

EXTRUDED HEAT SINKS FOR POWER SEMICONDUCTORS



621/623 SERIES

Low-Profile Heat Sinks for All Metal-Case Power Semiconductors

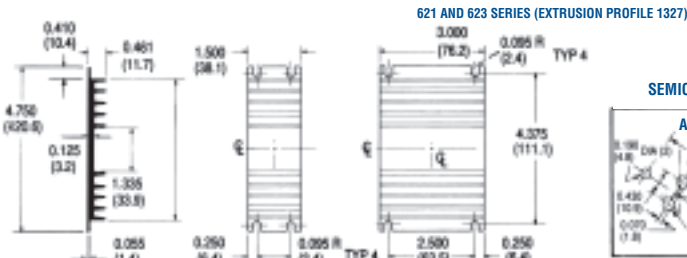
TO-3

Standard P/N	Footprint Dimensions in. (mm)	Height in. (mm)	Mounting Hole Pattern	Thermal Performance at Typical Load		Weight lbs. (grams)
				Natural Convection	Forced Convection	
621A	4.750 (120.6) x 1.500 (38.1)	0.461 (11.7)	(1) TO-3	75°C @ 15W	2.0°C/W @ 250 LFM	0.1000 (45.36)
621K	4.750 (120.6) x 1.500 (38.1)	0.461 (11.7)	None	75°C @ 15W	2.0°C/W @ 250 LFM	0.1000 (45.36)
623A	4.750 (120.6) x 3.000 (76.2)	0.461 (11.7)	(1) TO-3	52°C @ 15W	1.5°C/W @ 250 LFM	0.2100 (95.26)
623K	4.750 (120.6) x 3.000 (76.2)	0.461 (11.7)	None	52°C @ 15W	1.5°C/W @ 250 LFM	0.2100 (95.26)

A general purpose yet efficient heat dissipator for TO-3 and virtually all other styles of metal case power semiconductor package types, the 621 and 623 Series low-profile flat back heat sinks find a wide variety of applications. The central channel between fins measures 1.300 in. (33.0) (min.) in

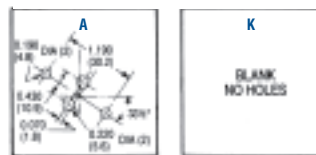
width, accommodating many types of packages. Mounting hole pattern "A" is predrilled for the standard TO-3 package. Material: Aluminum Alloy, Black Anodized.

MECHANICAL DIMENSIONS

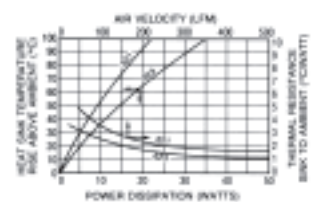


Dimensions: in. (mm)

SEMICONDUCTOR MOUNTING HOLES



NATURAL AND FORCED CONVECTION CHARACTERISTICS



301/302/303 SERIES

Compact Heat Sinks for Dual Stud-Mounted Semiconductor Cases

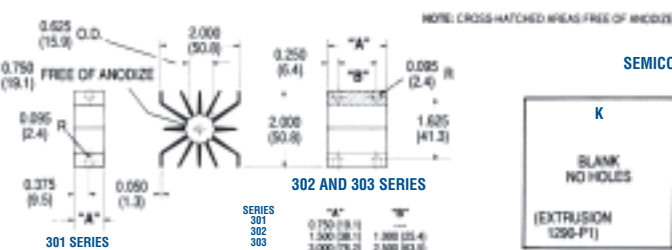
STUD-MOUNT

Standard P/N	Outline Dimensions in. (mm)	Length "A" in. (mm)	Mounting Hole (s) Pattern and Number	Thermal Performance at Typical Load		Weight lbs. (grams)
				Natural Convection	Forced Convection	
301K	2.000 (50.8) x 2.000 (50.8)	0.750 (19.1)	None	70°C @ 15W	2.5°C/W @ 250 LFM	0.0580 (26.31)
301M	2.000 (50.8) x 2.000 (50.8)	0.750 (19.1)	(1) 10-32UNF, 0.625 in. thread depth	70°C @ 15W	2.5°C/W @ 250 LFM	0.0580 (26.31)
301N	2.000 (50.8) x 2.000 (50.8)	0.750 (19.1)	(1) 1/4-28UNF, 0.625 in. thread depth	70°C @ 15W	2.5°C/W @ 250 LFM	0.0580 (26.31)
302M	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(1) 10-32UNF, 0.625 in. thread depth	50°C @ 15W	1.8°C/W @ 250 LFM	0.1330 (60.33)
302MM	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(2) 10-32UNF, 0.625 in. thread depth	50°C @ 15W	1.8°C/W @ 250 LFM	0.1330 (60.33)
302N	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(1) 1/4-28UNF, 0.625 in. thread depth	50°C @ 15W	1.8°C/W @ 250 LFM	0.1330 (60.33)
302NN	2.000 (50.8) x 2.000 (50.8)	1.500 (38.1)	(2) 1/4-28UNF, 0.625 in. thread depth	50°C @ 15W	1.8°C/W @ 250 LFM	0.1330 (60.33)
303M	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(1) 10-32UNF, 0.625 in. thread depth	37°C @ 15W	1.3°C/W @ 250 LFM	0.2680 (121.56)
303MM	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(2) 10-32UNF, 0.625 in. thread depth	37°C @ 15W	1.3°C/W @ 250 LFM	0.2680 (121.56)
303N	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(1) 1/4-28UNF, 0.625 in. thread depth	37°C @ 15W	1.3°C/W @ 250 LFM	0.2680 (121.56)
303NN	2.000 (50.8) x 2.000 (50.8)	3.000 (76.2)	(2) 1/4-28UNF, 0.625 in. thread depth	37°C @ 15W	1.3°C/W @ 250 LFM	0.2680 (121.56)

