



Folded Series

Leader Tech's Folded Gasket series are industry standard general-purpose gaskets that allow a large range of deflection and compression forces. These gaskets are available with or without tape for alternate attachment methods. Also available in a snag-free version where, under compression, the leading edge of the gasket slides into an extended and folded base which prevents possible damage to the gasket.

FS Folded		Black = inches Red = mm															
P/N	A	B	Finger		Pitch		Mat. Thick		C	Comp Length		Comp Height		Length		Fingers	Tape
11-28-FS-XX-16	0.11	2.79	0.28	7.11	0.170	4.32	0.188	4.78	0.003	0.076	0.24	5.842	0.37	9.4	0.065	1.65	16 406 85 0.145
11-S-28-FS-XX-16	0.11	2.79	0.28	7.11	0.170	4.32	0.188	4.78	0.002	0.050	0.24	5.842	0.37	9.4	0.065	1.65	16 406 85 0.145
14-37-FS-XX-16	0.14	3.56	0.37	9.40	0.228	5.79	0.250	6.35	0.003	0.076	0.32	7.874	0.50	12.7	0.100	2.54	16 406 64 0.200
14-37-FS-XX-300	0.14	3.56	0.37	9.40	0.228	5.84	0.250	6.35	0.003	0.076	0.32	7.874	0.50	12.7	0.100	2.54	300 7620 1200 0.200
14-S-37-FS-XX-16	0.14	3.56	0.37	9.40	0.228	5.79	0.250	6.35	0.002	0.050	0.31	7.874	0.50	12.7	0.100	2.54	16 406 64 0.200
23-60-FS-XX-24	0.23	5.84	0.60	15.24	0.343	8.71	0.375	9.53	0.004	0.102	0.50	12.700	0.77	19.6	0.115	2.92	24 610 64 0.250
23-S-60-FS-XX-24	0.23	5.84	0.60	15.24	0.343	8.71	0.375	9.53	0.003	0.076	0.50	12.700	0.77	19.6	0.115	2.92	24 610 64 0.250
25-78-FS-XX-24	0.25	6.35	0.78	19.81	0.335	8.51	0.375	9.53	0.005	0.127	0.53	13.462	0.94	23.9	0.115	2.92	24 610 64 0.375
25-78-FS-XX-300	0.25	6.35	0.78	19.81	0.340	8.64	0.375	9.53	0.005	0.127	0.53	13.462	0.94	23.9	0.150	3.81	300 7620 800 0.375
25-S-78-FS-XX-24	0.25	6.35	0.78	19.81	0.335	8.51	0.375	9.53	0.003	0.076	0.53	13.462	0.94	23.9	0.150	3.81	24 610 64 0.375
25-S-78-FS-XX-300	0.25	6.35	0.78	19.81	0.335	8.51	0.375	9.53	0.003	0.076	0.53	13.462	0.94	23.9	0.150	3.81	300 7620 800 0.375
41-113-FS-XX-12	0.41	10.41	1.13	28.78	0.460	11.68	0.500	12.57	0.007	0.178	0.80	20.320	1.94	49.3	0.230	.584	12 305 24 0.375



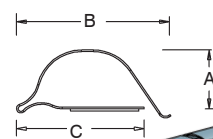
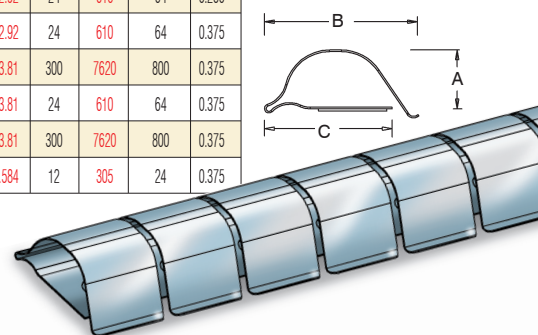
Directional Force

MOUNTING OPTIONS

- Tape
- Solder
- Rivet

The Leader Tech FS gaskets are industry standard general-purpose gaskets that allow a large range of deflection and compression forces. These gaskets are available without tape for alternate attachment methods. Consult factory for information.

XX - Select material/finish (See order information below)



FSC Folded		Black = inches Red = mm															
P/N	A		B		Finger		Pitch		Mat. Thick		Comp Height		Length		Fingers	Tape	
8-25FSC-XX-16	0.08	2.03	0.250	6.35	0.170	4.32	0.188	4.78	0.003	0.076	0.048	1.22	16	406	85	0.250	
11-37FSC-XX-16	0.11	2.79	0.375	9.5	0.170	4.3	0.188	4.8	0.003	0.076	0.065	1.65	16	406	85	0.250	
11-S-37FSC-XX-16	0.11	2.79	0.375	9.5	0.170	4.3	0.188	4.8	0.002	0.050	0.065	1.65	16	406	85	0.250	
14-51FSC-XX-16	0.14	3.56	0.510	13.0	0.228	5.8	0.250	6.4	0.003	0.076	0.100	2.54	16	406	64	0.250	
14-S-51FSC-XX-16	0.14	3.56	0.510	13.0	0.228	5.8	0.250	6.4	0.002	0.050	0.100	2.54	16	406	64	0.375	
23-76FSC-XX-24	0.23	5.84	0.760	19.3	0.343	8.7	0.375	9.5	0.004	0.102	0.115	2.92	24	610	64	0.375	



