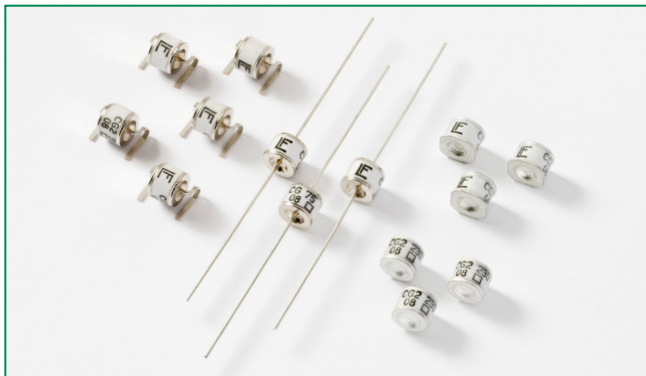


RoHS **Pb** **CG/CG2 Series**



Agency Approvals

AGENCY	AGENCY FILE NUMBER
	E128662
	E320116

2 Electrode GDT Graphical Symbol



Description

Littelfuse highly reliable CG/CG2 Series GDTs provide a high degree of surge protection in a small size ideal for board level circuit protection.

GDTs function as switches which dissipate a minimum amount of energy and therefore handle currents that far surpass other types of transient voltage protection. Their gas-filled, rugged ceramic metal construction make them well suited to adverse environments.

The CG/CG2 series comes in a variety of forms including surface mount, core, straight and shaped leads, to serve a variety of mounting methods.

The CG Series (75-110V) is ideal for protection of test and communication equipment and other devices in which low voltage limits and extremely low arc voltages are required.

The CG2 Series (145V-1000V) is ideal for protecting equipment where higher voltage limits and holdover voltages are necessary.

Features

- Rugged Ceramic-Metal construction
- Low Capacitance (<1.5pf)
- Meets REA PE-80
- Available in surface mount, and a variety of lead options options

Applications

- Communication lines and equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Instrumentation circuits
- Medical electronics
- ADSL equipment
- Telecom SLIC protection

Electrical Characteristics

Part Number	Device Specifications (at 25°C)							Life Ratings													
	DC Breakdown in Volts (@100V/s)			Impulse Break-down in Volts (@100V/μs)	Impulse Break-down In Volts (@1 Kv/μsec)	Insulation Resistance	Capacitance (@1MHz)	Arc Voltage (on state Voltage) @1Amp Min	Surge Life (@500A 10/1000μs)	Nominal Impulse Discharge Current (8/20μs)	Nominal AC Discharge Current (10x1sec @50-60Hz)	AC Discharge Current (9 cycle @50Hz)	DC Holdover Voltage²	Max Impulse Discharge Current (1 Application @ 10/350μs)							
	MIN	TYP	MAX	MAX		MIN	MAX	TYP					TYP								
CG75	60	75	90	400	650	10 ¹⁰ Ω (at 50V)	1.5 pf	15 V	400 shots	10 shots (@20kA) ³	20 A	100 A	52 V	4kA							
CG90	72	90	108	400	600																
CG90 SN	72	90	108	400	600																
CG110	88	110	132	450	600	10 ¹⁰ Ω (at 100V)							135 V							80 V	2.5kA
CG2145	116	145	174	500	600																
CG2145 SN	120	145	174	500	600																
CG2230	195	230	265	600	700																
CG2230 SN	184	230	276	600	700																
CG2250	213	250	288	625	725																
CG2250 SN	200	250	300	625	725																
CG2300	255	300	345	700	800																
CG2300 SN	240	300	360	700	800																
CG2350	297	350	403	750	900																
CG2350 SN	280	350	420	750	900																
CG2420	357	420	483	800	1000																
CG2470	400	470	540	850	1200																
CG2470 SN	376	470	564	850	1200																
CG2600	510	600	690	1000	1400																
CG2600 SN	480	600	720	1000	1400																
CG2800¹	680	800	920	1200	1500					10 shots (@10kA)	10 A	65 A									
CG21000¹	850	1000	1150	1500	1600																

NOTES:

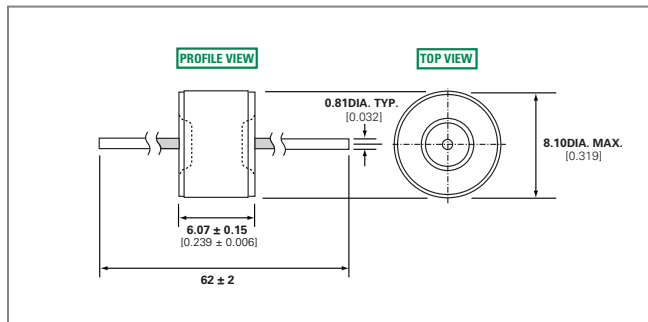
1. Tested to UL1449 Third Edition
2. Reference REA PE-80, 0.2A. Tested to ITU-T Rec K.12 and REA PE 80 < 150 mSec.
3. Leaded devices = 5x[5(+)] or 5 (-)] applications 20kA 8/20μSec. (75 to 600 volt devices.)
 MS and Core devices = 10x[5(+)] and 5(-)] applications 10kA 8/20μS (800 to 1000 volt devices.)

Product Characteristics

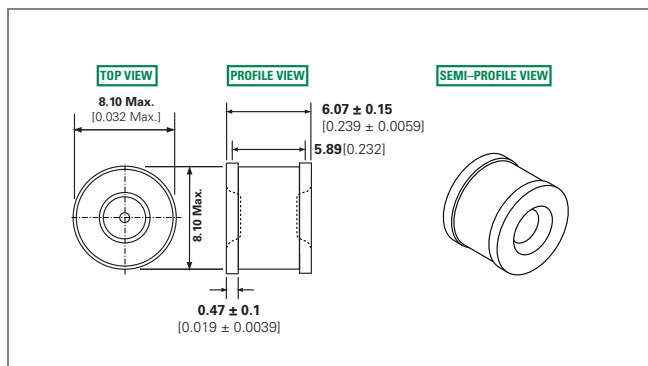
Materials	LS, Axial: Device: Nickel Plated 2–5 Microns Lead Wires: Tin Plated 17.5 ± 12.5 Microns Construction: Ceramic Insulator Core: Device: Tin Plated 17.5 ± 12.5 Microns. Construction: Ceramic Insulator MS: Device: Dull Tin Plated 7–9 Microns Construction: Ceramic Insulator	Glow to arc transition current < 0.5Amps
		Glow Voltage 60-160 Volts
Product Marking	LF Logo, Voltage and date code; Black in positive print	Storage and Operational Temperature -40 to +90
		Maximum Follow On Current¹ 230 Volts r.m.s, 200 Amps. (800V and 1000V devices tested to UL1449 3rd edition)