The large fin area in minimum total volume provided by the radial design of the 301/302/303 Series offers maximum heat transfer efficiency in natural convection. All types are available with one tapped mounting hole for rectifiers and other stud-mounting semiconductors; the

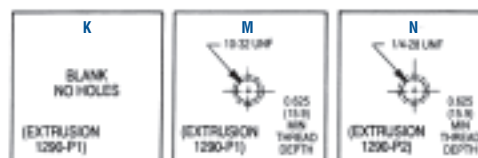
302 and 303 Series offer maximum cost savings with dual mounting locations ("MM" and "NN" mounting hole patterns) for two stud-mount devices. Material: Aluminum Alloy, Black Anodized.

MECHANICAL DIMENSIONS

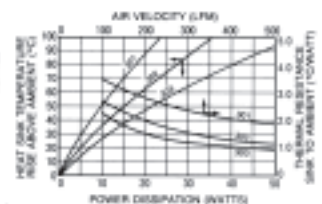


Dimensions: in. (mm)

SEMICONDUCTOR MOUNTING HOLES



NATURAL AND FORCED CONVECTION CHARACTERISTICS



EXTRUDED HEAT SINKS FOR POWER SEMICONDUCTORS



431 & 433 SERIES

High-Performance Heat Sinks for 30-100W Metal Power Semiconductors

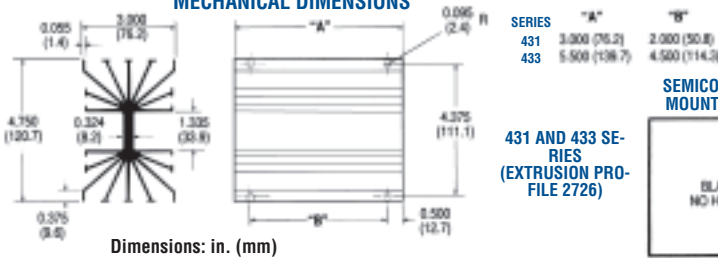
TO-3; Stud-Mount

Standard P/N	Width in. (mm)	Nominal Dimensions Length "A" in. (mm)	Height in. (mm)	Semiconductor Mounting Hole Pattern	Thermal Performance at Typical Load Natural Convection	Thermal Performance at Typical Load Forced Convection	Weight lbs. (grams)
431K	4.750 (120.7)	3.000 (76.2)	3.000 (76.2)	None	55°C @ 50W	0.40°C/W @ 250 LFM	0.7800 (353.81)
433K	4.750 (120.7)	5.500 (139.7)	3.000 (76.2)	None	42°C @ 50W	0.28°C/W @ 250 LFM	1.4900 (675.86)

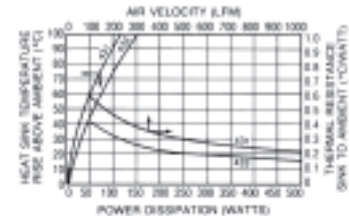
Need maximum heat dissipation from a TO-3 rectifier heat sink in minimum space? The Wakefield 431 and 433 Series center channel double-surface heat sinks offer the highest performance-to-weight ratio for minimum volume occupied for TO-3, diode, and stud-mount metal power semiconductors in the 30- to

100-watt operating range. Additional interface resistance reduction for maximized overall performance can be achieved with proper application of Wakefield Type 126 silicone-free thermal compound. Material: Aluminum Alloy, Black Anodized.

MECHANICAL DIMENSIONS



NATURAL AND FORCED CONVECTION CHARACTERISTICS



435 SERIES

Lightweight Quadruple Mount Heat Sink for TO-3 Case Styles

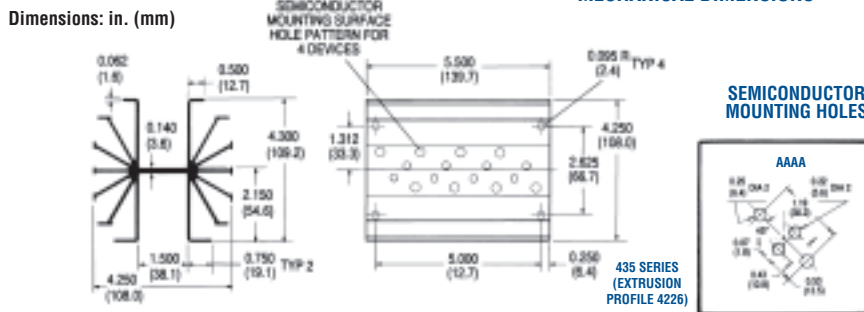
TO-3

Standard P/N	Width in. (mm)	Nominal Dimensions Length in. (mm)	Height in. (mm)	Semiconductor Mounting Hole Pattern	Thermal Performance at Typical Load Natural Convection	Thermal Performance at Typical Load Forced Convection	Weight lbs. (grams)
435AAAA	4.250 (108.0)	5.500 (139.7)	4.300 (109.2)	(4) TO-3	37°C @ 50W 54°C @ 80W	0.38°C/W @ 250 LFM 0.24°C/W @ 600 LFM	1.1500 (521.64)