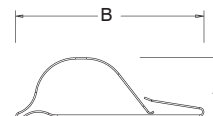
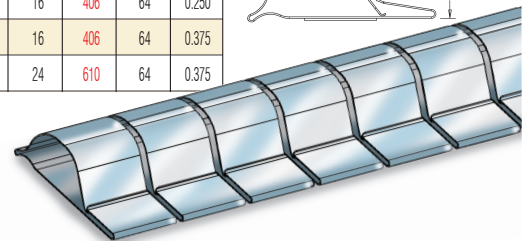
Directional Force

MOUNTING OPTIONS

- Tape
- Solder
- Rivet

The FSC was created to provide snag free gaskets with FS gasket features. The base of the gasket is extended from the mounting area and then folded up, over, down, and then comes to rest over the leading edge of the formed spring. Under compression, the leading edge of the gasket slides under and is "captured." This "no snag" feature is also used to prevent possible gasket damage.

XX - Select material/finish (See order information below)





Folded Series (cont.)

FSV Folded		Black = inches Red = mm Comp = Compressed																					
P/N	A		B		Finger		Pitch		Mat. Thick		Comp Width		Comp Height		C		Hole Spacing		Hole Diameter		Length		Fingers
11-28FSV23-XX-16	0.11	2.8	0.28	7.1	0.170	4.3	0.188	4.8	0.003	0.076	0.37	9.4	0.065	1.65	0.24	6.1	0.80	20.3	0.06	1.52	16	406	85
11-S-28FSV23-XX-16	0.11	2.8	0.28	7.1	0.170	4.3	0.188	4.8	0.002	0.051	0.37	9.4	0.065	1.65	0.24	6.1	0.80	20.3	0.06	1.52	16	406	85
14-37FSV30-XX-16	0.14	3.6	0.37	9.4	0.228	5.8	0.250	6.4	0.003	0.076	0.50	12.7	0.100	2.54	0.32	8.1	0.80	20.3	0.06	1.52	16	406	64
14-S-37FSV30-XX-16	0.14	3.6	0.37	9.4	0.228	5.8	0.250	6.4	0.002	0.051	0.50	12.7	0.100	2.54	0.32	8.1	0.80	20.3	0.06	1.52	16	406	64
23-60FSV50-XX-24	0.23	5.8	0.60	15.2	0.343	8.7	0.375	9.5	0.004	0.097	0.77	19.6	0.115	2.92	0.50	12.7	0.31	7.87	0.08	2.03	24	610	64
23-S-60FSV50-XX-24	0.23	5.8	0.60	15.2	0.343	8.7	0.375	9.5	0.002	0.051	0.77	19.6	0.115	2.92	0.50	12.7	0.31	7.87	0.08	2.03	24	610	64
25-78FSV50-XX-24	0.25	6.4	0.78	19.8	0.335	8.5	0.375	9.5	0.005	0.127	0.94	23.9	0.150	3.81	0.50	12.7	0.38	9.65	0.14	3.56	24	610	64
25-S-78FSV50-XX-24	0.25	6.4	0.78	19.8	0.335	8.5	0.375	9.5	0.003	0.076	0.94	23.9	0.150	3.81	0.50	12.7	0.38	9.65	0.14	3.56	24	610	64
41-113FSVXX-12	0.41	10.41	1.13	28.70	0.460	11.68	0.500	12.7	0.007	0.178	0.750	19.05	0.380	9.65	0.80	20.32	0.56	14.2	0.14	3.56	12	305	24

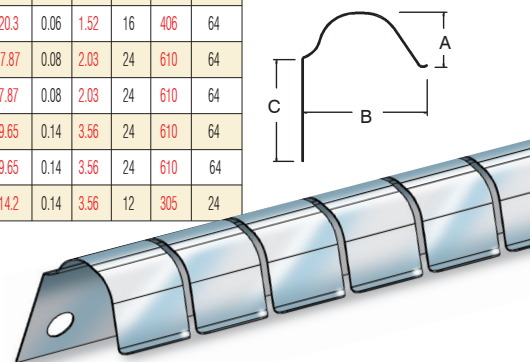


MOUNTING OPTIONS

- Tape
- Rivet
- Weld
- Solder

The FSV is an FS gasket that has the base bent at a right angle to the curve of the spring form, with all the other features of the FS gasket maintained. Tape optional - please consult factory.

