generator or equivalent

S.G : Hewlett Packard 33120A 函數信號產生器或同等品

F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test condition	Evaluation standard
1	Solderability 焊錫附著性	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+350 \pm 5^{\circ}\text{C}$ for 3 ± 1 second. 端子浸松香液中 5 秒後置於錫膏內,錫膏溫度: $+350 \pm 5^{\circ}\text{C}$. 焊接時間: 3 ± 1 秒.	95% surface of lead pads must be covered with fresh solder 錫膏須覆蓋端子上方 95%
2	Soldering Heat Resistance 焊錫耐熱性	1)IR reflow 遠紅外線熱風迴焊爐 Pre-heating conditions shall be $+150$ to $+200^{\circ}\text{C}$ for 60 to 180 seconds. Ascending time up to $+255^{\circ}\text{C}$ shall be longer than 55 seconds. Heating conditions shall be within 20~40 seconds at $+255^{\circ}\text{C}$ min. But peak temperature shall be lower than $+260^{\circ}\text{C}$, then being place in natural condition for 1 hour, sounder shall be measured 預熱條件為加熱到 $+150$ to $+200^{\circ}\text{C}$ 為 60 到 180 秒. 加熱到 255°C 時間須長於 55 秒. 焊接條件為 20~40 秒最低 $+255^{\circ}\text{C}$, 最高不可超過 $+260^{\circ}\text{C}$. 結束後須靜置於室溫中 1 小時後進行檢測 2)Soldering Iron 烙鐵 Soldering iron of $+350 \pm 5^{\circ}\text{C}$ shall be placed 0.5mm above from electrode of sounder. Melting solder through soldering iron shall be applied to electrode for 3 ± 1 seconds, then being place in natural condition for 4 hours, sounder shall be measured. $+350 \pm 5^{\circ}\text{C}$ 的烙鐵置於電極上方 0.5mm 處, 以烙鐵將焊錫熔於電極上 3 ± 1 秒, 然後置於室溫中 4 小時後進行檢測.	No interference in operation. 操作上無任何不良.
3	Terminal Mechanical Strength 端子強度	The force 10 seconds of 9.8N is applied to each terminal is axial direction. 對每一端子以軸方向, 施 9.8N 拉力 10 秒.	No damage and cutting off 端子不鬆動, 不脫落
4	Vibration 振動測試	The part shall be subjected to a vibration cycle of 10Hz to 55Hz in a period of 1 minute. Total peak amplitude shall be 1.55mm. The vibration test shall consist of 2 hours per axis in each three axes (X, Y, Z), Total 6 hours. 振幅 1.55mm, 頻率 10Hz-55Hz, 時間 1 分鐘. X,Y,Z 3 個方向各 2 小時, 共 6 小時.	After the test the part shall meet specifications without any damage in appearance and performance except SPL. The SPL shall be in $\pm 10\text{dB}$ compared with initial one. 經測試後, 單體除音壓外, 外觀及電氣特性須符合規格. 輸出音壓變化量須在 $\pm 10\text{dB}$ 內.

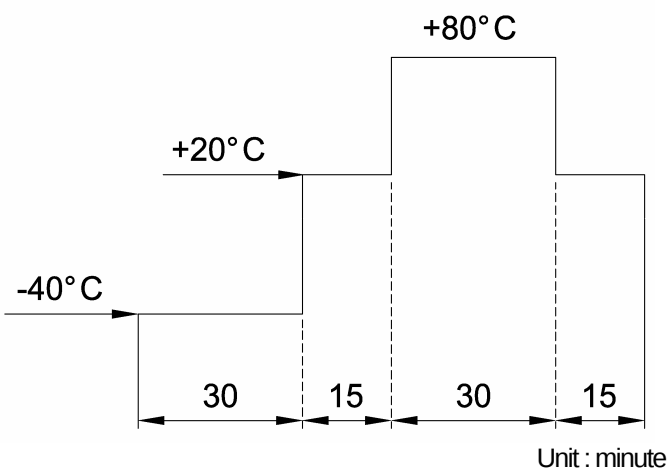
G. Recommended Temperature Profile For Reflow Oven 建議迴焊爐溫度曲線



Note: 260°C is Less than 20 sec., but only pass the lead free reflow once.

備注: 260°C 不可超過 20 秒, 且只能過無鉛迴流焊一次.

H. ENVIRONMENT TEST 環境測試

No.	Item	Test Condition	Evaluation standard
1	High temp. test 高溫測試	After being placed in a chamber at +80°C for 240 hours 置於+80°C環境中 240 小時	Being placed for 4 hours at +25°C, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in $\pm 10\%$ compared with initial ones. The SPL should be in $\pm 10\text{dB}$ compared with initial one. 經測試後，靜置於+25°C（室溫）環境中 4 小時後，諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內。輸出音壓變化量須在 $\pm 10\text{dB}$ 內。
2	Low temp. test 低溫測試	After being placed in a chamber at -40°C for 240 hours 置於-40°C環境中 240 小時	
3	Humidity test 相對濕度測試	After being placed in a chamber at +40°C and 90 $\pm$ 5% relative humidity for 240 hours 置於+40°C，相對濕度 90 $\pm$ 5% 環境中 240 小時	
3	Temp. Cycle 溫度循環測試	The part shall be subjected to 5 cycles. 單體承受溫度循環測試 5 次，其循環內容如圖示。  The diagram shows a temperature cycle test profile with four temperature levels: -40°C, +20°C, +80°C, and a return to -40°C. The durations for each level are 30, 15, 30, and 15 minutes respectively. The unit is minute.	