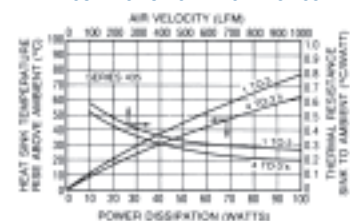
This lightweight high-performance heat sink is designed to mount and cool efficiently one to four TO-3 style metal case power semiconductors. The Type 435AAAA is the standard configuration available from stock, predrilled for mounting four TO-3 style devices. Increased performance can be achieved with the proper

selection and installation of a Wakefield Type 175 DeltaPad Kapton™ interface material for each power semiconductor or, for maximum reduction of case-to-sink interface loss, the application of Wakefield Type 126 silicone-free thermal compound. Material: Aluminum Alloy, Black Anodized.

MECHANICAL DIMENSIONS



NATURAL AND FORCED CONVECTION CHARACTERISTICS



441 SERIES

High-Performance Natural Convection Heat Sinks for Rectifiers and Diodes

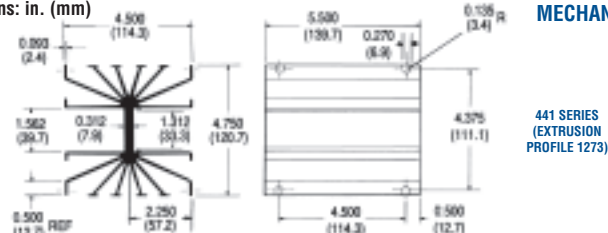
Stud-Mount

Standard P/N	Width in. (mm)	Nominal Dimensions Length in. (mm)	Height in. (mm)	Semiconductor Mounting Hole Pattern	Thermal Performance at Typical Load Natural Convection	Thermal Performance at Typical Load Forced Convection	Weight lbs. (grams)
441K	4.750 (120.7)	5.500 (139.7)	4.500 (114.3)	None	34°C @ 50W 47°C @ 80W	0.30°C/W @ 250 LFM 0.19°C/W @ 600 LFM	1.9700 (893.59)

Designed for vertical mounting within a power supply enclosure or equipment cabinet without forced airflow available. This Wakefield 441 Series heat sink will dissipate up to 100 watts efficiently in natural convection with a maximum 55°C heat sink temperature rise above ambient. When applied in a forced convec-

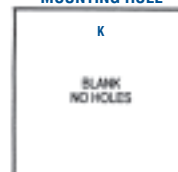
tion environment, the 441K Type will achieve thermal resistance of 0.18°C/W (sink to ambient) at 1000 LFM. Supplied with no predrilled device mounting hole pattern. Material: Aluminum Alloy, Black Anodized.

Dimensions: in. (mm)

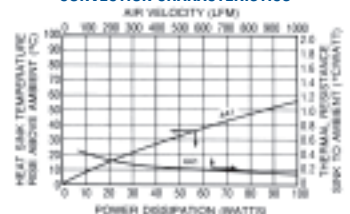


MECHANICAL DIMENSIONS

SEMICONDUCTOR MOUNTING HOLE



NATURAL AND FORCED CONVECTION CHARACTERISTICS



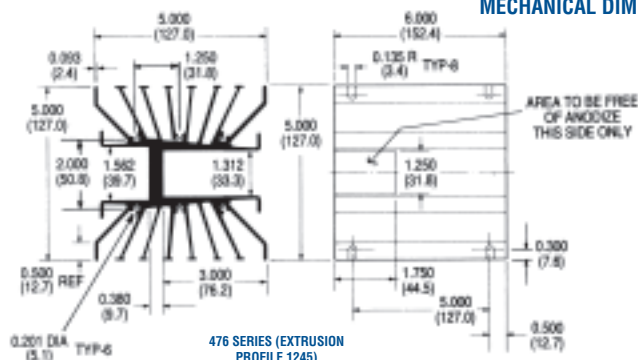
High-Power Heat Sinks for Medium Hex-Type Rectifiers and Diodes

Stud-Mount

Standard P/N	Nominal Dimensions			Hex Style Type	Mounting Hole Pattern	Thermal Performance at Typical Load		Weight lbs. (grams)
	Width in. (mm)	Length in. (mm)	Height in. (mm)			Natural Convection	Forced Convection	
465K	4.000 (101.6)	5.000 (127.0)	4.000 (101.6)	1.060 in. Hex	None	38°C @ 50W	0.27°C/W @ 500 LFM	1.9300 (875.45)
476K	5.000 (127.0)	6.000 (152.4)	5.000 (127.0)	1.250 in. Hex	None	25°C @ 50W	0.19°C/W @ 500 LFM	2.8200 (1279.15)
476W	5.000 (127.0)	6.000 (152.4)	5.000 (127.0)	1.250 in. Hex	0.765 in. (19.4) Dia. Center Mount	25°C @ 50W	0.19°C/W @ 500 LFM	2.8000 (1270.08)

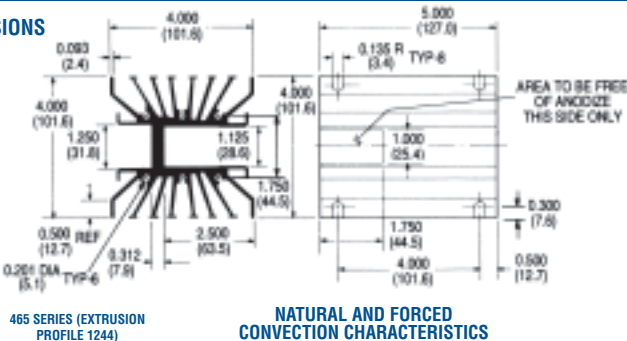
signed for 1.060 in. Hex (465 Type) and 1.250 in. Hex (476 Type). The 476W Type is available predrilled for an 0.765 in. (19.4) dia. mounting hole. Material: Aluminum Alloy. Black anodized.