Device Dimensions

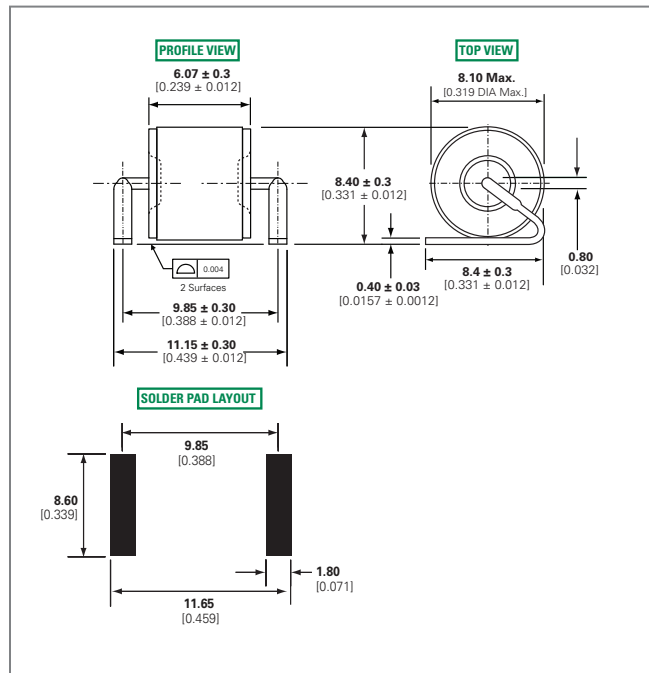
Leaded 'L' Type Straight Axial Devices



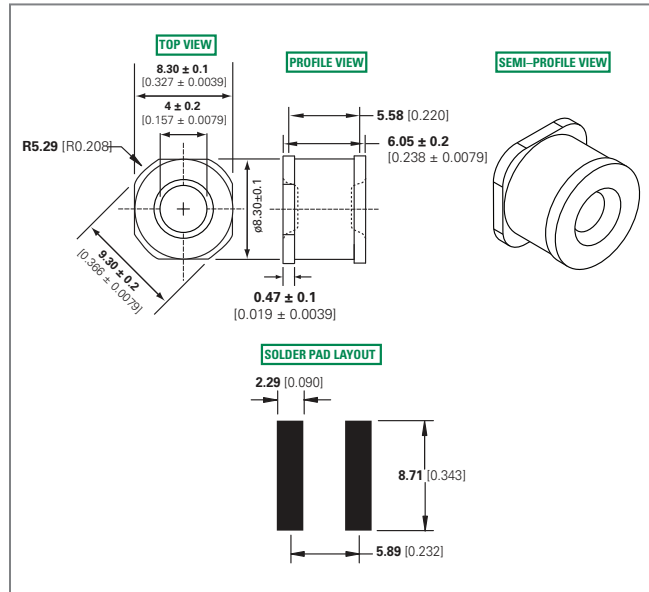
Core Devices



Leaded 'LS' Type Shaped Lead Devices

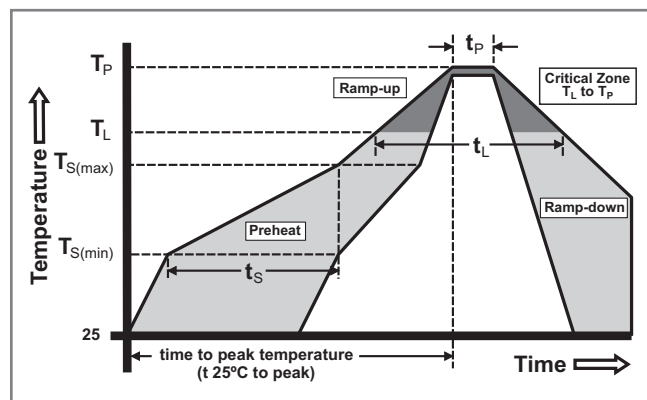


'MS' Type Devices

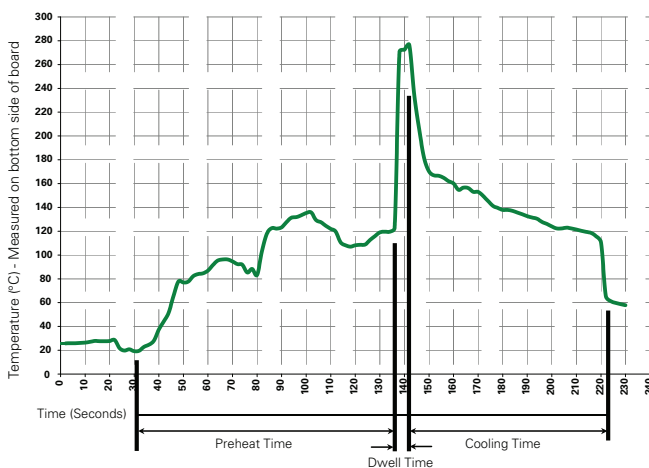


Soldering Parameters - Reflow Soldering (Surface Mount Devices)

Reflow Condition		Pb – Free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 – 180 secs
Average ramp up rate (Liquidus Temp (T_L) to peak		3°C/second max
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_p)		8 minutes Max.
Do not exceed		260°C



Soldering Parameters - Wave Soldering (Thru-Hole Devices)



Recommended Process Parameters:

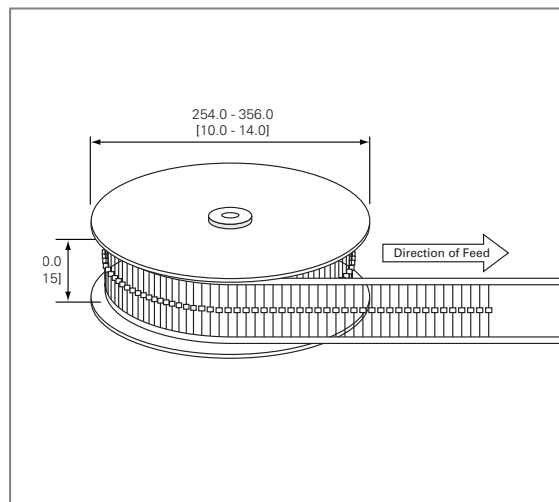
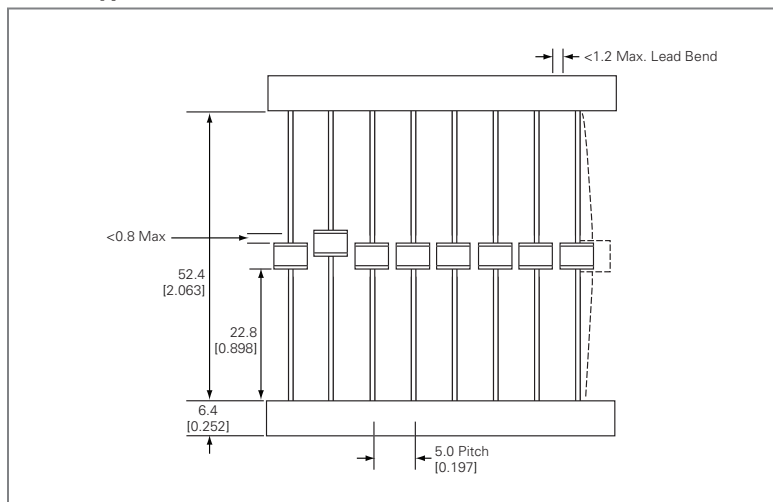
Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	280° C Maximum
Solder Dwell Time:	2-5 seconds

Soldering Parameters - Hand Soldering

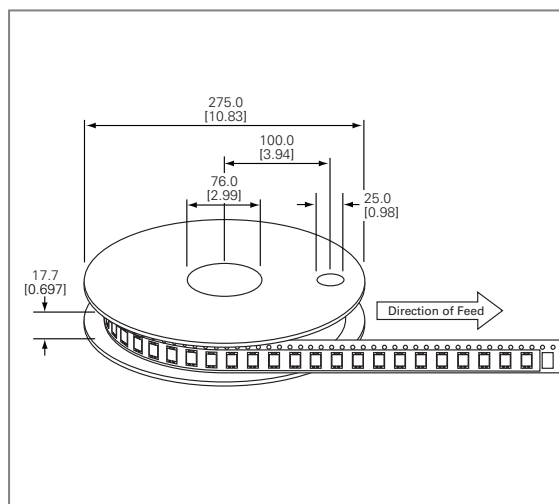
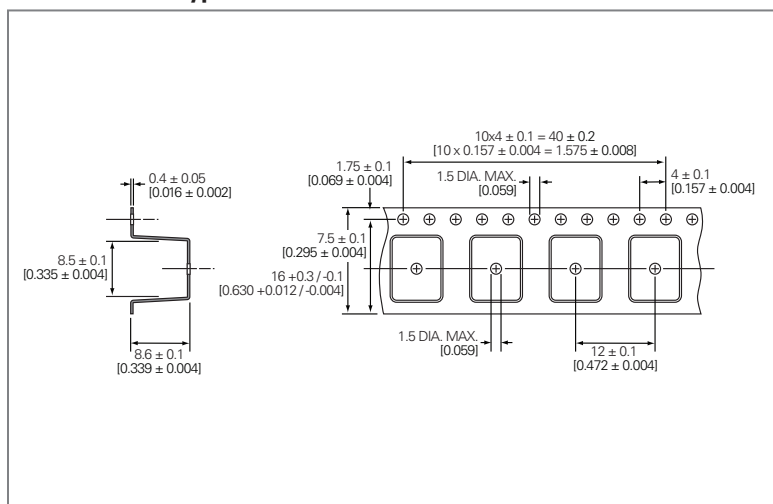
Solder Iron Temperature: 350° C +/- 5°C
 Heating Time: 5 seconds max.