I. RELIABILITY TEST 信賴性測試

No.	Item	Test condition	Evaluation standard
1	Operating life test 壽命測試	1. Continuous life test 高溫壽命測試(連續) 48 hours continuous operation at +65°C with rated voltage applied. 在+65°C環境下，以額定電壓連續操作 48 小時。 2. Intermittent life test 室溫壽命測試(間歇) A duty cycle of 1 minute on, 1 minutes off, a minimum of 5000 times at room temp.(+25 $\pm$ 2°C) and rated voltage applied. 在室溫下(+25 $\pm$ 2°C)，以額定電壓操作，通電 1 分鐘/斷電 1 分鐘，測試 5000 次循環。	Being placed for 4 hours at +25°C, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in $\pm 10\%$ compared with initial ones. The SPL should be in $\pm 10\text{dB}$ compared with initial one. 經測試後，靜置於+25°C（室溫）環境中 4 小時後，諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內。輸出音壓變化量須在 $\pm 10\text{dB}$ 內。

TEST CONDITION.

Standard Test Condition	:	a) Temperature : +5 ~ +35°C	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般測試條件	:	a) 溫度 : +5 ~ +35°C	b) 濕度 : 45-85%	c) 氣壓 : 860-1060mbar
Judgement Test Condition	:	a) Temperature : +25 $\pm$ 2°C	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
爭議時測試條件	:	a) 溫度 : +25 $\pm$ 2°C	b) 濕度 : 60-70%	c) 氣壓 : 860-1060mbar

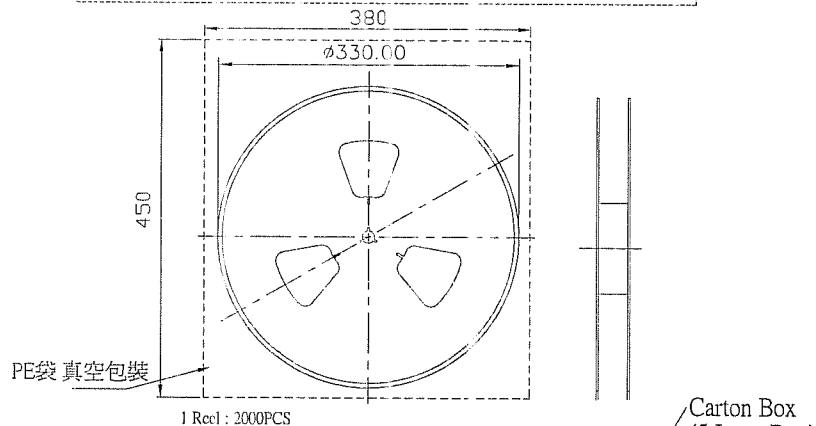
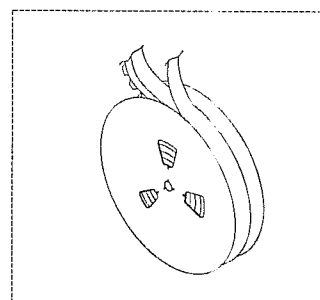
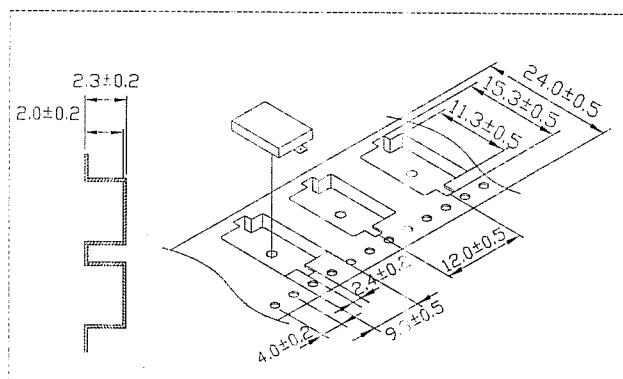
J. PACKING STANDARD 包裝規格

KSD	KSD		
C/NO.	C/NO.		

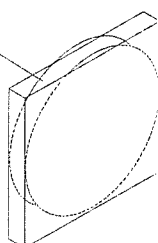
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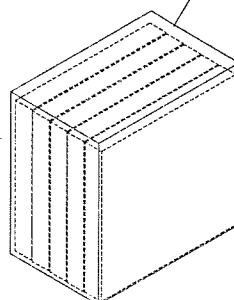
VOLUME: CM



Inner Box
(1 Layer Reel)



Carton Box
(5 Inner Box)



1. 內外箱成品料號KMTG1102-A1
2. (G) 綠色環保標籤貼於內外箱上

Inner Box	340mmx340mmx40mm	1x2000PCS=2000PCS
Carton Box	350mmx175mmx355mm	5x2000PCS=10000PCS