MECHANICAL DIMENSIONS

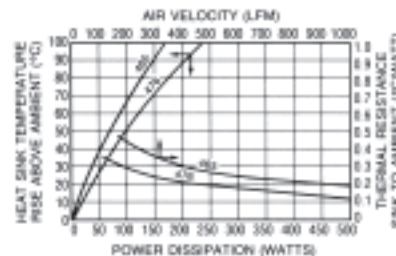


SEMICONDUCTOR MOUNTING HOLES

Dimensions: in. (mm)



NATURAL AND FORCED CONVECTION CHARACTERISTICS



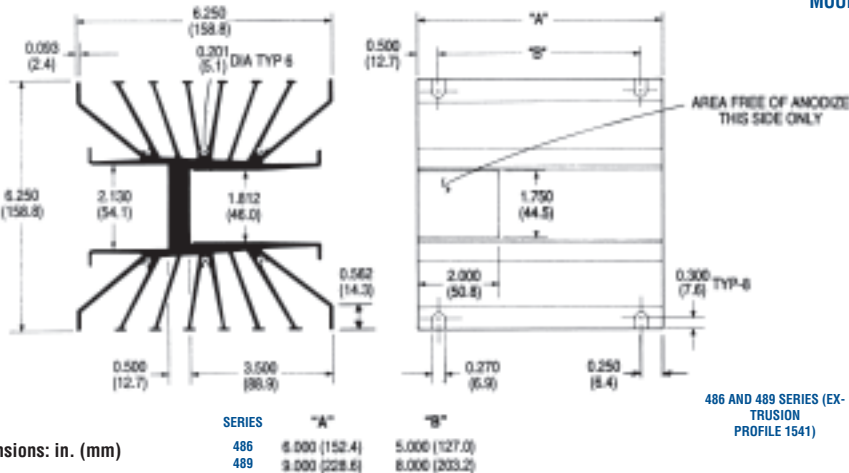
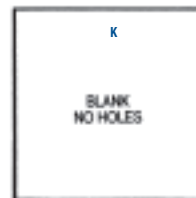
Heat Sinks for High-Power Hex-Type Rectifiers and Diodes

Stud-Mount

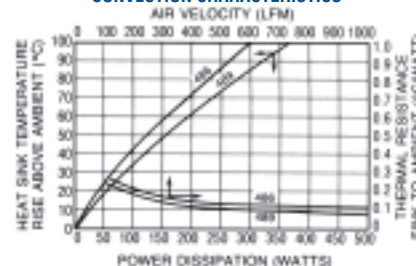
Standard P/N	Nominal Dimensions			Hex Style Type	Mounting Hole Pattern	Thermal Performance at Typical Load		Weight lbs. (grams)
	Width in. (mm)	Length in. (mm)	Height in. (mm)			Natural Convection	Forced Convection	
486K	6.250 (158.8)	6.000 (152.4)	6.250 (158.8)	1.750 in. Hex	None	24°C @ 50W 86°C @ 250W	0.20°C/W @ 250 LFM 0.13°C/W @ 500 LFM	4.2100 (1909.66)
489K	6.250 (158.8)	9.000 (228.6)	6.250 (158.8)	1.750 in. Hex	None	19°C @ 50W 75°C @ 250W	0.15°C/W @ 250 LFM 0.10°C/W @ 500 LFM	6.1400 (2785.10)

in. (50.8) area on the semiconductor base mounting surface which is free of anodize. Material: Aluminum Alloy, Black Anodized.

MECHANICAL DIMENSIONS

SEMICONDUCTOR
MOUNTING HOLE

NATURAL AND FORCED CONVECTION CHARACTERISTICS



EXTRUDED HEAT SINKS FOR POWER SEMICONDUCTORS



490 SERIES

King Size Heat Sinks for High-Power Rectifiers

GENERAL PURPOSE

Standard P/N	Width in. (mm)	Nominal Dimensions Length "A" in. (mm)	Height in. (mm)	Semiconductor Mounting Hole Pattern	Thermal Performance at Typical Load Natural Convection	Thermal Performance at Typical Load Forced Convection	Weight lbs. (grams)
490-35K	9.250 (235.0)	3.500 (88.9)	6.750 (171.5)	None	84°C @ 200W	0.18°C/W @ 600 LFM	3.2400 (1469.66)
490-6K	9.250 (235.0)	6.000 (152.4)	6.750 (171.5)	None	60°C @ 200W	0.13°C/W @ 600 LFM	5.4700 (2481.19)
490-12K	9.250 (235.0)	12.000 (304.8)	6.750 (171.5)	None	45°C @ 200W	0.09°C/W @ 600 LFM	10.6200 (4817.23)

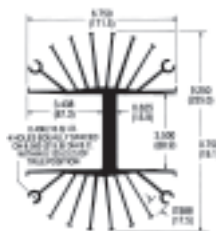
The 490 Series can be used to mount a single high-power rectifier or a grouping of smaller power devices. The semiconductor device mounting surface is free of anodize on the entire surface on one side only; finish overall is black anodize. Use Type 109 mounting brackets (see accessories section) for mounting to enclosure wall and for electrical isolation. The anodize-

free mounting surface is milled for maximum contact area. The 490 Series Can also be drilled for mounting and cooling IGBTs and other isolated power modules. Material: Aluminum Alloy, Black Anodized.