Packaging Dimensions

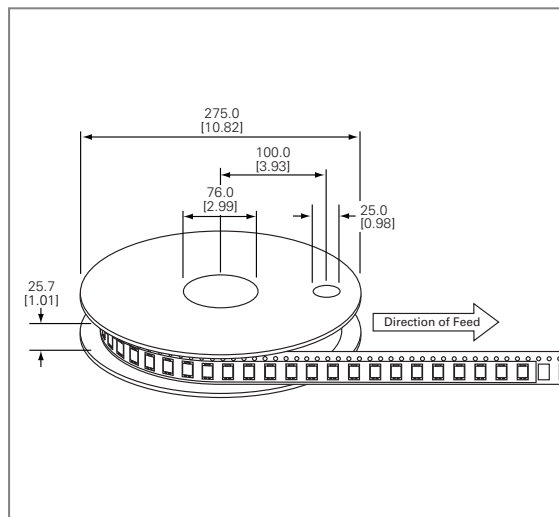
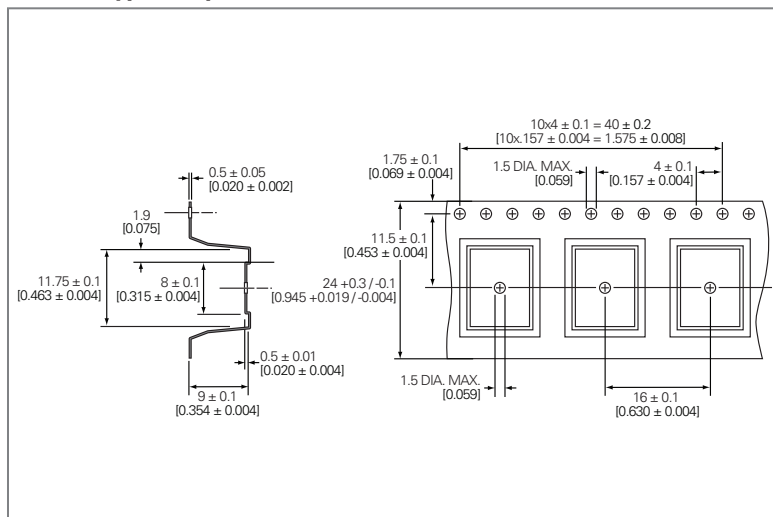
For 'L' Type Axial Lead Items



Core and 'MS' Type Items



For 'LS' Type Shaped Lead Items



Part Numbering System and Ordering Information

CG2 XXX XX * XX	
Series	_____
CG – for 75, 90, or 110V	
CG2 – for 145V to 1000V	
Breakdown Voltage	_____
75	300
90	350
110	470
145	600
230	800
250	1000
Lead Option Code	_____
(Blank) = No Leads / Core	
L = Straight Leads	
LS = Shaped Leads	
MS = Surface Mount	
Option Code*	_____
SN = denotes different DC Breakover Voltage Limit. Please refer to Electrical Characteristics table for additional information.	
Packaging Option Code	_____
(Blank) = No Leads / Core, Bulk Bag - 400 pcs	
L(Blank) = Straight Lead, Tray - 50 pcs	
LTR = Straight Lead, Tape & Reel per EIA RS-296-E - 500 per reel	
LTE = Straight Lead, Tape & Reel per IEC 60286-1 - 500 per reel	
LSTR = Shaped Lead (see LS dimensions), Tape & Reel - 500 per reel	

Examples:

CG75 – A non-leaded 75V device

CG2230L – A leaded 230V device

CG2800LTR – A leaded 800V device, tape-and-reel (per EIA standard RS-296-D)

Notes:

CG/CG2 devices with other breakdown voltages in the 75-1000 V range are available upon request.