XX - Select material/finish (See order information below)



FSDS Folded		Black = inches Red= mm Comp = Compressed																				
P/N	A		B		Finger		Pitch		Comp Width		Comp Height		C		D		Mat. Thick		Length		Fingers	
25-109FSDS-XX-24	0.25	6.4	1.09	27.7	0.335	8.5	0.375	9.5	1.27	32.26	0.150	3.81	0.16	4.06	.140	4.06	0.005	0.127	24	610	64	
25-109FSDS-XX-300	0.25	6.4	1.09	27.7	0.335	8.5	0.375	9.5	1.27	32.26	0.150	3.81	0.16	4.06	.140	4.06	0.005	0.127	300	7620	800	
25-S-109FSDS-XX-24	0.25	6.4	1.09	27.7	0.335	8.5	0.375	9.5	1.27	32.26	0.150	3.81	0.16	4.06	.140	4.06	0.003	0.076	24	610	64	
25-S-109FSDS-XX-300	0.25	6.4	1.09	27.7	0.335	8.5	0.375	9.5	1.27	32.26	0.150	3.81	0.16	4.06	.140	4.06	0.003	0.076	300	7620	800	
41-163FSDS-XX-24	0.41	10.4	1.63	41.4	0.460	11.7	0.500	12.7	1.90	48.26	0.230	5.84	0.19	4.83	.140	3.56	0.007	0.178	24	610	64	
41-163FSDS-XX-300	0.41	10.4	1.63	41.4	0.460	11.7	0.500	12.7	1.90	48.26	0.230	5.84	0.19	4.83	.140	3.56	0.007	0.178	300	7620	800	

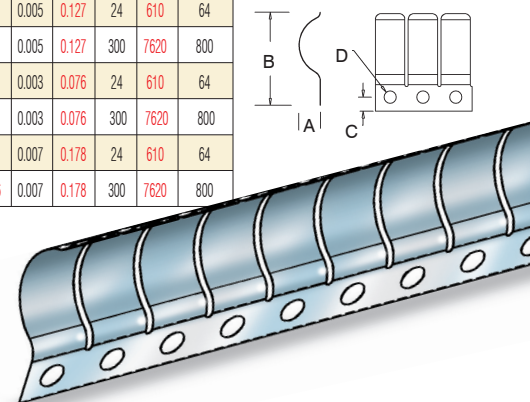


MOUNTING OPTIONS

- Tape
- Rivet
- Weld
- Solder

The FSDS is an FS gasket with its base lying on the same plane as the curve in the spring form, with the mounting area shortened. This mounting is often modified for custom applications.

XX - Select material/finish (See order information below)





Ordering Information

When placing an order or requesting a quotation, please give part number, your required finish I.D. from the chart below, and required length.

Part Number Example:

Stock Item	Finish I.D.	Length
11-S-32RH	— SN —	16

The above example is the "Slot Mount Series" gasket shown on page 3. The height is .11 inch and the width is .32 inch. The "-S-" indicates a soft gasket. The "SN" indicates a bright tin finish. See list below for available finishes. This part is available in lengths of 16 inches. Consult factory for custom lengths or for availability in 25' coils.

Available Plating Finishes:		
Finish Type	Applicable Specifications	Leader Tech Finish Code
Bright Finish	-	BD
Bright Tin	ASTM B-545	SN
Satin/Matte Tin	ASTM B-545	ST
Tin Lead	SAE AMS-P-81728 / or as specified	SNpb
Electro-less Nickel RoHS	SAE AMS 2404	NI
Zinc/Chromate Clear	ASTM B-633 / SAE AMS 2402	Zinc
Zinc/Chromate Yellow	ASTM B-633 / SAE AMS 2402	ZincY
Cadmium Chromate	As specified	CdC
Bright Silver	ASTM B-700	AG
Satin/Matte Silver	ASTM B-700	MAG
Gold	MIL-DTL-45204 / ASTM B-488 / SAE AMS 2422	AU
Solderable Unplated	As specified	SU

Standard plating finish is .0001 inch (.0025 mm) minimum. Plating processes and thicknesses may be varied to meet customer needs. Standard plating finish for gold is 0.00005 inches. See adjacent list of available finishes and consult factory for additional options.

Adhesive Mounting of Fingerstock Gaskets

Leader Tech tape mounted CuBe gaskets offer pressure-sensitive, double-sided adhesive for strong bonding to a wide variety of surface conditions. Ideal for all-purpose contact strips used in metal cabinets and electronic enclosures and is unaffected by temperatures from -67 to +250°F (-55 to 121°C)

Simply follow these four easy steps:

1. Remove all grease and oily residue with a solvent such as isopropyl alcohol/water mixture (rubbing alcohol) or heptane. Dry and smooth the mounting surface with emery cloth if necessary.
2. Peel off the protective paper backing from the pressure sensitive adhesive tape.
3. Place the gasket in correct position. Press firmly to ensure a good bond to surface. Avoid repositioning, which might impair the effectiveness of the adhesive or may bend or kink the strip. NOTE: On strips where fingers cover the solid portion of the gasket, pressure may be applied by inserting a mandrel in the strip and pressing down.
4. At room temperature approximately 50% of the ultimate strength will be achieved after 20 minutes, 90% after 24 hours, and 100% after 72 hours. In some cases bond strength can be increased and ultimate bond strength can be achieved more quickly by exposure of the bond to elevated temperature, e.g., 150°F (66°C) for 1 hour.