MECHANICAL DIMENSIONS

490 SERIES
(EXTRUSION PROFILE 2131)

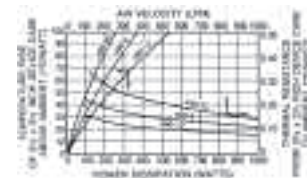
Dimensions: in. (mm)



SEMICONDUCTOR MOUNTING HOLE



NATURAL AND FORCED CONVECTION CHARACTERISTICS



PERFORMANCE, LOW PROFILE HEAT SINKS FOR POWER MODULES & IGBT'S



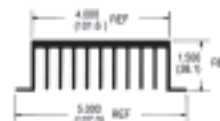
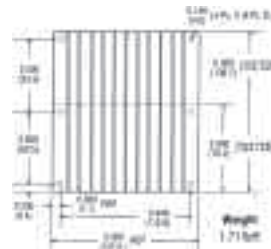
394, 395, 396 SERIES

Standard P/N	Length in. (mm)	Overall Dimensions: in. (mm) Height in. (mm)	Width in. (mm)	Device Base Mounting Area (mm)	Base Mounting Holes	Thermal Resistance at Typical Load Natural Convection (θ _{sa}) ⁽¹⁾ (°C/W)	Thermal Resistance at Typical Load Forced Convection (θ _{sa}) ⁽¹⁾ (°C/W @ 500 LFM)
394-1AB	3.000 (76.2)	1.500 (38.1)	5.000 (127.0)	101 x 76	4	1.85	0.90
394-2AB	5.500 (139.7)	1.500 (38.1)	5.000 (127.0)	101 x 139	6	1.51	0.60
395-1AB	3.000 (76.2)	2.500 (63.5)	5.000 (127.0)	50 x 76	4	1.10	0.50
395-2AB	5.500 (139.7)	2.500 (63.5)	5.000 (127.0)	50 x 139	6	0.90	0.32
396-1AB	3.000 (76.2)	1.380 (35.1)	5.000 (127.0)	50 x 76	4	1.85	1.07
396-2AB	5.500 (139.7)	1.380 (35.1)	5.000 (127.0)	50 x 139	6	1.51	0.64

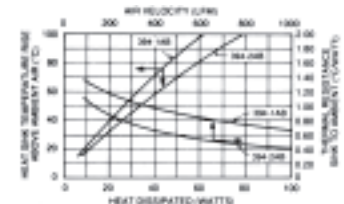
Note: 1. Thermal resistance values shown are for black anodized finish at 50°C rise above ambient.

MECHANICAL DIMENSIONS

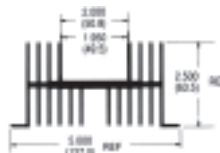
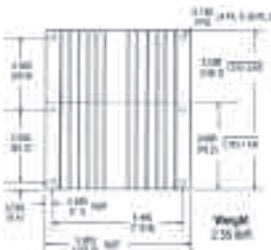
394 SERIES
(EXTRUSION PROFILE 7332)



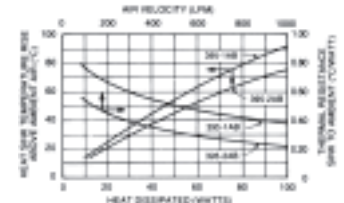
NATURAL AND FORCED CONVECTION CHARACTERISTICS



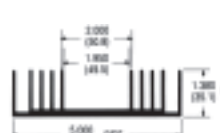
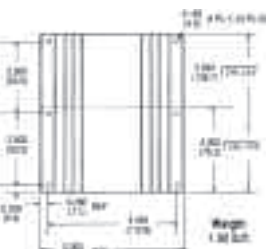
395 SERIES
(EXTRUSION PROFILE 7330)



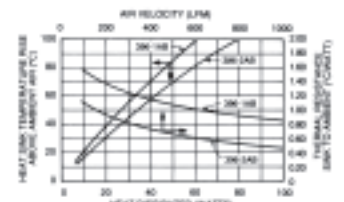
NATURAL AND FORCED CONVECTION CHARACTERISTICS



396 SERIES
(EXTRUSION PROFILE 7331)

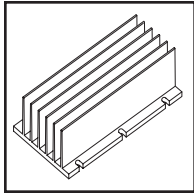


NATURAL AND FORCED CONVECTION CHARACTERISTICS



Dimensions: in. (mm)

EXTRUDED HEAT SINKS FOR DC/DC CONVERTERS



SERIES 557, 558 & 559

Heat Sinks for "Full-Brick" DC/DC Converters

Standard P/N	Footprint Dimensions in. (mm)	Height in. (mm)	Fin Orientation	Number of Fins	Forced Convection Thermal Resistance at 300 ft/min (C/W)	Natural Convection Power Dissipation (Watts) 40°C Rise Heat Sink to Ambient
557-140AB	4.60 (116.8) x 2.40 (61.0)	1.40 (35.6)	Horizontal	6	1.3	14
558-75AB	2.40 (61.0) x 4.60 (116.8)	0.75 (19.1)	Vertical	16	1.8	12
559-50AB	2.40 (61.0) x 4.60 (116.8)	0.50 (12.7)	Vertical	27	2.2	10

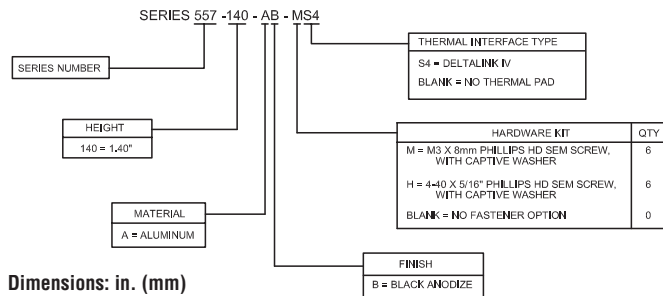
Material: Aluminum, Black Anodized

• Standard mounting hole pattern mates with Vicor DC/DC converters. • Aluminum extruded fin construction keeps DC/DC converter modules cool in both forced and natural convection applications. • Three fin heights, two flow direction options. • Black anodized finish standard.

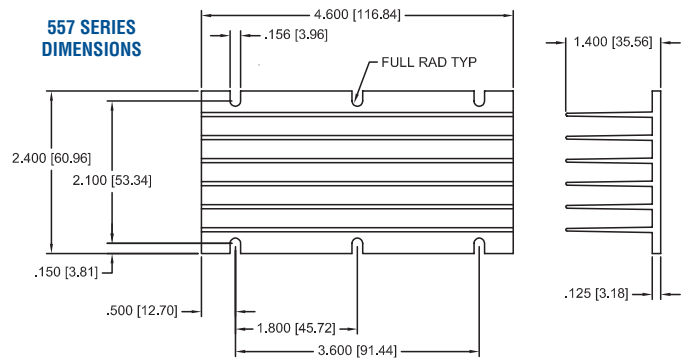
• Integral thermal interface pad option eliminates need to order and install pad separately. • Ordering a single part number with the hardware kit option provides everything necessary to keep your converter cool.

MECHANICAL DIMENSIONS

PRODUCT DESIGNATION

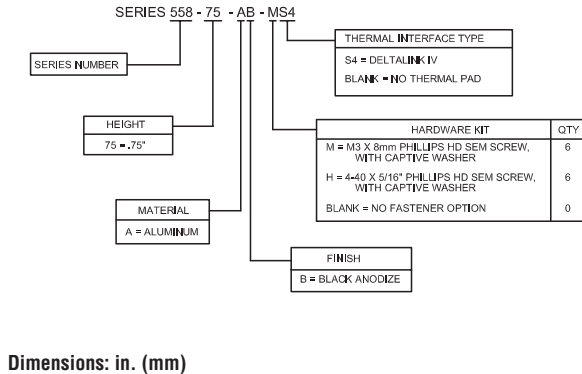


557 SERIES DIMENSIONS

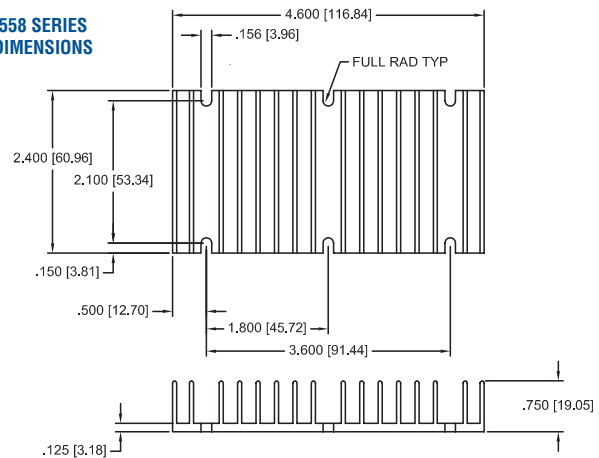


MECHANICAL DIMENSIONS

PRODUCT DESIGNATION

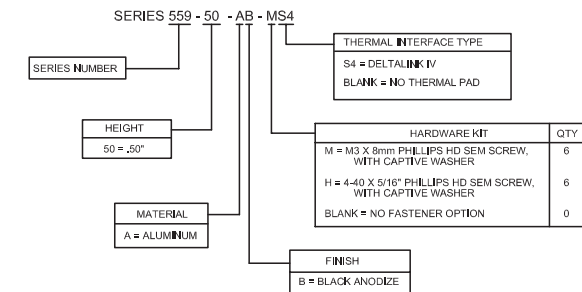


558 SERIES DIMENSIONS

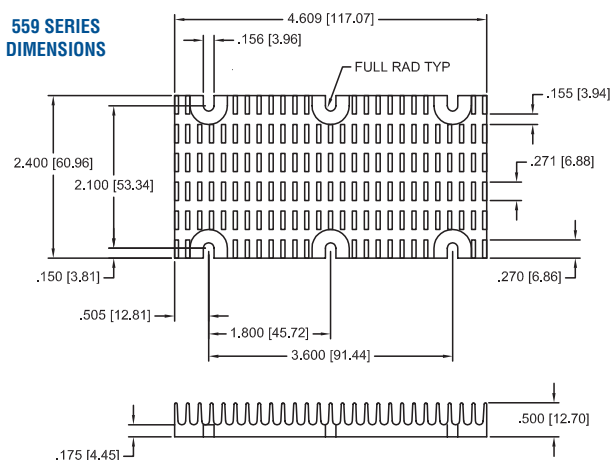


MECHANICAL DIMENSIONS

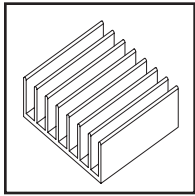
PRODUCT DESIGNATION



559 SERIES DIMENSIONS



EXTRUDED HEAT SINKS FOR DC/DC CONVERTERS



SERIES 517, 527, 518 & 528

Heat Sinks for "Half-Brick" DC/DC Converters

Standard P/N	Footprint Dimensions in. (mm)	Height in. (mm)	Fin Orientation	Number of Fins	THERMAL PERFORMANCE	
					Natural Convection Power Dissipation (Watts) 60°C Rise Heat Sink to Ambient	Forced Convection Thermal Resistance at 300 ft/min (C/W)
517-95AB	2.28 (57.9) x 2.40 (61.0)	0.95 (24.1)	Horizontal	8	11W	2.0
527-45AB	2.28 (57.9) x 2.40 (61.0)	0.45 (11.4)	Horizontal	11	7W	3.2
527-24AB	2.28 (57.9) x 2.40 (61.0)	0.24 (6.1)	Horizontal	11	5W	5.8
518-95AB	2.40 (61.0) x 2.28 (57.9)	0.95 (24.1)	Vertical	8	11W	2.0
528-45AB	2.40 (61.0) x 2.28 (57.9)	0.45 (11.4)	Vertical	11	7W	3.2
528-24AB	2.40 (61.0) x 2.28 (57.9)	0.24 (6.1)	Vertical	11	5W	5.8

Material: Aluminum, Black Anodized

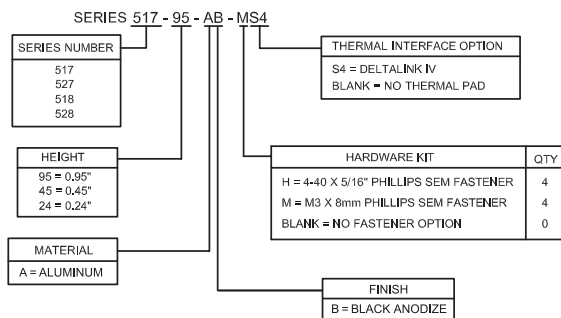
• Standard mounting hole patterns mate with the majority of "half-brick" DC/DC converters on the market. • Aluminum extruded fin construction keeps DC/DC converter modules cool in both forced and natural convection applications. • Vertical and horizontal fin configurations

available in a variety of heights. • Black anodized finish standard. • Integral thermal interface pad option eliminates need to order and install pad separately. • Ordering a single part number with the hardware kit option provides everything necessary to keep your converter cool.

MECHANICAL DIMENSIONS

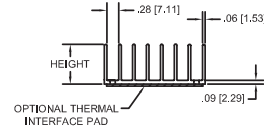
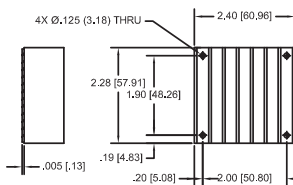
517, 527, 518 AND 528 SERIES

PRODUCT DESIGNATION

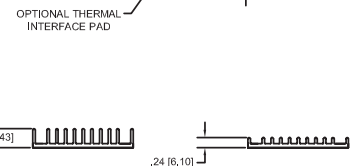
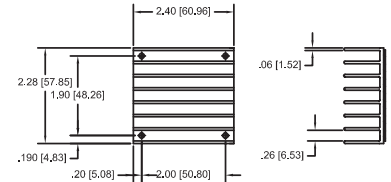


Dimensions: in. (mm)

517/527 SERIES DIMENSIONS



518/528 SERIES DIMENSIONS



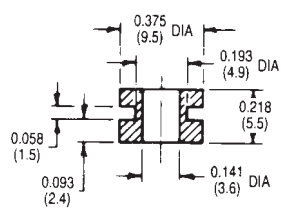
MOUNTING HARDWARE FOR EXTRUDED HEAT SINKS

100 SERIES

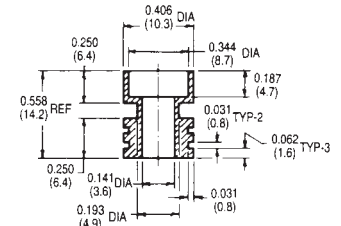
Teflon Mounting Insulators

Standard P/N	Description	For Use with Series	Mounting Hardware	Material	Hipot Rating (VAC)	Weight lbs. (grams)
103	Spool-shaped insulator	300, 400, 600, 111, 113	#6-32 screw	Teflon	1500	0.00012 (0.05)
107	Spool-shaped insulator	300, 400, 600, 111, 113	#6-32 screw, nut	Teflon	5000	0.0034 (1.54)

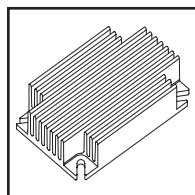
103 SERIES



107 SERIES



EXTRUDED HEAT SINKS FOR DC/DC CONVERTERS



537 & 547 SERIES

Heat Sinks for "Quarter-Brick" DC/DC Converters

Standard P/N	Footprint Dimensions in. (mm)	Height in. (mm)	Fin Orientation	Number of Fins	Forced Convection Thermal Resistance at 300 ft/min (C/W)
537-95AB	2.28 (57.9) x 1.45 (36.8)	0.95 (24.1)	Horizontal	8	2.1
537-45AB	2.28 (57.9) x 1.45 (36.8)	0.45 (11.4)	Horizontal	13	2.3
537-24AB	2.28 (57.9) x 1.45 (36.8)	0.24 (6.1)	Horizontal	14	4.2
547-95AB	1.45 (36.8) x 2.28 (57.9)	0.95 (24.1)	Vertical	11	2.2
547-45AB	1.45 (36.8) x 2.28 (57.9)	0.45 (11.4)	Vertical	20	2.1
547-24AB	1.45 (36.8) x 2.28 (57.9)	0.24 (6.1)	Vertical	22	3.5

Material: Aluminum, Black Anodized

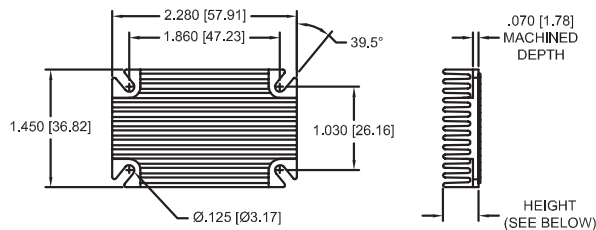
• Mounting slots accommodate two hole patterns: 1.86" x 1.03" and 2.00" x 1.20", fitting the vast majority of quarter-brick converters on the market. • Designed for optimum use in forced convection applications. • Vertical and horizontal fin configurations available in a variety of

heights. • Black anodized finish standard. • Integral thermal interface pad option eliminates need to order and install pad separately. • Ordering a single part number with the hardware kit option provides everything necessary to keep your converter cool.

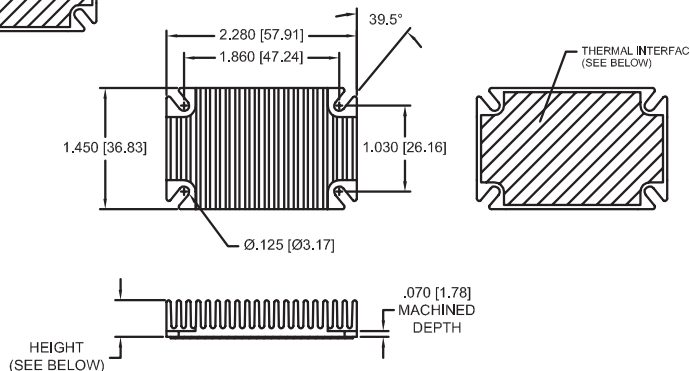
MECHANICAL DIMENSIONS

537 & 547 SERIES

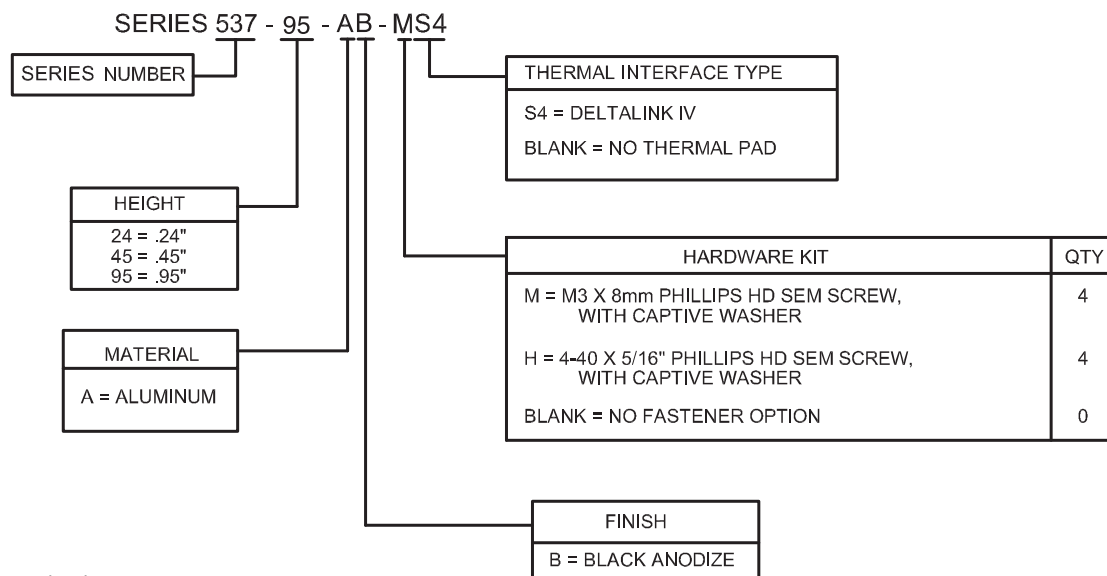
537 SERIES DIMENSIONS



547 SERIES DIMENSIONS



PRODUCT DESIGNATION



Dimensions: in. (mm)